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PROCESS DEFINITION AND MODELING GUIDEBOOK

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1. INTRODUCTION

1.1 REQUEST FOR FEEDBACK

This guidebook is not intended to advance the state of the art. It does, however, use state of the art principles as a means for advancing the state of the practice. The Consortium's objective with this version of the guidebook is to provide sufficient tools, techniques, guidelines, and examples to enable you to acquire the necessary understanding and skills to capably perform process representation. It must be emphasized that a deliberate attempt has been made to stay with fundamental principles and techniques that can be easily learned and readily applied.

The Consortium is actively interested in end-user reaction, case studies, feedback, and any suggestions or recommendations you have for improving and advancing the content of this guidebook. While insights from researchers and technologists are also appreciated, this guidebook is designed to provide information useful to process *project managers*, process line engineers, and others whose daily activities are consistently constrained by crowded schedules and tight budget considerations. It is from this audience that the Consortium is especially interested in feedback.

Although this guidebook combines both theory and practice, the Consortium has consistently put the emphasis on practical considerations and practical application. The Consortium encourages you to apply the information presented herein, and strongly encourages you to let us know your thoughts on how to make this information progressively more useful to others like yourself.

1.2 SUMMARY PURPOSE AND SCOPE

The purpose of this guidebook is to provide a tailorable approach for process definition and modeling that an organization can use to accomplish process-related objectives. To achieve this purpose, this guidebook provides a flexible set of templates and techniques for capturing and representing processes and for representing the relationships and constraints between and within the artifacts, resources, and activities comprising the processes. Additionally, this guidebook provides explanation on how the templates and corresponding techniques can be used:

- As a common foundation for process analysis, design, development, and documentation.
- To facilitate the development of process-oriented guidebooks.
- To improve the usability of process-oriented guidebooks.
- To facilitate process training and education.
- To reduce the cost of developing process-oriented guidebooks.

- To create a defined process from a repeatable process.
- To create a repeatable process from the analysis of independently successful process activities.
- To facilitate process management.
- To facilitate process measurement.
- To facilitate process improvement.
- To facilitate process automation.
- To design and develop process models.
- As a migration path to and from process models based on existing notations (Structured Analysis
 and Design Technique [SADT], Entry-Task-Validation-Exit [ETVX] paradigm, State Transition
 Diagrams [STDs], etc.).

Although there are many aspects to the development, analysis, maintenance, and application of process representation, this guidebook limits its scope to the construction of process representations and their interpretation to gain process insights that facilitate the above uses. As indicated above, this guidebook provides introductory material on the conversion of template-based representations to other notations, and then briefly evaluates the relative advantages and disadvantages of these alternative notations with regard to process modeling. The notations discussed include:

- ETVX
- SADT
- STDs
- Petri nets
- Statecharts
- Process and Artifact State Transition Abstraction (PASTA)
- Role Interaction Nets

This guidebook includes several examples (in the appendixes) that illustrate a variety of approaches for constructing process models using different process notations.

One eventual goal of process definition and modeling is to construct models which are formal enough that they enable a process to be, literally, executed in an integrated, automated environment. This would also directly support *project management* activities through the development of project plans derived from the instantiation of one or more process models. Although this long-range objective is beyond the immediate scope of this guidebook, relevant issues are discussed and both manual and semi-automated alternatives to model-supported project management are presented.

1.3 MOTIVATION

An organization can be characterized by the resources it requires, the *products* it produces, and the processes it uses. Successful organizations typically become so through improvements in resource

usage, product quality, and process efficiency. Organizations are increasingly recognizing the fact that the quality of a product is a direct reflection of the quality of the process that creates it. The challenge has been, and will continue to be, for organizations to understand their processes and the effects of those processes on product quality and resource allocation. Consequently, the primary purpose of this guidebook is to provide you with *guidance* on how to describe your organization's processes.

Although improved quality, efficiency, productivity, moral, and profitability all depend extensively on process quality, the means for communicating about, analyzing, and improving organizational processes are often inconsistent or nonexistent within many organizations. Whether an organization wants to improve its process depends upon that organization's decision makers. However, once the decision is made to improve process quality, an organization still needs tools and techniques for performing the work. Therefore, another primary objective of this guidebook is to provide you with a set of tools and techniques that can be used to improve process analysis and communication, and thereby facilitate organizational process improvement.

Consequently, a key question forming the development of this guidebook was, "What is the best approach for communicating knowledge about an organization's processes and the practices and activities of which those processes are built?" The communication of knowledge traditionally takes one or both of two major forms: words and pictures. Words have the advantage of formality and precision, but the disadvantage of restricting you to serial communication. Pictures have the advantage of simultaneously communicating several related concepts and principles, but have the disadvantage of being too easily misinterpreted or misunderstood.

To improve communication, there needs to be a way of using both words and pictures to represent processes. This guidebook proposes an approach that strives to combine the best of both; however, to improve communication it is important to have a common understanding of terms. In the following material (and throughout the guidebook) process definition is considered to be the act of representing the important characteristics of a process in a way that facilitates understanding and communication. Process modeling both extends and constrains process definition by requiring the process model to adhere to a predefined set of objects, relationships, methods, and structural conventions. Process representation is a general term that refers to the combined or sequential efforts of jointly performing process definition and process modeling. From this perspective, your challenge becomes how to best represent your organization's processes via some combination of process definition and process modeling techniques.

1.4 GOAL-DRIVEN PROCESS REPRESENTATION

Process representation spans the entire effort spectrum from exceedingly easy to exceedingly difficult as a function of process complexity and desired level of detail. Before an organization undertakes process definition and modeling, it needs to clearly define the specific objectives that it expects. If the goal is to analyze the representation for process bottlenecks, this will influence the type of model that should be constructed. If the goal is to identify and remove process redundancy, to remove areas where the process remains largely undefined, or to seek insights into process risk, all these considerations influence not only the type of definition or model constructed but also the approach taken in researching and constructing those representations.

You should note that the magnitude of your goals must be directly related to the magnitude of organizational support for process representation. If the organization can only nominally support a

process representation effort, the goals that you strive for must be kept realistically and correspondingly small. Conversely, if an organization is prepared to give considerable support, then the goals of your process representation effort can be proportionately larger.

The key point is that it is important to allow your goals to drive your process representation effort. Initially, you may find that relatively simple diagrams of isolated parts of your process are sufficient to achieve your immediate goals. Later, you may find that you can achieve additional goals by extending your existing representation, adding more detail, and maybe capturing primary interrelationships between your growing inventory of "process asset" models. Still later, other goals may be achieved through even further expansion of scope, detail, abstraction, and information. It is important to note that this guidebook, and the tools and techniques it proposes, have been designed to facilitate precisely this type of goal-driven, incremental approach to process definition and representation.

The Consortium believes that it is important for organizations to have a modeling option which attempts to combine the strengths of text- and graphic-based representations while minimizing their respective weaknesses. The templates and associated graphical conventions described in this guide-book are specifically designed to support process representation, including both process definition and process modeling. The templates have fields for text-oriented descriptions of activities, pre- and post-conditions, internal processing, comments, and revision history. However, through a variety of relationships they also convey an explicit architecture directly supporting graphical rendering and analysis. It is believed that this combined template- and graphically-based approach provides you greater opportunity for the optimal combination of both text and diagrams toward the cost-effective development and use of process representations.

1.5 THE NEED TO MOVE TOWARD MODELS

Existing examples of process representations include *policy*, procedure, and operational manuals developed by organizations to inform and guide their employees in the performance of their responsibilities. Most organizational process guidebooks only define the process, and few make use of process models. Those that do, often use relatively high-level or simple models. Although process modeling is a comparatively rare technique for representing organizational processes, it is a well-known and mature technique for representing processes implemented by computer systems. Examples include Statecharts, SADTs, and the ETVX paradigm.

Due to fundamental parallels between defining and modeling organizational processes and computer processes, many techniques from computer process representation can be applied to organizational process representation. Similarly, many of the advantages and benefits derived by building computer process representations can also be derived from organizational process representations. As highlighted below and elaborated throughout the remainder of this guidebook, the Consortium believes that an organization can achieve significant benefits through the proper use of both process definition and process modeling techniques.

Science and industry have long recognized the value of models. A model enables you to gain detailed insights into important, and sometimes crucial, characteristics of whatever is being modeled. The risks of building flawed models are usually less than the risks of proceeding with flawed plans, products, or practices. The costs of recovering from the flaws, correcting the problems, and eventually achieving an acceptable model are significantly less than attempting such efforts on something already in production or in practice. Additionally, following something that is well defined is far preferable—and

far more successful—than attempting to follow or adhere to something which is poorly defined or not defined at all.

This is where models are especially useful. Models can communicate key component objects and organizational relationships, highlight key aspects of the process, and abstract out information not crucial for the perspective being presented. In practice, however, even process models have proven to be difficult to develop and maintain, especially for large-scale processes. Modeling notations (such at SADT, Petri nets, and Statecharts) have traditionally been used to represent processes occurring within a computer. These same notations can be used with greater or lesser degrees of success for constructing corporate or organizational process models. However, due to the inherent volatility of organizational processes (based in large part on the need to respond progressively faster to market forces) even these models can be inadequate and of questionable value. As with documentation, the model must reflect reality. If reality advances but the model (or documentation) does not, its relevancy and its value drop drastically.

This guidebook presents a combination of tools and techniques for leveraging the best that is offered by process definitions and models while minimizing their less advantageous characteristics. This template-based approach can be used for both defining and modeling a process. These templates can be used, for instance, to succinctly capture organizational process policies, procedures, and operational guidelines. Additionally, by using the graphical conventions provided in Section 3.3, you can use them to construct graphical process models.

Since processes and objectives can vary greatly between different organizations, the template-based process representation technique presented in this guidebook is specifically designed for flexibility and tailorability. Guidelines are presented in Section 4 for modifying this process representation technique to accommodate site-specific objectives and to facilitate site-specific, cost-effective implementation and application.

1.6 GUIDEBOOK ORGANIZATION

Figure 1-1 shows the guidebook's organization and the possible paths you can follow.

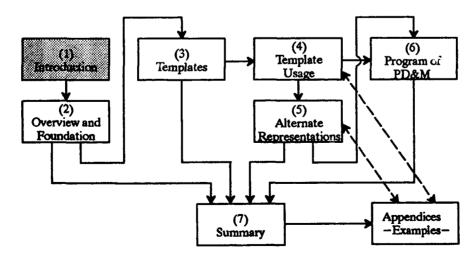


Figure 1-1. Guidebook Organization View 1

Outlined below is a summary of information presented throughout the remainder of this guidebook:

- Section 2, Overview and Fundamental Concepts, provides an overview of the value of and techniques for process definition and modeling. Section 2 starts with a brief discussion on the need for representing processes. Section 2.2 provides an overview of defined processes and process maturity. Section 2.3 provides a brief introduction to alternative process modeling notations, and Section 2.4 examines common characteristics in process representation. Section 2.5 discusses how you choose a process representation notation as a function of comparative analysis of key characteristics with regard to your specific environment and goals. Next, in Section 2.6, there is a brief examination of the benefits to using the template-based approach presented in this guidebook. Section 2 concludes with a basic introduction to key concepts, terms, and definitions relevant to the domain of process representation. As shown in the diagram, after Section 2 the casual reader may want to directly go to Section 7.
- Section 3, Process Definition Templates, provides:
 - The rationale behind the selection and use of this particular set of process templates.
 - The process templates and discusses how they can be used (Section 3.2).
 - The graphical extensions used to diagrammatically depict template-based process descriptions and example process diagrams highlighting a variety of graphical characteristics and advantages (Section 3.3).
- Section 4, Template Usage, examines using templates to facilitate the development and analysis of process guidebooks and it expands upon the domain of use and applicability by discussing specific characteristics of process models. Section 4.3 examines process models from the key perspective of representative power. Section 4.4 changes to a practical orientation, and develops a detailed examination of a suggested approach for using templates to construct both text and graphic-based process models. Section 4.5 discusses how you can improve the usability of template-based process models both by improving data presentation and by modifying or tailoring the templates to site-specific needs. Section 4 closes by examining how you can potentially use the templates to facilitate organizational process improvement. As is shown in the diagram, it is suggested that if Section 4 is read, Section 5 should likewise be read (before jumping to Section 7).
- Section 5, Alternative Process Notations, commences with a discussion on process objects and relationships which bind those objects. A process meta-model is constructed to highlight process objects represented by the templates, and legal relationships between those objects (Section 5.1). Section 5.2 examines various opportunities and techniques for supplementing template-based representations with other notations, and vice-versa. ETVX, SADT, Statecharts, Petri nets, PASTA, and Role Interaction Nets are each described and evaluated.
- Section 6, Process Representation Programs, discusses issues, approaches, and options relevant to commencing and continuing a program for process representation. Section 6.1 presents material on introducing process definition and modeling into your organization. Section 6.2 introduces the subject of metrics and discusses how process definition can support a program of process and product measurement. Section 6.3 provides an overview description of the Evolutionary Spiral Process from the perspective of process representation. Section 6.4 discusses the use of process representation as a tool for process management, and Section 6.5

looks beyond conventional process management approaches and discusses the support process representation gives to automated process management within highly integrated environments. Section 6.6 provides a brief summary of this material.

• Section 7, Summary, briefly highlights the key principles in the guidebook, and presents a summary of future work planned to appear in the next release of this guidebook.

1.7 INTENDED AUDIENCE

The primary intended audience for this guidebook is practitioners interested in the tangible benefit derived from using process representation tools and applying process representation techniques. This audience includes line engineers, project managers, and anyone working on or interested in the area of process analysis, design, development, or improvement. It is assumed that most readers are not necessarily familiar with the theoretical issues and aspects of process representation; therefore, motivation and rationale are considered important and are provided throughout the guidebook.

1.8 TYPOGRAPHIC CONVENTIONS

This report uses the following typographic conventions:



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2. OVERVIEW AND FUNDAMENTAL CONCEPTS

This section provides an introduction to the fundamental concepts of process representation as they relate to process definition and modeling. This section discusses:

- Motivation for process representation.
- The relationship between process representation and process maturity.
- Alternative techniques for process representation.
- Characteristics for comparing alternative approaches for process representations.
- Considerations when choosing an approach to process representation.
- Benefits of the template-based approach proposed in this guidebook.
- An overview of process-related terminology.

As you can see in Figure 2-1, after completing this section you may elect to skip Sections 3 through 6 and complete your review of this material by reading Section 7. This approach provides the essentials needed to discuss and understand the key concepts of process definition and modeling. For a more in-depth understanding, continue with Section 3.

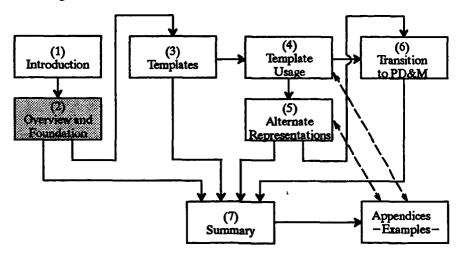


Figure 2-1. Guidebook Organization View 2

2.1 THE NEED FOR REPRESENTING PROCESSES

Process representations satisfy four key needs:

- To do successful work.
- To preserve lessons learned.

- To facilitate training.
- To analyze and compare existing and proposed processes.

2.1.1 Do Successful Work

An organization needs the ability to repetitively and consistently do successful work. Not only is it necessary for one division or group to successfully do their work repeatedly, but it may also be important for multiple divisions or groups to simultaneously perform the same type of work in the same way. Having a defined process directly supports having a repeatable process. Although work may be successfully repeated in the absence of a defined process, such repetition depends entirely on the efforts of individuals. Conversely, once a process is defined it can become institutionalized and preserved by the organization as part of its corporate legacy.

2.1.2 Preserve Lessons

Another key advantage to representing a process is the preservation of lessons learned and insights gained from the performance of that process. Typically, processes evolve. People involved in either managing or participating within the process often find a variety of ways in which to improve how they perform their work. Unless a process is defined, there is an increased risk that as individuals move to work in other areas, their process improvement insights move with them. By having a representation of a process and by updating that representation to reflect process improvements the insights and lessons learned through the actual performance of a process are preserved as part of the corporate legacy.

2.1.3 TRAINING

Another key use of process representations is to facilitate training. Explaining to new employees the process they should follow is one means of educating them, but the results can be inconsistent and, in many ways, unpredictable. Training employees in their respective processes improves the likelihood that they understand the key characteristics of the process they should be following, which can more quickly lead to higher employee productivity and efficiency. Note that it is not the process representation itself that yields these benefits, but the training opportunities that result from having a representation of the process.

2.1.4 ANALYZE AND COMPARE

Finally, one of the most important key uses of process representation is to facilitate the analysis and comparison of both existing and proposed processes. In the absence of process representations, detailed analysis of existing or proposed processes is difficult, if not impossible. All discussion on the process would be based on individual experience and opinion. Typically, there needs to be a consensus on what the process is before the focus can be turned to how the process can be improved. Without a process representation, valuable time and energy are lost while analysts attempt to reach agreement on their differing conceptual impressions of the process. By defining and potentially modeling a process, the key characteristics of the process are communicated more consistently and less ambiguously. This tends to minimize confusion about what the process is and frees the process analysts to focus upon how to analyze and improve that process.

2.2 DEFINED PROCESSES AND PROCESS MATURITY

Process improvement is now commonly considered to be a function of increasing process maturity. Process maturity, especially the software engineering process, is an area of extensive research at the Software Engineering Institute (SEI) at Carnegie Mellon. One of the cornerstones of the SEI software process maturity model is that software process maturity can be evaluated in terms of the following five levels (Humphrey 1990):

- Initial
- Repeatable
- Defined
- Managed
- Optimizing

An organization can gain insights into its process and its opportunities for process improvement by evaluating its process maturity.

- Initial Level. The lowest level of process maturity is reflected by initial or ad hoc processes. At this level, processes are generally chaotic. They are essentially ad hoc processes characterized by managers that react to situations as opposed to managers who attempt to direct situations. Successful projects within this type of environment typically owe their success entirely to the efforts of individual people—people who succeed in spite of the process, not because of it. Key problem areas which, if addressed, can facilitate the processes' advance to the next level of maturity include efforts to improve project management and planning, configuration management, and initial steps toward software quality assurance.
- Repeatable Level. The next higher level of process maturity is characterized by repeatable processes. Repeatable processes typically include project plans, sizing and estimation measures, productivity factors, scheduling and project tracking, planning models, software configuration management, and quality assurance efforts. However, processes at this level still depend extensively on the efforts of individuals, and people are sometimes successful only because they intuitively understand the problem domain, and not because of any special process or management support. Key areas of improvement include training, increased use of technical quality evaluation practices (such as reviews, walkthroughs, inspections, etc.) and an increased focus on the process itself.
- Defined Level. Defined processes are characterized by software standards and guidelines, software inspections and reviews, and more formalized testing (including test plans, test support tools, and methodologies). At this level, there are one or more ongoing software engineering process groups that work together to consistently improve the quality and maturity of the processes in use. Areas for improvement include process measurement, process analysis, and quantitative quality plans.
- Managed Level. The managed process is characterized by process data gathering, especially by management's response to insights derived from the analysis of such data. To be useful, the data must contribute to one of the four following areas:

- Understanding
- Evaluation (compliance with criteria)
- Control
- Prediction

Also critical to this level is the application of the collected data to such areas as quality motivation, quality estimation, quality goals, quality plans, and general tracking and control of software quality. Key areas where further process improvement efforts can be focused include changing technology, problem analysis, and a special focus on problem or defect prevention.

• Optimizing Level. Finally, the optimizing level is generally characterized by efforts in which improvement insights are directly translated into process changes. These changes include efforts toward defect prevention, improved development environments, and an overall trend toward automating the software process. Note that at this, the highest level of process maturity as defined by SEI, process enactment, monitoring, and enforcement are still principally a human-intensive and largely manual process. Consequently, improvements at this level may be achieved by relegating progressively greater process-oriented responsibilities to automatic execution, analysis, and enforcement.

Using these levels of process maturity, summarized in Table 2-1, you can see that process representation directly supports the second (repeatable) level of process maturity, and is critical at level three (defined). Developing a repeatable process is directly facilitated by having a common definition of the process to be repeated and by using that definition for training, reference, and as a guide to project management. Having a repeatable process that has been both defined and institutionalized is a cornerstone to reaching and exceeding the third level of process maturity. Because each level of maturity above the first level augments the practices of the preceding level, having a defined process remains crucial for organizations seeking to or manifesting process maturity at the fourth and fifth levels.

Table 2-1. Software Engineering Institute Process Maturity Level and the Problem Areas

Level	Attributes	Problem Area
(5) Optimizing	Improvements fed back to process	Automation
(4) Managed	Quantitative - Measured process	Changing technology Problem analysis Problem prevention
(3) Defined	Qualitative - Institutionalized	Process measurement Process analysis Quantitative quality plan
(2) Repeatable	Intuitive - Depends on individuals	Training Technical practice Process focus
(1) Initial	Choice - Controls and plans ineffective	Project management Configuration management Software quality assurance

Deciding to define (or represent) a process is only the first step. The next step is developing an understanding of the various options, methods and alternative techniques available by which processes can be represented.

2.3 ALTERNATIVE TECHNIQUES FOR PROCESS REPRESENTATION

The most common technique for representing or defining processes is the use of descriptive text. Essentially, all operations manuals are text-based representations that describe one or more processes. Organizational policy and procedure manuals are also potential sources of process descriptions. One significant advantage to text-based descriptions is that there are virtually no constraints placed on the description itself. Since the notation is the entire language of words, anything that can be talked about, can be described. This, however, is also the most significant disadvantage to text-based process descriptions Since there are no constraints (other than grammar) on the structure of the description, there is the potential for considerable inconsistency, ambiguity, uncertainty, and inaccuracy. Text-based descriptions are typically the least formal type of process representation.

At the other end of the formality spectrum is mathematics. Although mathematically provable process models are an ideal goal, such methodologies are still an area of active research, and there are not any clearly cost-effective and widely applicable math-based methodologies. However, between the informality of descriptive text and the rigorous formality of mathematics, there are many options for representing processes at varying degrees of formality.

Having graphical support to a notation can directly contribute to higher degrees of formality. Usually, a graphically-oriented notation comes coupled with a methodology that imposes rules on placement, use, and connections between the graphical objects. These rules constrain the types of structures that can be built and increase the formality of the resulting depictions. Additionally, graphical depictions are especially useful for portraying abstract or high-level relationships. The resulting diagrams allow for insights into the process that can be virtually impossible to derive from descriptive text.

Fortunately, there are enough parallels between the need to represent human or organizational processes and the need to represent software-based processes that many of the techniques and notations developed for use in software engineering can be extended for use in general process representation. From a software perspective, any software program can be written using five basic constructs:

- Sequence
- Selection
- Iteration
- Dispatch
- Rendezvous

These are exactly the same constructs needed to represent organizational processes. Any type of process can be represented if you have:

- Some means for indicating a series of events occurring in sequence.
- A selection between two or more events.
- The repetitive execution of one or more events.
- The parallel initiation of two or more events.
- The synchronization of two or more events executing in parallel.

Examples of software-based techniques that can be used in general process modeling include STDs, ETVX, SADT, Statecharts, and Petri nets. These and similar alternative notations are examined in detail in Section 5 and are only briefly introduced here.

2.3.1 STATE TRANSITION DIAGRAMS

STDs are often used for describing finite automata (finite state machines). Any process that can be described in terms of a finite automaton can be represented using an STD. Generally, a finite automaton accepts some series of input symbols and typically produces some series of output symbols (Kolman and Busby 1984). Each such output symbol is a function of the relevant input symbol, the current state of the automaton, or both. Additionally, as input symbols are received by the automaton, its state may change. With regard to process modeling, input symbols and output symbols typically represent events occurring in reality, and states within the machine represent different milestones or activities within an overall process. Thus, finite state machines can be seen as one possible representation for modeling sequences of events within some defined domain.

2.3.2 Entry-Task-Validation-Exit

The premise behind the development of ETVX was the necessity to find a means of embedding methods and tools into a common framework for intellectual and management control (Radice and Phillips 1988). ETVX (see Figure 2-2) is a quasi-diagrammatic representation of IBM's Programming Process Architecture (PPA). The authors of ETVX take the position that PPA is the highest representation of the software process; and that although it contains the necessary elements for representing software engineering environments and activities, it also is applicable across a much more broad framework (Radice and Phillips 1988). Therefore, it holds promise for use in general process definition and modeling.

2.3.3 STRUCTURED ANALYSIS AND DESIGN TECHNIQUE

When applying the SADT to software systems, the overall approach consists of identifying activities then identifying the inputs and outputs of those activities, identifying factors that constrain the activities, and identifying resources or materials that support the activities (Marca and McGowan 1988).

As Figure 2-3 depicts, activities are represented diagrammatically as boxes. Inputs to an activity are labeled arrows arriving at the left side of the box. Outputs from an activity are labeled arrows departing from the right side of the box. Constraining influences are labeled arrows arriving at the top of the box, and enabling mechanisms are labeled arrows arriving at the bottom of the box. This approach has both a simple methodology and a clear graphical convention. Consequently, process definition and modeling can readily be based upon SADT.

2.3.4 STATECHARTS

Statecharts are an extension of the basic notation used for finite state machines. Statecharts allow a finite automaton to be decomposed into a representation which models two or more interacting or communicating subsystems. Statecharts also support hierarchical decomposition of transition diagrams so that various levels of abstraction can be independently represented (Sanden 1992b). Figure 2-4 shows an example of Statecharts adapted from Marc Kellner's SEI technical report (Kellner 1989). The top portion of this diagram represents a functional perspective of a process while the bottom portion represents a behavioral perspective.

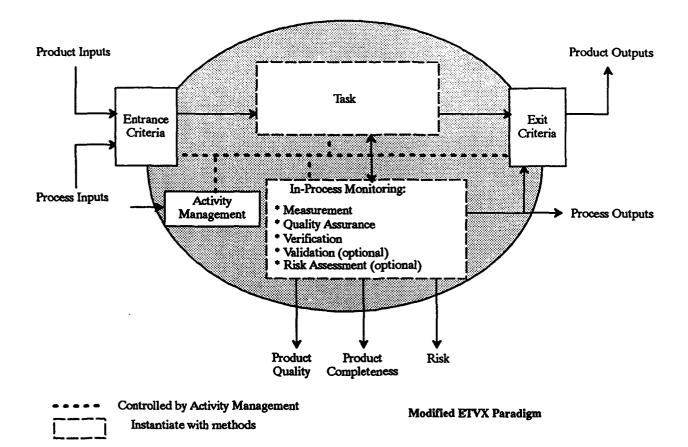


Figure 2-2. Entry-Task-Validation-Exit Diagram

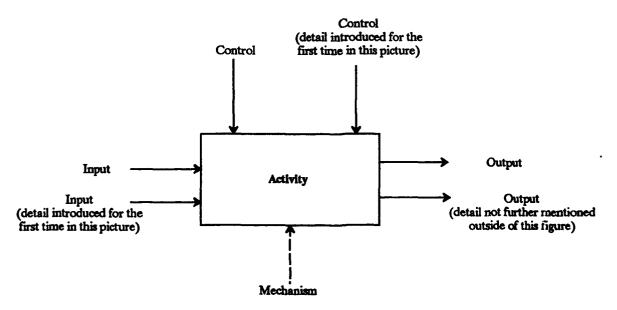
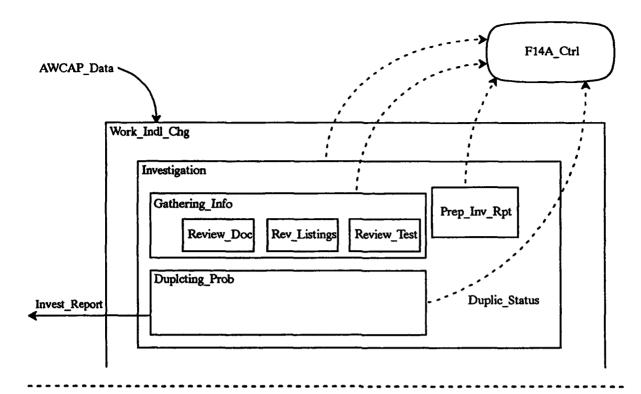


Figure 2-3. Structured Analysis and Design Technique Diagram

Though Statecharts typically require a considerable level of detail, their formality allows you to construct process depictions that can be readily converted to executable instructions. Consequently, Statecharts have excellent potential for providing a means to gain insights into process dynamics.



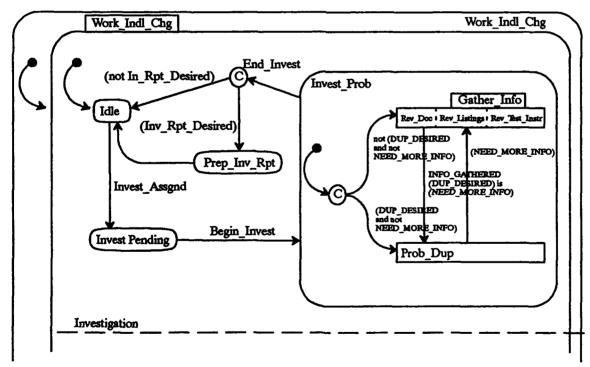


Figure 2-4. Statechart Example 1

2.3.5 PETRI NETS

Petri nets (a variation is shown in Figure 2-5) are becoming progressively more widely used as a means for building a representation of a wide variety of processes. Petri nets have been successfully used to model manufacturing processes, chemical processes, and hard real-time embedded processes. One

of the most important characteristics of Petri nets is the fact that they capture the dynamic behavioral characteristics of the system being modeled. In effect, Petri nets can be executed.

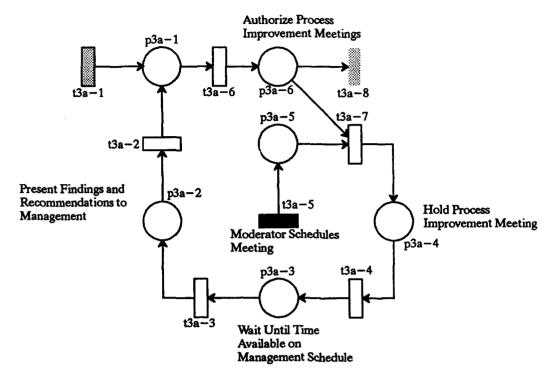


Figure 2-5. Petri-Type Net

In addition to the graphical notation, Petri nets also come with a significant body of mathematical formalism. By relying on the mathematical substructure of these diagrams, it is possible to do a static structural analysis of the system's dynamic behavioral characteristics without resorting to actually running a simulation. This is of key importance since it allows formal interpretation and analysis of a process model for both desirable and undesirable characteristics (Levis 1992).

Another key factor contributing to the facility of Petri nets is its graphical nature. The basic graphical representation principles are conceptually simple to learn and understand, and yet they can be used to build detailed representations of complex systems or models.

2.3.6 TEMPLATE SUPPORT

Other notations exist (and new notations are being developed), but this set of notations represents some of the most commonly used tools for representing software processes. Again, Section 5 will examine how these notations might be used to specifically model organizational processes. Nevertheless, one obvious question now is with this variety of notations already available, why are templates even needed?

Several advantages to the template-based approach were presented in Section 1, and further benefits are examined in Section 2.6. However, one additional use for the templates is their direct support of any of these alternate notations. Templates can be used as an analytical tool to facilitate the organized collection of information that will later be used to develop process models in SADT, ETVX, etc. Furthermore, due to their compatibility with and use of descriptive text components (in the template fields) the templates are capable of capturing more information about a process than might otherwise

be captured using an alternative notation. From this perspective, if a process representation already exists in the format of an alternative notation (such as ETVX, SADT, etc.), the templates can be used to augment or extend that representation by including additional information and relations that the templates provide.

To summarize, there are several alternative process representation notations examined in this guidebook, and all are compatible with the proposed set of templates. Although the templates can be used as a stand-alone technique for representing a process, they can also be used prior to, in conjunction with, or subsequent to alternative notations such as SADT, ETVX, Statecharts, Petri nets, etc. To determine which approach or notation to use, it is important to discuss common characteristics of process definition and modeling.

2.4 COMMON CHARACTERISTICS IN PROCESS REPRESENTATION

Process notations always imply some type of methodology by which the notation is used. When comparing alternative notations and methodologies, relative advantages and disadvantages can be highlighted by contrasting the various approaches from the perspective of key characteristics. The key characteristics described in the following subsections include:

- Scalability
- Applicability
- Flexibility
- Readability
- Maintainability
- Learnability
- Robustness
- Relative formality

2.4.1 SCALABILITY

Scalability represents the degree to which a notation can simultaneously tolerate both abstraction and details. Some notations may be especially good at representing high-level abstractions of a process, but rather inadequate at capturing process details. Other notations may excel at representing details, but may suffer severe "scale-up" problems when it comes to representing high-level views of the process. An ideal characteristic for a notation is to efficiently provide both abstract views and detailed views of a process.

2.4.2 APPLICABILITY

A notation can be more or less applicable to the specific needs of a given domain of processes. For example, some notations may be quite poor at representing parallelism; others may be quite poor at representing the people involved in a process; and others may provide only a static view of a process

but no insights into dynamic characteristics. If, for example, parallelism, people, or process dynamics are important to the domain of processes being represented, it is ideal to select a notation that can capture and represent these and similar details important for and applicable to your specific domain.

2.4.3 FLEXIBILITY

Flexibility is the degree to which a notation can be altered and customized to better achieve specific objectives. Note that this is a different quality than maintainability (described in Section 2.4.5). Flexibility is the characteristic of being adaptable outside of a specific domain. A notation is relatively flexible to the degree that it can be tailored for your specific needs.

2.4.4 READABILITY

A process notation is relatively readable to the degree that it allows a reader to quickly, clearly, and accurately derive insights into the described process. An additional consideration with readability is the amount of training or expertise required before a notation becomes readable. Complex mathematical expressions may require years of relevant education before they can be accurately interpreted; whereas, a simply flow-chart type approach may convey meaningful information even to the uninitiated.

2.4.5 MAINTAINABILITY

A process notation is more or less maintainable as a function of the ease with which changes can be made to existing representations. Process improvement implies process change. Any process definitions or models that you use to document the existing process will, therefore, need regular updates. The ease with which such updates can be done is a direct reflection of the maintainability of that notation. Although maintainability is affected by, for example, readability, flexibility, and learnability, it is a separate consideration. Just because something is readable, flexible, and learnable does not guarantee that it is maintainable.

2.4.6 LEARNABILITY

The learnability of a process notation is derived from three factors:

- The average level of expertise needed by individuals before they can receive training in using the process notation.
- The average amount of training required before they are capable of using the notation.
- The average amount of time it requires a trained person to transition from just being capable to actually being proficient and adept at using that notation.

A highly learnable notation requires little or no related expertise, perhaps a day or two of training, and it allows process engineers to become proficient in a few weeks or months of actual usage.

2.4.7 ROBUSTNESS

A process notation is robust if it can be used "as is" on a comparatively larger set of different processes. Note that higher robustness can, to some degree, compensate for a lack of flexibility. There is less need

for a notation to be tailorable for different uses when that notation is usable in standard form across a wide variety of applications. Likewise, a low level of robustness in a notation can be offset by a relatively high degree of flexibility.

2.4.8 FORMALITY

The formality of a notation is a combination of a variety of factors. At a minimum, relative formality is reflected by the degree to which a notation is unambiguous and deterministic. Formality increases to the degree that it constrains the set of elements with which processes can be described, and it defines the operations and transformations permissible on those elements. An ideal level of formality for a process notation is one that allows process representations or models to be machine compilable, linkable, and executable. Even more formal are "provable" notations where it can be proven (using mathematical techniques) that the design representation is consistent with and complete against an analysis representation, and the enactment representation is consistent with and complete against the design.

2.5 CHOOSING A PROCESS REPRESENTATION NOTATION

When deciding how to initiate a program of process representation, the selection of a process notation is of central importance—it is the language you will be using to communicate about your processes. The key characteristics described in Section 2.4 are important for guiding your thinking in choosing a process representation notation. However, primary considerations when choosing an approach to process representation depend upon your relative comparisons of characteristics that you consider to be important.

Remember that all notations imply some type of methodology by which the notation is used. When considering alternative process notations, you need to simultaneously consider the associated methodology. Both the notation and its accompanying method of use determine its relative scalability, readability, and robustness.

Some of the questions you will need to answer include:

- Can the notation represent details and also abstractions? (Scalability)
- Can the notation be used to represent your processes? (Applicability)
- Can the notation be adapted for use in representing different processes? (Flexibility)
- Are process descriptions resulting from this notation easily interpreted? (Readability)
- Can process depictions be easily updated to reflect changes? (Maintainability)
- Can average people become quickly competent without extensive training? (Learnability)
- Is the notation capable of representing a large variety of processes? (Robustness)
- Does the notation yield machine-interpretable process models? (Formality)

There are no single answers to these questions. In all cases, the answers depend on several important factors relevant to your organization. As discussed in Sections 2.5.1 through 2.5.5, these factors

include the type of environment you have, the resources available, budget constraints, history, and your immediate and future goals.

2.5.1 Environments

Environments vary significantly between organizations, and they can even vary significantly between divisions within a single organization. From the perspective of process representation, one major consideration is the relative volatility of your environment. Are the processes you intend to model relatively stable or highly dynamic? Are the changes relatively nominal, or are they often radical? Are the changes predictable, or are they often unexpected? Additionally, is the environment dedicated to a single domain of processes, or are there processes occurring within a variety of domains? Are the processes of relatively short duration, or are they long-term? Are the processes highly iterative, or typically nonrepeating? Is management largely a human-intensive activity, or is there a large degree of automated project management support? These are examples of environmental considerations that can strongly influence which process notational characteristics are applicable to your specific site.

2.5.2 RESOURCES

Another consideration is the resources you have available to perform process analysis, design, and representation. From the perspective of people, do you have highly trained or experienced process engineers already available or will you need to have people trained? Are you anticipating a large initial effort (involving dozens of people), or will you initially involve only a few people? Will your process engineers be full-time, dedicated resources; or will process-related work be a matrixed responsibility added to their current responsibilities? Are you intending to use the process representations to support project management in a automated, integrated environment? If so, do you currently have the tools and techniques needed to support that approach, or will you have to acquire them?

2.5.3 BUDGET CONSTRAINTS

Budget constraints are another major factor. How much funding is available to you for initiating the process representation effort? After start-up costs, how much funding is available to support the ongoing program? Is immediate cost-justification important, or can the costs be amortized over a longer period of time?

2.5.4 HISTORY

Organizational history must also be considered. Is there an existing repository of process representations? If so, are they rendered in one or multiple notations? Is there an existing experience pool for the performance of process engineering? Was process engineering an effort previously done but canceled long ago or has it been an ongoing effort? Is the staff allocated to process engineering being held relatively constant, or is it being significantly increased or decreased?

2.5.5 GOALS

Finally, and most importantly, you must consider both the organization's immediate and long-term goals. As emphasized earlier, it is important to take a goal-driven approach to process representation. "Improved process maturity" is too ambiguous a goal to help answer many of the questions presented

here. Instead, explicit and well-defined goals are needed. Is the goal to develop a process guidebook? If so, is the guidebook intended to be a technical reference or a self-teaching tutorial? Is the goal to develop a guidebook of a **proposed** process that can then be distributed to reviewers and process analysts? Is one of the goals to develop material that will facilitate training employees in organization processes? Is one of the goals to have a representation that facilitates gaining insights into dynamic and static process characteristics? Does the representation need to facilitate developing automated process models that can be executed? Is the goal of process model execution to gain insights into performance issues such as deadlocks and bottlenecks? Is it a goal to use the representations to facilitate project management?

2.5.6 SUMMARY

As stated, the answers to these questions vary from one organization to another; and even within the same organization, the answers will change with time. Nevertheless, there is a general mapping that can be made between the key characteristics of alternative notations and organizational issues:

- Your environment
- Available resources
- Budget constraints
- History
- Your immediate and future goals

Examining these relations will help you select your approach to process representation.

If your environment is volatile, then a notation with a high degree of maintainability is desirable. Ideally, as your process goes through significant change, the notation and methodology you have chosen will remain usable. If you will be defining and modeling processes across multiple domains, robustness and flexibility become important. You will need a notation that is either capable of handling a variety of processes or one that can be easily adapted to your changing needs. Conversely, if you will be targeting a single domain, applicability is of key importance. Long-term processes imply a need for a notation that exhibits a high degree of maintainability; and highly integrated, automated environments may convey a need for greater formality in the selected notation.

The type of available resources also affects your choice of a notation. If you anticipate a high degree of turnover in the personnel performing as process engineers, then you will need a notation that has a high degree of readability and learnability. Conversely, if many of the process engineers are already familiar with a particular notation, then learnability is less important—your resources already have much of the fundamental training and experience.

If you must work within a very small or very tight budget, you will need a highly scalable notation. This gives you the opportunity to build either very high-level abstract representations or, if it is more expedient, to build very low-level detailed representations of isolated or highly cohesive sub-processes. Either way, a considerable amount of progress can be accomplished with comparatively little time and effort. Similarly, if you need short-term confirmation of beneficial results, then both scalability and learnability are crucial. Under such budget or schedule constraints, you cannot afford a notation that requires either extensive training or labor- and time-intensive application.

History is a key consideration, but so is your view on history. It may be that your organization has built a small resource pool of people familiar with the use of a particular notation. If the notation is applicable to your process domain, then it is sensible to give close consideration to that notation for representing your processes. However, it also may be time to depart from history and introduce a new notation. In short, the applicability, learnability, and maintainability of a notation can rapidly become more important to you than history of usage within your organization.

A notation's relative support of your current and future goals can involve several, if not all, of the key characteristics already discussed. If your goal is to develop process guidebooks or self-teaching tutorials, for example, then readability and learnability are primary considerations. If your goal is to develop process models and study them for temporal or behavioral characteristics, then you need a notation capable of capturing process dynamics. This implies you need a notation with a relatively high degree of formality. If one of your long range goals is integrated process automation, then formality may become of central importance.

As a general rule, the more flexible, robust, maintainable, and learnable a process representation approach can be, the more usable it is. As discussed in this section, certain environmental, budget, resource, historical, or goal-oriented constraints become more important, others become less important. Nevertheless, the Consortium believes that there are advantages to having an approach to process definition and modeling that manifests all of these characteristics to a high degree. As discussed in Section 2.6, this is the rationale behind the template-based process representation approach proposed in this guidebook.

2.6 BENEFITS TO THE TEMPLATE-BASED PROCESS REPRESENTATION

This guidebook presents a set of templates and corresponding graphical conventions for use in process definition and modeling. These templates can be used in both pre- and post-support of other process representations. More importantly, the templates can also be used as a stand-alone technique for process definition and modeling. The following material presents additional benefits to template-based process representation by examining the templates from the perspective of key characteristics.

2.6.1 SCALABILITY

The templates have a very high degree of scalability. Each template contains a set of fields for representing inclusion relations. Therefore, arbitrarily long chains of ancestries can be defined. A template can be established as a parent template and other templates can serve as its "children." Any or all of those child templates may, in turn, have further (grand) children which likewise may have still other children. Consequently, you can use the templates to capture the most exacting and detailed process information, the most general or abstract process information, any level or "view" between those extremes, and any combination of these views.

2.6.2 APPLICABILITY

You will also find the templates to be highly applicable to your domain because the templates have been explicitly designed for representing organizational (as opposed to computer-executed) processes. The different template types (managerial and production events, roles, resources, products, research, internal constraints and external constraints) immediately provide a rich set of fundamental conventions for capturing many of the important characteristics of your process.

2.6.3 FLEXIBILITY

As described in Section 3, you will find the templates to be an extremely flexible and highly tailorable tool for process representation. The structural, hierarchical architecture that underlies the templates readily accommodates the addition of new levels to the hierarchy, new types (or "meta-classes") at the highest level, or new sublevels under any existing or new level. Additionally, field and content changes can be made to the templates at the lowest level or at higher levels where the changes can then be "inherited" by lower levels. Though the templates are completely useable as is, they can also be easily adapted to your specific needs.

2.6.4 READABILITY

The templates preserve the detailed readability of pure text-based representations because the majority of template fields allow unconstrained descriptive text. Additionally, the templates also support organizational or global readability because of template interrelationships and especially because of the accompanying graphical conventions diagraming template-based process architectures and models.

2.6.5 MAINTAINABILITY

The maintainability of template-based process representations is quite high because template usage is conducive to the construction of relatively modularized process elements. Each template allows you to define an element both in terms of its internal characteristics and in terms of how that element relates to the other elements in the representation. As a result, "information hiding" (the encapsulation of implementation details so that they are invisible to the outside world) is directly achievable through template usage. You can change a template without having to perform compensating changes in numerous other templates. This yields architectures that are highly tolerant of maintenance, updates, enhancements, and similar modifications.

2.6.6 LEARNABILITY

Learnability is one of the chief benefits to the template-based approach described in this guidebook. The associated tools and techniques are comparatively quite simple, yet they can be used to capture and depict even highly complex processes. The use of these templates does not require any special background or education, and trainees can be easily constructing process representations by the end of their first day of training. There are relatively few rules that need to be followed, yet when adhered to, the result is well-defined process representations.

2.6.7 ROBUSTNESS

The templates achieve a high degree of robustness by not attempting to focus on just one specific domain, but instead by focusing on the phenomenon of process itself. The only assumption behind these templates is that the representation being constructed is intended to design and/or model a process. The type of process is not particularly important. Whatever that process is, if you describe the flow and relationship of events, the passage and evolution of products and research, the people and other resources needed by that process, and the constraints the process is subject to, you will capture enough information to understand and improve that process. All of this can be achieved by using the templates in their current form. Though tailoring the templates is certainly an option, the templates are robust enough that you may prefer—especially initially—to use them just as they are.

2.6.8 FORMALITY

Finally, the templates can support differing degrees of formality. This preserves the ability to choose the degree of formality appropriate to your needs. Since increased formality typically translates to increased cost, you may decide to use the templates to build low or moderately formal representations. These representations would be characterized by the relatively high use of free-form text-based descriptions when providing or filling in field values. Increased formality can be achieved by, for example, instituting a policy that all text-based fields must use some form of structured English (similar to that used when writing pseudo-code for a software program). You can achieve still higher degrees of formality by further constraining text-based fields to structured English and first-order predicate calculus. If you layer onto this the explicit use of states and state transitions (presented in Section 3), you can achieve a sufficiently precise and nonambiguous degree of formality. From here, the template-based representation can be entered into and mechanically executed within an integrated, automated process support environment.

2.6.9 Summary

To summarize, the benefits of template-based process representation include their versatility to be used in both top-down (functional decomposition) or bottom-up (object oriented) methodologies for process analysis, design, development, and verification. Additionally, the template field values can be incrementally established which allows template usage to employ cyclic or *spiral* development techniques. There are explicit fields on the templates for referencing, or binding to, other templates so that both the characteristics of a given template and the relationships it has with other templates are quite visible and accessible. This facilitates maintaining and updating not only the information contained within the templates, but also the overall process architecture represented by the templates.

Template usage is based on a few simple conventions and requires no special background or experience; therefore, training requirements will be nominal. Furthermore, they can be used as a foundation for building representations using extensions of other notations (such as SADT or Petri nets). The templates can also be used to augment any existing representations based on other notations.

Another benefit of the template-based approach is that using these templates is amenable to automation and automated tool support. Initially, you may decide to provide automated support via some commercial tool designed for electronic forms management. More versatile automation can be achieved by forms management that includes hyper-text, or "hot" links between instantiations of the various templates. Coupled with a "windowing" computer environment, the construction, use, and application of the templates or the resulting process representations can be readily and directly supported through automation. At this point, it is a relatively small step to achieve executable process representations that support both project-level and process-level management.

Finally, you should remember that the templates were designed to be tailorable to site-specific or organization-specific needs. If you work under special circumstances or have uncommon requirements or needs, you can readily alter the templates so that they provide you with improved support exactly where you need it. Should your needs change, the templates can be altered to conform to the new priorities. The templates not only support you in efficiently changing your process, they also support efficiently changing the way you change your process.

2.7 PROCESS REPRESENTATION TERMINOLOGY

The study of process representation critically depends on clear communication. Process-specific communication depends upon the study of terms, definitions, and word meanings commonly used

within this field. Process representation is a relatively new field, and it is common for there to be inconsistency in the use and meaning of terminology. The following definitions are not meant to imply that this is industry standard usage. Nevertheless, the usage presented here is as close to industry consensus as can be determined at this time.

2.7.1 Process Representation

Process representation is a general term referring to the combined or sequential efforts of jointly performing process definition and process modeling. Typically, process definition is the more abstract side of process representation, and process modeling is the more detailed side.

2.7.2 Process Definitions

Process definition is the act of representing the important characteristics of a process in a way that facilitates understanding and communication. Process definitions can be entirely text-based and unstructured, or they can be of varying degrees of increasing structure and formality. As a representation becomes progressively more structured and formal, it transitions from a process definition to a process model.

2.7.3 Process Models

Process modeling both extends and constrains process definition by requiring that the process model adheres to a predefined set of methods and structural conventions; the latter are often rendered graphically. Models can by syntactically correct: all the rules and conventions of using the modeling notation have been complied with. Models can also be symantically correct indicating that the model is an accurate representation of a real-world process.

2.7.4 PROCESS EVENTS

Events are processes, activities, or *tasks*. There are few objective criteria for distinguishing between a process, an activity, and a task. Most attempts to discretely distinguish various levels are subjective. Events are organized into collections; the events in a collection typically form a tree or a network of trees. The root of a tree is referred to as a process; interior nodes are activities; and the leaf nodes are considered tasks.

It is useful to allow a "view of interest" consisting of subtrees of the total process. Each subtree has its own unique root process, set of activities, and tasks. By definition, a process is a single node that has no parent and contains 0 to n activities and tasks. Each activity may also contain 1 to m activities and tasks (an activity must contain at least one task, otherwise it is, by definition, a task). Each task is atomic and, as such, cannot be further decomposed within the current degree of detail of a given view. In Figure 2-6, E1 is the process, E2, E3, E4, E6, E10, E14, and E16 are activities, and everything else (E7, E8, E9, E11, E12, E13, E17, E18, E15, E19, and E20) is a task.

The shaded region in Figure 2-7 defines a view of interest. Like the total process, it too contains a root process and a set of activities and tasks. This view's "process" is E10, which is comprised of only one activity (E16) and three tasks (E15, E19, and E20).

As a final example, consider the same overall structure with a different view of interest (Figure 2-8). If this is the view of interest under examination or discussion, E2 is the process and E6 is the only activity.

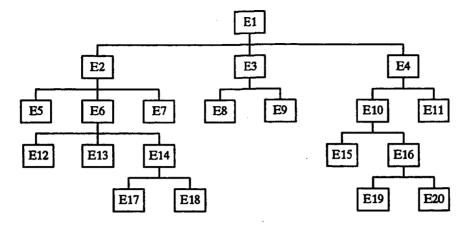


Figure 2-6. Event Structure

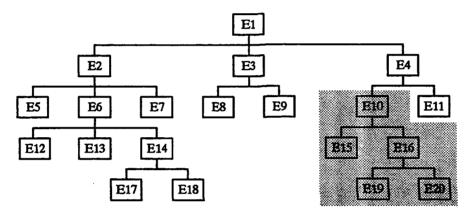


Figure 2-7. Event Structure View 1

The tasks are E7 and E14. Note in this example that the view of interest does not necessarily have to include the original tasks of some larger perspective. Activities in the overall structure can become leafs (tasks) in a subview (as with E14 in Figure 2-8). You can select a view that is in the "middle" of a larger perspective yet not look as high or as low as the original perspective. Also, note that when selecting what had been an activity, you can optionally include none of the original subactivities or tasks (as with E14 in Figure 2-8), all of them (as with E16 in Figure 2-7), or a partial selection (as with E6 in Figure 2-8).

To summarize, with these distinctions, it is necessary to consider the view of interest before defining "what is a process" and "what is a task." Put in more formal terms (using a simplified process tree in which all branches are of the same length), if "m" signifies the uppermost level of a process model, "n" signifies the lowermost level, "a" signifies some number of levels below the top, and "b" signifies some number of levels up from the bottom. Then when looking at an m+a, n-b view of the process hierarchy (defining the highest and lowest levels of interest, respectively), the m+a level activity (of which there is typically only one) becomes the "process" and all n-b activities become tasks (i.e., the lowest level "atomic" events in our particular view of interest). The remaining nodes between m+a and n-b are the activities.

2.7.4.1 Process

As discussed under "events," process is a relative term. For the purposes of this guidebook, a process is considered to be an event that is superordinate to all events of which it is comprised. Processes can

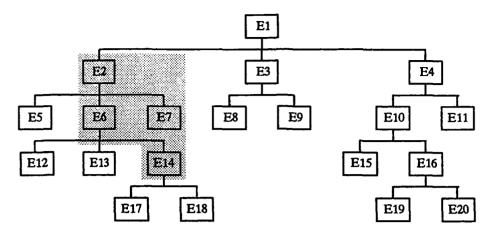


Figure 2-8. Event Structure View 2

be comprised of one or more activities and tasks. In some terminologies, a process is considered to be something that is perpetually ongoing; e.g., a quality assurance process.

2.7.4.2 Activity

An activity is an event composed of one or more subactivities or tasks. It has at least one parent event and implies at least one child event. Activities are typically used to initially partition or group work without regard to the resources needed, sequencing, or other enactment details. In some terminologies, an activity is considered something of finite duration that explicitly starts and stops, e.g., the series of inspection activities associated with inspecting a particular artifact. Activities are modeled using all four types of relations. As discussed in Section 2.7.20, these relations are:

- Inclusion
- Sequence
- Specialization
- Reference

2.7.4.3 Task

A task is an event: one of the basic components in a process description. A task is atomic; it has no child events and has at least one parent event. A task is typically enacted by a human, which requires process planning and control; and it is typically composed of an arbitrarily complex ordering of steps. Tasks can participate only as a subordinate in inclusion relations, but may participate unrestricted in sequence, specialization, and reference relations. As with activities, the term "task" is typically used to define something of finite duration.

2.7.5 Process Throughputs

A throughput is either a tangible or intangible artifact. Throughputs usually refer to intermediate and final (sub)products of the software development process. They can be a physical artifact, usually modeled as a product (such as a module, a document, or a schedule), or an intangible artifact, such as the knowledge gained from having performed research.

2.7.5.1 Products

Product artifacts are tangible throughputs within a process. This type of throughput typically represents the vast majority of artifacts that pass through a process. Examples include code modules, end-user guidebooks, circuit boards, and anything else tangibly produced by a process. Products can be decomposed into subproducts, sub-subproducts, etc. This decomposition is captured within a model by the inclusion relation.

2.7.5.2 Research

Research is a by-product of a process; but it differs from products in that research is considered intangible. If for instance, the research leads to a technical paper, that technical paper is modeled as a product. However, if experiments or investigations are being performed within one or more events, but nothing tangible is available, the throughput can still be explicitly modeled as a research (intangible) artifact. As with products, research can be decomposed into subresearch, sub-subresearch, etc. This decomposition is captured within a model by the inclusion relation.

2.7.6 PROCESS SUPPORTS

A process support is any nonthroughput item needed by an event for it to be performed. Events need throughputs, as that typically is the purpose of events: to accept one or more throughputs; modify, manipulate, inspect, and possibly create one or more new throughputs; and pass those along to other events. However, more is needed by an event than just the throughputs. These nonthroughput items are all modeled as supports. Two common types of support include roles and resources.

2.7.6.1 Roles

Roles commonly represent either individual humans or humans working in concert toward a common goal or set of goals. Consequently, "programmer," "manager," "clerk," etc., all define roles that can be assumed by individuals. However, "programming team," "inspection department," and "quality assurance division" also define roles. In the latter case, the roles are organizational roles as opposed to individual. For process definition, roles can be defined at all levels of abstractions.

2.7.6.2 Resources

Resources are nonhuman items needed to support an event. Examples include equipment, office space, supplies, and funding. All items that might be required to support an event can be modeled as resources. Resources can be decomposed (using the inclusion relation) so that while one level of event abstraction shows that the training building is required, at a lower or more detailed level of abstraction the support might show that only a small classroom is actually required.

2.7.7 Process Constraints

Process constraints describe the limiting conditions associated with the activation, performance, or cessation of an event. Whereas supports can be viewed as those things required to enable or make the right things happen, constraints can be viewed as those things required to disable or prevent the wrong things from happening. In this guidebook, constraints have been divided into two general types: internal constraints and external constraints.

2.7.7.1 Internal Constraints

Internal process constraints are typically managerial in nature and usually take the form of authority and permission. Examples of internal constraints include management authority or permission required before an event can commence. Internal constraints also convey authority to roles to suspend events, cancel events, recommence events, or cease events. In all cases, internal constraints are always coupled with a role (typically a role signifying lead or managerial responsibility, but in all cases a role signifying—by definition—some form of authority). As a rule, internal constraints are those constraints that you have authority to change, countermand, or enforce.

2.7.7.2 External Constraints

External constraints include all factors that may limit or constrain how an event proceeds and that are not directly attributable to local authority (which are modeled as internal constraints). Examples of external influences that may constrain an event include quality requirements, corporate standards, division policies, engineering procedures, process guidelines, and management directives. External constraints differ from internal constraints in that they are usually not subject to discretionary use—they are intended to be, and expected to be, explicitly followed regardless of project-specific issues.

2.7.8 Process Analysis

Process analysis is a general term that refers to several different types of analysis. One form of process analysis is the analytical effort performed so as to construct or formulate a definition of a process. This "upstream" form of analysis usually involves study of corporate guidelines and procedures and interviews with management and engineering staff. Another form of process analysis involves examining an existing representation of a process. This "downstream" form of analysis is employed as a key step in performing process improvement. In addition to the analysis of the static representation of a process, analysis can also be performed on the dynamic characteristics of a process. Commonly, this involves the collection and interpretation of process-related metrics. In rare cases, the representation itself may yield a model that can be executed to simulate process dynamics, and analysis can be performed against this dynamic model.

2.7.9 Process Design

Process design is the act of translating process requirements and objectives into a cohesive system. Like process analysis, the design effort may be directed toward an initial representation of a process or toward altering an existing process representation so as to design a new process. High-level designs can be built entirely of references to events, throughputs, supports, and constraints; detail designs may explicitly reference processes, activities, tasks, products, research, roles, resources, and internal and external constraints.

2.7.10 Process Instantiation

When process design is completed, the next stage usually is to instantiate a project-level process plan from the process representation. This involves replacing variables with actual values. Hence, if a design calls for two people in the role of programmers, instantiation involves filling those roles with the names of actual people. Likewise, resource requirements are mapped to actual resources, and general product types are replaced by actual product names. The result of process instantiation is a project process model.

2.7.11 PROJECT PROCESS MODEL

A project process model is an instantiation of a process representation that explicitly states the names of actual people, products, and resources intended for use within a specific project. The project process model is used as a management aid, and ideally includes such information as milestone dates and cost data. Once the process is enacted, actual schedule and cost data can be compared against the planned version.

2.7.12 Process Enactment

Process enactment is the execution of a project process model. Enactment indicates that actual work is being performed or, at a minimum, that work has at least commenced and is expected to continue. Currently, most environments enact a process through traditional or manual management methods. In highly integrated, automated environments, there is excellent potential for process management through process automation.

2.7.13 Process Automation

Process automation involves environment-based support of process management. The degree to which an environment can participate in and facilitate process management can vary widely. At one end of the spectrum, an instantiated process model can be regularly polled by an environment; and electronic mail sent to notify participants that certain activities have completed, other activities are cleared to commence, and certain resources are now available. At the other end of the spectrum, these environments can automatically collect process-related metrics, detect potential or actual process bottlenecks or deadlocks, provide management with summarized reports of project status, and potentially can even provide dynamically sensitive recommendations on alternative process options.

2.7.14 Process Maturity

Process maturity is a phrase used to convey levels of process quality. Generally, higher levels of process maturity indicate improved productivity and reduced risk. Currently, process maturity is considered to map into five general levels. From lowest to highest, the process maturity levels are ad hoc, repeatable, defined, managed, and optimizing. This concept was examined in greater detail in Section 2.2.

2.7.15 Process Improvement

Process improvement takes many forms, but it is commonly considered to be the evolution of a process from lower levels to higher levels of process maturity. Pragmatically speaking, process improvement can also involve specific efforts to reduce costs, reduce staff turnover, mitigate risk, improve product quality, increase corporate process flexibility, improve moral, reduce time-to-market, increase customer satisfaction, reduce process redundancy, reduce backlogged orders, accelerate accounts receivable collections, and essentially all other areas of improving organizational competitiveness.

2.7.16 Process Assets

Process assets are self-contained process "pieces" or modules that can be used in combination with other process assets to rapidly develop tailored process models. Process assets may involve predefined

collections of roles into teams, predefined collections of subproducts into products, and predefined collections of tasks and activities that can be used in concert to guide work in combination with a general process model. Process assets that consist entirely of events and event relations are called *process architecture* assets. Process assets that do not involve any events are process elements (roles, products, and resources). Process models can be constructed of process assets by selecting a process architecture and then incorporating the necessary process elements into that architecture.

2.7.17 Process Asset Library

Process asset libraries are common repositories for the storage and retrieval of process assets. As with all librarian-oriented tools, a process asset library needs effective query or search mechanisms, import and export facilities, and version management.

2.7.18 ASSET GRANULARITY

Asset granularity is a phrase used to refer to the relative degrees of abstraction or detail conveyed within a process asset. "Large" or "high" granularity refers to assets that have comparatively little detail and that use abstraction extensively. Conversely, "small" or "low" granularity conveys assets that have comparatively more details and use relatively less abstraction.

2.7.19 ASSET INTERFACE

Assets can be described, stored, and matched for compatibility as a function of their interface with other assets. The most general view of an asset's interface is the set of all references originating from that asset. These references include sequence, inclusion, specialization and reference relations. Specialized examination of an asset's interface can be constrained to just the sequence relations (applicable only to assets containing events) or to just the throughput references.

2.7.20 Process Relations

Processes can be modeled as sets of objects that are bound to each other by a variety of pre-defined relations. This guidebook uses four types of relations to bind process objects. These are sequence relations, inclusion relations, specialization relations, and reference relations.

2.7.20.1 Sequence Relations

Sequence relations are pre- and postset relations that exist between and among events. The preset of events to a given event are all events which immediately precede the event of interest. Similarly, the postset is the set of all events which have the event of interest in their preset. From a minimalist perspective, all that is required to construct a process model is a set of events and an ordering or partial ordering of that set. Sequence relations are used to define the ordering of events.

2.7.20.2 Inclusion Relations

Inclusion relations are the most general form of "parent/child" relations. All events, throughputs, supports, and constraints can be (optionally) decomposed by using inclusion relations. Products can be shown as including subproducts, and teams can be shown as including individual roles.

2.7.20.3 Specialization Relations

Specialization relations are a means for indicating inheritance. The child object in a specialization relation is a specialized form of the adult. For example, a role object described as "Programmer" may have specialized forms called "C Programmer," "Ada Programmer," and "Fortran Programmer."

2.7.20.4 Reference Relations

Reference relations are all relations within process modeling that are not sequence, inclusion, or specialization relations. A reference relation conveys that one object or asset either references or is referenced by another object or asset. Reference relations include an event referencing an external constraint it is subject to, a role referencing an internal constraint within its authority, or a product referencing an event it evolves through.

2.7.21 ASSET COUPLING AND COHESION

The use and meaning of coupling and cohesion within and among process assets is identical to its use in the field of software engineering. High degrees of coupling between assets indicates that there are a comparatively large number of sequence or reference relations that exist between those assets. Low coupling indicates a relatively minimal number of interrelations. High asset cohesion indicates that the asset employs strong "information hiding" techniques and that all aspects of its internal work is closely related. As a rule, low coupling and high cohesion are considered desirable qualities.

2.7.22 Process Architecture

A process architecture is a representation of a process that limits its contents to only events, sequence relations, event inclusion relations, and event specialization relations. Abstracted out of the architectural view are such issues as throughputs, supports, and other elements which, when combined with an architecture, can yield a detailed process model.

2.7.23 Process Notation

A process notation is any predefined set of symbols which, when combined with a methodology, can be used to render a depiction or representation of a process. In the most abstract sense, text-based process definitions use the character set and grammar rules as their notation and methodology, respectively. More commonly, however, process notations should include some degree of graphical ability. SADT, Petri nets, Statecharts, ETVX, and STDs are each distinctly different notations that can be used for representing processes.

2.7.24 DEGREES OF FORMALITY

Relative formality is of critical importance for automated or executable process models. At a minimum, process models should provide a consistent view of the process being modeled. A process model needs to communicate nonambiguous information. With increasing formality, there is reduced ambiguity. At its most formal, a process notation is coupled with a supporting calculus, algebra, or both.



3. PROCESS DEFINITION TEMPLATES

The preceding material has presented an introduction and overview of key concepts of process definition and modeling. The purpose of this section is to describe and detail a set of tools and practical means for applying process definition and modeling. Section 3.1 explains the reason for choosing this specific set of templates to support process representation. Section 3.2 presents details on the process templates and explains how these templates (or some subset) can be used to initiate process definition. It should be noted that this is simply a recommended set of templates with recommended fields for each template. They are designed to be applicable across the greatest variety of process representations possible. As discussed later in Section 4.5.2, the approach taken readily allows tailoring these generalized process data collection templates to the specific characteristics and needs of a particular corporate or project environment or process representation. Section 3.3 presents a graphical notation that supports diagrammatic depictions of template-based process models. The graphical notation is also based on the reasoning presented in Section 3.1; it therefore directly corresponds to and supports the templates presented in Section 3.2.

As noted in Figure 3-1, after reading Section 3 you may skip to the summary chapter. However, for more details on using the templates, optimization, and additional material on process modeling and definition, the Consortium recommends that you continue with Sections 4 and 5.

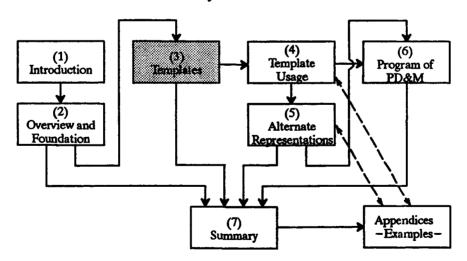


Figure 3-1. Guidebcok Organization View 3

3.1 DERIVING PROCESS REPRESENTATION TEMPLATES

Models are abstractions. With any abstraction, the objective is to emphasize important characteristics and reduce or eliminate nonessential information. However, for an abstraction or model to be widely applicable, it must capably represent all important characteristics in its target domain.

Your interest in process extends beyond just the events themselves. You are also interested in the types of products produced by the process; the resources required; and the relationships between products, resources, and events. To determine what the model needs to capture, you need to methodically analyze the concept of a process. Shown below are a series of figures that construct the model used as the foundation for developing the templates.

As shown in Figure 3-2, at the simplest or most abstract level, one view of a process is that it is anything that uses inputs and produces outputs.

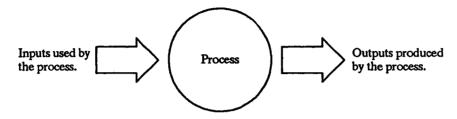


Figure 3-2. Process Model Construction—Level 1

However, it can be seen that not everything required by a process is consumed in producing the outputs. Although some inputs are converted, consumed, or otherwise transformed as the process constructs its outputs, other inputs act only as catalysts. To distinguish these two classes of inputs, variable inputs are those used, consumed, or included in the outputs; and their rate of use tends to vary (in the most general sense) in proportion to the volume of outputs being produced. Catalytic inputs—those not "consumed" by the process—are referred to as fixed inputs (Figure 3-3) because they are less likely to vary in direct relation to the volume of outputs. Examples of variable inputs include raw materials, supplies, and subcomponents. Examples of fixed inputs include machines, meeting rooms, management staff, engineering staff, and administrative staff.

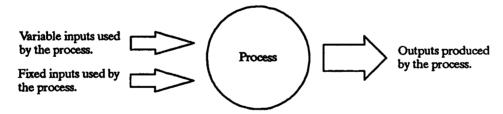


Figure 3-3. Process Model Construction—Level 2

Since fixed inputs generally tend to remain available to the process, it is diagrammatically advantageous to move these inputs to the bottom of the process "bubble." The revised diagram, as depicted in Figure 3-4, implies that variable inputs are directly related to the outputs, but both inputs and outputs depend upon the process "catalysts" or fixed inputs.

At this point, the model represents a process as something that converts inputs to outputs by relying on a set of resources. Clearly, all this does not happen accidently. The model must also show, as indicated in Figure 3-5, that a deliberate process is a set of events subject to control. Your definition of a process is now: a controlled set of events that uses inputs to produce outputs by relying on a set of resources. (Readers familiar with SADT or integrated computer-aided manufacturing definition language (IDEF0) will note that this perspective is analogous to the approach used in those representations.)

Finally, a process does not always have the advantage of working with tangible phenomena or objects. For example, although a meeting room is tangible, the responsibility of people using that room is not.

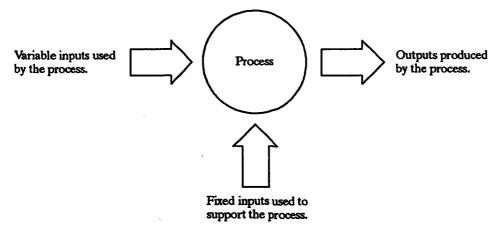


Figure 3-4. Process Model Construction—Level 3

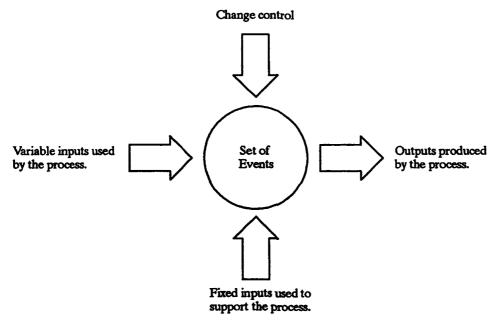


Figure 3-5. Process Model Construction—Level 4

Although a software requirements document is tangible, the research that went into developing the requirements is not. As shown in Figure 3-6, inputs, outputs, supports, and controls can all be divided into tangible and intangible classes.

The abstract model shown above, and the detailed model (which distinguishes tangible from intangible) both directly correspond to the templates discussed in Section 3.2. As shown in Figure 3-7, the constraint templates are used to capture information regarding change control. Throughput templates are used to capture information about both the inputs and the outputs of a process. Support templates are used to capture information about people and objects needed to support a process. Event templates capture information about the managerial and production activities and tasks occurring within a process.

As explained in Section 3.2, constraint, throughput, support, and event templates are all "meta-class" templates. Each has subordinate templates at the class level to represent tangible and intangible instances. As shown in Figure 3-8, external constraints are considered intangible in the sense that

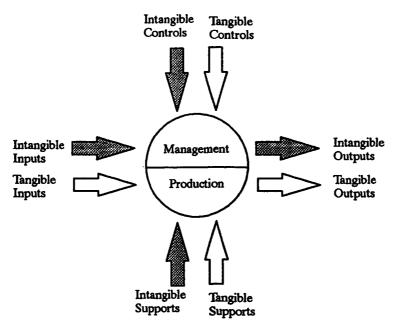


Figure 3-6. Process Model Construction—Level 5

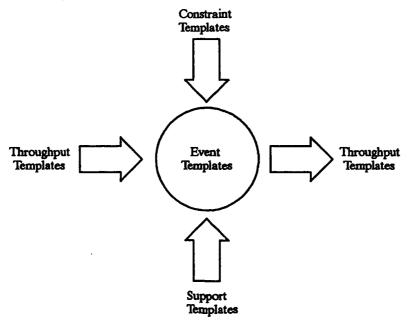


Figure 3-7. Meta-Class Templates

external constraints are constraints that you cannot influence. This contrasts with internal constraints which represent permission or authority and, therefore, are subject to "local" or internal decision making. Product templates represent tangible throughputs (such as software modules or design documents), and research templates represent intangible throughputs. Resource templates represent tangible objects that support the process (such as machines or facilities), and role templates represent responsibilities (and, in combination with internal constraint templates, authorities) conveyed by roles to people performing the process. Management templates and production templates represent intangible and tangible types of events, respectively.

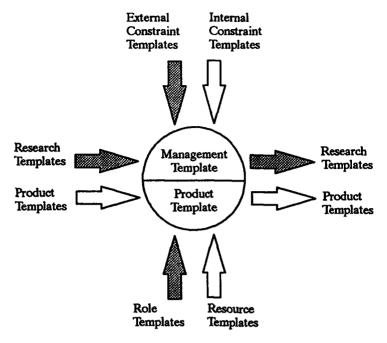


Figure 3-8. Class Templates

It is important to note that this set of templates will allow you to construct process models that are subject to a variety of control paradigms. For example, if you intend for your process model to depict an object-oriented type of process, then the product templates (and states of products) will play a key role in influencing the flow of events. Entry criteria, internal processing, and exit criteria will all make extensive use of references to products and changes in the states of products. From this orientation, it is not the flow of events that define the states of products, it is instead the states of products which define the flow of events.

If you intend for your process model to depict a process driven by functional decomposition, then the event templates (and states of events) will be the primary factors driving the process flow. In this case entry criteria, internal processing, and exit criteria all make extensive use of references to events and changes in the states of events. These models also make extensive use of inclusion relations (within and between levels of events) to capture the hierarchy of events. Using this approach, the events will be the greatest factor influencing not only the process but the products produced and the resources involved.

As a final example, you may want to model a process that is essentially governed by management. In this case, it is not the state of products nor the occurrence of events that triggers or controls what occurs next. The evolution of the process depends almost entirely on the decisions and actions of managers. A model of this type of process makes extensive use of constraints, especially internal (or permission) constraints. Entry criteria, internal processing, and exit criteria are largely stated in terms of numerous internal constraints. In effect, events start when management states that they can start, and they end when management declares them to be over, and so on.

The templates are not designed to be biased toward any particular process execution paradigm. Object-oriented processes, functional processes, management-intensive processes, etc., can each be depicted using this same set of templates. The primary difference is the detail allocated to the various classes of templates and the types of references used in the entry criteria, internal processing, and exit criteria.

To summarize, the underlying model used for constructing the templates is quite simple. A process is a set of events that typically has inputs, produces outputs, requires enabling supports that allow the right things to happen, and is subject to disabling constraints that prevent the wrong things from happening. Events, throughputs, supports, and constraints; virtually all processes can be defined and modeled using these constructs. As described in Section 3.2, the templates provide a simple means for capturing, manipulating, organizing, and analyzing such information.

3.2 TEMPLATE DEFINITION AND LAYOUT

This section describes the templates and provides examples of paper-based representations. Using paper to capture template information requires minimal start-up costs. However, any paper-only approach to process representation or documentation rapidly becomes quite difficult to maintain on real-world projects. From the perspective of scale-up, it is ideal to use electronic forms management, hyper-text, or some other automated support to facilitate capturing process information and maintaining the integrity of interrelations between that information. The paper-based approach works well for training, examples, and possibly even small pilot projects and case studies. However, large projects will benefit from automation. When you consider automated support for a template-based approach, you should reconsider template (or table) design based on the strengths of the particular automated tool you intend to apply and tailor as appropriate. The design of the templates shown on the following pages is not nearly as important as the information they contain, and the types of interrelationships they capture.

As seen in Figure 3-9, the set of templates is derived from the following structure.

- One "Root" Template
- Four "Meta-Class" Templates
- Eight "Class" Templates

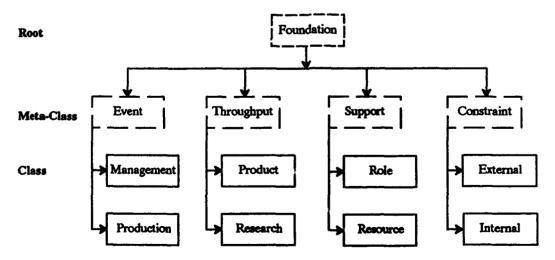


Figure 3-9. Template Structure (Generic)

For the purposes of this guidebook, class templates are derived from meta-class templates which are derived from a common root template. The root and meta-class templates are not actually used during process definition; only class templates are used (in the diagram, class templates are the only

templates shown with a solid boarder). However, the root and meta-class templates are useful for discussing fields common to groups of templates and for simplifying tailoring the templates for site-specific objectives. This structure allows easier construction and discussion of the templates and their fields. Furthermore, this approach facilitates the development and use of an automated tool for designing, maintaining, and using electronic versions of the templates.

All templates have the following fields in common: Name, Unique Identifier, Purpose, Comments, and Revision History. Any field intended to be used on all class templates, regardless of type, is shown on the foundation (root) template. The discussion of such globally common fields is found in the subsection that describes the foundation template. All meta-class templates "inherit" these common fields from the root template. Each meta-class template adds additional information common to class templates of that meta-class and not common to class templates of a different meta-class. For example, under the event meta-class, there are class templates for management and production events. These two classes have certain fields in common with each other. For example, they have fields for entry criteria and exit criteria, and each class provides space for a logical description of these criteria. Using the principle of inheritance, any field shown at the meta-class level of a template will also appear on the class templates subordinate to that meta-class. (Also shown will be all fields that the meta-class template inherited from the root template.)

As mentioned, these are generalized templates and it is expected—indeed, encouraged—that they be tailored to the needs and characteristics of the corporate or organizational environment in which they will be employed. Similarly, these templates can also be tailored toward the actual process notation favored by a given environment. The purpose of the hierarchical architecture in the template design is to explicitly facilitate the tailoring process.

When considering alternative template designs, consider the scope of any new field being added. Will the new field be used on all eight of the class templates? If so, put the new field on the foundation template (all other templates will then inherit this field). Will a the new field be used on both the role and the resource templates? If so, change the support template (at the meta-class level) and allow the role and resource templates (and any other defined support templates) to also inherit it as a common field. This approach makes it easy to introduce and document changes to the templates, yet preserves the underlying consistency between templates.

Most of the templates described in this section make reference to the concept of state and state descriptions. Understanding the state of something conveys insight into how that phenomenon can change over time. A traffic light might be described as a three state device. That is, it has a state of being red, yellow, or green. Ideally, the set of states for a given item will not overlap (i.e., the light can not be simultaneously red and green), and the set of states for a given item will be complete (e.g., traffic lights cannot turn purple). One of the primary advantages of using states in process modeling is that they allow conditional expressions to be written in terms of states of items. For example, one activity may need to be in a state of complete before another activity can transition from standby to an active state. For most of the following templates, there is a recommended set of default states that can be used to facilitate more precise representation of the relationships that exist between the various events and components participating in an overall process.

In the following material, each template is discussed in turn. The contents of the foundation template are discussed first. Each meta-class is discussed; and within each of these areas, the subordinate class templates are described. Discussion of the graphical depiction of template-based process representations is deferred until Section 3.3.

3.2.1 FOUNDATION TEMPLATE

The Foundation template (Figure 3-10) is the repository for all common fields shared by all template classes. It reduces the input labor by concentrating all shared data on one template.

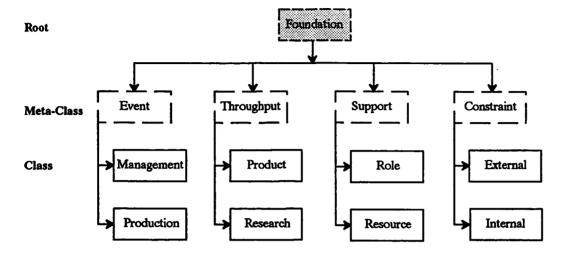


Figure 3-10. Template Structure (Generic)

Ideally, the layout and format of the Foundation template (reflected in the examples shown in this section) also conveys the layout and format of the common fields on the class templates. Therefore, if a Name field is shown in the upper-left corner of the Foundation template, all templates will show a Name field in the upper-left corner.

The Foundation template example (Figure 3-11) contains the following fields:

- Level #
- Version Number and Date
- Name
- Unique Identifier
- Purpose
- Comments
- Revision History

The Level # field is an optional field that can be useful in representing levels of templates. All of the templates can be used to represent a family of items. For example, a role might be constructed so that at the highest level it is represented by a team. This could be the Level 1 template. Underneath the team, there may be other role templates (such as team leader, principle engineers, and support technicians) that detail how the team was comprised. These latter templates could be Level 2 templates. The level number is used as a convenience to help you quickly understand some of the hierarchical relationships between templates.

Level #	Four	Foundation Template		Version # and Date		
		Template Type				
Name			Unique Identifier			
Purpose			<u> </u>			
1 ur pose						
Comments						
l 						
Revision H	istory					
<u> </u>						
•	,					

Figure 3-11. Foundation Template

The Version # and Date field is shown as a single concatenated field. This is consistent with the concept of segmented identifiers described in the preceding paragraph. It is often useful to know what date a particular version was released or, conversely, to search for the version that was in effect on some given date. Nevertheless, although version and date are combined into one field in this example, this template can be tailored to show these as two distinct and separate fields (possibly even adding a third field for the initials of the person who authored that particular version).

The Name field is used to assign a descriptive name to the item described by the template. The Unique Identifier field is used to assure that each template can be identified uniquely. It should be noted that there is considerable advantage to developing a segmented identifier in which each segment further classifies the item being identified. For example, all product identifiers might begin with the letters IP, representing an input-class template product item. Similarly, all task identifiers might begin with ET, representing the event meta-class and the task class. The goal is to develop unique identifiers that convey meaning in addition to uniqueness. A sequential number can be appended to the prefix to assure uniqueness.

The Purpose field is used to provide a sufficient description of the template's intended purpose. This should be kept as short as is possible; however, if a more elaborate description is needed, the Comments field may also be used.

The Comments field is for virtually any use deemed advantageous by whomever is using the templates. Aside from more detailed descriptions of the item's purpose described by the template, the Comments field can also note potential problem areas, possible future enhancements, and questions for things to be researched later.

At the bottom of the Foundation template, the Revision History field is a means to track the evolution of information contained within the templates. Especially in the case of large sets of templates, it is typically more practical to simply update and replace individual templates, as required, than it is to repeatedly generate entire new printouts of the full set of templates. When doing individual updates, the Revision History field can facilitate a manual confirmation of document sets having the latest versions.

Note that between the header section of the templates (all the common fields except for Revision History) and the footer section (Revision History), there is a large blank section. This section of the template is reserved for lower level (meta-class and class) templates. Therefore, if the recommended approach is followed, all class-level templates will have header and footer sections that, in format, are identical to each other. Format variations that exist between class templates are contained within the large reserved section in the Foundation template.

3.2.2 EVENT TEMPLATES

The Event template (Figure 3-12) is, from one perspective, the most crucial template of this entire set. In essence, a process can be formally defined using nothing more than the Event template. It is the only required meta-class template. Strictly speaking, all that is necessary for modeling a process is some nonambiguous means for ordering (or partially ordering) the flow of events that comprise that process. All else (the resources required by the process, the products produced by the process, etc.) is optional. The flow of events, however, must be captured; this is the essence of process definition and modeling.

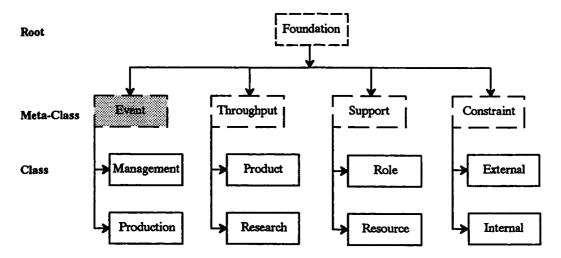


Figure 3-12. Template Structure (Generic)

To facilitate defining the entry and exit criteria for events, in terms of other events, the following state terms are used:

- Pre-enabled
- Enabled
- In-progress
- Disabled
- Suspended
- Cancelled
- Completed

For example, the entry criteria to a given activity might state that activities A, B, and C all be in a state of completed and that activities D and E be in a state of in-progress.

It is recommended that the state of a task (the lowest level of events described within a given model) be described using only the default set of state terms (those listed above). Typically, this allows a task to assume a state of pre-enabled, enabled, in-progress, or completed (the other state terms are used for comparatively unusual situations).

For more complex activities, intermediate transition terms could be used to allow further distinction of current state. Specifically, for activities and processes the state term, in-progress, would be expanded into any number of intermediate state terms. This approach is useful because even mildly complex events may be desirable to discretely distinguish different stages of work within that event. For example, in a given event, the in-progress state might be replaced by in-analysis, in-design, and in-review states.

Both Event templates (Figure 3-13) share the Entry Criteria fields, Internal Processing fields, and Exit Criteria fields. Entry Criteria and Exit Criteria fields can be readily separated into those that are tangible and those that are intangible.

Tangible entry criteria include:

- Products required (typically these are outputs produced by prior events).
- Roles required (possibly at various levels such as employees, groups, or departments).
- Resources required (computers, test equipment, etc.).

Intangible entry criteria include:

- Required research.
- Required coordination.
- Required authorization.

Required research is similar to required products, except that typically there is nothing tangible to represent the research. Required coordination is simply a means to establish coordinating relationships between events that otherwise have nothing in common; they do not pass products or research between each other. Nevertheless, it is often necessary to coordinate events due to considerations that are not otherwise reflected in the model. The required coordination fields (which can specify conditions in terms of the state of other events) provide a means to easily represent such criteria. Required authorization is (within this guidebook) modeled as constraints (specifically, internal constraints). The purpose of required authorization is to facilitate modeling those types of events whereby they cannot start until someone (with sufficient authority) gives permission for the event to start. In all these examples, the entry criteria have been intangible.

Tangible exit criteria are entirely in terms of products produced by a given event.

Intangible exit criteria include research conducted by an event, and may also include coordination (such as discussed above), and satisfaction of either (or both) external and internal constraints (discussed further below).

With Entry Criteria and Exit Criteria, these fields can also be used to document logical relations. For example, the entry criteria to an event might be logically stated as "(Activity-A and Activity-B must be in a state of Done) or (Activity-A must be in a state of Done and (Activity B must be in a state of Mostly_Done or Activity-C must be in a state of Done)) or Product-P must be in a state of Completed." As discussed in Section 4.6.2, one of process modeling's goals is to keep the complexity of such logical relations at an absolute minimum.

Level #		Event Template			Version #	and Date	
	•		ate Type				ļ
Name				Unique Ident	ifier		
Purpose			 		<u> </u>		
Comments							
							1
Additional	States				·		
Additional	States		1 1 1 1				
Entry Crite	ria	Internal Processing	•	I	Exit Cr	iteria	
							ļ
							i
							<u> </u>
							1
		Parent Event(s)					
		Child Events					
Desired W							
Revision H	istory						
							<u>.</u>

Figure 3-13. Event Template

The Internal Processing field describes the work that occurs within the event being defined. This description is typically composed of a series of steps detailing how the work should proceed. This description usually contains a variety of logical constructs (such as "if" statements, "while" loops, etc.) to accurately capture the details of the work.

These templates also contain a field for Additional States. Events typically comprise two or more sub-events (activities or tasks) and often require progress descriptions providing more detail than just "in_progress" (the only default state that conveys work being done). The process analyst may elect to replace the in_progress state with an enumerated set of terms. For example, progress through an activity might be described using the terms: Early_Stages, Underway, First_Build_Complete, Second_Build_Complete, Ready_For_Evaluation, Rework_Underway, and Passed_Evaluation.

The Event template also includes the fields Child Events and Parent Event(s). The Child Events field is used to list the "first generation" activities and tasks that participate in this event. The Parent Event(s) field is used to specify those activities in which this event participates.

Two small (gray) regions of this template are left available for unique fields at the class level. The uniqueness is introduced as a function of priorities. As shown on the following page, the Management template gives more distinction to constraints, whereas the production template gives more distinction to throughputs.

3.2.2.1 Management Templates

The first class under Event is the Management template (see Figure 3-14).

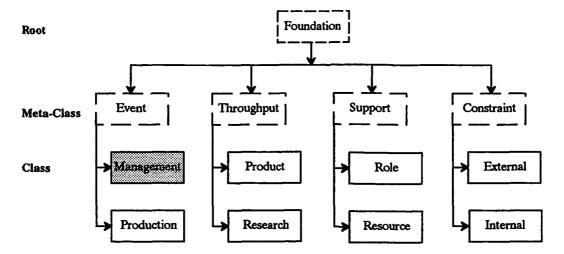


Figure 3-14. Template Structure (Generic)

In this version of the templates, there is little that explicitly distinguishes management events from production events. Furthermore, many production-oriented tasks involve people who have the authority to make management-level decisions, and many management-oriented tasks can involve production-specific work. From the perspective of process analysis, the rationale behind distinguishing between management activities and production activities is largely based on metrics. To facilitate the measurement and evaluation of alternative management and alternative production options, it is necessary to distinguish between the two. Is one management approach better than another with regard to how a particular process executes? Unless data distinguishes between management and production events, detailed comparative insights can be more difficult to achieve.

Both Management and Production templates have a region dedicated to noting applicable constraints. However, the Management template, depicted in Figure 3-15, includes specific fields that distinguish between internal constraints and external constraints. The Internal Constraints and External Constraints fields capture unique identifiers from those respective templates. These represent constraints on the management event that cannot be readily described in terms of supports, throughputs, or other events.

External constraints refer to those influences that constrain a process outside the responsibility of that process. For example, if the approval of a vice president is needed before some event can commence, that would be noted in the Entry Criteria field as an external constraint. Conversely, internal constraints are those influences that constrain a process but which are within the responsibility of that process. This includes virtually all authority that is associated with the roles used in support of the process. Each of these areas will be discussed in more detail as each template is discussed in turn.

Other fields on the Management template include **Throughputs** and **Supports**. Each of these fields is a cross-reference field that establishes relations between and among the templates. The **Throughputs** field is used for the unique identifiers of either or both Product or Research templates (which, in turn, define details of the throughputs that are input to, manipulated by, or output from the event). The **Supports** field is used for unique identifiers from Role and/or Resource templates. These templates define the people and the tools, respectively, needed for the event to occur.

Level #		Management Template				n # and Date
		Template Type				
Name				Unique Identifier	<u> </u>	V. 11V
Purpose				<u> </u>		
Comments		·			······································	
Additional Sta	tes		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			
Entry Criteria		Internal Processing	<u> </u>	15:46	riteria	
Throughputs	Supports			Intern Const		External Constraints
		Parent Event(s)				
		Child Events		·		
Revision Histo	гу					
						•

Figure 3-15. Management Template

3.2.2.2 Production Templates

The second class under Event is the Production template (see Figure 3-16).

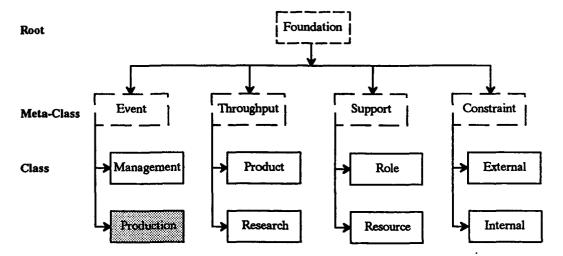


Figure 3-16. Template Structure (Generic)

The Production template (Figure 3-17) is fundamentally identical in form and content to the Management template. The Production template has entry criteria that are likely to be bound to the exit criteria of other events, activities, or tasks. Conversely, the Management template is more likely to be stated entirely in terms of the Constraint template (i.e., internal authorizations [via roles] or possibly directives as defined on external constraint templates).

As with Management template, the Production template contains a field for establishing references to applicable constraints. However, whereas the Management template specifically distinguishes between internal and external constraints, this is less important at the production level. Therefore, all constraints, regardless of whether they are internal or external, are noted together in the area reserved for constraints.

The Throughput and Support fields are also available on the Production template, except that throughput is explicitly divided into product-based throughputs and research-based throughputs. Hence, on the Production template, the region reserved for noting throughputs is divided into dedicated space for noting and distinguishing between products and research.

Again, throughputs, supports, products, research, internal and external constraints are all examined more closely in the following pages as their respective templates are discussed.

Level #		Production	Version # and Date		
		Templ	ate Type		
Name				Unique Identifier	
Purpose					
Comments		······································			
Additional S	tates				
			† † ; ; †		
Entry Criter	ia	Internal Processing	<u>i</u>	Exit C	riteria
Products	Summarta	_			
Froducis	Supports			Constr	raints
		Parent Event(s)			
		Child Events	· · · · · · · · · · · · · · · · · · ·		
	!				
Research					
Revision His	torv				
- 11 33 <u>— 14</u>	.,				

Figure 3-17. Production Template

3.2.3 THROUGHPUT TEMPLATES

The Throughput template (Figure 3-18) consists of Product templates and Research templates. These and similar items are modeled as throughputs because they tend to be passed from one event to another. That is, the output products or research of one event are used as input products or research to later events. This continues until no more events are required and the throughput is considered finished.

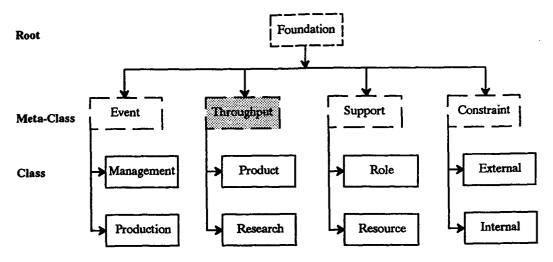


Figure 3-18. Template Structure (Generic)

Generally, it is ideal to attempt to model throughputs as tangible throughputs, i.e., products. Hence, the Research template should be rarely used; its primary purpose is to capture important relationships between events in which nothing physical is available to support the model. For example, often when research is done, some type of paper or document is produced. Maybe it is just a simple "white paper" or perhaps a checklist or form where someone states that something is done. It could be just a weekly or monthly status report. In all these cases, it is important to note that something physical, or tangible, is produced and can be used in constructing the process model (e.g., "Status-Report-A must be in a state of Complete before Activity-C can commence"). A problem arises, however, when even incidental products such as these are not available to represent work that is occurring. In such cases, the Research template can be used and that portion of the process model can specify relationships in terms of intangibles. Again, this is less than ideal from the modeling perspective, and research templates should only be used when no other alternatives exist.

The Throughput template (see Figure 3-19) adds two fields common to both the Product and Research templates: Composed Of and Part Of. The Composed Of field defines the subproducts used to build a product, and the sub-research efforts of which a given stage of research is composed. Both products and research can have multiple "parents" in the sense that they can be used in a variety of higher level outputs. Note, however, that products are only composed of other products, and research is only composed of other research. Although research may be required to support the development of a particular product (and occasionally, vice versa), this binding would occur within Event templates and not within the Throughput templates. The Part Of field defines the opposite relationship of Composed Of. The "parent" throughput (if applicable) of the throughput item currently being defined is listed in the Part Of field.

The Evolves From Events field lists those processes, activities, and tasks that contribute to the particular output. Often only the highest levels are listed. If an activity is needed to produce an output, and that

Level #	Throughput Template				
_	Template Type	_			
Name	Unique Id	lentifier			
Purpose					
Comments					
Additional States	Descriptions	Part Of			
	1				
	1 1 1	Composed Of			
 	i i				
Evolves From Events	State Transitions (Event/Step)	7			
·					
1		External Constraints			
Revision History					

Figure 3-19. Throughput Template

activity is composed of two tasks, only the activity needs to be listed. If only one task within that activity is relevant to producing the described output, just that task is listed. However, there are times when a throughput may reference explicitly events that are not at the "highest level." In such cases, the **Evolves From Event** field should show events at whatever level they are referenced. This is important because this is a cross-reference field (i.e., on the Event template, there is a field for indicating throughputs; on the Throughput template, this is the field for indicating events). In all cases, explicit references between templates need to match each other.

As with the Support and Event templates, it can be useful to have a state attribute associated with the throughput item being described. These states allow more explicit logical relations to be established within the Entry Criteria and Exit Criteria fields. For Throughput templates, the information is captured in the Additional States and State Transition (Event/Step) fields. In the case of Throughput templates, the recommended state terms are:

- Unauthorized. The described throughput has not yet been authorized; therefore, it cannot be created and no work (processes, activities, or events) can commence yet.
- Authorized. The throughput item is authorized. Any events that commence work on this item can begin (given that all other event-specific criteria have also been satisfied).
- In Progress. The throughput is under development.
- In Rework. The throughput did not successfully pass quality or other compliance criteria and is being reworked.
- Disabled. Work on this throughput item has ceased due to a lack of necessary resources.
- Suspended. Work on this throughput item has ceased due to a removal of work authorization. When permission is received, work will recommence.
- Cancelled. Work on this throughput has ceased and no further work is contemplated or expected. The throughput is not complete; it has been abandoned.
- Completed. All planned work on this throughput is done.

Finally, there is a field on the Throughput template for listing External Constraints. This is a cross-reference field and is used to bind throughputs and applicable external constraints to each other. External constraints are discussed in detail later; but in general, they are used to represent influences on a process that originate from outside that process.

The Throughput template consists of Product templates and Research templates. Currently, both templates are comprised of the same set of fields. As a result, the following material does not introduce any new fields.

3.2.3.1 Product Templates

The first template under Throughput is Product (see Figure 3-20).

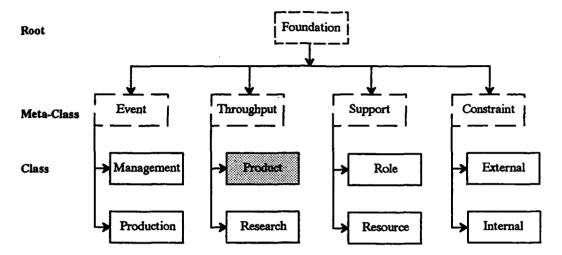


Figure 3-20. Template Structure (Generic)

The Product template (Figure 3-21) defines the tangible artifacts that result from one or more contributing events. These artifacts can be software modules, documentation, reports, results of testruns, etc. As discussed earlier, virtually anything tangible can be modeled as a product; therefore, checklists are products: as are status reports, forms, invoices, and logs.

When defining a proposed process model, the definition should occur in terms of actual products. If necessary, incidental products (forms or checklists) should be proposed as part of the overall recommended model. When there are no actual products to track, it can be difficult to represent, manage, or audit the process that actually occurs. Tangible products, by there mere existence, leave actual evidence of events having occurred. (They at least document that specific individuals are claiming the events occurred.) Such evidence is highly beneficial in analyzing existing processes and in proposing new processes.

Level #	Froduct Template Ver					
	Template Type					
Name		Unique Identifier				
Purpose						
Comments						
Additional States	Descriptions	Part Of				
	!	Composed Of				
Evolves From Events	State Transitions (Event/St	ep)				
		External Constraints				
Revision History						

Figure 3-21. Product Template

3.2.3.2 Research Templates

The Research template (Figure 3-22) is the second template under Throughput.

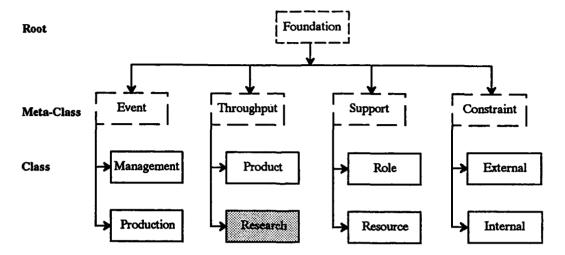


Figure 3-22. Template Structure (Generic)

Research templates (Figure 3-23) describe the intangible artifacts that result from one or more interacting events. These templates are a means to capture the fact that there are times when valuable work is done, but no tangible by-products are created. Examples include surveys, investigations, experiments, and all other forms of information gathering or evaluation.

As mentioned earlier, you should note that various research efforts often will produce some type of white-paper, checklist, summary of findings, progress report, or a chronological log of the effort performed. In such cases, the process analyst should model that artifact as tangible, and use the Product templates. As a general rule, it is easier to analyze, monitor, and model tangible, as opposed to intangible, artifacts. The Research template exists as an aid in those cases where nothing else will work.

Level #		plate	Version # and Date	
	· .	Template Type		
Name			Unique Identifier	
Purpose				
Comments			15.0	
Additional	States	Descriptions	Part	Of
			Con	posed Of
Evolves Fro	om Events	State Transitions (Event/S	Step)	:
			Exte	ernal Constraints
Daniel VV				
Revision H	istory			

Figure 3-23. Research Template

3.2.4 SUPPORT TEMPLATES

Support templates (Figure 3-24) consist of Role templates and Resource templates.

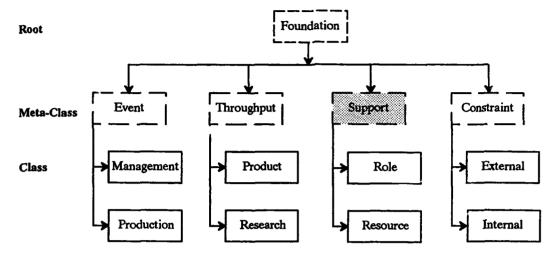


Figure 3-24. Template Structure (Generic)

Support templates (Figure 3-25) add several fields common to both Role and Resource templates: Additional States/Descriptions, Part Of, Composed Of, and Supported Events.

Composed Of and Part Of define the child and parent relationships, respectively, within support items. As related in an earlier example, the role of engineering_team might be composed of a team_leader, primary_engineers, and support_personnel.

The Supported Events field lists all processes, activities, and tasks which require the role or resource. Usually, only the highest level support relationships are listed; therefore, if a resource is used by all the tasks within an activity, only the activity needs to be listed as a supported event. Note, however, that to determine the total set of roles (or resources) required by an event, it is necessary to combine the roles (or resources) explicitly defined for that event with all those defined for all subordinate events of which it is comprised. Since this is a cross-reference field (binding support templates with event templates), any explicit reference by an event to a support results in a corresponding reference from the Support template to that specific event (using the Supported Events field).

As with the Throughput and Event templates, it is useful to have a state attribute associated with the support item described. In the case of Support templates, any additional states can be detailed in the Additional States/Descriptions field. As reflected by this set of state terms, a particular person, team, or department (i.e., roles) may need to be available_exclusively or available_shared for part or all of an event. These states make such criteria more rigorous and potentially more formal. The recommended default set of state terms is:

- Available Exclusively. The support item is available for either shared or exclusive use.
- Available_Shared. This item is in use by one or more events, but it is still available for shared use by other events.
- Not Available. This item is in use exclusively or is otherwise engaged to capacity and is not available for further uses (until one or more current uses are released).

Level #	Support Te	mplate	Version # and Date
	Template T		
Name		Unique Identifier	
Purpose			
Comments	<u></u>		
Additional States/Descriptions			
Part Of	Supported Events		
	Supported Events		
Composed Of			
Revision History			

Figure 3-25. Support Template

- Disabled. This item is not available for use due to the absence of one or more critical components needed for this item to function.
- Suspended. This item has been declared "not available for use." Although no critical components are absent (i.e., the item is not disabled), a decree has been issued to the effect that this item (at least temporarily) cannot be used by any event.

3.2.4.1 Role Templates

The Role template (Figure 3-26) is the first of the Support templates.

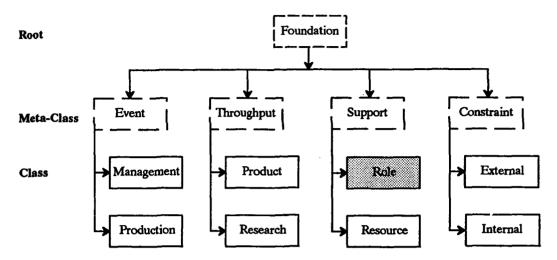


Figure 3-26. Template Structure (Generic)

Role templates (depicted in Figure 3-27) include an Associated Authority field not shown on the Support template. Such authority is defined in the Internal Constraints template; this field serves as a cross-reference field between the Role templates and Internal Constraint templates. As discussed under the Internal Constraint template, the authority associated with roles is represented as the authority for someone acting in a given role to declare that some type of state change has occurred. Ideally, an activity is modeled as completed when all the tasks comprising that activity are completed. In certain environments, however, someone in a manager's role might have the authority to declare that a given activity is "complete" even though some of the tasks within that activity have not been performed. If such authority exists, it needs to be captured within the process model. This can be done through the joint use of Role templates and Internal Constraint templates (detailed examples of this are presented in Appendix A).

Also note that Role templates can be subject to the External Constraints field. Although this is a common field shared with Resource templates, its importance differs significantly between these templates (as does the space allocated). For Role templates, there are likely to be comparatively few External Constraints, and they can be represented by a single source such as a manual containing position descriptions, experience required for those positions, and scope of authority.

Level #		Role Temp	lat	e		Version # and Date
		Template Typ	pe	 	-	
Name				Unique Iden	tifier	
Purpose						
Comments			-	· · · · · · · · · · · · · · · · · · ·		
Additional	States/Descriptions				(via I	iated Authority nternal Constraints) Applicable Events
Part Of		Supported Events				
Composed	Of					
					Exter	nal Constraints
Revision H	istory					

Figure 3-27. Role Template

3.2.4.2 Resource Templates

The Resource template (Figure 3-28) is the second class of templates under Support.

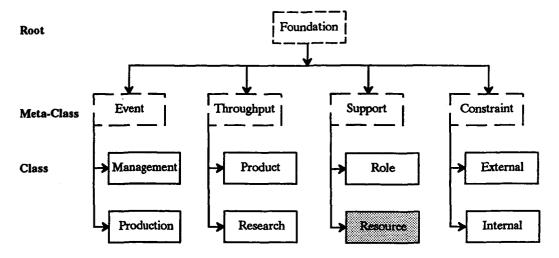


Figure 3-28. Template Structure (Generic)

Resource templates (Figure 3-29) contain two new fields: Operational Guidelines/Limits and Required Supplies/Materials. They provide a larger space for cross-referencing to External Constraints.

Both the Operational Guidelines/Limits field and the Required Supplies/Materials field provide information that can be of considerable significance with dynamic limitations placed on the availability of a given resource. For example, a particular process may require that a delivery_van resource be available to make a daily run to the post office. Implied in this is the availability of a driver for the van. Instead of developing a large collection of Support templates to capture such interdependencies, the required supplies/material can be used to document these necessities.

The Operational Guidelines/Limits field can also be used to document constraints or issues that impact the availability or usage of a given resource. For example, suppose there was an informal policy governing the use of a particular machine requiring that no one under the age of 18 be allowed to use it without supervision. These types of constraints, which might be difficult to capture can easily be represented using descriptive text. At a minimum, this field can be used as a temporary expedient to capture constraints that will later be replaced by more formal (and probably more complex) representations.

As on other templates, any documented policies, procedures, guidelines, or standards can be represented via the External Constraints field. Also note that when a resource is shared with or used by a process external to the one being modeled, the logistics of sharing or availability can be captured using external constraints.

Level #	Resource Template					Version # and Date
		Template T	уре			
Name				Unique Iden	tifier	
Purpose				<u> </u>		
Comments					<u> </u>	
Additional States/D	escriptions	· · · · · · · · · · · · · · · · · · ·			Opera	ational Guidelines/Limits
Part Of		Supported Events			Daniel	in J Complication
					Kequi	ired Supplies/Materials
Composed Of						
					Extern	nal Constraints
Revision History		<u> </u>				

Figure 3-29. Resource Template

3.2.5 CONSTRAINT TEMPLATES

Constraint templates capture the influences that govern any set of events and simplify the definition and representation of the corresponding control structure. This guidebook suggests two classes of Constraint templates (Figure 3-30).

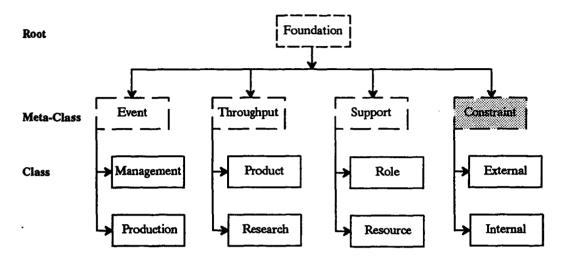


Figure 3-30. Template Structure (Generic)

The first class is the External Constraint template. This template can be used to represent controlling or governing influences exerted on a process that originate from outside the scope of the process being modeled.

The second class of Constraint templates is the Internal Constraints template, and it is used to represent internal constraints within a process. Internal constraints are primarily modeled as the authority of various roles to declare state transitions with respect to events, throughputs, and supports. In all cases, this class of Constraint templates is associated with one or more roles. The net result of this effort yields a process model that explicitly (and often more simply) models the influence of management and authority within a process description.

The Constraint template (Figure 3-31) shares three new common fields (in addition to those inherited from the Foundation template): Special Form Of, General Form Of, and Constrained Events.

The Special Form Of and General Form Of fields designate parent and child relationships, respectively. These relationships can be of virtually any kind (keeping in mind that the Constraint templates are used for representing all important constraints on a process readily captured using Throughput, Support, and Event templates). Two major types of relationships relevant to the Special Form Of and General Form Of fields are "whole/part" relationships, and "generalized/specialized" relationships.

An example of whole/part relations would be an aircraft: the "whole" of the aircraft is comprised of definite "parts" such as wings, power plant, and fuselage. Conversely, the "generalized" concept of an aircraft is an abstraction of the more "specialized" concepts of "propeller-driven aircraft," "jet-propelled aircraft," and "fixed-wing aircraft." Both types of relationships provide very useful insights into the relationships between concepts at a higher level and concepts at a lower level. Since constraints can be virtually any kind, it is worth noting that the relationships used to represent "layers" of those constraints can likewise be any kind.

Level #		Version # and Date			
			Template Type		
Name				Unique Identifier	
Purpose				-	
Comments		 			
Special Form O (parent)	f				
(
General Form ((list children)	of C	onstrained Events			
(not emidien)					
Revision Histor	<u>L</u>				
wealon Histol	y				

Figure 3-31. Constraint Template

Finally, the Constrained Events field is used as a cross-reference to the Event template. Whenever an event lists a constraint as applying to that event, the constraint should show a corresponding reverse reference indicating the event being constrained.

3.2.5.1 External Constraints Templates

The External Constraint template (Figure 3-32) is the first class of Constraint templates.

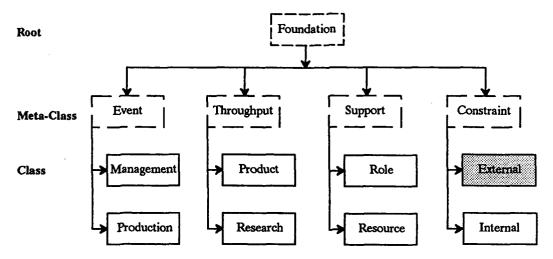


Figure 3-32. Template Structure (Generic)

The primary purpose of the External Constraint template (Figure 3-33) is to capture those controls that constrain a process but which originate from outside the scope of the current process model. Examples of possible external sources of constraint include people, policies, regulations, projects, and weather conditions (when an activity, for instance, has to occur outdoors).

This template is the most expedient means of coordinating independent process models while keeping inter-process coupling at a minimum.

Suggested states for this template include:

- Compliance Unknown. This state implies that from the perspective of a given throughput, support, or event, compliance with the external constraint has not yet been evaluated.
- Compliance Under Evaluation. In this state, external constraint is being actively referenced to evaluate compliance.
- Compliance Achieved. This state indicates that compliance with the external constraint has been achieved. Typically, this allows corresponding state changes in either throughputs or events.
- Compliance Failure. This state indicates that from the perspective of the referenced external constraint, a throughput item or an event has failed to achieve compliance with the constraint. This usually either prevents throughput or event state transitions or else causes transitions into states similar to in_rework, etc.
- Compliance Waived. When an external constraint is in this state, its constraining influence is removed (only temporarily).

In all cases, note that external constraint states are only meaningful with regard to some particular event or throughput. Therefore, although a particular style guide might be an external constraint for four different events, the state of that external constraint would always be a function of each event's

Level #		External Constraint	Version # and Date	
		Template Type		
Name			Unique Identilier	
Purpose				
Comments				
Special For (parent)	m Of	Additional States/Description		
General Fo	en)	Constrained Events	Constrained Thr	
Revision H	istory			

Figure 3-33. External Constraint Template

frame of reference. For one event, the state of the style guide may be compliance achieved, for another event the state of the style guide may be compliance failure, and for yet another event the state of the style guide may be compliance waived. Just as internal constraints are always coupled with roles (discussed below), external constraints always coupled with events, throughputs, or supports.

The External Constraint template also contains the fields Constrained Throughputs and Constrained Supports. (Although these fields are common with internal constraints, they are given considerably more space on the External Constraint template. This is because internal constraints are defined in terms of roles, and will likely have less applicability to non-event issues.) The Constrained Events, Constrained Throughputs, and Constrained Supports fields can be used to facilitate cross-referencing between External Constraint templates and Event, Throughput, and Support templates. Although the evaluation of compliance with an external constraint must occur within some type of event, it can be quite convenient to also detail all the constraints (such as system design standards and coding standards) that are applicable to a given throughput (such as a software product).

3.2.5.2 Internal Constraint Templates

Internal Constraints (Figure 3-34) is the second class of templates under Constraint.

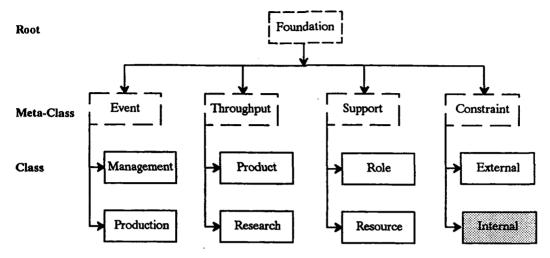


Figure 3-34. Template Structure (Generic)

The primary purpose of Internal Constraint templates (Figure 3-35) is to model various classes of permission. (It must be emphasized that the use of these templates can be expanded to model all types of internal constraints.) These templates either make possible or simplify the definition and representation of the control structures that coordinate and govern various events.

One type of event flow control mechanism discussed earlier describes entry conditions for events in terms of satisfied exit conditions of other events. This, however, introduces at least two problems. First, it makes parallelism more difficult to capture. That is, suppose event "B" usually starts once event "A" is almost done. Forcing the use of exit conditions could result in a definition that states "A" must finish before "B" may start. A second problem is exponentially increasing complexity. If dozens of exit conditions must be satisfied by numerous events before a given "downstream" event can start, it may be easier to simply describe the downstream event as needing management authorization to start. You accomplish this by asserting in the entry criteria in an event that commencement (permission) must be granted by someone in an appropriate role (i.e., a role that has been granted such authority).

The Internal Constraint templates allow the process engineer to define classes of permission, but such permission does not directly map to events. Instead, Internal Constraint templates define permission classes associated with roles. Roles, in turn, are one of the Support templates that describe (in combination with Resource templates) the support items required by events. As implied by the parallel boxes in Figure 3-35, any event subject to an internal constraint is also matched with an associated role that can grant (or withhold) the necessary permission represented by that constraint.

At a minimum, any set of templates should define the following set of internal constraints. This list of permissions serves as a subset of the internal constraints that govern a particular process model.

- Commencement Permission. This permission, when associated with a role, allows people within that role to grant permission to commence work associated with an event (assuming that all other entry criteria have been satisfied).
- Suspension Permission. This permission, when associated with a role, allows people within that role to decree that all work on a given event cease.

Level #		Internal Constraint	Version # and Date	
		Template Type		
Name			Unique Identifier	
Purpose				
Comments				
	···			
Special For (parent)	m Of	Constrained Throughputs	Constrained Sup	ports
General For		Constrained Events	Associated Roles	
•	•			
				·
Revision H	istory	<u></u>		

Figure 3-35. Internal Constraint Template

- Recommencement Permission. This permission allows one to authorize those associated with a ceased event to resume work.
- Cancellation Permission. This permission allows one to cancel work associated with a given event. Such cancellation is considered to be permanent (whereas suspensions are temporary).
- Resurrection Permission. This permission allows reversing a cancellation decision and recommencing work in an area that previously had been "permanently" cancelled.
- Completion Permission. Someone in a role which has this permission can decree that the work associated with an event has been successfully completed (assuming that all other exit criteria have been satisfied).
- Override Permission. Someone in a role which has this permission can decree that the work
 associated with an event has been successfully completed despite the fact that other exit criteria still remain to be satisfied. Similarly, events can be ordered to start even though one or
 more entry criteria remain to be satisfied.
- Executive Permission. Someone in a role which has this permission can decree that the work associated with an event has been successfully completed, and further, they can decree that currently unsatisfied exit criteria are, in fact, satisfied. Similarly, entry conditions can be declared "satisfied" and events ordered to start.

Again, the Consortium suggests that all process models establish a basic set of Internal Constraint templates that include the above internal constraints. Much of what governs the ongoing execution of a process are people in various roles of authority granting or withholding permissions at various stages of work. The Internal Constraint templates readily capture and formally define the relationships between these constraints and the other factors discussed (i.e., external constraints, throughputs, supports, etc.).

It should be noted that internal constraints, as presented here, do not carry the concept of state: internal constraints essentially represent the authority of someone in a given role to declare a state change for an event, a throughput, or a support. To attempt to represent a change of state as itself being subject to changes of state is an unnecessary complexity that adds little, if any, value. Instead, internal constraints are matched directly with the states of other items in the process model (especially event states reflected by the recommended default set of internal constraints described above). If it is possible for anyone to declare that a state change has occurred, that state change:

- Must be represented as having an internal constraint which represents authority to issue such
 declarations.
- Must be represented by binding that internal constraint to an explicit role (defined using the role templates).

Whenever that role is modeled as participating in a given event, that role can declare any of the state changes for which it is authorized.

It should also be noted that on the Role template the cross-reference field to the Internal Constraint template allows stating that a particular authority is available to a given role only with respect to an

applicable set of events: a manager with the authority to declare some event types to be complete does not mean they have the authority to declare all event types complete. If it is necessary to restrict a role's use of authority granted by an Internal Constraint template; those restrictions are detailed on the role template, and not the internal constraint template.

3.3 TEMPLATES AND GRAPHICAL MODELS

The templates are essentially a text-based device for capturing and organizing information relative to a process, and further details regarding their usage is presented in Section 4. However, when a process has been defined using, for example, hundreds of templates, it can be quite difficult for someone to efficiently use the templates to get a high level understanding of the overall process. To overcome this problem, the graphical notation described in this section can be used in conjunction with the templates to provide diagrammatic abstractions of the process model.

This graphical notation consists primarily of objects and relations. As shown in Figure 3-36, there are four types of process modeling shapes for depicting process objects:



Figure 3-36. Process Object Modeling Shapes

As shown in Figure 3-37 below, these process objects, or elements, can be connected to each other by four different types of relations. Sequence relations are used to connect one event to another and convey a temporal ordering (e.g., event B happens after event A, but before event C). Inclusion relations show parent/child or "part of" relations. For example, inspection preparation activity may be "part of" an overall inspection process. Specialization relations show relationships between the general form and the special form of something. That is, "programmer" may be a general form, whereas "Ada programmer," "C programmer," etc., would be special forms (i.e., a specialized form of the more general term). Finally, reference relations represent any relation between process objects aside from sequence, inclusion, and specialization. The graphical form of these relations is shown in Figure 3-37.

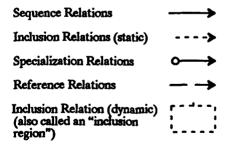


Figure 3-37. Process Relationship Modeling Shapes

There are several rules that define the use of relationships. Sequence relations can only connect one event with another event. Static inclusion relations can only connect like elements. For example an inclusion relation may bind an event to a subevent or a product to a subproduct, but it never binds an event to a subproduct. Dynamic inclusion relations (valid only for events) combine a set of process elements as all working in concert within the parent event (examples are provided in the following

pages). Specialization relations, similar to static inclusion relations, can only connect like elements. For graphical simplicity, all relations, or arcs, may split or join with other arcs. However, care must be taken to ensure that ambiguity is not introduced.

Any element can be decomposed either through using the inclusion relation or by indicating that an expanded depiction of the inclusion relation is detailed on another page. As shown in the following example, off-page references are indicated by using one of two different conventions. One approach is to indicate the off-page reference with a double border object that uses a broken or dotted line for the interior border. Alternatively, an off-page relation can also be shown through explicit use of an octagon object. Details of using these and additional techniques are provided in the following series of diagrams and supporting text.

The next five figures (Figure 3-38 through Figure 3-42) show a simple representation of a hybrid formal inspection process. Some organizations have adopted the use of inspection "SWAT" (Special Weapons and Tactics) teams whose primary purpose is to perform rapid, frequent, efficient, and effective inspections on specific domains of artifacts. This scenario presented in this set of figures outlines an example SWAT inspection team process. The first figure, SWAT-D1, shows the highest level view. SWAT-D2 shows an expanded view of the resources required to support this process. SWAT-D3 is an expanded view of the process improvement activities, and SWAT-D4A and -D4B show an expanded view of the inspection activities.

Figure 3-38 is an example of the primary process elements of a formal inspection process. The bold outline on the formal inspection process event (square) is used to aid a reader in quickly determining the central component of a diagram. In this example, the constraints (triangles), supports (diamond), throughputs (circles), and sub-events or activities (squares), are all shown in relation to the bold inspection process event.

Note that this example shows joining two reference relations from two separate constraints into one arc that intersects with the inspection process event. Joining arcs in relations is permissible, but only if the relations are identical (in this case, both are reference relations). Also note that arcs indicate flow. Hence, "material to be inspected" is shown as throughputs required by the inspection process event, and "inspected material" is shown as throughputs generated by or released from this process.

However, inspection metrics is shown as an outbound throughput; also, note that there is a slash across the arc just before the arrowhead. This slash indicates that this is an optional relation to an object that may or may not exist in an actual instantiation of this model. In this case, the diagram indicates that inspection metrics are an optional output of the inspection process.

The dotted-line arcs show inclusion relations. These relations on SWAT—D1 indicate that the inspection process is composed of (or includes) three major process activities: process improvement, the inspection activities, and causal analysis. For inclusion relations, the arrow always points from the child to the parent.

Finally, note on SWAT-D1 that three of the elements have dotted-line interior borders. One of these is the support (diamond) "Inspection resources," both the others are events (squares): "process improvement" and "inspection activities." The dotted-line interior border indicates that an inclusion relation exists but is shown on another page. In all cases, each such element should have an associated unique identifier that tells the reader which page has the expanded diagrams. As shown on SWAT-D1, expanded diagrams can be found on figures labelled SWAT-D2, SWAT-D3, and SWAT-D4A.

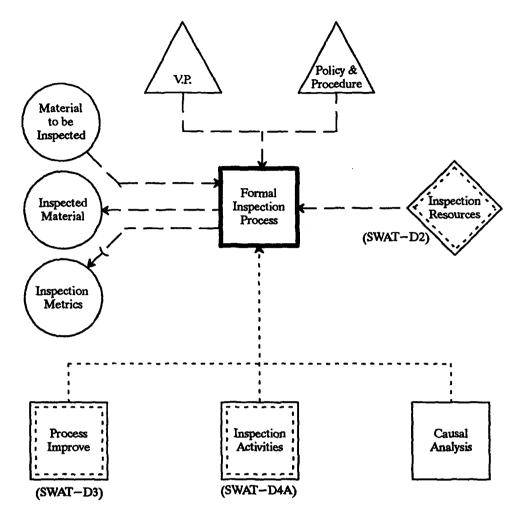


Figure 3-38. SWAT-D1

Any support, throughput, event, or constraint can be diagrammatically expanded using hierarchical decomposition techniques similar to that shown in SWAT—D2 (Figure 3-39). In this example, inspection resources are shown as a support that includes, as indicated by the dotted-line inclusion relation, super moderator resource(s), inspection team resource(s), and facility resource(s). Additional inclusion relations on the diagram show that inspection team resources are composed of moderator(s), reader(s), inspector(s), scribe(s), and author(s).

The inspector element has two specialization relations connecting to it from the two types of inspectors. This relation indicates that the general concept of an inspector may be used in some parts of the model; however, in actuality, inspectors are either key inspectors or regular inspectors.

SWAT-D2 also shows that inclusion relations should explicitly show cardinality. When indicating cardinality, there are at most two pairs of numbers (separated by a ":") used to indicate the cardinality of the inclusion relation. The first pair of numbers indicates, from the child's perspective, the minimum and maximum number of parents required. The second pair of numbers indicates, from the parents perspective, the minimum and maximum number of children required. Typically, one of three values is used: 0, 1, and N. Whenever the first and second number are identical, only a single instance of that value is used (so, "00:11" would simply be shown as "0:1").

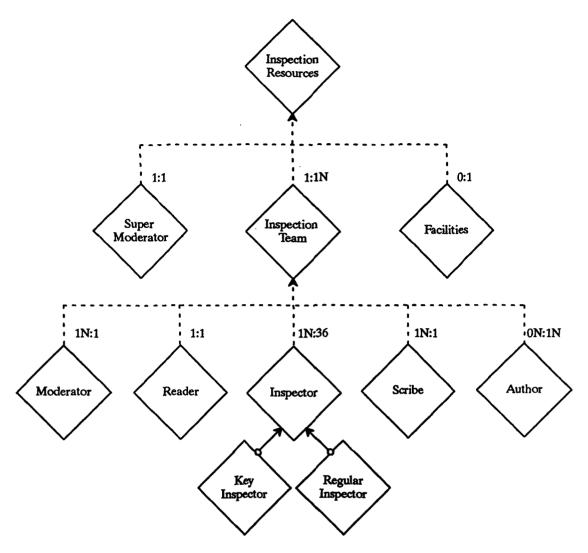


Figure 3-39. SWAT-D2

Cardinality labels on the SWAT-D2 diagram indicate the following. Look at the inclusion relations indicating the roles that make up an inspection team. The cardinality labels show that for a moderator to exist, there must be at least one inspection team but that one person may be the moderator of multiple (or "N") inspection teams (1N:...). From the perspective of an inspection team, there must be at least one moderator and at most one moderator for that team (...:1). For a reader to exist, there must be at least one inspection team and at most one inspection team (1:...). In effect, this states that the same person cannot simultaneously be a reader on more than one team. From the perspective of an inspection team, there must be at least, and at most, one reader for that team (...:1). For an inspector to exist, there must be at least one inspection team, but the same inspector can simultaneously participate on multiple inspection teams (1N:...). However, from the team perspective, each team requires at least three inspectors but is not allowed to have more than six inspectors (...:36). This is an example of where the more general form "N" has been replaced by explicit values; if either of the numbers requires two or more digits, a comma should be used to delimit the values. As shown in SWAT-D2, the cardinality of the Scribe is identical to that of the moderator. Finally, from the perspective of an author, the author requires zero inspection teams (that is, a person is an author of something independent whether an inspection team exists or not), but they may have authored products for "N" or multiple inspection teams (0N:...). From the team perspective, there needs to be at least one author (whose work is being inspected); but there may be multiple authors, such as when, for instance, an entire design group develops one section of a high-level design document (...:1N).

Again, Figure 3-39 only shows the composition of one support object. Similar diagrams can be used to show the composition of anything. Furthermore, the decomposition need not necessarily be hierarchical. Certain items might be better represented by using a network or directed graph. In all cases, a strict ordering of elements is not required. However, each decomposition will typically proceed from a single, common root.

SWAT-D3 (Figure 3-40) is an expansion of the process improvement element shown on SWAT-D1 (Figure 3-38). As with SWAT-D1, this diagram gives a high-level view of the resources (diamond), constraints (triangle), throughputs (circles), and events (squares) that participate in this subprocess. Different from SWAT-D1, however, is the use of a large dotted-line box to show an immediately expanded view of the composition of the event "process improvement." This too is an inclusion relation (indicated by the dotted-line boundary), but because it defines a region (i.e., a box) it indicates a dynamic view of the elements included in "process improvement." The only difference between a dynamic view of an expanded object (shown on SWAT-D3, SWAT-D4A, and SWAT-D4B) and a static view (shown on SWAT-D1) is that the dynamic view connects the events with other events using sequence relations. That is, a static view states that a set of child events are included in a parent event, but it does not convey any information about in what order the child events might occur. The dynamic view both states that a set of child events are included in a parent event, and that the child events occur in some sequence or order. Additionally, as shown on SWAT-D3, one of the child events is shown with a bold outline to indicate that it is the waiting, default, or initiating activity in a series of activities. This is especially useful when (as shown in SWAT-D3) the events are essentially cyclic, and therefore there is no obvious starting place.

Note that SWAT-D3 also shows a pair of inclusion relations (terminating at the event, "hold meeting") and the use of optional reference relations. For instance, as an outbound throughput from the process improvement event, there is optional output of "new policy proposals." Also note the double-headed arc connecting the "summarize recommendations" event with the "recommendations database" throughput. In this example the double-headed arc indicates that the event "summarize recommendations" has the option of getting data from the recommendations database, and also has the option of outputting data to the database.

SWAT-D4A (Figure 3-41) and SWAT-D4B (Figure 3-42) together show an expansion of the "inspection activities" event. One main difference seen in this pair of diagrams is the use of octagon off-page connectors. The octagon shape is used to allow what is essentially a single picture to be shown across multiple pages. Note that any of the relations may enter into and exit from an off-page connector. Also notice that the off-page connectors are bidirectional. They may show outbound relations from the current page to a remote page and simultaneously show inbound relations from the remote page to the current page (as is shown on the off-page connector "SWAT_J2" on diagram SWAT-D4A [Figure 3-41]).

Again, the event expansion diagram shows the internal details of the "inspection activities" event. Since this pair of diagrams show dynamic process characteristics (that is, sequence-ordered events) the inclusion region is used in lieu of simple inclusion arcs. Typically, when a picture must be spread across multiple pages, one of those pages serves as the root diagram, and all other pages are either directly or indirectly bound to the root diagram by relations connecting through off-page symbols. In

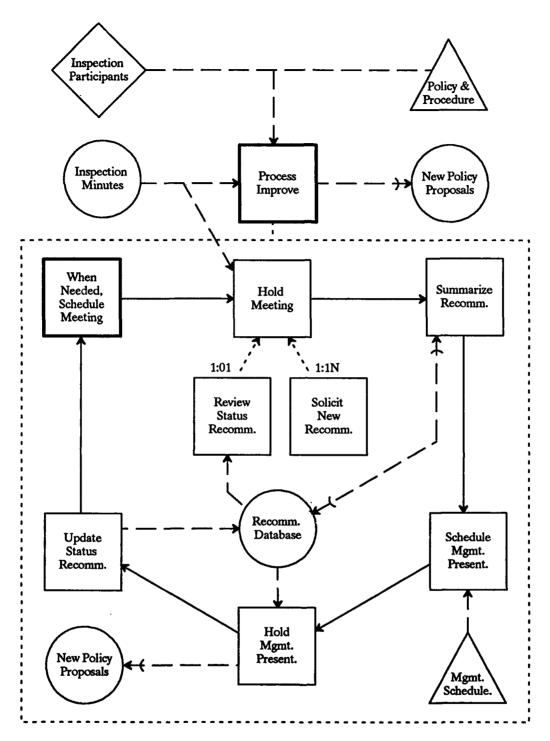


Figure 3-40. SWAT-D3

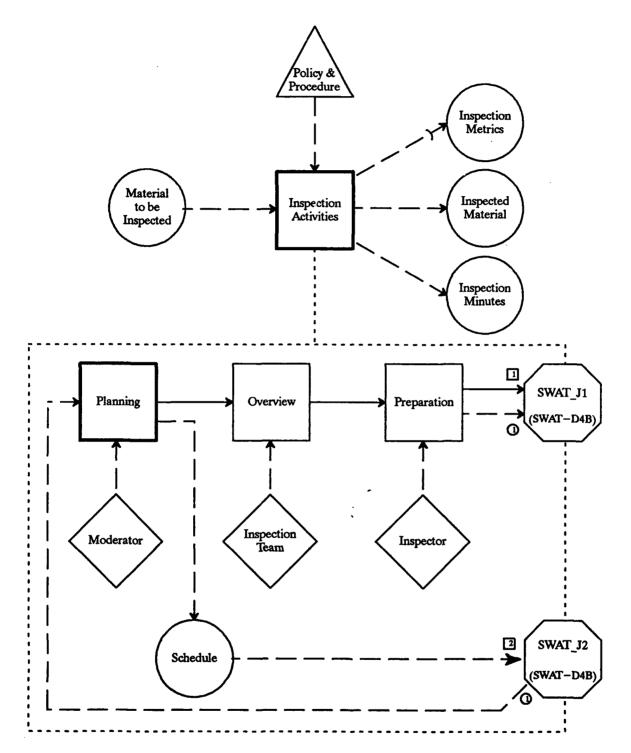


Figure 3-41. SWAT-D4A

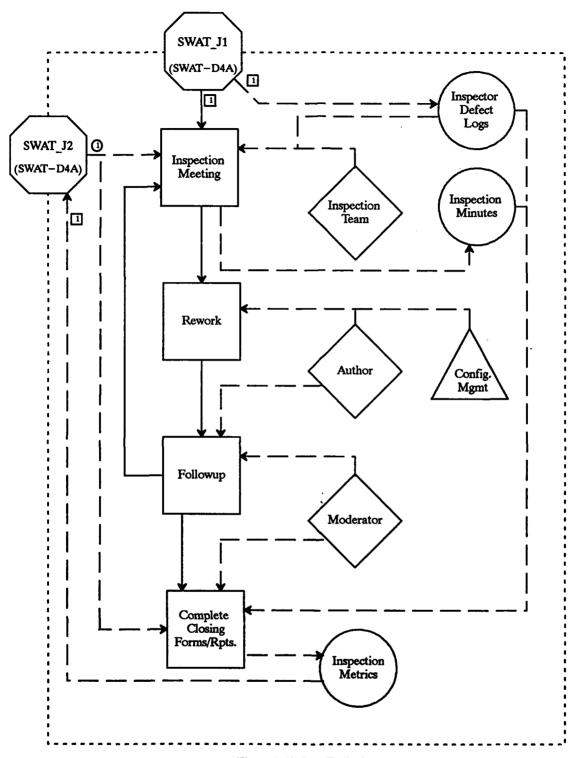


Figure 3-42. SWAT-D4B

this example, SWAT-D4A is shown as the root diagram, and SWAT-D4B shows detail information for which there was no room on SWAT-D4A. Note that the use of off-page connectors requires each connector to have its own identifier (such as SWAT_J1) and that all such connectors always exist in multiples (i.e., you would never have only one). For example, SWAT_J1 is shown on SWAT-D4A as a source connector, and it is also shown on SWAT_D4B as a destination connector. (Although not shown in this example, it is permissible to have multiple sources and/or multiple destinations, but this is discouraged as it tends to reduce, as opposed to improve, readability.) In all cases, an off-page connector must connect to someplace; therefore, you always have at least two diagrams using that connector's unique identifier.

To enhance readability, relations arriving at or departing from off-page connectors should show the symbol of their destination or source elements (respectively) and a count of those elements if a joined arc was used. On SWAT—D4A, the "preparation" event has a sequence relation that terminates at the off-page connector SWAT_J1. At the off-page connector, the relation is labelled with a small box indicating that on the remote diagram this relation terminates at an event. (To the knowledgeable reader, this simply confirms what is, in fact, a rule: sequence relations can only connect events with other events.) Additionally, "preparation" also has a reference relation that terminates at the off-page connector SWAT_J1. In this case, the reference relation indicates that on the remote diagram the relation refers to a throughput element (represented by the circle). At the off-page connector SWAT_J2 on diagram SWAT_D4A, a reference relation from "schedule" shows that it connects to two events (indicated by the small square with a "2" inside) on the remote diagram. Note that the off-page connector, in addition to its own unique identifier, also shows exactly which diagram the references refer to.

Figures 3-41 and 3-42 are a series of examples that show graphical depictions of process architectures that are consistent and compatible with the set of process templates described earlier in this section. Graphical renderings are an ideal way to quickly and efficiently model process elements and their relationships before proceeding with the more detailed work of filling in the templates. Additionally, even if templates were used prior to developing a graphical model, there is a direct mapping between the information captured on the templates and a graphical depiction of that information. Consequently, if you want to have a graphic-based and a text-based representation of your process, you can use the graphical notation prior to, concurrent with, or subsequent to your use of the process templates. If you will be doing process modeling without the assistance of automated tools, then the chief value of the graphical notation is likely to be in designing and altering initial architectures for a process model. After the graphical process architecture has stabilized, the templates can be populated with details and bound with each other.

4. TEMPLATE USAGE

The material in this section provides information and guidance on template usage. Section 4.1 examines using templates to support developing process guidebooks. Section 4.2 extends this discussion by examining template support of general process definition and modeling. Section 4.3 shifts perspective by focusing on the notation itself. This section introduces the concept of representative power and examines how the template graphical extensions increase representative power. Section 4.4 presents an example template usage scenario. Section 4.5 discusses tailoring and improving the usability of the templates, and Section 4.6 presents a simple example of using template-based process representations to support process improvement efforts. As indicated in Figure 4-1, while reading this section you may find it advantageous to regularly refer to the template-based example presented in the appendixes.

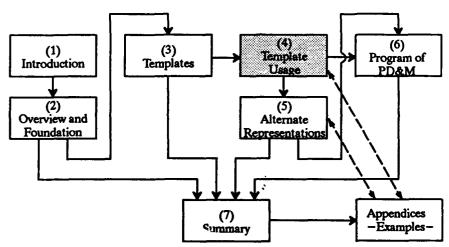


Figure 4-1. Guidebook Organization View 4

4.1 PROCESS GUIDEBOOKS

Software process guidebooks (SPG), such as the Consortium's Evolutionary Spiral Process or Reuse Adoption Process guidebooks, are designed to be shared by all software developers in an organization, division, or team. The SPG documents current and planned software development policies and procedures found to be most suitable for the organization as a whole, and it is typically written in natural language.

Improved communication is often achieved through greater use of any of the following: unified and consistent term definitions, section formats, decision tables; forms and templates; activity diagram types; and software process and product matrix collection tables. Predefined forms and table types, for example, can then be used to check the consistency and "usability" of the process. The SPG provides a mechanism for the software developer to reason, reference, discuss, and follow work descriptions. Practicing the process documented in the SPG also allows verification of process correctness and completeness.

SPGs can be of greater or lesser degrees of formality. A formalized SPG implies a software process model (SPM). An SPM is essential for mapping between the SPG and the representation of a process using a definition or modeling notation. An SPM serves as both a conceptual model for the software process developer and as an internal model for the complete and consistent implementation and modification of the SPG. The SPM should describe possible relations among different kinds of artifacts in the software process, possible activities and their sequence in a process, and possible partitioning of software products.

Two well-known process models are the Waterfall model and the Spiral model (the basis of the Consortium's Evolutionary Spiral Process). Each software organization may have its own SPM that reflects its software development experiences, procedures, policies, and conventions.

A process notation (PN) serves to represent the concepts, guidelines, and heuristics of the SPM to the software engineer. It should map to the software development environment so that a process represented using a PN can be interpreted, maintained, improved, and (ideally) used to support the development of process or project management plans.

The overall sequence of events that characterize an organization's ongoing efforts to develop and improve SPGs is as follows:

- 1. Analyze the existing process by building an abstract SPM of the process elements.
- 2. Extend the SPM by adding additional process details (throughputs, supports, etc.).
- 3. Analyze the model and use it as a foundation for writing an SPG.
- 4. Modify the SPM based on insights gained while developing the SPG.
- 5. Increase the formality of the SPM.
- 6. Update the SPG to reflect the latest SPM.
- 7. Use the SPG to develop software development project plans.
- 8. Analyze project metrics and evaluate possible areas of process improvement.
- 9. Use a variety of SPMs to evaluate alternative processes and potential process improvements.
- 10. Construct a composite SPM of approved changes.
- 11. Go to step 3.

These steps can result in defining an increasing set of reusable process assets that eventually can be used to support the implementation and execution of Environment-Based Process Management (EBPM) tools (see Figure 4-2).

Specific projects are instantiated from the model. The instantiation bounds the sequence of events and constrains that the throughputs and supports permit when forming a project plan. A project planner will then use this information in combination with information from the process execution environment to allocate resources and determine a feasible schedule. When a project plan has been instantiated from the process model, it is ready for enactment.

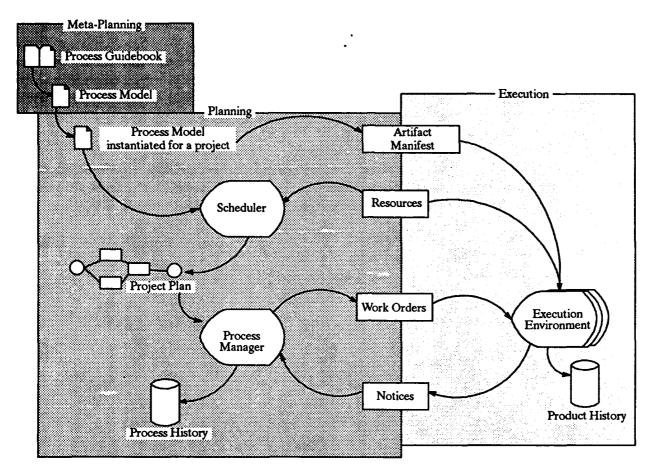


Figure 4-2. Environment Based Process Management Concept

During enactment, the project manager issues work orders into the execution environment in accordance with the schedule and monitors the project's execution. Data collected from the evolution of events and products form the basis of software process and product measurement. These metrics support process monitoring and eventually contribute to the insights that lead to ongoing process improvement. Continuous and measurable improvement is central to advancing software maturity, and such efforts can be facilitated by the combined use of process representations to construct SPMs which, in turn, serve as the foundation for SPGs.

It should be noted that one of the key advantages to template-based development of process guidebooks is the improved potential to automatically construct and print process guidebooks directly from an electronic inventory of templates. Since the templates are tolerant of free-form descriptive text, comments within, for example, entry conditions, exit conditions, description fields, etc., can all be reformatted and presented in guidebook format.

There are several advantages to this approach, especially if a versatile automated tool is used to maintain and update template-based process representations. First, this approach potentially removes the need to maintain both the guidebook and its underlying model. When guidebooks can be derived directly and automatically from the model (or templates), only the templates need to be maintained. Second, the templates can be automatically checked for consistency, completeness, conformance to structure rules, etc. In effect, the process model can be "compiled" and checked for "syntax" errors. Guidebooks would only be generated if the process model "compiled clean." Third, and possibly most important,

the process templates and associated graphical models can be used to train personnel in an organization's process. Training directly out of a multi-hundred page free-text process guidebook is often inhibited by a plethora of details and the resulting extremely low-level perspective. The templates impose a natural organization to this information and provide explicit layers of abstraction for improved conceptual overview. When combined with graphical depictions of template relationships, even complex processes can be more readily and efficiently taught.

4.2 PROCESS MODELS

This section continues to look at the use of process models but from an increasingly larger perspective. One method for analyzing the various potential uses of process models is to examine models from the perspective of support for process improvement. This is a function of how well the model facilitates planning deliberate process change.

Continuous process (re)definition and improvement can occur at a variety of levels within an organization. Each process level, or layer, is examined, and related models are developed through successive layers by repeatedly (re)defining the model to produce greater detail and refinement of information. The concept of refinement maps abstractions of the process model from one layer to the next. For example, the refinement of the process model that represents the corporate's process policy can be mapped into the process layer of the division. In the same way, the process model can be further refined, or instantiated, to produce the project model. Each of the refinements inherits the essential process definitions that support process benchmarks and metrics and allows the collection of process-specific data that can be used in a program of corporate process improvement.

4.2.1 PROCESS LAYERS

The process definition layers, presented in Figure 4-3, are adopted from the Boeing Software Technology for Adaptable Reliable Systems (STARS) project. The layers are:

- Organizational Layer. In this layer, the process model is embodied in textual descriptions collected into corporate policies and procedures.
- Architectural Layer. Here, the process model is described in a relatively rigorous graphical/textual notation such as ETVX and SADT.
- Design Layer. This is where detailed information is added to the architectural model, yielding detailed process designs and the instantiation of project-level process representations.
- Enactment Layer. This is the layer where one or more actual or virtual machines initiate and monitor process tasks.
- Execution Layer. These are the environment(s) where process tasks are performed.

As described above, process improvement can be facilitated by continuously refining the process model and forming more defined or specific layers as the model from one layer is instantiated to form the next layer. In Figure 4-3, on the side of the diagram, you see process description, process modeling notation, and EBPM; these are the three technologies that support the five layers of process development.

Central to each of these layers are the events' descriptions depicted at that layer of abstraction. Events are constrained and organized with respect to each other largely though the information relayed in

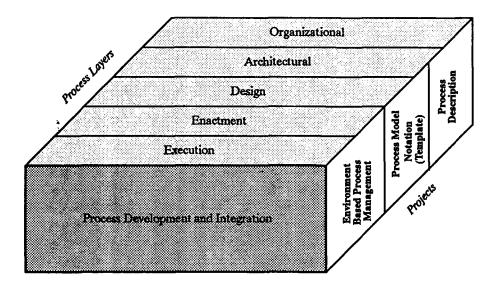


Figure 4-3. Process Definition Layers

the Entry Criteria and Exit Criteria fields. The information related at various levels of the process model will vary as a function of the information necessary to describe that level of construction. In all cases, the tradeoff is always between abstraction and details. Nevertheless, when constructing template-based models of the different layers, there are at least six kinds of information that can be placed in the Entry Criteria and Exit Criteria fields of the Event template. What you present and how you present it, depends upon the process layer you are working upon. The six kinds of information are:

- Throughput Produced. At higher levels, a text-based approach will communicate just the name of the throughput and its description. At progressively lower levels, the process engineer may apply state information by listing the throughput with its state. At progressively lower levels, the analyst may elect to express entry or exit criteria on throughputs using first-order predicate calculus.
- Roles Required. At higher levels, roles are described in isolation and are simply referenced by the event descriptions. At progressively lower levels, it becomes increasingly important to convey the authority associated with the roles and how that authority influences or constrains the flow of events.
- Resources Required. At the highest levels, resources are likely to be defined using abstract or collective terms. For example, a process may require the resources of a particular division but without clarifying which resources within that division are specifically necessary. With increasingly lower models, divisions' references, for example, would be broken out to department references that may, in turn, be broken out into group or team references, etc. At the enactment layer, it becomes necessary to bind, for example, the names of actual people with roles they are scheduled to perform.
- Coordination Required. In the entry(exit) criteria, coordination constraints provide a means to
 establish coordination relationship between events that otherwise have nothing in common.
 Coordination references will tend to be more common within higher level models and less common as details become available or expressible Ideally, at the enactment level coordination can
 be defined entirely in terms of throughputs, supports, or related events and their respective states.

- Authorization Required. Similar to coordination required, authorization required will tend to
 be more common on higher-level models. Authorization, especially as an external constraint,
 is a means to simplify the expression of relationships in highly abstract representations of a
 process. As the representation becomes less abstract, authorization can be replaced by, for example, references to conformance with published standards, successful completion of evaluations or
 inspections, etc.
- State Information. State information will likely become increasingly important as models are refined to deeper levels of detail. Events, throughputs, products, and constraints can all potentially have state information associated with them. For the enactment layer, and especially for the execution layer (if EBPM is being employed), state information can become a significant part of the model. Typically, however, state information implies detailed information; therefore, it is likely to become progressively less important when modeling higher-level processes.

The templates are designed to easily capture informal descriptions of the process but to do so in a way that automatically organizes that information to facilitate analysis, updates, and the construction of graphical models. The material in this subsection is intended to encourage the process engineer, when using the templates, to consider the advantages of deferring process details until lower level models are constructed. Simultaneously, the process engineer also needs to think forward and prepare for the next cycle of more detailed, or formal, process definition. As understanding of the process increases for the process engineer, he will migrate information in increasing detail between and among Throughput, Support, Constraint and Event templates. As the process depiction becomes more detailed, the process information will likely evolve into state-sensitive relationships between events, throughputs, etc. This entire effort is a process of constructing and maturing organization process definitions and, over time, using this information for organizational process improvement. Software engineers may start with undefined processes with unclear constraints; but through the systematic application of process definition and modeling, software engineers can evolve into an environment constrained by known, defined, and measured processes.

4.3 REPRESENTATIVE POWER

Regardless of the notation used for defining or modeling a process, or the level of the process being captured, each notation (and supporting methodology) can be viewed from the perspective of its representative power. The representative power of a process description reflects the factors of granularity, practicality, redundancy, modularity and information hiding. These factors are not mutually exclusive and, to greater or lesser degrees, each one overlaps with all of the others. Nevertheless, these are key factors that a process engineer needs to consider when matching the level of a process model with an appropriate process modeling strategy.

4.3.1 GRANULARITY

Granularity is the degree of detail depicted in a process description. The amount of effort necessary to support process modeling grows rapidly with increased granularity. If not automated, growing cross reference information increases the expense of process management and coordination. Granularity should be gradually increased with increasing understanding of the process. Note that it is not necessary to maintain the same level of granularity for the whole process model. For example, the basic repeated routines may be defined in more detail than others: i.e., important and well understood process elements can be defined with increased granularity.

For templates, granularity can be increased in two ways: by refining the template class structure to describe more specialized process elements or by using the parent-child (inclusion) relationships of the existing templates to create hierarchies of finer grained objects. Typically, increased granularity is a function of iteratively increasing detail.

The capability to represent the decomposition hierarchy of process elements is an important characteristic of event definition templates, e.g., the parent-child relationships in the proposed set of templates. Both the management template and the production template is expected to support a tree of subactivities through its parent-child relationships—the deeper the tree becomes the higher the granularity. A similar situation exists establishing decomposition hierarchies within each and all of the other templates. This ability supports both a top-down, or a bottom up process modeling strategy, depending on whether you intend to extend your models through adding greater detail, or through distilling progressively more abstract characteristics, respectively.

4.3.2 PRACTICALITY

Practicality is the sum of the degrees of ease of use, ease of understanding, ease of implementation, and applicability to the existing process. The proposed template set represents a level of granularity deeper than that currently practiced by most of the software industry. The practicality of the scheme depends on the ability of the software engineers to follow the process defined to the level of detail in the templates. This ability relates to the size of the organization, the technical level of the organization, the degree of formality applied, and the amount of automation available to manage the details. These considerations encourage simplicity. On the other hand, perceived discrepancies between the real process and the model discourages its use. This leads to complexity which conflicts with ease of use and implementation. Practicality requires the process designer to strike a balance between complexity and understandability.

Initially, keep the number of fields in the templates to a minimum. Avoid purely abstract process data and concentrate on that information that leads directly to process analysis, guidance, and support. For example, include fields that can be used to generate activity checklists. Where possible, use automation to manage details and to support analysis of template or process interrelationships.

The ability to represent or model an existing process depends upon existing process descriptions, how dynamic the process is, and whether automated tools exist to support the development and analysis of process representations. Process models are dynamic and change enormously before they become stabilized in a software development environment. One risk-mitigation-based approach is to use a spiral process that cyclically performs process analysis, definition, modeling, usage, and assessment which then transitions back to process analysis and the beginning of the next cycle. A process model needs to be used, evaluated, and refined before becoming a fixed process asset. You might begin with a subset of the templates and then expand the number of templates and the level of detail as your understanding increases. Similarly, you can begin with a high level definition of the existing process, then cycle through process refinement, making liberal use of the graphical notations to rapidly build and refine alternative views of the process architecture and its principle elements. Using this approach, process definition and modeling can become an important step in an overall program of process improvement.

4.3.3 REDUNDANCY

Redundancy is the amount of overlapping information in one process description. In theory, it is possible to design the templates so that each piece exists in one and only one place in the template and that

cross-references are used to tie them together. In practice, any paper-intensive approach becomes progressively more difficult to use as the number of pages increases. Large volumes of paper typically require the reader to constantly flip between pages in order to understand the relationships and develop high-level understanding. This problem can be mitigated through the use of, for example, "hypertext" based tools. A template browser can be easily implemented using hyper-text links to navigate the cross-references. Additionally, in cases where a guidebook is automatically generated from process definition templates, it may be desirable to deliberately allow redundant information within the guidebook so as to improve guidebook usability for the reader.

Another redundancy issue is consistency. As soon as redundant information is introduced, we create the possibility that the information will not be consistent. For example, consider a set of parent-child relationships where a child is not included in the list of its parent's children. Increasing the redundancy in a process design may contribute to its readability, but it increases the overhead necessary to validate the design's consistency. Again, automation can be useful by supporting analysis which identifies inconsistencies in a process definition.

4.3.4 MODULARITY AND INFORMATION HIDING

A process provides the ability to represent a process fragment (or activity) as a self-contained unit similar to a procedure in an Ada package. The engineer can treat the description as a reusable process asset, i.e., he can compose existing process fragments to form a new process. Just as an abstract datatype is one way to encapsulate a generic algorithm, a process fragment can encapsulate an activity.

A module of a process is defined in terms of a set of activities or working stages for software development. The process description provides the opportunity to group a set of activities into a single super-activity or to decompose an activity into a set of subactivities. The process modeler needs to provide the description of interfaces between this activity and its subactivities and the interface between two activities which support the modularity of a process description.

The proposed templates use the event meta-class as one encapsulating mechanism. Generally, the "interface" of an event is a function of its entry criteria and its exit criteria. If two process fragments have identical entry and exit criteria, then they at least have the potential to be substituted for each other. Another advantage to modularity and applicable to the existing template design is that modularity offers a consistent means (via interfaces) to automatically search, retrieve, and match related templates from a process fragment library.

4.4 TEMPLATE USAGE SCENARIO

The preceding material has presented a discussion on a variety of principles important to process representation. However, understanding is based upon both principles and practices. Therefore, this section gives an example of how you might proceed with practicing process definition and modeling. This is a recommended approach, but by no means is this the only approach. It can serve as a good point of departure for an organization that does not have a history of or strong preference for using a different technique.

There are a variety of ways that the templates can be used to perform process definition and modeling. It is highly recommended that regardless of the approach selected, there should be some element of cyclic or top-down refinement. A relatively low-risk, cost-effective approach to building process

models is to initially build a complete—if high-level and simplified—graphical representation of the process. When this has stabilized, the templates can be used to capture increasingly detailed information. This enables a greater degree of detail to be gradually introduced and a more progressively explicit and complex model to be constructed. The overall model is then cyclically extended to include progressively more information in both the graphical and template-based representations. The example scenario described below follows this approach.

4.4.1 ACTIVITY ONE: DEFINE EVENT RELATIONSHIPS

The organization and relationships between the events that comprise a process is critical to defining and modeling that process. Although you can build process representations that do not include roles, resources, or products, it is essential that all representations capture the ordering (or partial ordering) of events. The tasks within this first activity define a suggested approach for capturing events and their interrelationships.

4.4.1.1 Task 1: Build an Indented List of Events

The first step of the first cycle is to simply build an indented list of events. The purpose of the indentation is to reflect the organization of higher-level events and their subevents. For each item on this list, you provide a unique identifier and a brief explanation of the event's purpose and description.

At this stage, it is sufficient to attempt to define only the first two or three layers of the domain of interest. The first, or highest, layer defines the major processes occurring within the domain. Processes are distinguished from activities in the sense that a process is a perpetual or ongoing event whereas activities have definite start and stop times. For example, in a particular domain there is likely to be a management process, an engineering process, and a quality assurance process.

The second layer defines the primary activities that comprise each process. Activities similar to the management process include:

- Perform cost/benefit analysis.
- Evaluate alternative solutions.
- Construct PERT chart.

At the third layer, list the primary tasks that comprise each activity. For example, the "evaluate alternative solutions" activity might decompose into:

- "Evaluate commercial solutions."
- "Evaluate alternative in-house solutions."
- "Evaluate risk of doing nothing."

4.4.1.2 Task 2: Build a High-Level Graphical Model of Events

Using the indented list as a reference, construct a high-level model based upon the graphical notation discussed in Section 3.3. This model will contain one type of object (events); and although all four types

of relations might be needed, the most likely relations will be inclusion (to show decomposition of events) and sequence (to show ordering of events). Generally, the indentation levels on this list should capture the majority of the parent/child or inclusion relationships.

4.4.1.3 Task 3: Establish a Template for Each Event on the Indented List

For each item on the indented list, develop a useful, consistent, and ideally intuitive naming convention for constructing unique identifiers for the listed item. Transfer this and other basic information to an appropriate template (i.e., a Management or Production template). Fill in any other fields with the information already known (e.g., the Version # and Date fields, the Purpose field, and Comment field).

4.4.1.4 Task 4: Identify Event Abstractions

Each template has fields for noting relative event abstractions by using the Child Events and Parent Event(s) fields. On both managerial and production templates, note the parent and child events. The graphical model developed in Task 2 of this activity should provide direct insights, though tracing inclusion relations, into the parent and child relationships needed by the templates. Detail this two-way relationship for all events.

4.4.1.5 Task 5: For Each Nontask Event, List All Additional States

Events can have the default state of in_progress expanded into an enumerated set. Consider each event and evaluate whether it is necessary to expand the number of states used to describe that event. If so, provide a state name and a brief description. (*Note:* The list of possible states can be adjusted and refined at any time; hence, it may be more efficient to initially use just the default states.)

4.4.1.6 Task 6: Describe Internal Processing

An event's internal processing or flow is the principle description of the work that characterizes it. This description is done in terms of logical flow (using if, then, and, or, not, while, repeat, until and similar logical constructs) of activities, tasks, and steps. Note that lowest-level work (or "leaf" events) can be likewise described, except that terminal events, by definition, do not contain subordinate events (i.e., these are atomic events).

A simple example of a logically described work-flow is:

```
Step 1: do ...
Step 2: commence Activity-A1 and commence Activity-A2
Step 3: do...
Step 4: if Activity-A1::In_Testing then
Step 4a1: do...
Step 4a2: commence Activity-A3
else
Step 4b1: do...
Step 5: when Activity-A2::Completed
Step 5a: commence Activity-9
Step 6: if Activity-A1::Suspended then
Step 6a: goto Step 3
Step 7: do...
```

It is not necessary to precede each line with a "tag" or step number. However, tags greatly facilitate discussion and are convenient for logically describing certain forms of process flow. (*Note:* The "goto" statement is as undesirable here as it is in conventional logic programming.) If there is sufficient familiarity the conventions of logic-based flow charts, a more formal and more graphical depiction can be made of the events' internal processing.

4.4.1.7 Task 7: Describe Event State Transitions

Describe any event state transitions as a reflection of the internal process flow just described in the preceding step. One approach for defining state transitions is to use ":=" as a state assignment operator, then intersperse such assignments within the process flow description.

Alternatively, a separate list can be built explicitly describing at which step in the work flow the state transition occurs. A convention should be established and used throughout. In this guidebook, the notation "::" is used to represent a particular item in a given state.

Examples of using this convention include:

```
Step 1: Do...
Step 2: Set state of Some_Event to Some_State
Step 3: Do...
Step 4: If Some_Other_Event::Some_Other_Event_State then
Step 4a1...
else
Step 4b1...
```

4.4.1.8 Task 8: Define Entry and Exit Criteria

For each event (from top to bottom) define the entry and exit criteria in terms of event states. Entry conditions are defined in terms of the state of external events, and exit conditions are defined in terms of the state of internal events (on rare occasion, the state of external events).

For example:

Entry Conditions

```
(Activity-A::Complete and Activity-B::Complete) or (Activity-C::Nearly_Done)
```

Exit Conditions

```
(Step-12::Complete and Activity D3::Complete)
```

As the entry and exit criteria are defined, assure that they are consistent with the implications of the graphical model built in Task 2. If need be, update or alter the graphical model as insights are gained from ongoing analysis and the effort of filling in the templates.

4.4.2 ACTIVITY TWO: DEFINE EVENT THROUGHPUTS

Having a first pass at an event-based model, the next activity is to expand both the graphical and template-based information describing that model. One of the primary purposes of processes is the

creation or modification of a product or service that justifies the need for the process. Therefore, the second activity in this suggested approach is to expand the template-based definition to include Throughput templates. Throughputs, abstractly speaking, are anything (tangible or intangible) that evolve through one or more events. Though typically throughputs are products, they can also be used to represent research.

4.4.2.1 Task 1: Build an Indented List of Throughputs

As with the prior cycle, the first step is to build an indented list. However, this time the list will consist of throughputs. To construct it, note the significant products or research evolving from work performed in the domain being modeled. Also attempt to develop a useful convention for developing unique identifiers.

An example of an indented product list is:

```
Software_Product
Software_Source
Software_Binary
Technical Documentation
Administrator Guide
User Guide
etc.
```

An example of an indented listing of research throughput is:

```
Investigate Machine Performance
Investigate Bus Throughput
Test Internal Bus
Test I/O Bus
Investigate CPU cycle time
Investigate Disk Access
Test Hard Disk
Test Floppy Disk
etc.
```

4.4.2.2 Task 2: Extend the Graphical Event Model to Include Throughputs

Using the throughput indented list as a reference, extend the event model using the graphical notation discussed in Section 3.3. This model will now contain two types of objects (events and throughputs). Although all four types of relations might be needed, the most likely relations will be inclusion (to show decomposition of events), sequence (to show ordering of events), and reference (to bind throughputs and events to each other).

4.4.2.3 Task 3: Establish a Template for Each Throughput

For each item shown on the indented list (and added to the graphical model), transfer the basic information to an appropriate template (i.e., either a product template or a research template). Fill in any other fields that information is already known (e.g., the Version # and Date fields, Purpose fields, and Comments fields).

4.4.2.4 Task 4: Identify Throughput Abstractions

There are spaces on the templates for noting parent/child relations between products and subproducts and research and subresearch. Using the graphical model as guidance (specifically, throughput inclusion relations) use the Composed Of and Part Of fields to document these relationships to whatever depth is necessary. (Note: These relationships will also closely follow the indentation levels in the throughput indented list.)

4.4.2.5 Task 5: Identify Any Additional Throughput Item-Specific States

Throughput items come with the following default set of states:

- Unauthorized
- Authorized
- In Progress
- In Rework
- Disabled
- Suspended
- Cancelled
- Completed

For each Throughput, Product, or Research template, add any additional states that are necessary or useful for defining relationships between throughput and events.

4.4.2.6 Task 6: For Each Event, List All Throughputs

For each of the Event templates, list in the **Throughputs** column all throughputs generated or manipulated by that event. Processes will typically reference higher level throughputs, and tasks will reference lower level throughputs. If meaningful, also indicate whether a given throughput, within a given event, is required or optional. (The graphical model can help you confirm you've documented all the relationships; the graphical model should also be updated as appropriate.)

4.4.2.7 Task 7: For Each Throughput, List All Contributing Events

Once all the Event templates have been updated to reference applicable Throughputs, each of the throughput templates need to be updated to reference the applicable events (i.e., Evolves From Events). In this way a cross-reference exists to facilitate verifying the integrity of the process definition. It may be useful to specify, by event, whether the throughput is required or optional (this is especially true if this convention was used in task 5 of this activity). The graphical model can help you confirm that you have documented all the relationships; update the graphical model as appropriate.

4.4.2.8 Task 8: Define Throughput State Transitions

If you desire increased detail, then for each throughput, define throughput state transition as a function of Event: Step#:new_state. That is, for each throughput, define how the throughput advances through various throughput states as a function of the events that govern the evolution of that throughput.

4.4.2.9 Task 9: Update Internal Event Flow to Include Throughput::State References

Now that throughputs and their corresponding states have been explicitly defined, the internal work flow within an event can be upgraded to include references to the states of throughputs. This can be especially useful for modeling inspection or quality assurance phases of a particular event.

4.4.2.10 Task 10: Update Entry and Exit Criteria to Include Throughput::State References

Similar to the previous step, for all event templates, the entry and exit criteria can be upgraded to include references to the states of throughputs that are either expected by or released by a particular event.

4.4.3 ACTIVITY THREE: DEFINE EVENT SUPPORTS

This step defines and references the support roles and resources needed by a particular work domain. As detailed in the following tasks, this sequence of steps proceeds in a similar fashion to those in the previous cycles.

4.4.3.1 Task 1: Build an Indented List of Supports

This indented list of supports should detail both the roles and resources needed to support the work domain. The term "roles" is used in the broadest sense; therefore, not only do individuals perform roles but so do teams, entire divisions, etc.

4.4.3.2 Task 2: Extend the Graphical Model to Include Supports

Using the support indented list as a reference, extend the graphical model using the notation discussed in Section 3.3. This model will now contain three types of objects: events, throughputs, and supports. It will likely contain all four types of relations: inclusion relations (to show decomposition of events; throughputs, and supports); sequence (to show ordering of events); specialization (to show specialized instances of classes of process elements); and reference (to bind events and throughputs, and to bind events and supports).

4.4.3.3 Task 3: Establish a Template for Each Support on the Indented List

As in the prior cycles, when establishing the template, attempt to fill in any information already known (especially those fields in common with the Foundation template).

4.4.3.4 Task 4: Identify Support Abstractions

These abstractions are two-way relationships. They can be noted under the Composed Of/Part Of fields of the Role and Resource templates.

An example of levels of abstractions within roles is:

Programming Team
Team Leader
Programmer (3-6)
Technical Support (1-2)

```
Line Manager
Administrative Manager
V&V Department
Statistical Group
Statistical Group Manager
Statistical Group Engineer
Dynamic Test Group
...
```

Note that the indentation on the support indented list and the graphical model support inclusion relations can both be used for initial guidance on documenting composed of/part of relationships on the templates.

4.4.3.5 Task 5: Identify Any Additional Support States

The default state set for support items is:

- Available Exclusively
- Available Shared
- Not Available
- Disabled
- Suspended

For each Support, Role, or Resource template, add any additional states that are necessary or useful for defining relationships between supports and events.

4.4.3.6 Task 6: For Each Event, List All Needed Supports

If appropriate and desirable, also note whether a support is needed exclusively by an event, whether it can be shared, and whether or not that support can be considered optional. For example, secretarial support or a delivery van might be needed in a shared capacity, whereas a particular hardware device or printing press might be needed exclusively.

4.4.3.7 Task 7: For Each Support, List All Supported Events

This is the cross-referencing step. It details the companion relationship between supports and events (whereas the prior step defined the relationship between events and supports).

4.4.3.8 Task 8: Update Internal Processing Fields to Include Support::State References

With supports and their corresponding states explicitly defined, the internal processing within an event is upgraded to include references to the states of the roles and resources applicable to the event.

4.4.3.9 Task 9: Update Entry and Exit Conditions to Include Support::State References

This step is similar to the previous step. For all event templates, the entry and exit criteria are upgraded to include references to the states of supports needed by an event.

4.4.4 ACTIVITY FOUR: DEFINE EXTERNAL EVENT CONSTRAINTS

Even establishing just a few External Event templates has considerable potential to simplify the organization and representation of a process model. Often, especially in management intensive environments (as opposed to function intensive), the governing flow of control is driven by management directives. In other words, "the time to start something is when management says it is time to start." Such factors are readily modeled as external (and sometimes internal) constraints.

4.4.4.1 Task 1: Build an Indented List of External Constraints

This is fundamentally the same effort as in the other cycles, except that the list being built focuses on itemizing external constraints.

The following are examples of external constraints:

- Policies
- Procedures
- Standards
- Guidelines
 - Management guidelines
 - Technical guidelines
 - Support guidelines
- Management plans/budgets
- Directives (from "outside" people; typically verbal)

4.4.4.2 Task 2: Extend the Graphical Model to Include External Constraints

Using the external constraint indented list as a reference, extend the graphical model using the notation discussed in Section 3.3. This model will now contain all four types of objects: events, throughputs, supports, and constraints. It will likely also contain all four types of relations: inclusion relations (to show decomposition of events, throughputs, supports, and constraints); sequence (to show ordering of events); specialization (to show specialized instances of classes of process elements); and reference (to bind events and throughputs, events and supports, events to constraints, constraints to throughputs, and constraints to supports).

4.4.4.3 Task 3: Establish a Template for Each External Constraint on the Indented List

As in prior cycles, when establishing the template, attempt to fill in any information already known.

4.4.4.4 Task 4: Identify External Constraint Abstractions

Use the Special Form Of and General Form Of fields to note the parent/child relations that exist within the external constraints. Recall from prior material that these may include "whole/part" relations or "generalized/specialized" relations. Again, the graphical model can greatly facilitate determining the relations that need to be documented on the templates.

4.4.4.5 Task 5: Define Additional States for Each External Constraint

As in the other areas, it may occasionally be necessary to expand upon the default set of external constraint states for some of the external constraints.

The following list includes existing external constraint states:

- Compliance Under Evaluation
- Compliance Achieved
- Compliance_Failure
- Compliance Waived

4.4.4.6 Task 6: For Each Event, Note All Applicable External Constraints

These can be listed in the external constraint column in the Event templates.

4.4.4.7 Task 7: For Each External Constraint, Note All Applicable Events

As with the other activities, this task establishes a cross-reference between templates to support verifying template integrity.

4.4.4.8 Task 8: For All Events, Update Internal Processing to Include External_Constraint::State References

With external constraints and their corresponding explicitly defined states, the internal processing within an event can be upgraded to include state-sensitive references to applicable external constraints.

4.4.4.9 Task 9: For All Events, Update Entry and Exit Conditions to Include External_Constraint::State References

Similar to the previous step, for all event templates the entry and exit criteria can be upgraded to include references to the states of external constraints that are governing an event.

4.4.5 ACTIVITY FIVE: DEFINE INTERNAL EVENT CONSTRAINTS (PERMISSION CLASSES)

In this example, the last major components introduced into the process definition are the internal constraints. This effort is separated from the external constraint definition effort because internal constraints must be explicitly bound to a role before they can be introduced into the event descriptions.

4.4.5.1 Task 1: Build an Indented List of Internal Permission Constraints

The following internal (permission) constraints should be included in virtually any list of constraints:

- Commencement permission
- Suspension permission

- Recommencement permission
- Cancellation permission
- Resurrection permission
- Completion permission
- Override permission
- Executive permission

4.4.5.2 Task 2: Update the Graphical Model With Internal Constraints

Generally, since internal constraints are always manifested through roles, there is little need to graphically depict them. However, if you desire a detailed graphical model, internal constraints are graphically depicted using the same symbol as external constraints (a triangle). They are bound to events, supports, or throughputs using reference relations, and they are bound to other internal constraints using the inclusion relation.

4.4.5.3 Task 3: Establish a Template for Each Permission Class on the Indented List

When establishing the template, attempt to fill in any information already known.

4.4.5.4 Task 4: Identify Permission Class Abstractions

These abstractions are two-way relationships. They are found in the General Form Of and Special Form Of fields of the Internal Constraint template. They can be derived from examining internal constraint inclusion relations on the graphical model.

4.4.5.5 Task 5: For Each Role, Note All Applicable Permission Classes

On each Role template, there is a field for listing all applicable internal constraints exercised by that role. Use this field to indicate whether the role can grant permission for cancellation state changes, override state changes, etc.

4.4.5.6 Task 6: For Each Internal Constraint Class, List Associated Roles

While the prior step documents all the internal constraints exercised by a role, this step documents all the roles exercised in a given internal constraint. As in prior cycles, these should always occur as paired relationships.

4.4.5.7 Task 7: For Each Event, Update Internal Processing to Reference Role::Permission

With explicitly defined internal constraints, the internal processing within an event can be upgraded to include references to applicable roles exercising authority as described within the internal constraint templates.

4.4.5.8 Task 8: For Each Event, Update Entry and Exit Conditions to Reference Role::Permission::State

For all Event templates, the entry and exit criteria is upgraded to include references to roles and internal constraints relative to that event.

4.4.6 ACTIVITY SIX: SIMPLIFY/CLARIFY TEMPLATE CONTENTS

At this stage in the evolution of a process' template-based definition, the templates have been through successive modification cycles. Before repeating the above activities with the goal of adding several more layers of detail (i.e., expanding tasks into activities, subactivities, etc.), it would be useful to improve and clarify the existing process definition.

This is the subject of Section 4.5.

4.4.7 ACTIVITY SEVEN: GENERATE ALTERNATIVE/OPTIMIZED PROCESS MODEL

After several passes through the above series of activities, a detailed and explicit model of the processes within a given domain emerges. An ideal subsequent effort is to use that template-based process definition as a means of implementing process improvement. This will be discussed in detail in Section 4.6.

4.5 IMPROVING TEMPLATE USABILITY

There are a variety of ways to improve the usability of the templates. One technique is to improve the way you present data using the existing templates. Another technique, especially useful if you have specific or uncommon requirements, is to modify the templates and tailor them to accomplish site-specific objectives. Both techniques are discussed below.

4.5.1 Improving Data Presentation

In addition to the virtually unlimited variety of approaches you can take for using the templates, there are likewise a great variety of ways for representing information within the templates. However, readability is a critical goal; therefore, it is important to examine methods in which the presentation of information within the templates can be simplified and made clearer.

One simple technique is to determine a naming convention for building unique identifiers that facilitate ease of understanding. Consider the following example. For any given process model, select a unique, brief identifier to represent that system. (The inspection process model example used in several sections of this guidebook uses the prefix SWAT.) For any template used within that system, append a two character code where the first character represents the meta-class template, and the second character represents the class template. In only one case does this yield duplication and that is on the Role template (both role and resource begin with "R"). As shown below, the character "P" can be used (think of the word "people") to represent the Role template. This convention yields the following suffixes:

EM	Event	Management	
EP	Event	Production	
TP	Throughput	Product	
TR	Throughput	Research	
SP	Support	Role ("People")	
SR	Support	Resource	
CE	Constraint	External	
CI	Constraint	Internal	

Therefore, SWAT_TP_UI-CODE might represent the user-interface code (UI-CODE) that is a throughput product (TP) of the Inspection Process Model (SWAT).

Using a consistent pattern to construct meaningful unique identifiers is one of the key techniques for improving the representation of data within the templates. The templates are intentionally constructed with fields for intertemplate binding, and these fields always contain unique identifiers. Properly constructed identifiers greatly improve the reader's ability to understand the nature and purpose of these numerous intertemplate relations. Unique identifiers of children should indicate their lineage of parents and ancestors using a "pathnames" approach common within operating systems. Continuing with the above example, suppose the product template defining UI-CODE indicates that it is "composed of" MENU-SYS and several other modules. In turn, MENU_SYS indicates it is composed of "PULL-DOWN" and "POP-UP." The constructed unique name for the pull-down menus might be SWAT_TP_UI-CODE_MENU-SYS_PULL-DOWN. (Note: In this example, the use of the underscore character indicates separation of levels, and concatenated terms within a level [such as PULL-DOWN] are always separated with a hyphen.) This not only easily distinguishes what a component is, but how many parent generations it has and who those ancestors are.

The process analyst can further assist the reader by attempting to detect and reduce redundancy, especially between levels of abstraction. For example, if an external constraint is already modeled at a higher level, it is not necessary to repeat the representation of that constraint on each of the activities subordinate to that level. If a guidebook is subject to an external constraint represented by a style guide, it is also true that each chapter of that guidebook is likewise subject to that same external constraint. If each chapter is shown, due to the breakdown of events, as a separate product, the model might explicitly show that each of these chapters is itself also constrained by the style guide. Although this is certainly correct, it leads to cluttered templates. This clutter can be reduced by verifying that the external constraint is applied against the "parent" product then remove the (essentially redundant) reference to the external constraint from each of the subordinate templates. Note, however, that the integrity of cross-reference fields must be maintained at all times. If references to the external constraint template does not have chapter-level products, it must be verified that the External Constraint template does not have chapter-level cross-references, but instead it only references the product at the level of the overall guidebook.

It cannot be overstressed that simplicity is crucial. In the words of Einstein, "Make everything as simple as possible, but no simpler." For each template, the information recorded on that template needs to be viewed from the substance of information it conveys. At some point, if there is little value to some additional information, that information must be considered as potentially obscure or confused. A crucial step to optimizing any representation is not only to determine what is missing (and should be added) but also to discern what is excessive (and hence, should be removed). "Pruning" representations is as crucial to improving their readability as are growth and extension.

Recall that a model is a representation of reality that captures interesting characteristics and abstracts out all noninteresting characteristics. This seems especially applicable to process models. From a clarity perspective, the question is not simply whether a given template captures something accurately or not. It is a question of whether it is both accurate and interesting with respect to the objectives of the definition and modeling effort. Avoiding and, if need be, removing uninteresting information from the templates is crucial to improving the overall clarity of the model the templates represent.

4.5.2 IMPROVING AND TAILORING THE TEMPLATES

Occasionally, you will be able to achieve significant increases in the readability and usability of template-based process models by not only using the techniques discussed above, but also by altering, adding, or otherwise modifying the basic set of templates themselves. The arrangement of the templates into a hierarchy of a root template, meta-class templates, and class templates is deliberately intended to simplify and support the tailoring process. There is such a vast diversity of processes and a correspondingly vast diversity of objectives when constructing process models, that allowing tailoring of the templates to accommodate site-specific goals is a key objective for this guidebook.

The templates' current version attempts to keep information and relationships at an absolute minimum, thereby leaving the greatest flexibility for altering the templates to meet site-specific needs. It should be stressed that the templates are completely usable "as is." In certain environments, however, especially after several template-based process models have been constructed, it may become clear that you can make advantageous extensions or alterations to the templates. This directly translates into improved ease of use, greater clarity, greater applicability, and even increased formality.

For example, suppose that the processes occurring within a particular site all follow the ETVX paradigm (discussed in greater detail in Section 5). This paradigm essentially requires that all events have a validation stage (the 'V' in the paradigm acronym). In their current form, the templates do not have an explicit type of event dedicated to validation work. How might the process analyst respond to this?

Initially, the process analyst could elect to use the templates as they currently are and model a process "tree" (i.e., a process with hierarchically supporting activities and tasks) dedicated to validation. He can then build process models for all other work or processes occurring in the domain. To verify that the regular work processes are adhering to the ETVX paradigm, the process analyst reviews the templates and verifies that each event does, in fact, make a "call" to one of the validation event templates to perform a validation effort. Tasks that do not have such a call (at least according to the model) violate the ETVX paradigm.

Alternatively, the process analyst can elect to define a new meta-class template and call it, for example, "Measurement." Underneath this meta-class, he can construct one or more related class templates such as "Product Quality Assurance" and "Project Efficiency." Fields within the quality assurance template capture cross-reference information regarding throughputs subjected to quality assurance, and they cross-reference to events indicating where the quality assurance measurements should occur. Similarly, the efficiency template can be tied to throughputs and events and, depending on site-specific objectives, even to resources. The efficiency template formally represents artifacts that support monitoring process progress and, subsequently, project histories. From this perspective, the heuristic for assessing whether a process model achieves ETVX compliance is to investigate and verify that all events have a cross-reference to a quality assurance class template under the measurement meta-class. (The implication being that this represents a throughput being measured, evaluated, and assessed from the perspective of achieving predefined quality goals.)

This alternative approach of tailoring the templates may be more labor-intensive at first than the initial approach, but it has the distinct advantage of clearly representing key characteristics (or their absence) of various renditions of process models. In this case, by adding a new meta-class and a couple of new class templates, process analysts can easily and explicitly capture verification- and validation-specific activities and artifacts that they consider important to their ETVX-oriented environment.

This is just one example, but the principle remains the same for other types of tailoring. If a site wanted to tailor the templates toward DOD-STD-2167A-oriented process models, they benefit by expanding on the throughput meta-class and adding class templates to explicitly represent DOD-STD-2167A artifacts. Conversely, if a given site follows processes intended to be compliant with IEEE 1074 (Standard for Software Life Cycle Processes), they can elect to expand upon the event meta-class. The existence of and order of events is one of the principle characteristics of IEEE 1074. Furthermore, since IEEE 1074 explicitly references the need for seven processes, these processes can all be given a dedicated template format tailored toward collecting and representing the specific characteristics of those individual process types.

When tailoring the templates, you will also need to update your documentation describing the usage of the templates. The recommended approach is to pattern such documentation on the format used in Section 3.2. Specifically, if the tailoring effort results in a new field that needs to be added to all templates, that field should be added to the Foundation template. The field's purpose and use should be discussed and included with the rest of the discussions on Foundation template fields. If you need to add a new field to all throughputs, you should show it on the throughput meta-template. A discussion of the field's purpose and use should be included with the discussion of Throughput template fields.

You should note that there is no particular reason to constrain the tailoring effort to the current three level structure of root, meta-class, and class templates. In certain environments, it can be useful to convert to a four level structure containing root, meta-class, class, and type templates. Another environment may find that another layer, "subtypes," should be added to the four-level approach.

A word of warning: all else being equal, increased complexity virtually always means increased risk. Regrettably, it is far easier to justify adding new fields, new templates, or even new levels than it is to justify removing fields, templates, or levels. Consequently, the general trend is often inexorably toward ever-increasing complexity. At some point, ease of use starts to decrease and ease of understanding starts to diminish. In all cases, tailoring the templates should be evaluated from a cost/benefit perspective and with a keen respect for the elegance of simplicity. The objective is not merely more information, the objective is more useful information.

4.6 USING TEMPLATES TO FACILITATE PROCESS IMPROVEMENT

The first use of the templates is typically to define one or more existing processes. In such cases, the process exists and the templates are used to establish a base-line process model. The next step is to use the templates to define a proposed process and to analyze that proposed process for desirable or undesirable structural characteristics. The goal is to define a process that is an improvement over the existing approach. The long-term objective is to incrementally achieve discrete process improvements, and a steady evolution toward an optimized process.

4.6.1 Process Improvement Via Increased Process Maturity

There are many methodologies for achieving process improvement. In the software engineering industry, process improvement is often perceived to be the systematic progression to increasingly higher levels of process maturity as defined by SEI's Capability Maturity Model (CMM). The chief contribution template-based process representations make toward improved process maturity is their support to organizations transitioning from ad hoc (Level 1) processes to repeatable (Level 2) processes, and from repeatable processes to defined (Level 3) processes.

4.6.1.1 Level 1

If an organization is currently using Level 1, or ad hoc processes, it is important for that organization to begin performing the work in a regular, repeatable manner. Typically, this means deciding which process they want to use then training their people to perform that process. Selecting a process, particularly in an environment where each process tends to be a new approach, can be a difficult challenge. It is made more difficult by the fact that communicating about a process can be both subjective and inconsistent—one person sees and thinks about it one way, another person sees it from their own perspective. Both are right in their view; neither sees the whole picture. This is precisely where process representations can help.

A process representation using consistent terms, objects, and relationships (and possibly supported by a graphical model) will allow people to more readily compare and contrast their different views and more easily come to a common understanding. Furthermore, groups of people can simultaneously coordinate work on process descriptions and models, and each can efficiently verify that their work is consistent with work done by the others.

Once the process analysts have, with management, constructed an approved model of the process the organization would like to follow, that same model can serve as the foundation for the development of process guidebooks, process quick-reference guides, process-oriented training classes, etc. Compared to attempting to develop a multi-hundred page operations manual of an ad hoc process, the development and analysis of a process model offers a relatively low-risk, low-cost, and high benefit alternative. As the organization trains its managers and personnel in using the intended process, and as management and personnel become increasingly adept at repeatedly doing so, the organization moves toward having a Level 2 (repeatable) process.

4.6.1.2 Level 2

After achieving a repeatable process, the CMM describes the next major level as a defined process. As mentioned in Section 4.6.1.1, the process templates and accompanying graphical depictions can serve as a foundation for the development of process guidebooks. If the templates are constructed and maintained electronically, the possibility also exists for automatically deriving process guidebooks based on information maintained within the templates. If you prefer to keep the information contained on the templates to a minimum, you can still use the templates (in an automated environment) to provide the skeleton of a process guidebook. Process analysts would then only need to annotate the information in the initial draft by adding supplemental material that expands upon that which was directly extracted from the templates.

4.6.1.3 Level 3

Even without automated support, the templates can assist an organization in efficiently developing its process guidebooks and thereby moving toward a Level 3 process. With text-based guidebooks, readability, completeness, and consistency are relatively high-risk considerations. As guidebooks become increasingly larger, it also becomes increasingly difficult to ensure that:

- All areas of the guidebook are defined to the same level of detail.
- Each area is compatible with information in other areas.
- Some areas are not redundantly described in multiple locations
- No critical areas have been overlooked.

Process models, especially when rendered graphically, allow much easier insight into each of these characteristics. Consequently, work on a process guidebook can be preceded by work on developing a process model, analyzing that model to assure that it uses a common level of granularity, that the interfaces match between diagrams, that all major activities have been represented, and none twice, etc. When a satisfactory model has been built, the development of a process guidebook is primarily an effort to translate the process model into descriptive-text. Since the templates may already contain a considerable amount of descriptive-text, even this step is simplified.

4.6.1.4 Summary

To summarize, process representations using the combined template and graphical approach described in this guidebook can be an important tool in an overall program of process improvement. The primary contributions derived from this approach are improved understanding of your process and an improved ability to communicate and teach that process to others.

4.6.2 Process Improvement Via Reduced Coupling and Increased Cohesion

Process improvement can also be performed on a simpler foundation. For example, software engineers have long understood the advantages to designing modularized systems that exhibit the desirable qualities of low coupling and high cohesion. The same principle can be applied to the development of an improved organizational process. This subsection briefly examines structural analysis of process models (and the modification thereof) as a means toward incremental improvements in a process architecture. Although the following discussion makes repeated references toward making changes to information captured on the templates, the goal is not simply to improve the clarity of this information on the templates (such as was discussed in Section 4.5.1). Instead, the primary goal is to fundamentally improve the way a process is conducted as represented by the information on the templates. Improving a process by changing the templates is only the first step. The second step, once the analyst is satisfied with the alternative improved model, is for management to use that model as the foundation for actually altering the way work is performed.

The following approach was developed to work specifically with template-based process representations. However, it can also be used to improve any process description that includes entry criteria, internal structure, and exit criteria as part of the representation. To summarize, this approach recommends that the process analyst attempt, in priority order, to simplify exit conditions, simplify entry conditions, and simplify the internal processing of all activities and tasks participating within a given process.

At the basis of this prioritization are the issues of "fan-in" and "fan-out" and the general problem of excessive process coupling. Consider exit criteria. Suppose one event referenced five other events in its exit criteria. Suppose each of these referenced five more events, and each of those referenced another five. Assuming no overlap, within three "steps" the fan-out has now spread to 125 different events. The coupling and interrelationships between events can rapidly become overwhelming when exit criteria contain unnecessary complexity. Similar problems exist with fan-in or with complex entry criteria. Fortunately, fan-in implies that the complexity exists "upstream" from the event, and the event is (if its fan-out is low) potentially reducing overall process complexity. Note that although template-oriented terms are being used (such as "exit-criteria"), what is actually being discussed here are events actually performed within an organization and the amount and kind of relationships that exist between those events. Complex exit criteria directly corresponds to complex relations of the events being modeled by the templates.

The complexity of an event's internal processing is least important. This is based on principles of information hiding. From one perspective, if the complexity of an event is hidden from the rest of the process, it does not adversely affect any event other than itself. The benefits gained by reducing internal complexity are generally limited to the event only and are not likely to propagate to other events or activities.

Using entry condition complexity, internal structure complexity, and exit condition complexity, the following eight levels of complexity can be defined:

1.	Low	Low	Low
2.	Low	High	Low
3.	High	Low	Low
4.	High	High	Low
5.	Low	Low	High
6.	Low	High	High
7.	High	Low	High
8.	High	High	High

Any activity or tasks can be characterized by one of these levels of complexity.

These are not steps to be followed in inverse order to reduce the complexity of relationships between and within events. Instead, the ranking is intended to highlight where the greatest benefit can be achieved. For example, a Level 8 event (HHH) can be advanced either to Level 7 (HLH) or to Level 6 (LHH) or to Level 4 (HHL) by either simplifying the internal structure, the entry criteria, or the exit criteria, respectively.

From this perspective, developing an improved model to reduce process complexity and process coupling can proceed quite simply. First, the process analyst evaluates each of the events within a process and assigns a complexity ranking, from 1 to 8, based on where complexity exists within that event. After this rank ordering, the analyst examines the events to decide which ones are potentially the easiest to change. Generally, Level 8 events are examined and optimized first (since they are the most complex and are likely to have the greatest potential for simplification). Proceed with Level 7 then to Level 6, etc. As discussed earlier, the purpose is not to improve an event by one complexity rating, but to achieve the greatest change practical. If, by using the above ordering, it is equally possible to simplify either the entry criteria or the exit criteria, then the greatest gain can be achieved by simplifying the exit criteria.

This technique is a simple approach for using a template-based process model as a foundation for examining and reducing process coupling and increasing process cohesion. There are certainly other approaches that lend support to new models of proposed improved processes. These models, in turn, can guide the development of new guidelines for performing the process.

For example, one technique is to analyze the structure of a process model and reduce the number of events a throughput must transition through before it is considered complete. This is effectively an effort to eliminate unnecessary work from the product development cycle. Another approach is to assure that there are a minimum number of long length serial event chains. Long serial event chains imply a risk of critical path events with no parallelism to ensure the progression of work. In such series of events, delays early in the chain cause delays of all later dependent events.

In these approaches to reduce process coupling and increase cohesion, the common denominator is the analysis of the structural characteristics of the process model. The goal is to alter or rebuild the model so that it depicts a process structure with increased advantageous characteristics and decreased disadvantageous characteristics.

Again, it is important not to confuse improving the model with improving the process it is representing. Improvements to a model are always done from the perspective of the process implications of changing some given event: especially with respect to its impact on other events. Often, changes that appear easy to make on the templates are actually quite hard to enact within the real process. Conversely, what appears difficult or awkward to change within a model (graphical or templates) may actually be very simple to change in the process itself.

In all cases, the process analyst's orientation must be on improving the process. The model is only a facilitation tool: a means toward an objective. It is important to remember that there are distinct differences between improving the clarity of a template model (Section 4.5.1), improving the usefulness of the templates themselves (Section 4.5.2), and improving the process represented by the templates (Section 4.6).

4.6.3 INCREMENTAL CHANGE

These templates and their structure, relationships, and associated data fields are designed to support incremental application and incremental efforts toward process optimization. As stated previously, all that is needed to define a process are the event templates. Role, Resource, Product, Research, and Constraint templates can all be ignored or deferred until later. Furthermore, the essential characteristics of the Event templates are fairly nominal: name, identification, purpose, comments, and entry and exit criteria in terms of other events.

As described in detail in Section 4.4, the first pass at a process model can be built very rapidly by constraining process collection and definition to just event objects, sequence relationships, and inclusion relationships. If further information is desired, a second pass can be done defining authority templates, a few basic roles to exercise the authority (maybe even just two roles: managerial and non-managerial), and relationships between events and the roles required to support those events. A third pass might introduce Resource templates. A fourth pass might be done to break large scale tasks (such as clean proofing the document) into smaller scale activities and tasks (such as reviewing the document, then clean proofing the table of contents, main sections, and appendixes). A fifth pass might begin to include Product templates and relationships to the events that produce the product. Maybe the next pass introduces Research templates, etc.

To summarize, the key importance in the use and optimization of the templates is the principle that defining a process model proceeds one stage, or cycle, at a time. Each stage should be comparatively small and relatively low risk. Each stage should be evaluated in terms of the value derived from process definition in relation to the effort required to construct that definition. This technique corresponds directly to the "goal-driven" approach advocated in Section 1.

Finally, the process analyst should strive to constrain proposed or improved process models to those that are realistic within an organization. From the perspective of support for process improvement, the goal is not to develop the ideal model; the goal is a model that gives insights into the ways that feasible incremental process improvement can be achieved.

5. ALTERNATIVE PROCESS REPRESENTATIONS

This section examines opportunities for constructing or extending process models by supplementing the templates with other representations, or vice versa. A set of alternative process representations are introduced (STDs, ETVX, SADT, Statecharts, Petri nets, PASTA, and Role Interaction Nets [RINs]), and each is examined from the perspective of process modeling.

As can be seen in Figure 5-1, after completing this section you might elect to skip Sections 6 and complete your study of this material by reading Section 7. This approach provides all the essential information relevant to formal process definition and modeling. However, for further guidance on establishing a process definition and modeling program, continue with Section 6 after completing this section.

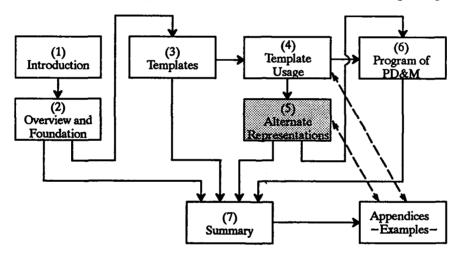


Figure 5-1. Guidebook Organization View 5

5.1 PROCESS OBJECTS AND RELATIONSHIPS

A model is an abstraction of a real-world object or phenomenon. Alternative approaches to process modeling can be contrasted by examining the objects elaborated by each approach and the relationships permitted among those objects. There is no universal standard for what is a "better" approach and what is "worse." All that can be evaluated is which approach has the greatest potential for helping you achieve your goals, in your environment, using your resources, given the funds available in your budget, etc. Additionally, significant changes in any of these variables may render one approach progressively less beneficial and another approach more beneficial. Therefore, the purpose of this section is not to provide a rank-ordering of better and worse approaches to process definition and modeling; instead it is to provide a basic framework that you can use when performing your comparative analysis, and to present information that you can use in determining the approach best suited to your requirements.

Before examining each of the alternative notations, the following material constructs a meta-model composed of template objects that graphically shows legal use of the relations which can be used to

connect template process objects. After briefly discussing this material, components from these diagrams will repeatedly be used to compare and contrast the alternative notations.

5.1.1 TEMPLATE META-MODEL

As presented in Section 3, the template-based modeling techniques described in this guidebook define objects and the relationships that connect those objects. There are four major classes (meta-classes) of objects:

- Event objects
- Throughput objects
- Support objects
- Constraint objects

Events include both managerial and production events. Throughputs include products and research. Supports include roles and resources. Constraints include internal and external constraints.

In order to bind objects to other objects, there are four major types of relationships that have been defined:

- Inclusion relations
- Sequence relations
- Specialization relations
- Reference relations

As reviewed in Sections 5.1.2 through 5.1.4, inclusion relations are used to indicate object decomposition, sequences relations are used to order events, specialization relations allow inheritance, and reference relations are used to capture any type of relation not already covered by the other three.

In the following material, STDs, Statecharts, and other notations are examined in terms of these objects and relations. Generally, this set represents a superset of the objects and relations applicable to the various notations. In other words, each of the alternative notations can be examined in terms of the support they give to modeling event, throughput, support, and constraint objects and the support given to modeling inclusion, sequence, specialization, and reference relations.

5.1.2 REFERENCE RELATIONS

From the perspective of the templates and as shown in Figure 5-2, event objects can establish reference relations to each of the three other objects, and events may also make references to other events (recall from Section 3 that reference relations represent an object making any type of reference to another object and were indicated using dashed lines). When constructing a template-based process model, the process analyst might elect to take an event-driven approach and proceed by first defining events and then defining (reference) relationships between events and other principle process objects (i.e., throughputs, supports, constraints, and other events).

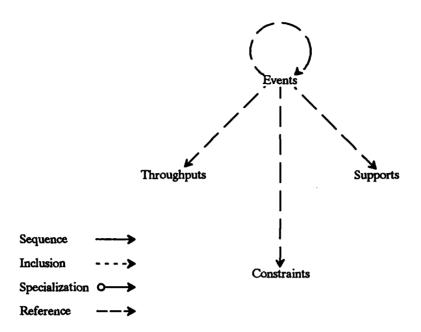


Figure 5-2. Reference Relations: View 1

However, it is also permissible, as shown in Figure 5-3, to have throughputs and supports making direct reference to constraints. Throughputs may also directly reference other throughputs, supports may directly reference other supports, and constraints may reference other constraints. These are shown on the diagram as a loop (dashed-line) both originating from and terminating at the same object.

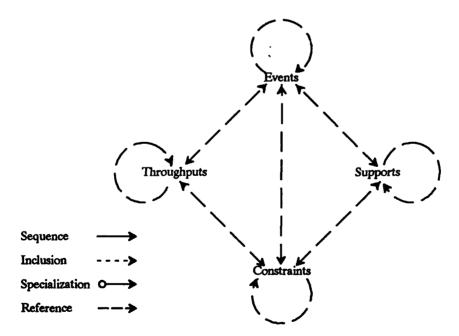


Figure 5-3. Reference Relation: View 2

Additionally, all relationships exist as two-way links. If, for example, an event references a support, then that support must also reference the event. This provides a direct means to verify the consistency of the relationships that have been incorporated within a model. Figure 5-3 shows these two-way

relations as double-arrow lines connecting dissimilar objects. As indicated in this diagram, with only one exception all objects can directly reference all other objects, and each object can reference itself. The only exception is that the templates do not allow direct relations between throughputs and supports. This is because a support (role or resource) can only work on a throughput (product or research) via some event. Similarly, a throughput is only affected by a role or resource as a function of some event. Therefore, these relationships always exist as support-event-throughput relation sequences or as throughput-event-support relation sequences.

5.1.3 Specialization Relations

In the inspection example shown in Section 3, the inspector role was shown as having two specialized forms: key_inspector and regular_inspector. In a similar way, any other object can be represented with a "child" being a specialized form of the parent, and the parent being a "generalized" form of the child. Therefore, in addition to reference relations (discussed in Section 5.1.2, and shown in Figures 5-2 and 5-3 as dashed-lines) the templates support the specialization relation as shown in Figure 5-4. This relation is depicted (both in graphical models and in this template meta-model) as a solid line that has a small circle as a "tail."

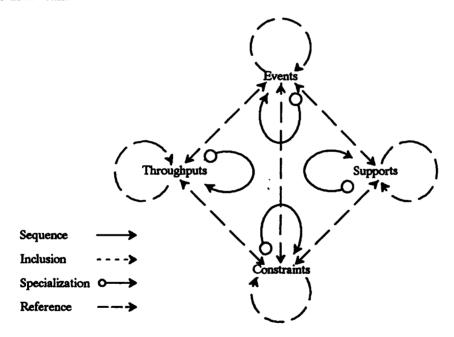


Figure 5-4. Addition of Specialization Relations

As indicated in Figure 5-4, specialization relations are restricted from combining dissimilar objects. Consequently, events may only be a specialized form of other events, supports may only be a specialized form of other supports, etc. Note, however, that all objects may be depicted using the specialization relation, if necessary.

Specialization relations are always shown with the arrow originating at the child and terminating at the parent. The reverse link for this relation is considered, as introduced above, a generalization relation. This relation depicts parents as generalized forms of children. Finally, note that specialization and generalization are all relative. Take, for example, a specialization hierarchy that is five levels deep. Objects on the third level would be specialized forms of objects on the second level (their parents), but they would be generalized forms of objects on the fourth level (their children).

5.1.4 SEQUENCE AND INCLUSION RELATIONS

The final diagram in this section (Figure 5-5) adds the remaining two relations that you will use when examining the other representations. The first of these relations is the sequence relation. This is shown on Figure 5-5 as a dark, solid line that loops from the event object back onto itself. The sequence relation is the only relation that is restricted or dedicated to one specific type of object: events. The sequence relation shows an ordering or partial ordering on a set of events by pointing from "pre-set" events to "post-set" events. That is, for any given event, all events showing a solid arrow terminating at the given event have exit criteria that must be satisfied before the given event's entry criteria can be satisfied (the pre-set of events). Similarly, the post-set of events for the given event are all those events whose entry criteria depend on the given event's exit criteria: pointed to by solid arrows originating at the given event and terminating at the post-set of events.

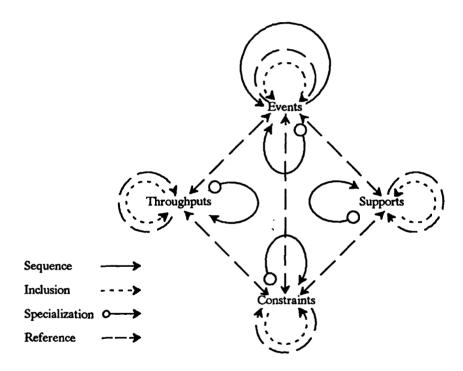


Figure 5-5. Addition of Sequence and Inclusion Relations

The other type of relation indicated in Figure 5-5 is the inclusion relation. Inclusion relations are shown by small looping, dotted-line arrows. As depicted, any object can include other objects of its own type, and no object can include objects of a different type. The inclusion relation is commonly used as a means for decomposing complex objects into simpler objects or for decomposing group objects into their components parts (each of which might further decompose into its parts, etc.).

Figure 5-5 shows all the objects and relations legally permissible using the template-based approach. (As stated throughout this guidebook, this set of process objects and relations is designed to be augmented or modified to suit site-specific objectives. This section, however, discusses the alternative notations entirely in terms of the basic set of four objects, and four relations.)

5.2 ALTERNATIVE REPRESENTATIONS

Discussed below are the following six alternative process representation and modeling notations:

- STDs
- ETVX
- SADT
- Statecharts
- Petri nets
- PASTA
- RINs

These notations were selected to accomplish a variety of objectives. STDs are discussed first because they offer one of the simplest approaches for modeling a process. Although STDs are quite limited when compared to other techniques, they can be quite useful for learning or teaching purposes.

ETVX and SADT were both selected because of their wide-spread acceptance by industry. Originally designed as techniques for representing software-based or software-oriented processes, they can be generalized for use in process definition and modeling.

Statecharts and Petri nets were selected because these notations offer opportunities for gaining insights not only into the static but also the dynamic characteristics of a process. PASTA is included because it was designed to support EBPM.

Finally, RINs are included as an example of a notation that readily translates into Petri nets and/or Statecharts.

5.2.1 STATE TRANSITION DIAGRAMS

STDs are often used for describing finite automata (finite state machines). Any process that can be described in terms of a finite automaton can be represented using an STD. Generally, a finite automaton accepts some series of input symbols and typically produces some series of output symbols (Kolman and Busby 1984). Each such output symbol is a function of the relevant input symbol, the current state of the automaton, or both. Additionally, as input symbols are received by the automaton, its state may change. With regard to process modeling, input symbols and output symbols typically represent milestones that occur in reality, and states within the machine represent different phenomena or activities within an overall process. States have a time-dimension, state transitions do not. Thus, finite state machines can be seen as one possible representation for modeling sequences of phenomena within some defined domain. When modeling the behavior of large or complex systems, it is often useful to discuss both states and sets of states. The term "mode" is optionally used to distinguish a state set (Sanden 1992a).

The dynamic behavior of a state transition machine is simply described. All state machines, at the outset, are set in their initial state. Whenever a legal input symbol is received, the machine always transitions to the next state, which may or may not be identical to the current state (this is the state transition).

From the data collection templates, it is state information captured by the templates that directly translates to STD models. It is often easier to represent events as arcs. The arcs among events can be throughput and state transitions; however, STDs are not good for representing supports and constraints. Also, the process engineer may want to consider an STD for throughputs (as they have state transitions also); but typically, not much insight would be gained from such a diagram (that is, it is likely to be just a chain of states, perhaps with a simple loop involved).

Because of scale-up problems, STDs are best used when a process (or part of a process) is not excessively large or complicated. Another advantage to STDs is that, due to their relative simplicity, the initial costs for training and the learning curve are likely to be lower than using other less familiar or more complex process models.

From the perspective of the objects and relationships used within the templates, STDs primarily capture event-event sequence relations. However, as shown in Figure 5-6, carefully constructed STDs can construct an intertwined model that not only shows events and their states, but also throughputs (products, for instance), and their evolution through a variety of states. Note that throughput state transitions can be used to drive the ordering of events, events can be used to determine the states of throughputs, or some combination of these two approaches can be captured—all using STDs.

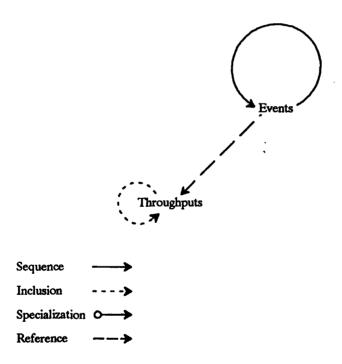


Figure 5-6. State Transition Diagram Relations

5.2.2 ENTRY-TASK-VALIDATION-EXIT

The premise behind the development of ETVX was the necessity to find a means to embed methods and tools into a common framework for intellectual and management control (Radice and Phillips 1988). ETVX (see Figure 5-7) is a quasi-diagrammatic representation of IBM's PPA. The authors of ETVX take the position that PPA is the highest representation of the software process and that

although it contains the necessary elements for representing software engineering environments and activities, it also is applicable across a much broader framework (Radice and Phillips 1988).

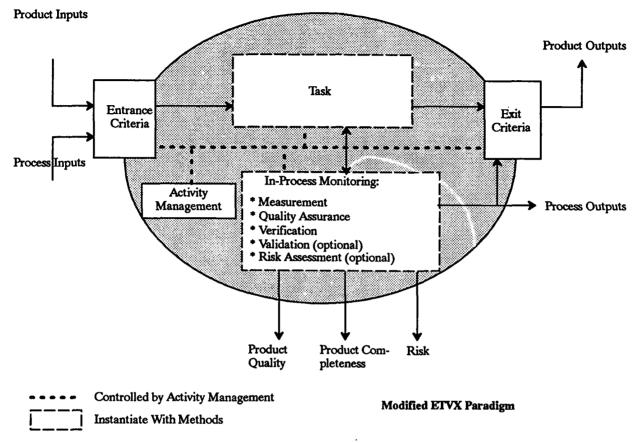


Figure 5-7. Entry-Task-Validation-Exit Diagram

Part of the motivation behind PPA was the belief that it is essential to have the ability to rigorously manage processes beyond the levels provided by individual tools and techniques. Also important was the need to provide some means whereby an evolving process could, by virtue of how that process was enacted and applied, influence or govern the requirements for new support tools.

Generally, PPA is intended to define a basis for beginning an orderly evolution in the way that software is engineered. Radice and Phillips (1988) claim that PPA:

- Ensures a repeatable and simple paradigm at all levels of the software process.
- Contains the means for self-improvement by basing itself on the need for statistical quality control.
- Requires a validation mechanism for any work item produced during the development cycle.
- Is based on what already exists in the software industry and draws only from the best proven alternatives.
- Addresses the complete life cycle of software production.
- Does not require a complete set of tools in its first iteration.

The ETVX paradigm is a procedural formalism for representing activities and relationships within PPA. An ETVX box represents the concept that at any level of abstraction a work activity must have entry (E) and exit (X) criteria, some task (T) to be done, and some means or collection of means for performing validation (V).

Hierarchical decomposition is achieved in ETVX by "exploding" the task (T) component of an activity and showing the subactivities (each in ETVX form) of which it is comprised. (Similarly, any subactivity can also be further decomposed, as necessary.) Additionally, the ETVX model does not imply all activities or tasks in succeeding stages wait for completion of preceding stages. Later stages may be functioning (that is, activities occurring) concurrent with preceding stages.

The only constraints governing the commencement of activities at a given stage are its entry criteria. Once the entry criteria are satisfied, the task related work of that stage may commence. After task related work is completed, validation may commence. Typically, the validation effort will yield information for use in evaluating the degree of compliance achieved with regard to the exit criteria. Formally, a stage is not complete until all of its exit criteria have been met. However, one or more exit criteria may be satisfied at any time during the task related work. In this way, entry criteria to other stages may become satisfied prior to complete satisfaction of exit criteria in prior stages, thereby leading to the previously mentioned parallelism and general asynchrony.

You should note that the ETVX approach does not yield an interconnected diagrammatic representation of the system being modeled. Instead, ETVX rigorously examines each of the four subcomponents that constitute an activity.

When using the templates, E and X are the Entry Criteria and Exit Criteria on the Event template. The parent/child relations on the template can be used to define ETVX decomposition. Validation is best captured by defining a set of events that are explicitly intended for performing validation, and then heuristically asserting that all events in a given model must, somewhere within their internal processing, invoke one or more events from the validation event-tree. Internal Processing, also on the Event template, maps to the tasks (T) in ETVX. The Child Events, from the Process template, explicitly describes the tasks in ETVX. Even though the templates contain all of the information for ETVX, it is important to remember that ETVX is not an operational representation. ETVX's usefulness comes from its conceptual presentation for process definition.

ETVX is useful for defining the high-level organizational processes since it has greater flexibility than the other approaches. This is especially useful in volatile environments where you may want to repeatedly change and update your representation as your understanding of the process grows. ETVX can also define a process in an environment where management is not willing to support the process control of a well defined process. ETVX is a good process representation when parts of the process, specifically some of the lower-level events, are defined in greater detail. This can provide a good compromise between high-level flexibility and low-level detail. Additionally, since ETVX has a hierarchical presentation mechanism, essential for representing large and complex processes, it represents hierarchical processes well but not as explicitly as other models.

From the perspective of the objects and relationships used within the templates, ETVX models primarily capture event-event, event-throughput, and event-constraint reference relations (Figure 5-8). The decomposition of events (shown by the inclusion relation) of events into subevents is also well supported. Notably absent from the ETVX approach are explicit conventions or techniques dedicated to representing the supports (roles and resources) required within a process. To capture such information,

the process modeler needs to rely on Entry Criteria and Exit Criteria, and he possibly needs to add adjunct documentation to detail the characteristics of various supports.

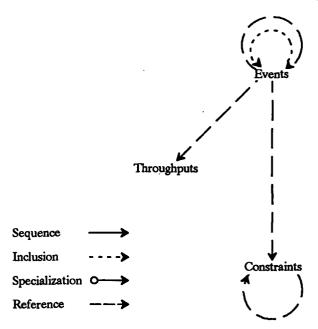


Figure 5-8. Entry-Task-Validation-Exit Relations

5.2.3 STRUCTURED ANALYSIS AND DESIGN TECHNIQUES

When applying the SADT to software systems, the overall approach consists of identifying activities, identifying the inputs and outputs of those activities, identifying factors that constrain the activities, and identifying resources or materials that support the activities (Marca and McGowan 1988).

As Figure 5-9 depicts, activities are represented diagrammatically as boxes. Inputs to an activity are labeled arrows arriving at the left side of the box. Outputs from an activity are labeled arrows departing from the right side of the box. Constraining influences are labeled arrows arriving at the top of the box, and enabling mechanisms are labeled arrows arriving at the bottom of the box.

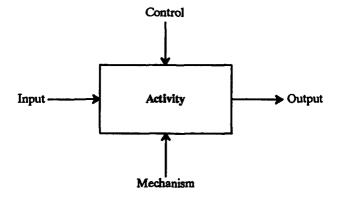


Figure 5-9. Structured Analysis and Design Technique Diagram

The outputs from one box may be the inputs, controls, or enabling mechanisms for any other box (including, in rare cases, itself). Boxes are all named and all arrows carry labels. Arrows are allowed

to be split into multiple branches or join to combine multiple branches into one. Any box can be decomposed into any number of subboxes. These, in turn, can be decomposed, and such decomposition can repeatedly continue until the necessary level of detail has been achieved. Inputs, outputs, and controls define the interfaces between boxes, and enabling mechanisms permit the controlled mixing of subjects. When a box is "exploded" to yield a new subordinate diagram, the box and diagram boundaries must match.

Figures 5-10 and 5-11 depict a small example of the top two layers of a process. Generally, and for diagrammatic clarity, a diagram is restricted to three to six boxes. This approach allows for a gradual progression in the presentation of details. Also, huge models are discouraged in favor of collections of many small, interrelated models. Each of these smaller models contributes meaning to and derives meaning from its interactions with the other small models. In principle, developing an understanding of each of the small models and it relationships to other small models will lead you to a clear understanding of otherwise very complex systems.

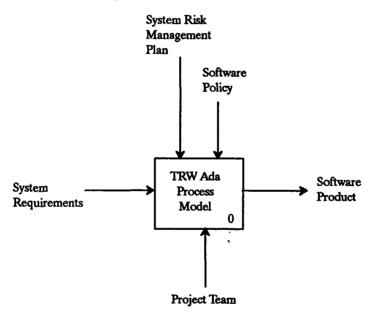


Figure 5-10. Structured Analysis and Design Technique Example 1

Commonly, it is throughputs that would be modeled in SADT as arrows arriving at the left side of a box and/or departing from the right side of a box. Constraints (especially external constraints) would be modeled as "control" arrows arriving at the top of an SADT box. The Support templates (Roles and Resources) can be used (from the event perspective) to represent the enabling mechanisms (arrows arriving at the bottom of an SADT box). Further, SADT permits capturing a considerable amount of text information; therefore, comment and description fields and other relevant information can be readily transferred from the templates to SADT, and vice-versa.

SADT is perhaps the most popular software PN being used to date. It is widely used for software system design, and there are a number of automated tools available on the market which support the technique. SADT is capable for large scale process definition; but SADT, like ETVX, is weak at capturing process dynamics. For example, an SADT link can only carry the syntactic structure of the process information but not the semantics of the enactment. For SADT to be enactable, a process engineer must define the type of link on the SADT diagram and then implement the semantics of the link. Along with the SADT diagram, the process engineer should also use the data dictionary for the implementation of

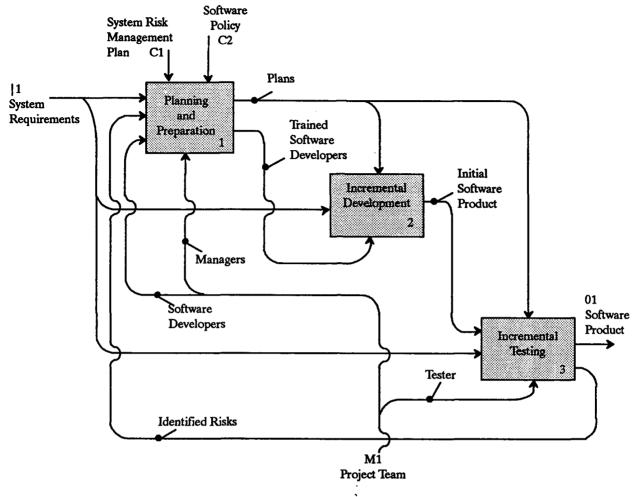


Figure 5-11. Structured Analysis and Design Technique Example 2

enactment. Other limitations with SADT include the difficulty representing the concept of roles and authority for a process. However, SADT can be relatively easy to use for defining large processes since it is capable of representing higher level abstraction and process decomposition structure.

As summarized in Figure 5-12, SADT models readily capture virtually all the reference relations between and among objects. Events can reference other events, throughputs, supports, and constraints. Similarly, throughputs and supports can each reference themselves. SADT also readily supports decomposition. The figure (Figure 5-12) shows inclusion (decomposition) relations existing on all four process objects. Although SADT primarily supports event decomposition, deliberate use by the process modeler will allow SADT models to show relative decompositions of throughputs, supports, etc. Finally, as highlighted by the event-event sequence relation in Figure 5-12, SADT does support capturing information about the sequence or order of events.

5.2.4 STATECHARTS

Statecharts are an extension of the basic notation used for finite state machines. Statecharts allow a finite automaton to be decomposed into a representation that models two or more interacting or communicating subsystems. Statecharts also support hierarchical decomposition of transition diagrams so that various levels of abstraction can be independently represented (Sanden 1992b). Figure 5-13

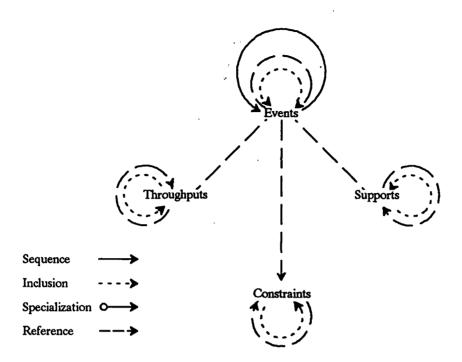


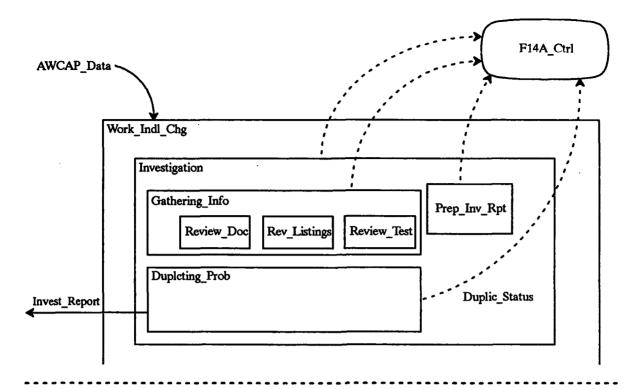
Figure 5-12. Structured Analysis and Design Technique Relations

and Figure 5-14 are examples of Statecharts adopted from Marc Kellner's SEI technical report (Kellner 1989). Figure 5-13 is an activity chart of Statemate that represents the functional perspective of process. Figure 5-14 is Statechart of Statemate that represents the behavior perspective of process.

Statecharts are commonly used to model concurrent, real-time system behaviors. Consequently, they are an intuitively attractive technique for general process modeling. Since statecharts were intended to model systems that are typically very complex, they contain a variety of conventions which both simplify and clarify the representations. In addition to the hierarchical decomposition already mentioned, there are techniques for representing superstates, conditional transitions, default states, history states, conditional entrance, selection-based entrance, and timeouts (Haral 1988; Coleman et al. 1990).

Hierarchical decomposition, in combination with the concept of superstates, allows gathering sets of states together that have common transitions. Typically, the superstates of a level are defined, then subordinate levels of substates are defined as an expansion of each superstate. Each such substate can, in turn, be viewed as a superstate and itself defined in terms of still lower substates. This iterative process can be repeated until the desired level of detail has been achieved.

Conditional transitions provide a simple means for extending the concept of some milestone-event causing a transition from one state to another state. Specifically, milestone-events can be coupled with conditions, and then only when the right combination of milestones and conditions occurs does the state transition happen. Using this technique, it is possible to represent situations where an activity causes a state transition only if some condition is simultaneously true or where an activity results in one type of transition given one condition and the same activity results in another type of transition given a different condition. Obviously, a condition may be replaced by an arbitrarily complex conditional expression, and thereby represents increasingly complex interactions. Conditional transitions are diagrammatically represented by following an arc's listed transition (or transitions) with a "/" character which in turn is succeeded by a simple or complex conditional expression.



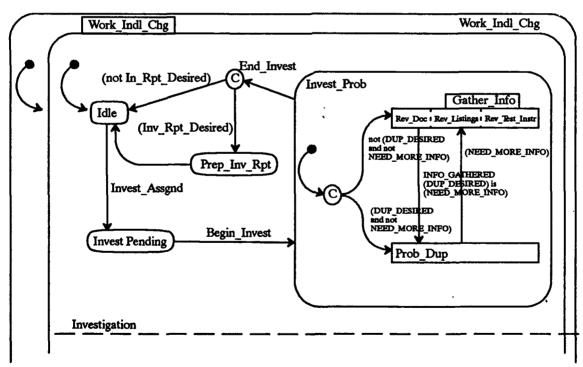
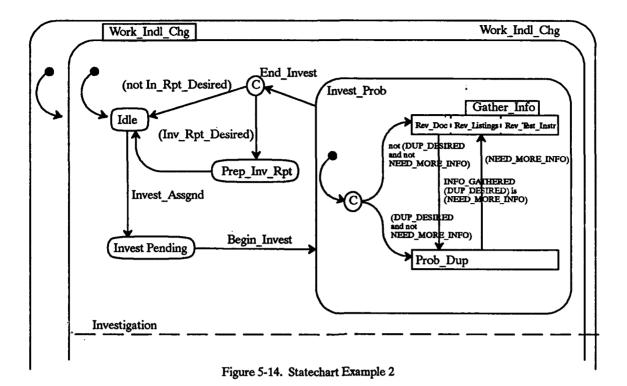


Figure 5-13. Statechart Example 1

Default states are a simple extension within statecharts that allows a single state within each orthogonal collection of states to be labeled as its default state. Independent of whether there are one or more orthogonal subsystems of state machines, any state machine can be marked to represent the default state of that machine. Furthermore, each subordinate refinement of superstates into substates can also include a marking that represents default states. By using this technique, it is possible to simply



and explicitly represent the behavior of a machine (or "submachine") upon its receipt of initial input. Default states are represented by an unlabeled arrow pointing to one of the states within a machine.

"History states" augment the concept of "default states." With default states, the machine always commences from the indicated default, regardless of any activity which may have happened internal to that machine during a prior activation. However, history states provide a mechanism for making the entry state to a machine a function of the state that the machine was left in when last activated. As implied by the name, with history states the history of activation directly affects the behavior of future activations. (With default states, a machine's prior activity is locally unimportant—the machine always commences from the same state.) The relevance of history within a given machine is indicated by placing an unlabeled arrow pointing to a small circle surrounding the letter "H" inside the boundary rectangle of an entire machine. Note that a machine might have both a default state and history states. In such circumstances, the default state is only relevant during the first activation of that machine. All subsequent activations would be influenced by history.

Conditional entrance is an abbreviated way to represent complex transitions from one state to a number of substates. If a state, for example, transitions into one of five different substates of another state, one diagrammatic representation would be to explicitly show the five conditional transitions, each bound to the relevant substate. Alternatively, conditional entrance can simplify the diagram in the following way. Instead of showing five condition-driven variations of the event causing the transition from the first state to the second state, only one line is drawn from the first state to the second state, and it is labeled "unconditionally" as the particular event. Then the decomposition of the second state shows the conditional information as follows. The event is shown as a single inbound event on a line pointing to a small circle surrounding the letter "C" (signifying the conditional entrance). From this encircled "C" radiates (in this example) five lines, one to each of the substates. Each of these lines is then labeled with the appropriate condition or conditional expression.

Selection-based entrance is similar to conditional entrance except that selection entrance is used when decomposing a higher state into its substates and when those substates have a clearly defined one-to-one correspondence with a range of discrete values generated by the superstate. Consequently, when showing, for example, 26 different substates (representing each letter of the alphabet, any one of which might be "selected" during the superstate), it is not necessary to show 26 inbound lines, each labeled with an activity representing the selection of the appropriate letter. Instead, these 26 labeled lines can be replaced by an unlabeled arrow pointing to a small circle surrounding the letter "S." Notationally, these two approaches are equivalent, but the latter notation eliminates considerable clutter and usually results in more readily interpreted and maintained diagrams.

Finally, there are occasions, particularly with real-time system representations, where it is necessary to ensure that the system or some subsystem does not linger unnecessarily in some state. This constraint is represented in statecharts by including a small, wavy line on the left side of the upper border of the state. Under this line would be a time value indicating when this state would automatically transition to the next (and possibly prior) state.

The time constraint concept includes a lower bound in addition to the upper bound. The lower bound provides a way to represent that once a state is entered, that system (or subsystem) remains there for at least the specified minimum time. In effect, all transition signals (or inputs), whether relevant or not, are ignored until the minimum time has passed. Neither, both, or either of these temporal constraints can be used in conjunction with a state (Haral 1988).

With these extensions, Statecharts are effectively a more robust and flexible implementation of STDs. Note that STDs can be represented using statecharts without any loss of behavioral meaning, but the converse is not true. Although relatively simple activities can often be easily diagrammed using STDs, such diagrams often become progressively more unwieldy and unmanageable as the complexity of activity increases. As a general rule, the options available in statecharts become increasingly valuable as the process being represented becomes increasingly complex.

As with STDs, the templates can be used to define a detailed state-driven model which converts almost directly into a Statechart model. Statecharts are especially good at capturing "parallel" execution of multiple state machines and can explicitly capture their interdependencies. Therefore, parallelism in events can be easily captured. However, it is important to note that if the process engineers want to eventually use Statecharts, they need to clearly note any parallelism and interdependencies that occur between steps within events.

Statecharts are good for representing critical processes where simulation and enactment are important. The tool, Statemate, will generate 'C' or Ada code for connecting to programming libraries where various process assets can be implemented. For a given event, if the set of tasks in a process definition can be limited to a set of key fundamental activities, they can be implemented to work with code generated by Statemate. Some potential problems with using Statecharts include that it typically requires low level detail. With Statechart, it is difficult to represent roles and resources (supports) and research. As with many notations, Statecharts can become quite difficult to scale-up for modeling highly complex, large processes. Since Statecharts capture dynamic process information, a process defined using Statecharts can be translated into a Petri net model. Dynamic models have the advantage of being subject to assessment and simulation (providing process engineers results include time-to-completion, dead-lock, completeness, consistency, correctness, race conditions, dead-locks, and similar dynamic phenomena).

As is summarized in Figure 5-15, Statecharts primarily capture events, events sequencing and coordination, and event decomposition. The execution of and interaction between events is highly constrained. When properly constructed, it yields an hierarchically decomposable executable model. Also shown in Figure 5-15 is the representation of throughputs in Statecharts. In practice, modeling throughputs can be difficult because they must also be described in terms of states and state transitions. However, this can be done with the resulting model showing the relationships between changes in event states and changes in throughput states: each (typically) highly constrained by the other.

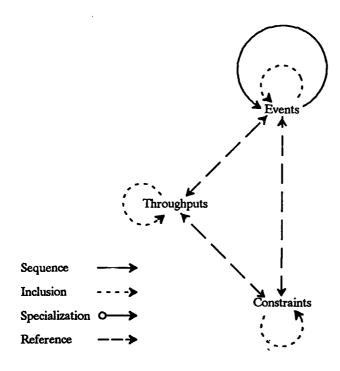


Figure 5-15. Statechart Relations

5.2.5 Petri Nets

Petri nets are becoming progressively more widely used as a means for building a wide variety of process representations. Petri nets have been successfully used to model manufacturing processes, chemical processes, hard realtime embedded processes, etc. One of the most important characteristics of Petri nets is the fact that they capture the dynamic behavioral characteristics of the system being modeled (Figure 5-16). In effect, Petri nets can be executed.

In addition to the graphical notation, Petri nets also come with a significant body of mathematical formalism. By relying on the mathematical substructure of these diagrams, it is possible to do a static structural analysis of the system's dynamic behavioral characteristics without having to resort to actually running a simulation. This is of key importance, since it allows formal interpretation and analysis of a process model for both desirable and undesirable characteristics (Levis 1992).

Another key factor contributing to the facility of Petri nets is its graphical nature. The basic graphical representation principles are conceptually simple to learn and understand, yet they can be used to build detailed representations of complex systems or models.

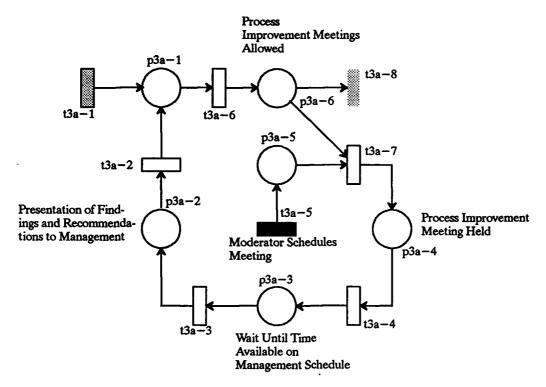


Figure 5-16. Petri-Type Net

Formally, a Petri net is a bipartite directed multigraph that includes an initial marking. The nets are comprised of two types of nodes: places and transitions that are connected by directed arcs. Arcs may connect either a place to a transition or a transition to a place. Graphically, transitions are usually depicted as bars, and places are depicted as circles.

The behavior of a Petri net is also simply described. A transition is said to be enabled if each input place to that transition carries at least as many tokens as are required by the "weight" of the connecting arc. If a transition is enabled, it may or may not fire (depending on the semantics of the model). However, if a transition does fire, the following two events occur. First, ν tokens are removed from the input places (where ν is the weight of the inbound connecting arc) and μ tokens are placed in each output place (where μ is the weight of the outbound connecting arc).

One simple extension to the Petri net theory includes the concept of a transition switch. When a switch is employed, only one of the output arcs fire after that transition is enabled. Consequently, instead of tokens appearing at all output places (as occurs with regular transitions) only one of the output places has a token appear. In the case of have only two output places, this behavior is exactly analogous to an "if, then, else" statement.

Other important extensions to basic Petri nets are the inclusion of timing and stochastic characteristics. Stochastic Petri nets are especially well suited for process modeling. These nets do not make the assumption that transitions are instantaneous (Henderson and Taylor 1991). They include, for instance, both an enabling time, and a firing time. This introduction of time almost invariably alters the execution characteristics of these nets, just as delays in real-world activities almost invariably alter the overall schedule governing some general process.

Petri nets, in their basic form, can easily capture the relationships between events from a coordination and execution perspective, and they do so entirely from the information contained in the entry and

exit conditions. More complex nets can be constructed that model availability of resources (represented by a token) and the nonviolation of constraints (represented by the absence of a token). However, the templates do not automatically request timing information, so if the eventual goal was, for example, timed stochastic Petri nets, then timing characteristics would need to be added to the information collected on the templates (and the easiest way to accommodate this is for the process engineer to modify the Foundation template and add a field or two that captures timing behavior).

Petri nets are useful for process simulation and dynamic process analysis. If process execution issues are critical, Petri nets can provide what might otherwise be obscure or limited insights into dynamic behavioral characteristics (i.e., the notation itself is executable). Since Petri nets are capable of low level models, such detailed models can be more labor intensive than higher level models using other PNs. In software engineering, many of the processes being defined are still ad hoc and volatile. For some organizations, it may be best to defer constructing detailed Petri net representations, because without automated tool support such representations may be difficult to update and maintain.

As is summarized in Figure 5-17, the primary strength of Petri nets is their ability to capture highly constrained (and especially, temporally constrained) information about a flow of events. Additionally, through a variety of techniques, Petri nets can be decomposed (sometimes called "unfolding") or recomposed ("folding"). Depending on the model being constructed, subnets might be developed that represent specialized forms of high-level Petri nets. For this reason, the following figure shows that both events and the constraints placed on those events can be involved in specialization/generalization relationships.

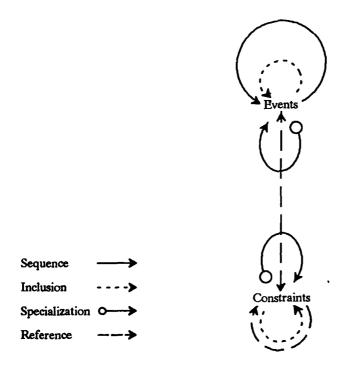


Figure 5-17. Petri Net Relations

5.2.6 Process and Artifact State Transition Abstraction

The PASTA notation is designed to allow the process engineer to define a model for any development method or process that has defined artifacts and defined composition and dependency relations

among the artifacts. Defined artifacts and relations allow for explicit artifact states upon which process states and the overall process depend. Defined artifacts allow specification of the artifacts that record software development. Artifacts and relations support analysis of product completeness. For artifacts whose completeness cannot be formally specified, the line engineer can use technical reviews and issue tracking to specify completeness.

5.2.6.1 Structure of Formal Generic Process Model

Figure 5-18 shows all of the key terms used in defining a process model. Arrows depict the relationships used in defining the design model. In the bulleted list below, each term represents one relation between two artifacts.

- Refer-to. Analysis on the software process always refers to an artifact, A-state, and P-state.
- Composed-of. A P-state is composed of the operations that the technologist can currently perform and a role is composed of the activities that the role is able to perform.
- Change. An operation changes (promotes or demotes) an A-state.
- *Manipulate*. Operations manipulate artifacts.

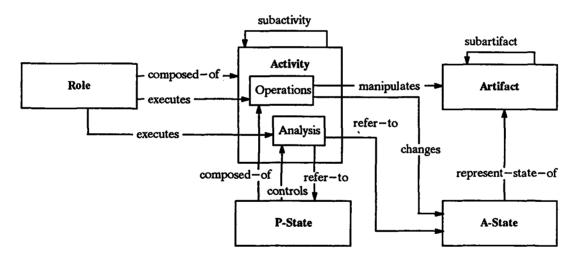


Figure 5-18. Relationships Defining the Design Model

5.2.6.2 Artifacts and Their States

Artifacts capture the decisions made during the software development process. Examples of artifacts are a description of the decomposition of a design into a set of components (such as modules, objects, packages, or subroutines) and a specification of the interface of one of the components. To characterize the state of a software development process, the engineer must characterize the state of the artifacts produced during the software process, e.g., whether or not the software decomposition is complete. However, merely characterizing the state of the artifacts is insufficient to describe a complete software process. The process modeler must also describe the activities that may be performed on artifacts, the conditions under which those activities are performed, and the roles of the people who may perform them.

5.2.6.3 Process State

The PASTA model has two levels. The lower level is based on the states of the artifacts produced during the software process; such states are called artifact states (A-states). A-states alone are insufficient to completely describe the software process, descriptions of activities, and operations on artifacts. The augmented states in the upper level state model are called process states (P-states). The two-level model allows the separation of the process description from the representation used for the artifacts. Whether an activity is performable or not depends on the state of the artifacts. At any point in time, the set of performable activities represent the choice of artifacts on which the line engineer may work. Those that are not performable represent the artifacts on which he may not work. The model prescribes a permissive ordering of activities (and on the work of the developer) by specifying which activities are performable and which are not performable at any point. Permissive means that the line engineer can choose from among the set of performable activities those to pursue. As with artifacts and activities, different processes will specify different roles, such as designer, reviewer, programmer, and manager. The logical grouping of activities in which people may participate defines the roles.

A P-state is represented as a rectangular box with two types, and only two types, of boxes that can intersect with it. Figure 5-19 shows an example. The two types of boxes are the entrance, and exit conditions. The difference is that the entrance condition has a P-state name subbox on the bottom of the box, but the exit condition box does not. The P-state name can be on any edge of the P-state boxes. This gives the process engineer a lot of geometric and topological freedom to draw. Figure 5-20 is an example of an artifact relation diagram. The process modeler can draw an arrow from an artifact class to an instance of an artifact. The name of the artifact has a dot in it to connect the class name and the name of the instance.

5.2.6.4 Translating From Process Templates to Process and Artifact State Transition Abstraction

The state information in the templates is certainly usable by PASTA, especially since different state-sets exist for events (processes) and throughputs (artifacts). A corporation can decide their formal migration path in different ways, e.g., from process templates to ETVX to PASTA or from the templates to PASTA directly. All of the process and activity templates can be translated to P-states. However, if some of the activity and task templates are supported by computer-assisted software engineering (CASE) tools, these activities and tasks will be mapped to operations in PASTA. Both the template and PASTA have role elements so the mapping is direct. A role in PASTA is defined as a collection of activities. The process engineer will need to collect the set of activities for the role. All of the product, research, and resource templates will be translated to artifacts in PASTA. The cross-reference will be used extensively to translate the collection of related information which is mapped differently to PASTA. This is especially true for the difficult translation of constraints, which do not exist in PASTA. In this case, a new artifact needs to be created for supporting constraints (e.g., checklists and signatures), defined for the artifact, and then referenced in the pre- or post-conditions for either P-states or Operations. Finally, all of the super-sub relationships captured in the templates can be translated to PASTA.

As is summarized in Figure 5-21, the primary strength of the PASTA approach is its ability to capture the relationships between events and products (throughputs) in a highly constrained manner. Note that PASTA models show flow of events as a function of state changes in underlying throughputs. Hence, it is the state of the throughputs that defines the state of the event and not the converse. Finally, you should note that PASTA presents what is fundamentally a two-level process model: the P-state level (events) and the A-state level (artifacts or throughputs).

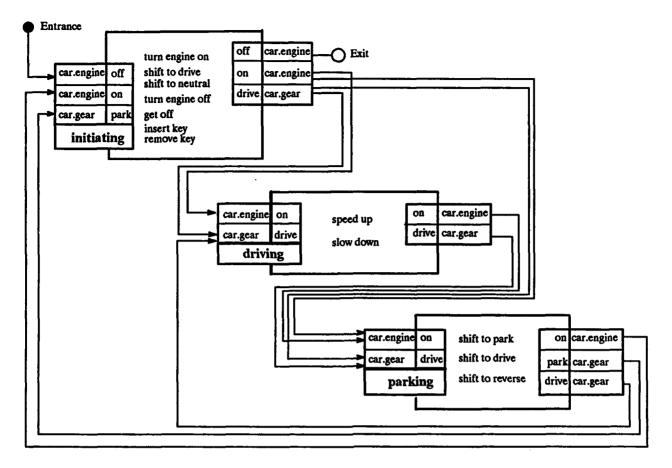


Figure 5-19. P-State Diagram Example

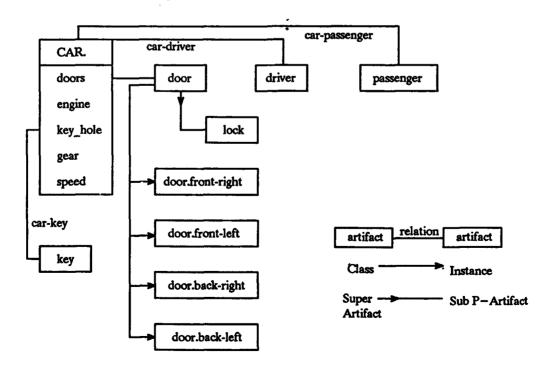


Figure 5-20. Artifact Relation Diagram Example

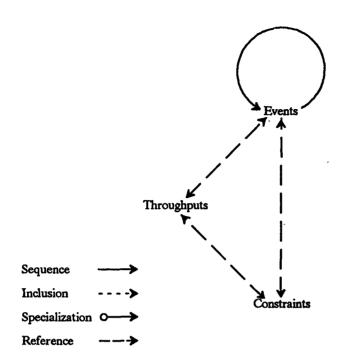


Figure 5-21. Process and Artifact State Transition Abstraction

5.2.7 ROLE INTERACTION NETS

An RIN is a visual formalism for the design, specification, and enactment of work processes that consist of activities ranging from informal to formal and from semi-automatic to fully automatic (Singh and Rein 1992). The RIN formalism describes processes as collections of organizational roles and their respective interactions. Role instances and their bindings to specific individuals are part of process instantiation.

A process is viewed as a collection of roles that communicate and interact to accomplish their goals. Each role in a process consists of a partially ordered set of tasks. Tasks are either solitary actions performed without the involvement of the other roles or joint actions performed with other roles. Joint tasks can be as simple as delivering a document or as complex as negotiating a contract.

An example of the visual formalism is seen in Figure 5-22. It depicts a simple process describing: the development of a document. The author, reviewer, and the repository form the set of interacting roles. Each role is represented by a column. Tasks appear as boxes. In the simple case shown here, tasks appear in the order of their execution: from top to bottom. Tasks requiring manual action are drawn as . Interactions between the roles are signified by connecting their respective task with a horizontal line. The interaction between roles often involves the transfer of an artifact, such as a document or report. In the notation, a transfer is indicated by curved flow lines from the source ________ to its destination _________.

The complete notation includes many more features than are shown in this simple example. The order of tasks within a role form a partial order and not the simple linear order implied by the example. Alternation and iteration of tasks can be specified. Further, tasks can themselves be a process, thus providing a powerful abstraction/decomposition mechanism.

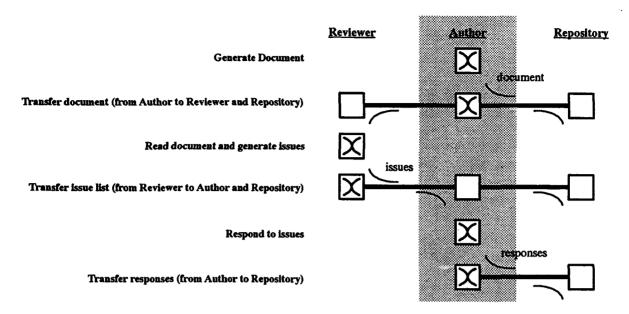


Figure 5-22. Role Interaction Net

Tasks have a number of attributes reminiscent of the ETVX formalism. These attributes serve as both description and additional support for process enactment. Figure 5-23 shows a task with its attributes expanded. The goal is a descriptive title for the task, e.g. "Generate Document." The objects attribute lists the artifacts (inputs and outputs) necessary for performing the task. The entry and exit conditions are the necessary conditions to begin and terminate a task. In addition to these conditions, the role occupant is required to initiate and terminate all manual tasks. The execution condition defines an invariant which must be true throughout a tasks execution. Failure of this condition causes the task to abort. The behavior describes the actions to be performed by the task. For automatic processes, this behavior is written in some machine-interpretable script language. Measurements define the metrics collected by the task. Finally, the permissions attribute defines the degree to which a role occupant can modify the task.

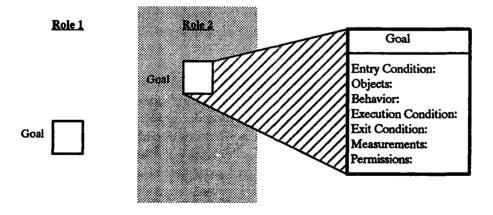


Figure 5-23. Role Interaction Net Templates

The RIN notation is supported by formally defined operational semantics. Both Singh and Rein (1992) and Singh (1992) provide formal semantics, in terms of Petri nets and STDs. These publications also provide further details and examples of the notation.

RINs seem to have a number of features that make it a desirable process modeling notation:

- Appealing visual notation
- Powerful abstraction/decomposition mechanism
- Well defined operational semantics

However, RINs are a relatively new notation and suffer from:

- Lack of industry wide exposure.
- Limited real-world application.
- Few supporting tools.

From the perspective of the objects and relationships defined within the templates (Figure 5-24), RINs capture all four of the meta-classes: events, throughputs, supports and constraints. Although inheritance is not an explicit part of the model, decomposition (or inclusion relation) is strongly supported through role decomposition.

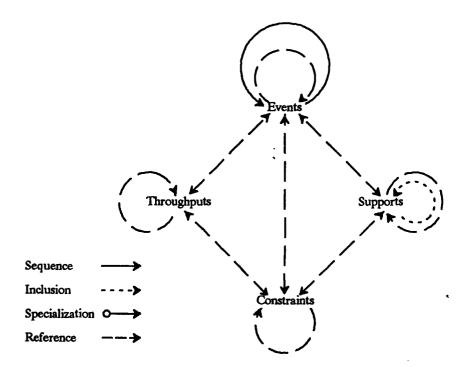


Figure 5-24. Role Interaction Net Relations

5.3 SUMMARY

This section has described a small but representative selection of other notations that may be used in the performance of process definition and modeling. As stated previously, template-based models can be used as a preliminary effort before constructing process models based on one or more of the other PNs, or the templates may be used to extend or augment information that has already been captured using an alternative notation.

It should again be stressed that there is no approach that is universally better or universally worse for all organizations under all circumstances. Instead, the choice of a notation is a highly site-specific choice and should involve evaluation and consideration of issues discussed in both this section and Section 4.3 (representative power), Section 2.4 (common notational characteristics), Section 2.5 (choosing a notation), and Section 2.6 (benefits to the template-based approach).

Finally, if you remain uncertain on which notation to use for process definition and modeling, the Consortium recommends you start with the templates and supporting techniques proposed in this guidebook. The primary advantage of this approach is that it is designed to allow you to adapt, tailor, and even fundamentally alter the set of templates (and supporting graphical notation) to fit the specific needs of your environment. Once you are using a relatively stable set of templates, you can examine the templates and their characteristics and compare and contrast them with the characteristics of alternative notations (such as those presented in this section). As related in Section 2, the "better" notation will be, of course, the one that most completely matches your definition and modeling requirements.

6. PROCESS REPRESENTATION PROGRAMS

The material in this section (Figure 6-1) discusses issues, approaches, and options relevant to commencing and continuing a program for process representation. This discussion examines how you can transition your organization or group into process definition and modeling, and then it briefly discusses where such efforts can eventually lead.

Section 6.1 presents material on introducing process definition and modeling into your organization. Section 6.2 introduces the subject of metrics and discusses how process definition can support a program of process and product measurement. Example metrics are shown, and discussion is provided correlating various metrics to different levels of SEI process maturity. Section 6.3 provides an overview description of the Evolutionary Spiral Process from the perspective of process representation. Section 6.4 discusses the use of process representation as a tool for process management, and Section 6.5 looks beyond conventional process management approaches and discusses the support process representation gives to automated process management within highly integrated environments. Section 6.6 briefly summarizes this material.

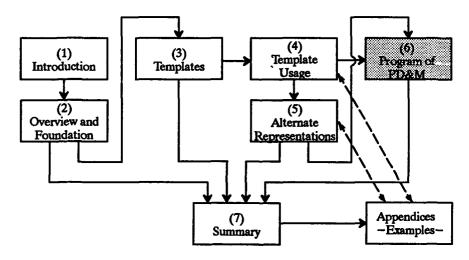


Figure 6-1. Guidebook Organization View 6

6.1 INTRODUCING PROCESS DEFINITION AND MODELING INTO AN ORGANIZATION

Institutionalizing process definition involves a variety of factors. First you need to be motivated. Why should you attempt to develop process models? What are the costs? What are the benefits? Second, there are logistical aspects. Who should perform in what roles? Third, there are practical issues. How does one get started? If the initial steps yield promising results, what should be attempted next? These are the issues examined in the following material.

6.1.1 MOTIVATION

As stated in Section 1, the techniques described in this guidebook can be used:

- As a common foundation for process analysis, design, development, and documentation.
- To facilitate the development of process-oriented guidebooks.
- To improve the usability of process-oriented guidebooks.
- To facilitate process training and education.
- To reduce the cost of developing process-oriented guidebooks.
- To create a defined process from a repeatable process.
- To create a repeatable process from the analysis of independently successful process activities.
- To facilitate process management.
- To facilitate process measurement.
- To facilitate process improvement.
- To facilitate process automation.
- To design and develop process models.
- As a migration path to and from process models based on existing notations (SADT, ETVX, STDs, etc.).

Once instituted, process definition and modeling provides the following benefits to its users:

- It can be used to develop precise, unambiguous process descriptions.
- It provides a basis for building and integrating tools that automate parts of the process.
- It facilitates enforcing standard practices.
- It enables all concerned parties (technologists, developers, managers) to agree on a standardized, documented process.
- It provides a basis for process improvement through improved process analysis and potentially faster process evolution.
- It enables management to potentially improve process efficiency by facilitating the establishment and collection of process metrics and related status information.

All of the above can be summarized in the following statement: the key advantage to process definition and modeling is increased clarity, increased understanding, increased control, and increased flexibility with regard to processes being practiced or considered. Clarity is increased because models are

intended to abstract out unimportant information (with regard to a specific objective) in order to better emphasize or highlight pertinent information. Understanding not only increases with clarity but also because process details are collected and organized in a way that allows ready access, study, and modification. Control is increased through instantiating process models to derive project-level process models which offer sufficient detail for managers to track a project's evolution (as guided by the overall process). Finally, flexibility is increased because an organization can experiment with alternative process models, as opposed to alternative processes.

Through the use of models, tentative or proposed process changes can be explored through constructing and examining alternative models instead of dedicating real resources and funds toward some type of pilot project to evaluate proposed process changes. While the model cannot provide the same types of insight a pilot project can, it is certainly true that any process problems corrected through examining the model are less costly than correcting those problems during actual performance of the process.

6.1.2 Process Definition and Modeling Staff

When introducing or expanding a process definition and modeling effort you must determine which roles are necessary for supporting the work and what types of skills are desirable for people performing those roles. Arguably, three to five matrixed engineers and one matrixed manager are necessary for establishing a process representation (definition and modeling) program. Because some training is involved, there is too much risk in training only one person and then having the entire program depend on the efforts and availability of that person. In principle, it is better to have more people contributing smaller amounts of their time than to have fewer people contributing significant amounts of time. Once a program is well underway, it is ideal to have one or more people work their way into essentially full-time responsibilities as "process engineers."

The preferred candidates for such work are those that already have a process-oriented background. This group includes people who have had experience in systems analysis and design. These individuals have already had considerable exposure to process control at a systemic level. Also included are those individuals who may have received exposure to systemic process issues through involvement with total quality management, process assessment efforts, and similar activities.

It should be noted that because the templates and the techniques for their use are sufficiently easy, the learning curve involved in becoming proficient in their application is comparatively nominal. From this perspective, the benefits of having several people trained and potentially available (as matrixed resources) for process representation efforts is relatively low-cost and low-risk. This is especially true when compared to the value derived from the increased likelihood of greater variety of insights and experience.

As discussed in Section 5, the templates can be used as a point of departure for alternative process representation notations such as ETVX, SADT, and Petri Nets. If such notations are one of the eventual goals of the process representation effort, it is highly advantageous to select process engineers partially as a function of whether they have a background in the alternative notation of choice. In all cases, using alternative notations for constructing process models is consistent with their use in constructing software models. Consequently, notation-specific skills previously acquired by process engineers can be applied to process representations using those notations.

6.1.3 GETTING STARTED

Once you have identified who will be working as process engineers, the next step is to identify the first target domain to be represented. The Consortium suggests that process definition and modeling, as

an organizational process, be the first representation constructed. Then performing subsequent process representation effort, the process engineers will be following the model they constructed during their first effort.

Before actually performing process representation, you must train the process engineers (and if possible, those who will be managing the efforts). Again, the templates and their use is not complex; therefore, training can be limited to two days or less. However, this depends on the number of related topics introduced during training (such as metrics, process maturity levels, and alternative process notations).

There are several example approaches in this guidebook; when you first commence a program of process representation, you can use these example approaches as suggested guidelines. There is a usage scenario presented in Section 4, and further examples exist in the appendices. As indicated in these examples, the suggested approach is that you initially construct indented lists, then construct graphical depictions, then fill in the templates using information derived from the graphical model and the indented lists, and finally, establish bindings or relationships between the templates.

Once you have a sufficiently complete process representation, it can be analyzed for areas of risk and for opportunities of improvement. Often, simply having an entire process detailed in an easily accessible and understandable format allows you to think about and discover risks and opportunities. A system of metrics can be constructed to ease model analysis by using more objective criteria. For example, as discussed in Section 4, the templates can be examined with regard to the average number of entry criteria and average number of exit criteria specified for events. Then, events whose criteria significantly exceed the average can be re-evaluated to determine whether such excessive binding to other events constitutes unusually high risk.

The eventual goal of analyzing models for risks and opportunities is to derive new and improved models. The new models can then be carefully analyzed for consistency, completeness, and potential problems. When management is confident that the proposed process is well understood and has sufficient potential benefits, they may decide to institute an exploratory or pilot project based upon the proposed process.

6.1.4 Ongoing Improvements in Process Representation

Once you have used the templates to construct one or more process models, you will have insight into how the templates can be improved and explicitly tailored toward your needs and the nature of the models being constructed. As discussed in Section 4, you can add new fields, develop new classes of templates, include new meta-classes, and introduce even further levels of abstraction. In all cases, it is important to monitor the benefits when contrasted against the additional effort and complexity introduced by such extensions.

Limited space is one of the principal problems with hard-copy renditions of the templates. Although the one-page format presented in this guidebook makes presentation, discussion, and initial use of the templates easier, the single page format quickly becomes short of space when attempting to model large-scale complex processes. One suggested approach to alleviate this problem is to represent each template as a three page packet. The top page would contain foundation fields only and would be identical in format on all packets. The second page would contain meta-class fields only. The third page could contain only those fields unique to that specific class. This approach both preserves the advantages of the current template's composition and considerably expands the space available for use.

A better, if more ambitious approach, would be to automate support for process representation and to work with electronic versions of the templates. This not only allows for virtually unlimited field sizes

(constrained only by limitations in a supporting database, for instance), it also introduces the possibility of active links between the templates. Relatively trivial automated support, such as through hypertext, allows you to easily follow relationships between templates. This greatly improves the ease with which templates can be developed, analyzed, and maintained.

Once you are familiar with the development and use of process representations within your organization, you can look for ways in which process modeling can support other organizational endeavors, and vice versa. One major candidate for potential mutual support is with an organizational metrics and measures. Although many organizations have established measurement programs without using process representations or models, you should note that these programs can readily facilitate each other. Hence, you may want to tailor your templates to directly support a program of process measurement. As discussed in the next section, metrics are a excellent means by which insights are gained into dynamic process characteristics.

6.2 METRICS

The purpose of metrics is to increase objectivity by providing a common measure with which to compare different phenomena or the same phenomenon at different times. However, in addition to the considerable benefit derived from using metrics, there is also the risk of mismeasurement, or misinterpretation. The following discussion covers important characteristics of metrics: both from the perspective of benefits and from the perspective of associated risk. A set of inspection-related example metrics are shown as an example. Material at the end of this subsection shows information extracted from the Consortium's *Software Measurement Guidebook* (Version 2.0) (Software Productivity Consortium 1992b).

6.2.1 IMPORTANT CHARACTERISTICS

There are many important aspects to metrics, but four of the most important are:

- Metrics must correlate to the phenomenon being measured.
- Metrics must measure something of interest.
- Metrics must reflect something that can be influenced.
- Metrics must support making predictions.

From one perspective, metrics are intended to facilitate insight into some phenomenon in the real world. The intent of the metric is to change in some manner that is consistent with changes in the phenomenon being measured. If a metric does not correlate to what it should measure, it is useless. The more closely changes in the value of a measurement parallel change in the characteristics being measured, the greater the usefulness of that metric.

In addition to correlations, metrics must also measure something that is interesting. Interesting is invariably subjective, but the concept is crucial nevertheless. It is too easy to define a large collection of metrics and spend disproportionate amounts of time and effort measuring characteristics that yield little, if any, valuable insight. From this perspective, interesting metrics are those that provide you with insights that affect your decisions or your actions. Clearly, when you find that you largely ignore a particular metric and it does not influence your thinking, that metric has ceased to be interesting for you.

Another key characteristic of metrics is that the measure relates to something that can be influenced. There is little value gained by measuring something that has no relation to anything that can be influenced. Curiosity may be satisfied, but if the metric monitors something completely outside your sphere of control and if nothing related to that metric can be influenced by you, the metric does not allow adjusting a process to achieve changes in the data reflected by the metric. If the metric can in no way provide you with any useful guidance on how to alter the phenomenon being measured, or your actions with respect to that phenomenon, then the metric is essentially meaningless.

Finally, it should be stressed that one of the primary benefits to metrics is their use in validating predictions. For example, when proposing changes to a process model, you should attempt to predict what effect the changes will have on the metrics monitoring that process. When proposing a new or modified process, such proposals should be accompanied by claims to the effect that metric-a will go up by x units and metric-b will be reduced by about y percent, etc. One value to such predictions is that they more precisely communicate the expected benefit from instituting a particular change.

Of even greater value is the fact that this approach can contribute to verifying whether the actual results of the new process match the predicted results. If results are generally as predicted, there can be a higher degree of confidence that the predicted benefits will likewise be manifested. If changes in the metrics are running opposite to their predicted direction, it may be time to consider reinstituting the original process and re-examining the new process.

Please note, however, that it is not always the case that when the predictions are wrong, the process is wrong. It could be that the metrics are not measuring what they seem to be measuring or that there are confounding influences affecting the measurement that are not being considered in the interpretation. Simply put, the problem may not be what is being examined, but the way it is being examined. Fortunately, using metrics to make predictions is a self-correcting problem. Either the metrics are high-quality and our ability to make predictions improves, or the metrics are not high-quality and the lack of *predictability* causes you to re-examine and improve the metrics. In any event, you gain insight and make progress.

6.2.2 METRIC SUPPORT FOR PROCESS TRACKING AND COST MODELING

This material describes activity-based cost models and how you can apply them in starting your process modeling effort. To implement process models, you need to accumulate software process and product information. Many existing accounting systems maintain costs in terms of activity-based models.

This section presents methods now used to work with the software development processes in your organization. The methods express each major process in terms of an activity. The methods are used by management for activity-based cost estimation. Activity-based models use a bottom-up approach to software development cost estimation based on an analysis of the costs of the individual activities that compose the software development process. Activity-based models are especially effective in an environment in which you have established a software experience database and where you use that database to feed back information about the process to improve the process.

The cost estimation methods usually base estimates on a function of the software product size. In turn, the development schedule is estimated as a function of the cost estimates. The size, cost, and schedule parameters are closely related.

The methods presented in this section roughly correspond to a progression through the SEI process maturity levels. If your software development organization is at process maturity level 1, the initial

level, you probably have no experience data in a database. By the time your software development organization is at SEI process maturity level 2, the repeatable process level, you will have established a software experience database and accumulated sufficient data so that you can calculate unit costs for the main activities of software development (e.g., requirements definition, design, code and test, integration and test) and apply them on a project basis.

An activity-based model is built by assembling and ordering the activities that compose the development process to be used to produce the intended software product. The activities that form your development process may be from a previously used process, or they may come from a modified version of a previous process with some activities removed and other activities added. Alternatively, they may be a selected subset of activities from a "menu" of activities. An activity-based model enables you to begin by using the resource consumption (cost) for each of the activities in the development cycle, such as requirements analysis, preliminary and detailed design, code and unit test, computer software component (CSC) integration test, and computer software configuration item (CSCI) system test. Your project may not use all of the "repertoire" of possible activities. For example, if you are developing a new version of an existing system, you might not have any preliminary design in your development process. Define your software development cycle in terms of known and measurable activities based on your organization's experience as contained in your experience database.

You may use the activities in Table 6-1 as a menu from which to select activities, if appropriate, to form your development process. The ordering of the activities in Table 6-1 is a natural order for presentation but not necessarily the expected order of development.

Table 6-1. A Basic Activity-Based Development Model

	Subactivity/Product	(LM/KSLOC)	
"Process" or Activity	(DOD-STD-1521B and DOD-STD-2167A)	New	Reused
Requirements analysis	System/segment design document		0.020
	Software development plan		0.010
	Preliminary software requirements specification	0.25	0.020
	Preliminary interface requirements specification		0.002
	Software requirements specification	0.39	0.030
	Interface requirements specification	0.04	0.002
Preliminary design	Software design document—preliminary design including design reviews		0.030
	Preliminary interface design document	0.07	0.005
	Software test plan	0.13	0.005
	CSC test requirements	0.01	0.000
Detailed design	Software design document—detailed design including design reviews	0.82	0.050
	Interface design document	0.07	0.005
	CSU test requirements and test cases	0.01	0.000
	CSC test cases	0.02	0.000
	Contents of CSU and CSC software development files	0.00	0.000
	Software test description—test cases	0.04	0.006

Table	6-1	continued
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Coding and CSU testing	Implement source code including code inspections		0.070
	CSU test procedures	0.03	0.000
	CSU testing	0.73	0.050
	CSC test procedures	0.25	0.030
	Contents of CSU and CSC software development files	0.00	0.000
CSC integration and testing	CSC integration testing	0.74	0.200
	Software test description—formal test procedures	0.10	0.020
	Updated source code—error correction	0.10	0.010
	Contents of updated software development files	0.00	0.000
CSCI testing	CSCI testing including acceptance testing	0.73	0.150
	Software test report	0.01	0.000
	Updated source code—error correction	0.05	0.010

Table 6-1 contains activities from DOD-STD-2167A (Department of Defense 1988) and DOD-STD-1521B (Department of Defense 1985) and typical unit costs derived from actual experience in developing embedded software development software for development of 25 large (over 500 KSLOC [thousand source lines of code]) real-time command and control software systems. The unit costs shown in this table are for guidance.

The activity-based model assigns a unit cost to each activity and estimates costs in labor months (LM) or labor hours (LH) by multiplying the size of the software product (KSLOC or SLOC [source lines of code]) by the assigned unit cost (LM/KSLOC or LH/SLOC). The general form of the activity-based model is based on the operations of adding, modifying, reusing, and removing code. The general form of the model is:

$$TLM = \sum_{i=1}^{n} (LM/KSLOC)_{i,added} \cdot KSLOC_{added} + \sum_{i=1}^{n} (LM/KSLOC)_{i,modified} \cdot KSLOC_{modified}$$

$$+ \sum_{i=1}^{n} (LM/KSLOC)_{i,reused} \cdot KSLOC_{reused} + \sum_{i=1}^{n} (LM/KSLOC)_{i,removed} \cdot KSLOC_{removed}$$

where TLM indicates the total effort in LM for all n activities and (LM/KSLOC)_{i,j} indicates a unit cost in LM/KSLOC for activity i and code category j.

You should view the unit costs in Table 6-1 as an example or as guidance based on specific experience in the aerospace industry with developing real-time command and control software. The same methodology would be used for estimating the costs of developing software for different industries. Your organization's experience coupled with your judgment as a cost estimator may lead to a modification of some or all of these unit costs—up or down. For example, in a situation where your organization wants to integrate many CSCs, you may want to increase the unit cost for CSC integration test to account for additional complexity. The same is true of the functional testing of the software system where you integrate many CSCIs in the CSCI test.

You should not view these unit costs as fixed quantities that must be applied with no modification. They represent guidance to the cost estimator and should be modified to represent the software

development environment in question. For example, if the unit cost for implementing source code as shown in Table 6-1 were to be modified, in the judgment of the estimator, to reflect the effects of a programming staff inexperienced in the language to be used, which would cost 20 percent more than the given unit cost, and of a strong management team, which would cost 10 percent less that the given unit cost, then the modified unit cost for the coding activity would be 1.48(1+.20-.10)=1.63 LM/KSLOC.

If a set of standard or guideline unit costs based on such a database, as suggested above, is not available, then you can use the Constructive Cost Model (COCOMO) detailed model, specifically the modern programming practices (MODP) effort multipliers shown in Boehm (1981). Using this scheme, you can modify the baseline unit cost for each activity from requirements through integration and test by a multiplier factor to adjust for the degree of adherence to modern programming practices. Boehm (1981) gives a set of factors to be used in this case. These factors can be used to develop worksheets to support cost calculations (see Table 6-2).

Table 6-2. Worksheet Cost Calculations for an Activity-Based Model

Project Name	EXAMPLE		Date	11/3/92
CSCI/Product Name	CSCI 19		Language	JOVIAL
Unit Cost Measurement (LM/KSLOC, L		LM/KSLOC		
New Code Size	450 Reused Code S		ize	710
	New Code			
,	Base	Base Estimator		
Activity	Unit Cost	Modifier	Unit Cost	Cost (LM)
Preliminary design (incl. documentation)	0.59	1.20	0.71	319.5
Detailed design (incl. documentation)	0.89	. 1.20	1.07	481.5
Code and CSU test	2.21	1.10	2.43	1,093.5
CSC integration test	0.74	1.00	0.74	333.0
Error correction (for CSC test)	0.41	1.00	0.41	184.5
CSCI test	0.73	1.00	0.73	328.5
Error correction (for CSCI test)	0.28	1.00	0.28	126.0
Total	5.85		6.37	2,866.5
	Reused Code			
	Base Estimator			
Activity	Unit Cost	Modifier	Unit Cost	Cost (LM)
Preliminary design (incl. documentation)	0.035	1.00	0.035	24.8
Detailed design (incl. documentation)	0.055	1.00	0.055	39.0
Code and CSU test	0.120	0.00	0.000	0.0
CSC integration test	0.200	1.00	0.200	142.0
Error correction (for CSC test)	0.060	1.00	0.060	42.6
CSCI test	0.150	1.00	0.150	106.5
Error correction (for CSCI test)	0.040	1.00	0.040	28.4
Total	0.660		0.540	383.3
Overall Total LM		1		3,249.8

Unit costs must be periodically recalculated since they will change through time as more experience is recorded and as the development process is improved. Unit costs will likely decrease in the long term as the cumulative effects of your process improvement efforts change take effect.

Table 6-3 presents the unit costs of an Ada language development model (Cruickshank and Gaffney 1992) and compares it with the unit costs shown in Table 6-1. Industry experience shows that in general the costs of developing software using the Ada language is more costly than developing software using standard, more established languages. The higher cost for Ada is due to many factors including the increased functionality that Ada provides and industry inexperience with Ada (the latter of which, of course, decreases as Ada experience is accumulated within industry).

	Ada Model		Basic Activity-Based Model	
Activity	LM/KSLOC	Percent	LM/KSLOC	Percent
Requirements analysis	0.74	7.4	1.16	16.4
Preliminary design	1.67	16.7	0.73	10.3
Detailed design	2.22	22.2	0.96	13.6
Code and unit test	2.22	22.2	2.49	35.2
CSC integration test	1.60	16.0	0.94	13.3
CSCI test	1.55	15.5	0.79	11.2
Total	10.00	100.0	7.07	100.0

Table 6-3. Ada Development Model

Often, a CASE tool is seen as a potential approach for reducing project cost (Table 6-4). When considering the use of a CASE tool, you must determine (or estimate) its effect on specific activities in the software development process. This consideration should be tempered by a general recognition of the fact that some aspects of an activity are subject to automation while others can only be done by a person. For each activity, you should determine the impact of the CASE tool application on:

- The reduction in the unit cost of doing the activity.
- The additional cost, if any, on this and any other activity of applying the case tool.
- The inputs to and the outputs from the activity.
- The determination of how and when the activity is completed.
- The quality of the activity.
- The sequence of activities.

You must not only consider the potential impacts of the application of the CASE tool on each activity but also the possible interactions of the applications of several CASE tools. If investment (in the tools or the process) is the same for each application, you must recognize the possibility of a decreasing return on investment.

Table 6-4. Top-Down Cost Estimating Example

Program Cost-Driver	Proportion	Cost (LM)
Software development	0.30	2,500
Computer hardware development	0.00	0
Systems engineering	0.16	1,333
Test and evaluation	0.16	1,333
Manufacturing	0.00	0
Product support	0.06	500
CM, DM, QA	0.06	500
Program management	0.26	2,167
Total	1.00	8,333

Finally, you cannot assess the (potential) impacts of CASE tools without the detailed knowledge of the process that an activity-based model, backed up by an extensive experience database, provides. As an example, suppose that your development process is like the Ada model shown in Table 6-3; and suppose that you estimate that the application of the CASE tool results in a 30 percent reduction in the detailed design costs. Then the unit cost of detailed design will become (2.22)(0.70)=1.55 LM/KSLOC, all other activities being unaffected. This reduces the overall unit costs from 10.00 to 9.33 LM/KSLOC. Such calculations are impossible without a fundamental understanding of the activities that comprise your process, a history of metrics associated with those activities, and related products, resources, etc.

6.3 REPRESENTING THE EVOLUTIONARY SPIRAL PROCESS

A robust notation for process definition and modeling must be able to capably represent not only standard processes, but also emerging or progressive processes that reflect the latest research and experience from government, industry, and academia. The Consortium has developed and documented a new process approach based on the work of Barry Boehm. The following is excerpted material from the Evolutionary Spiral Process Guidebook and technical report, and has been augmented to include discussion on building process models to support ESP. For further information and details on the benefits and usage of ESP, please refer to the Consortium's Evolutionary Spiral Process Guidebook (Software Productivity Consortium 1991) and the Process Engineering With the Evolutionary Spiral Process Model (Software Productivity Consortium 1992a).

The ESP model conveys that particular patterns of activities can be beneficial in software process and project management. One key distinguishing characteristic to this approach is the importance given to ongoing risk management. In the most general sense, the sequence of activities are classified through four quadrants (modified from the Spiral Model by Boehm [1986]), as shown in Figure 6-2. In addition to the four quadrants, the ESP model identifies and defines key activities essential for successfully using the ESP approach, also shown in Figure 6-2. Most of the activities explicitly included in the ESP model are the key management, review, and commitment activities missing in traditional process models, such as the Waterfall Process Model.

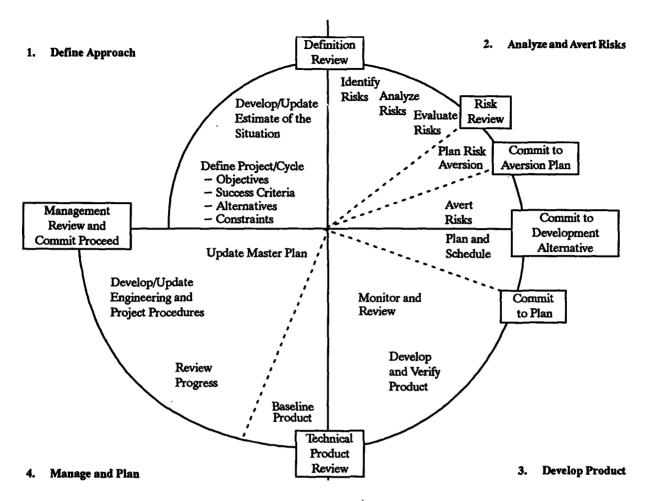


Figure 6-2. The Evolutionary Spiral Process Model

When constructing a model of an ESP-based process, it is important to note that a project traverses all four quadrants of the ESP model a cycle at a time. A cycle is a complete rotation of all four quadrants of the spiral model which, when completed, matures the product by the amount defined in cycle-specific objectives and success criteria. A spiral is one or more cycles which, when combined, create a specific accomplishment, such as a deliverable or key artifact. An example spiral consisting of four possible cycles is shown in Figure 6-3.

The amount of resources dedicated to a particular activity can, and typically will, vary from one cycle to the next. Additionally, in virtually all cases the completion level of throughputs (or products) will increase with each successive cycle. Typically, early cycles concentrate on creation of a development plan and risk aversion activities. Later cycles concentrate on product development activities. Template-based process representations can capture this cyclic evolution by having multiple sets of templates—each set dedicated to a given cycle. This facilitates not only indicating changes in levels and types of support, but it can also clearly distinguish between throughputs or products at different stages of completion. Alternatively, a single series of event templates can be used to represent the cyclic activity, and iteration can be captured through the use of state-sensitive throughput descriptions and logical relations.

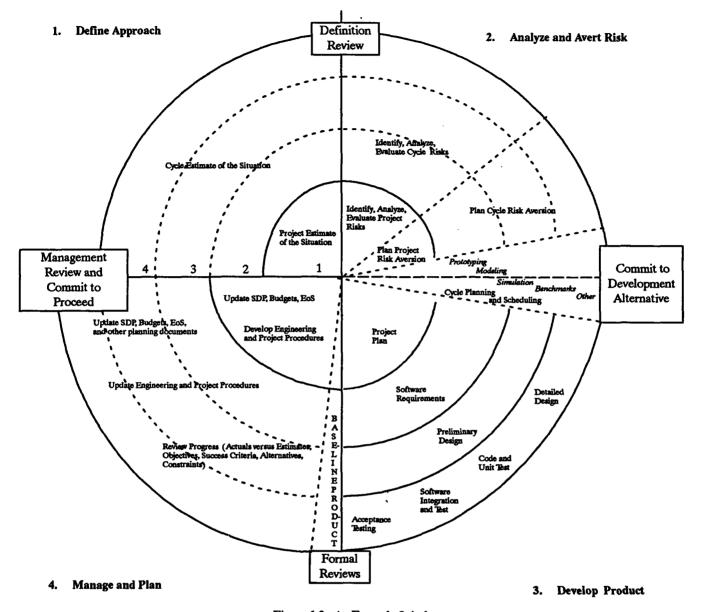


Figure 6-3. An Example Spiral

The ESP model specifically recognizes the first cycle of any spiral as a project-level planning cycle; that is, defining the high-level project process definition, and documenting high-level objectives, success criteria, alternatives, constraints, risks, plans, and oversight strategies for the entire project. Subsequent cycles focus specifically on the work to be accomplished for that particular cycle or the detailed process definition in terms of the current cycle objectives, success criteria, alternatives, constraints, risks, plans, and oversight strategies. Knowledge gained as a result of working through a current cycle is used to review and update the project plans and process definitions initially developed in the first cycle.

The following subsections briefly discuss how a project traverses each of the four quadrants and performs the activities within each quadrant, and presents considerations for using the templates within each of these quadrants.

6.3.1 THE FIRST QUADRANT: DEFINE APPROACH

A project's approach definition establishes the ground rules for measuring progress at a high-level for the project or at a more detailed level for the current cycle.

During the first cycle, the project develops an Estimate of the Situation (EoS) which documents project level process drivers, including objectives, success criteria, alternatives, constraints, internal and external factors, and other information. In an environment which has predefined process architectures, and predefined process assets, these resources would be included in the EoS. The definition review at the end of the first quadrant authenticates and establishes consensus on the project level information contained within the EoS. During subsequent cycles, the project updates the EoS to include cycle-specific objectives, success criteria, alternatives, constraints, internal and external factors, and other information which will drive the process for that specific cycle. The definition review serves to authenticate and establish consensus on the cycle specific information.

The specific concepts and activities of the first quadrant are graphically depicted (using the SADT notation described in Section 5) in Figure 6-4.

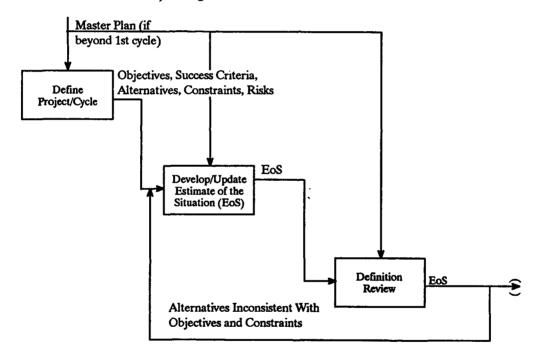


Figure 6-4. Define Approach Activities

6.3.2 THE SECOND QUADRANT: ANALYZE AND AVERT RISK

A project performs risk analysis and aversion to help "identify, address, and eliminate risk items before they become either threats to successful software operation or major sources of rework" (Boehm 1989). Risks are the potential undesired outcomes or missed opportunities which affect the project's defined objectives and success criteria. Risk analysis and aversion is a defensive management approach that focuses on project uncertainty and attempts to control project outcome.

During the second quadrant, a project concentrates on the factors, or risks, that may oppose project or cycle success. Most software development projects inherit or introduce some degree of risk. A project

specifically addresses these risks in the second quadrant of the ESP model by evaluating the alternatives defined in the first cycle in terms of the project constraints. The primary result of this evaluation is a quantified list of risks for the project and/or current cycle. Risks can be quantified by risk exposure, which is the product of the probability of failure (the chance of an unfavorable occurrence or the risk "bet") and the cost of failure (what happens if the risk "bet" is lost).

Also, during the second quadrant, a project should select one of the alternatives determined in the first quadrant, but only after its risks have been analyzed and averted to the extent possible. The selection and risk classification of alternative processes can be facilitated through having a variety of viable process models. The risks of any given approach can be analyzed and determined as a function of the characteristics of that specific cycle of the process and the "best" process selected as a function of risk mitigation. It is not necessary (or even possible) for a project to eliminate all risks during product development. The intention is to limit the risk exposure so that the success of the project is not in jeopardy. If a project finds itself in a zero risk situation, then the ESP model can become equivalent to other process models such as the Waterfall, Evolutionary, or Transform Process Models, as mentioned in (Boehm 1988).

Availability of the following resources may facilitate the second quadrant risk analysis and aversion activities:

- Experienced Risk Analyst. The ESP model depends on risk management to determine appropriate software development activities and their sequence. Although the project manager can function as the risk analyst, a project may find it desirable to have someone properly trained in risk analysis and management techniques. When building ESP-based process models, an explicit role of risk analyst should be predefined and bound to the activities of the second quadrant, regardless of the cycle.
- Budget for Risk Activities. DoD contracts specifying DOD-STD-2167a require some form of risk management (Department of Defense 1988, paragraph 4.1.4). As a general rule, expect to allocate the following portion of a project's software development budget for risk management activities (Charette 1991):
 - One to three percent for low-risk projects.
 - Three to five percent for medium-risk projects.
 - Five to seven percent for high-risk projects.

The reader should note the importance of metrics (as discussed in Section 6.2) for building organization history of project risk profiles. What types of projects introduce which types of risk, and how much? Which products increase risk, and does that risk increase or decrease over time? Your process definition and process models can explicitly represent risk management heuristics, but deliberate measurements must be the basis from from which those heuristics are constructed.

The specific activities of the second quadrant are:

- Identify Risks. Determine and categorize risks for the project and/or current cycle.
- Analyze Risks. Determine the likelihood of occurrence and consequence of each risk, and rank risks.

- Evaluate Risks. Identify and evaluate possible risk aversion strategies.
- Risk Review. Review by project team the risk identification, analysis, and evaluation activities.
- Plan Risk Aversion. Select and plan for the most appropriate risk aversion strategy.
- Commit to Aversion Plan. Formal recognition commitment to the selected risk aversion plan by all stakeholders.
- Avert Risks. Perform to risk aversion strategy.

The second quadrant risk analysis and aversion activities are graphically depicted in Figure 6-5.

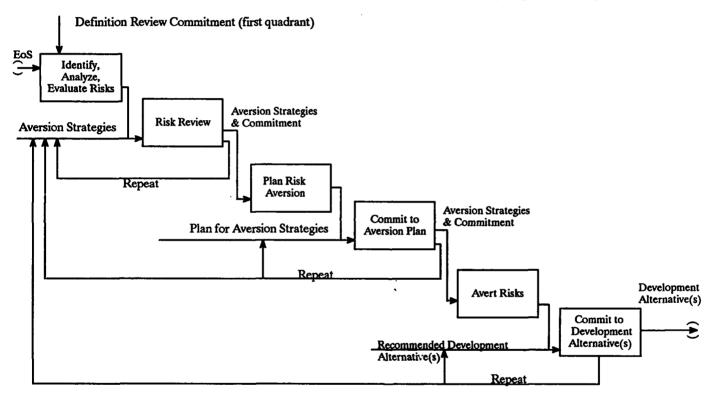


Figure 6-5. Risk Analysis and Aversion Activities

6.3.3 THE THIRD QUADRANT: DEVELOP PRODUCT

A project plans, schedules, and performs the technical activities for the cycle in the third quadrant. The activities should be driven from the development alternatives committed to in the second quadrant. The results of performing the activities should directly support the cycle objectives and success criteria defined in the first quadrant.

The specific activities that a project performs in the third quadrant are:

- Plan and Schedule. Identify, organize, schedule, and bind technical activities after any risks associated with development alternatives for the cycle have been averted.
- Commit to Plan. Review and commit to the cycle plans.

- Develop and Verify Product. Perform the activities for the cycle to produce artifacts or advance product maturity, and verify that the artifacts or advanced product maturity meet requirements, as well as cycle objectives, and success criteria.
- Monitor and Review. Monitor and review the technical development activities as they are being performed.
- Technical Product Review. Review product or part of product developed to ensure that cycle objectives and success criteria were met.

Generally, the percentage of templates used to detail the events, throughputs, supports, and constraints that apply to this quadrant of the cycle will exceed that of the other three quadrants combined. This is particularly true as the cycle advances from planning-intensive and prototyping activities and evolves into production-intensive cycles. Depending on the size of the project being managed, it can be advantageous on larger projects to have templates (and graphical models) dedicated to each cycle of the ESP. Although initially more labor-intensive, if your organization tends to repeatedly develop the same types of products or use the same types of processes, there is excellent opportunity to reuse process architectures from prior applications of ESP. For new projects, the general events, resources, throughputs, and constraints would typically have the same relationships as they had in prior project instantiations. Much of the work in the new project can then be given to project- or product-specific issues as opposed to process-specific.

Each of the third quadrant product development activities are graphically depicted in Figure 6-6.

6.3.4 THE FOURTH QUADRANT: MANAGE AND PLAN

During the fourth and last quadrant, a project takes stock of progress based on the outcome and lessons learned during the cycle, compares actual results against the cycle objectives, re-evaluates and updates Master Planning documents and decides what to do next. Again, the potential contribution of a regular and uniform program of measurement can be seen. The planning and management activities serve to validate the work performed in the cycle and to adjust the project strategy based on the newly available information. The measurable objectives, or the success criteria defined during the first quadrant and monitored during the third quadrant, are critical to this set of activities in order to judge whether the cycle is complete or needs to be iterated or if an alternative should be modified or abandoned.

The specific activities of the fourth quadrant are:

- Baseline Product. Place the product(s) or part of the product produced as a result of executing the third quadrant development activities under configuration control.
- Review Progress. Evaluate cycle plan actuals versus estimates, success criteria, and lessons learned, and update process drivers, including including project objectives, success criteria, alternatives, constraints, risks, estimates, and other information.
- Develop/Update Engineering and Project Procedures. Update engineering and project procedures, if necessary, based on lessons learned during the cycle.
- Update Master Plan. Update all planning documents, as necessary, to record actual progress, reflect lessons learned, update estimates based on actual data, and update process drivers.
- Management Review and Commit to Proceed. Review updates to the Master Plan and commit to proceed with next cycle.

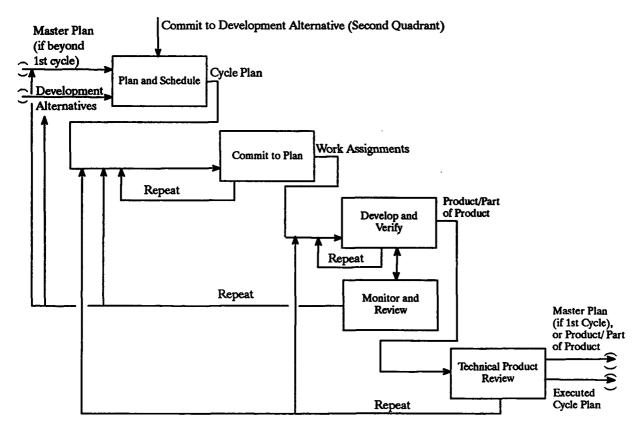


Figure 6-6. Develop Product Activities

It should be noted that with the ESP approach, detailed plans of later cycles may not be known or defined at the time of project initiation. This is contrary to traditional approaches which assert that the entire plan must be completely in place before any work can commence. The ESP approach includes the premise that the critical insights and information necessary for completing the project simply are not available at the time of project commencement. This is increasingly true as the duration of a project becomes increasingly longer.

As a compromise to not having committed to future project details, a process model can be used to indicate the general constraints that will exist on the later-cycle activities to be performed. For example, the project model might require that each activity include a task for performing verification and validation. Therefore, although within the ESP a project manager defers making decisions until sufficient information is available to support those decisions, the process model can constrain that manager's future decisions such that the manager can not, in this example, choose to save time by eliminating the validation tasks.

Each of the fourth quadrant plan and manage activities are graphically depicted in Figure 6-7.

6.3.5 EVOLUTIONARY SPIRAL PROCESS AND DYNAMIC PROCESS IMPROVEMENT

An integral feature of the ESP model is the ability to engineer the best possible process for addressing project needs. When following the ESP model, a project engineers its process dynamically by continuously documenting, instantiating, enacting, and evolving its software development process definition in an evolutionary fashion as shown in Figure 6-8. Regardless of the notation used to define your process (ETVX, SADT, the templates, etc.), the ESP model specifically provides for an orderly and controlled evolution of a baselined project process representation.

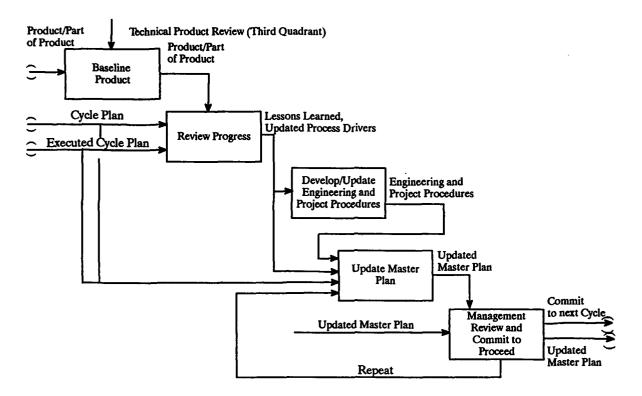


Figure 6-7. Manage and Plan Activities

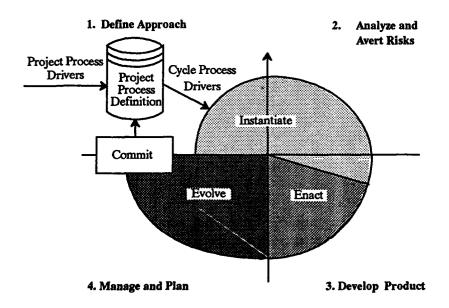


Figure 6-8. Evolutionary Project-Level Process Engineering

Evolutionary process engineering emphasizes the identification and continuous evaluation of key project and cycle characteristics with the potential for driving the process in some significant way. In the first cycle, a project's process definition is documented by defining an overall process from scratch or by tailoring an organizational process definition to the level of detail appropriate to the project's current understanding and its unique process drivers. In subsequent cycles, a project instantiates its project-level process definition by defining it to an enactable level of detail, enacts or performs the cycle process,

and evolves the process definition for the remainder of the project based on information gained, lessons learned, progress to date, and early strategies and mitigation decisions.

A project can follow the ESP model to engineer its software development process regardless of the level of organizational (CMM) process maturity. Although time and resource intensive, a project can develop its project process definition without having an organizational process definition to use as a foundation. The project-specific process model, activity specifications, and method descriptions engineered as a result of following the ESP model can be abstracted, and used by organizations at an ad hoc or repeatable process maturity level as input to developing an organizational process definition.

Experience shows that developing comprehensive software process definitions can be very expensive and time consuming, and it may be more desirable to develop general purpose process definitions together with techniques for reusing, tailoring, and enhancing them (Feiler and Humphrey 1992). Projects that are a part of an organization at the defined level of the CMM or above will likely spend less time and effort engineering its process because of the availability of:

- A standard organizational process definition.
- Tools, methods, and techniques, and supporting technology transfer mechanisms.
- An advanced and/or automated organizational software engineering environment.
- Historical technical and management data.

A project at a higher level of process maturity will generally tailor and instantiate the available organizational process definition and historical data into a project process definition as required by unique process drivers.

The ESP model encompasses process engineering actions at the project-level by:

- Documenting and baselining a project process definition in the first cycle.
- Instantiating the process for a cycle based on cycle process drivers.
- Evolving a project process definition as a project progresses and the process it enacted.

As organizations reach the highest levels of process maturity, it may be possible to optimize traditional process engineering activities by developing specific tailoring and instantiation guidance.

Some type of process representation is crucial. As discussed in Section 2, the "best" representation for you will be driven by a variety of factors that not only differ between organizations but which also change, in time, within the same organization. Regardless of your choice, it is clear that some representation beyond free-text based descriptions is critical for documenting, analyzing, and communicating about your process. In closing, the ESP approach is highly dynamic and makes change management an explicit, accepted, and deliberate part of the process. Consequently, to depict ESP-based processes the representation should likewise remain flexible, maintainable, and easily tailorable—all deliberate characteristics of the template-based notation proposed by this guidebook.

6.4 MANUAL PROCESS MANAGEMENT

Process descriptions, process models, programs of measurement, all can be used—and should be used—to support the actual management of projects. Once you have defined a model and have instantiated a project plan from the model, you can facilitate process management by using a variety of techniques or tools that monitor the actual evolution of the project. Sections 6.4.1 and 6.4.2 are two examples of ways you can use process representations to support process management. The first example discusses the value of using process checklists. The second example assumes at least some level of automation is available.

6.4.1 Process Checklists

At an abstract level, the purpose of using a checklist is to allow a person to confirm compliance with a set of rules. These rules may require that certain items be available (such as in an inventory-type checklist) or that certain events or steps occur. A process checklist provides a simple method for guiding a person through a series of events; for verifying that certain events have occurred; and for verifying that throughputs, supports, etc., are available, generated, or participating as designed in the overall process.

The fields on the templates are used to develop first-draft process checklists. Successive versions of the checklists can add information not reflected on the templates. For example, an event template representing the final coding activity (before requesting an inspection) might state in its "exit criteria" field that the software code artifact (defined elsewhere using a product template) must be in a state of "ready_for_inspection."

For checklists, these state-sensitive requirements need to be changed to a list of descriptive statements elaborating on the criteria characteristic of that state. Continuing with this example, "ready_for_inspection" may mean that (1) the code compiles cleanly, (2) the program listing has both page and line numbers, (3) each module includes a copyright statement, (4) each module has a descriptive prologue, etc. Providing programmers with this type of checklist not only helps them to stay in compliance with the process, but it also provides a very easy way to keep them informed of exactly what the process is.

Additionally, checklists can include fields for a person to place their initials and the date and time, signifying that a given item on the checklist has been completed or confirmed. This provides an easy method for management to collect time-based information such as total hours spent within specific activities, total hours interval between different activities, etc. From this perspective, checklists can be a powerful tool as a medium for binding process representations and metrics.

6.4.2 ELECTRONIC MAIL-BASED PROCESS

The advantages to managing and handling checklists through electronic mail are considerable. One of the primary advantages is the ability to automatically notify individuals involved in a process that their input is needed on various checklists. In a process of any size, having checklists to monitor the entry and exit criteria of every event within that process quickly leads to an avalanche of checklists in circulation. The moment that the collected data becomes inconsistent, skipped, or randomly estimated, the value of using the checklists drops abruptly. These scale-up considerations can largely be mitigated through the use of electronic mail-based checklist management.

With the exception of inter-activity defect tracking, you should also note that comparative analysis of the fundamental relationships between the checklist line items is a relatively trivial automation effort. If a reasonably structured format is followed, it is relatively simple to write a parser that interprets the checklists, extract criteria compliance, and time-stamp values (as discussed above) and loads those values into a process metric database. Reports within the database environment are then developed that perform basic comparative analysis, perhaps provide a variety of summarized reports to management, and possibly recommend ways in which process quality can be improved and productivity increased.

6.5 AUTOMATED PROCESS MANAGEMENT VIA INTEGRATED ENVIRONMENTS

Although electronic mail is probably the most widely used tool for automated support of teams and groups of interacting people, considerable research continues to be done in advancing the state of the art for supporting teams of people. There is no doubt that a team of individuals working in a cooperative, cohesive, and coordinated manner can accomplish greater objectives, more efficiently, and more safely than people working individually and in isolation. The same is equally true of the processes and tools such a team uses.

The Information Engineering industry has amassed a vast collection of separate, stand-alone tools and techniques. Various research efforts are investigating alternatives for achieving synergistic advantages through integrating these into cohesive environments. More recently, considerable research has gone into processes in general: process maturity, process assets (i.e., reusable subprocesses), process asset libraries, etc. Virtually any effort to improve process coordination and management can be greatly supported by automating aspects of process management and enacting them within an integrated environment. Sometimes referred to as Integrated Process Support Environments (IPSEs), these environments strive to integrate not just the tools, but also the methods and techniques by which the combination of tools can be used. The resulting environments provide an ideal foundation from which to pursue EBPM.

One of the more traditional approaches to constructing environments supporting specific processes is to build a meta-service under which a variety of existing tools can be run. Ideally, such a layer also handles nominal file and data conversion efforts so that underlying tools can pass data through and between each other with minimum guidance from the user.

One example of this type of approach is the Software Life Cycle Support Environment (SLCSE): a VAX/VMS-based software development environment with a common user interface behind which "an environment framework that can create a variety of environments, each tailored to the needs of a particular software development project" (Strelich 1988). Regrettably, meta-layer tool approaches often encounter incompatible underlying data formats in the tools they attempt to integrate.

To partially address this problem, there are several significant ongoing efforts toward standardization. Aside from the relatively widespread practice of companies attempting to define and adhere to their own in-house standards, there have been fairly ambitious efforts toward developing industry-wide, national, and international standards. A major effort undertaken by the European community is the Public Common Tool Interface or PCTE. Although somewhat less true today, the basic persistent problem is that, "Most software engineering tools that are presently available result from individual efforts and tend to constitute a collection of vaguely related products, each filling a particular function, but without much consideration for the software development process as a whole" (Campbell 1986). Note the reference not just to the tools of the software industry, but to the process that, ideally, must accompany these tools. It is evident that robust integrations are achieved by combining both components and processes.

To date, the preferred approach to achieving cost-effective IPSEs has been to focus on abstract machine implementations, and to seek methods and techniques that provide users an environment supporting sometimes radically diverse roles. Additionally, this needs to be achieved under a reasonably consistent interface, and must allow consistent enforcement of the engineering process. However, support from an environment can consist of distinctly different types. Many environments are passive IPSEs and, typically, exhibit only the two most basic types of integration (data and user-interface). These systems are passive in the sense that they support rather than participate in the development process (Rodden and Sommerville 1988). Active support environments differ from passive environments in that they layer process and methodology integration onto user-interface and data integration.

The integration of process into IPSEs is well demonstrated by ISTAR. ISTAR uses a "contractual" approach for managing various work activities. Specifically, there is a hierarchical decomposition of work units into progressively smaller units until sufficient detail is achieved for management purposes. Effectively, each task then becomes an individual contract; subtasks are translated into subcontracts and so on down the hierarchy. In all cases, the contracts specify in a precise and sufficiently detailed manner the task to be performed and the deliverables required (Stenning 1986).

One of the most crucial characteristics exhibited by any IPSE is its ability to evolve and adapt to the changing requirements of both its environment and the users it supports. Particular emphasis has been given to this issue by the Arcadia project. As described in Taylor et al. (1988), "The Arcadia research project is investigating the construction of software environments that are tightly integrated, yet flexible and extensible enough to support experimentation with alternative software processes and tools."

This is a particularly challenging goal in that integrating a process into an environment is in many ways orthogonal from simply integrating another tool. Typically, a tool need only concern itself with one type of data format. A process, however, may attempt to usher a component through several different stages in the evolution of that artifact; stages which may, at times, embody considerably different representations of the component. Furthermore, tools rarely need to be state sensitive. Conversely, a process must not only be state sensitive but, practically speaking, it is essentially state driven. Even a comparatively simple process layered onto an IPSE can yield extensive collections of artifacts evolving through the state transitions managed by the IPSE.

In addition to process support, another characteristic of some EBPM implementations is actual process enforcement. An example of this approach is Darwin. An interesting characteristic of Darwin is that the law which governs the operations on basic objects within the system is also used to govern metamessages, and thereby simultaneously constrain the evolution of the system (Minsky and Rozenshtein 1988). Not only are object services and access enforced, but the process itself (and the methods by which that process may change and evolve) is also enforced. Arguably, it could be stated that Darwin is one of the first IPSEs to acknowledge that management of the process itself is of higher priority than the individual functionality expressed by underlying tools.

6.6 SUMMARY

The material in this section has provided discussion into a variety of areas related to the establishment and support of a process representation program. Discussion has ranged from a manually managed process to integrated, automated process support; from resources required to start a program to an example of a new process management paradigm; from simple support tools such as checklists to complex programs involving detailed measurements and process related metrics. However, throughout

this section, and repeatedly throughout the guidebook, one theme often serves as the hub around which other discussions evolve: process maturity.

As you may recall, the highest level of process maturity is Level 5, the optimizing level. This level is characterized by improvement insights that directly translate into process changes. These changes include efforts toward defect prevention, improved development environments, and an overall trend toward automating the software process (as discussed in Section 6.5).

From this perspective, planning and managing process improvement translates to progressive advancement to higher stages of process maturity. Well defined and documented process descriptions and models are one means of beginning to work at the third level of process maturity (the "defined" process level).

Although metrics are also crucial to higher levels of process maturity, they can contribute to process improvement from any level. From the perspective of process definition and modeling, the Consortium highly recommends that after developing one or more (possibly template-based) process models, a set of metrics should be defined that allow you to gain insight into the processes instantiated from the model. By collecting data relevant to these metrics, comparative project histories will begin to develop. These histories can then be used as the foundation for process optimization.

In Section 4 there is a discussion on how template-based process models can support a program of process improvement. The method involved performing static analysis of the characteristics of the template-based description and deriving an improved process as a result of insights gained from the static architecture. Metrics allow for collecting information on the dynamic or behavioral characteristics of processes, and allows for insights to be gained into the temporal aspects of a process model.

Whether from static or dynamic analytical techniques, process improvement can be facilitated by proposing and constructing new or alternative process models and by analyzing those models for desirable characteristics. This can be a cyclic process repeatedly involving the use of static analytical techniques to gain insights into potential process improvements.

At some point, however, it becomes necessary to evaluate the proposed approach by deriving an instantiation of a pilot or shadow project from the model and then monitoring the evolution or enactment of that process. As discussed above, it is highly recommended—almost imperative—that some set of metrics is employed to measure the process. Actual values must be regularly compared with predicted values. In support of this effort, it may be useful to construct a series of checklists (as discussed above) that simplify and otherwise facilitate the collection of metric-related data. (If an automated, integrated process support environment exists, metric data collection can be almost entirely automatic.)

These efforts will result in a new set of history data being collected: data that reflects the characteristics of the experimental or new process. If the results are generally positive, other projects can be instantiated from the model yielding increased benefit to the organization. The additional projects will provide still further data which in turn can be used to guide the exploration of further improvements to the process models. Ideally, the organization settles into a regular cycle of improved models, improved organizational processes, improved pilot projects, improved actual projects, improved process insights based on metrics, which completes the cycle by contributing once again to improved process models and descriptions.

7. SUMMARY

As you can see in Figure 7-1, this section can be reached by a variety of routes. Any of Sections 2, 3, 5, and 7 serve as an immediate predecessor to this section. Depending on the number of sections read prior to reading this section, the material contained in this summary will seem more or less familiar.

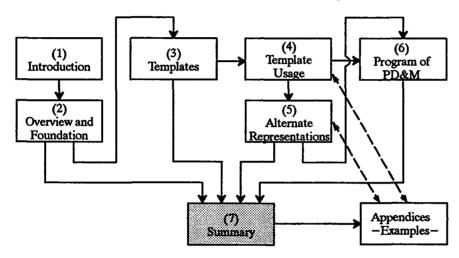


Figure 7-1. Guidebook Organization View 7

7.1 REVIEW

One of the chief contributions of this guidebook is the set of templates and graphical conventions proposed in Section 3. These templates and graphical techniques are completely adequate for use as is, but they are also designed to be easily tailored to site-specific objectives. Event templates (Managerial and Production), Throughput templates (Products and Research), Support templates (Roles and Resources), and the Internal and External Constraint templates all allow virtually any characteristic of a process to be defined and modeled.

This guidebook also presented several alternative notations (such as SADT and Petri nets) and showed how the templates can be used as a direct source of information for constructing process representations based on these alternative notations, and how the templates can be used to extend or augment the information already captured using a different representation.

Section 6 provided discussion, insights, and recommendations on how an organization can proceed with establishing a process representation program. This section also presented techniques for using process representations as a means to support manual process management or automated process management via integrated environments. Metrics were discussed, especially from the perspective of how metrics (and process representations, templates, and checklists) can be part of a larger program that contributes toward overall process improvement.

In the appendices you will find a variety of process representation examples. This includes an extensive example which provides step-by-step guidance in developing a template-based representation of a hypothetical "SWAT" formal inspection process. This example not only discusses an approach to performing process analysis and representation, it also presents an example and explanation of graphically rendering process information by constructing a Petri-net based model (note that this is distinctly different from using the graphical conventions described in Section 3).

Throughout the guidebook, the principle focus has been on templates and template-based graphical techniques. The primary reason for this orientation is that the advantages to using the templates are considerable. The templates are easy to learn and very easy to tailor. Furthermore, they can be easily and efficiently used to capture and maintain representations of even volatile or unusual processes, or to derive and analyze new models of proposed processes. This is especially true if initial renditions are done partially or entirely using graphical depictions.

It cannot be overstressed that this entire area of process analysis, process design, process representation, and process optimization is best approached cyclically: working from smaller to larger models, from tightly defined to broadly defined domains, from simple constructions of process architectures to more complex constructions and architectures, from generic templates to explicitly tailored or domain-sensitive templates, etc.

Although alternative notations can be advantageously used (especially if residual in-house experience is available), it is worth emphasizing that the templates are capable of capturing more information than is typically gathered using any one alternative notations. The templates can also be used (especially if the suggested or tailored, default state sets are employed) to bind such information more formally, and in more ways, than is often possible using alternative notations.

An overall goal of this guidebook has been to present a means whereby a company or organization can simply, efficiently, and cost effectively use a variety of process representation tools and techniques to support improved process analysis, design, and optimization. From this foundation, an organization is better positioned to readily answer questions such as:

- Where are the new opportunities for improving process quality?
- How can process risk be further reduced?
- How can process efficiency be increased?
- How can resources be used more efficiently and effectively?
- How can product quality be increased as a function of a higher quality process?

Finding answers to all these questions can be facilitated by analyzing process representations, by collecting and investigating process-related metrics and data, and by developing progressively more accurate depictions of the current and future processes that characterize the organization. While it is true that process definition and modeling is just one step to an overall program of continuous process optimization, it is a significant step and, as proposed within this guidebook, relatively simple, low-risk, and therefore potentially quite cost-effective.

7.2 FUTURE WORK

At the time of publication, there are three major new additions planned for the next release of the Process Definition and Modeling Guidebook. These are:

- Addition of a new meta-class template (Measurement) and at least two supporting class templates (Quality Measures and Productivity Measures).
- Extension of the graphical notation to highlight dynamic process characteristics.
- Development and elaboration of a mathematical representation and supporting mathematical techniques for increased formality in process model construction, analysis, and verification.

Other material already in the guidebook, but planned for expansion, are the areas of metrics and the use of process representations to facilitate the construction of project management plans and to facilitate ongoing project monitoring and control. Potentially scheduled for the next release is expanded material on the use of process representations to support integrated, EBPM.



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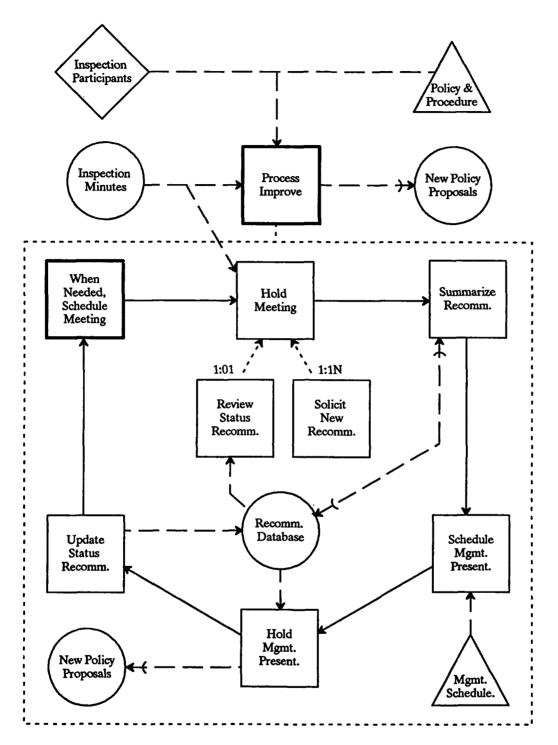


Figure 3-40. SWAT-D3

APPENDIX A. EXAMPLE TEMPLATE USAGE

This appendix describes a hypothetical process. It provides a detailed example of how you can analyze that process and how you construct a template-based process model.

The example presents a hypothetical business, Company-X, with a process analyst who is contracted to work on site and construct a process model.

A.1 DEFINITION AND MODELING APPROACH

Assume the following. A process analyst has been hired as a process consultant to define and model a process for Company-X. Company-X is interested in achieving Level-3 in the Software Engineering Institute's (SEI) assessment ranking. As a step toward that goal, they have introduced an "Inspection SWAT Team" which they intend to use to rapidly expand and improve their application of Formal Software Inspections. Company-X has contracted the analyst to build a template-based representation of their Inspection SWAT Team Process (ISTP) and then develop a Petri net representation from the templates.

The approach the analyst plans to take involves the following steps:

- 1. Perform initial data collection
- 2. Construct high level event templates
- 3. Construct external constraint templates
- 4. Construct role templates
- 5. Construct product templates
- 6. Bind external/role/product templates to event templates
- 7. Construct low level event templates
- 8. Extend existing templates (external, roles, products)
- 9. Construct resource templates
- 10. Construct research templates
- 11. Construct internal constraint templates
- 12. Bind all throughput/support/constraint templates to event templates

- 13. Evaluate template set and improve clarity/simplicity
- 14. Derive Petri net representation of process dynamics

A.2 FORMAL INSPECTION PROCESS EXAMPLE

Beginning with the first step, the process analyst ascertains the following information.

Step 1. Perform Initial Data Collection. The analyst performs this step by examining company policies and procedures, and by interviewing key personnel. During this effort the analyst keeps notes on general process-related information regarding the Company's ISTP.

After the analyst summarizes his notes, he finds the following general information:

- There are seven divisions that can request the services of the SWAT team; however, the four divisions that develop real-time Ada systems have priority.
- The ISTP occurs in six stages:
 - Planning
 - Overview
 - Preparation
 - Inspection meeting
 - Rework
 - Follow-up
- Two process improvement events also occur:
 - Causal analysis
 - Inspection process improvement analysis
- There are a variety of roles that support the inspection process:
 - Super moderator
 - Moderator
 - Author
 - Key inspector
 - Inspector
 - Scribe
 - Reader

- Although there are plans to expand the program, the ISTP is currently used to inspect Ada packages and such technical documentation as:
 - End-user guides
 - System administration guides
 - Installation guides
- Inspect Ada packages against the Software Productivity Consortium's Ada Quality and Style: Guidelines for Professional Programmers. Inspect technical documentation against Company-X's Guidelines for Technical Documents.
- Due to the number and frequency of inspections, a dedicated meeting room has been set aside exclusively for inspections.
- There is a pool of approximately 20 employees to serve as SWAT members. The super moderator has overall responsibility for the entire program, and five others are authorized to be moderators. Those five plus another four are authorized as key inspectors and readers. All can serve, if necessary, as inspectors and scribes. Since all but the super moderator have principle engineering responsibilities, anyone may occasionally serve as the role of author.
- The company is compiling a series of checklists. These checklists specify entry and exit conditions for various inspection related events.

A.3 TEMPLATE USAGE

The remaining steps of the analyst's original plan involve using the default set of templates (as presented in Section 3).

Step 2. Construct High Level Event Templates. Using the above information (augmented by notes, phone calls, or conversations with participants), the analyst makes an initial indented list.

Inspection SWAT Team Process

Inspection Activity

Planning

Overview

Preparation

Inspection Meeting

Follow-up

Causal Analysis Activity

Inspection Process Improvement Activity

Next, using the indented list as a general guideline, the analyst constructs high level event templates. He then details the internal processing and basic event relationships (entry and exit criteria). (See the following pages.)

For reference purposes, the analyst also makes note of the following event-specific states (recommended as the default set of states in the guidebook).

Default Set of Process States:

Pre-Enabled

Enabled

In-Progress Disabled

Suspended Cancelled

Completed

Level #		N (T)	4	Versio	n # and Date
1		Management Ten	nplate	012	070493
		Template Type			_070+75
Name	_		Unique Identifie	r	
SWAT_	Process		SWAT		
Purpose Inspecti	on SWAT Team Pi	ocess			
Comments		·			
Additional S	tates	i			
		! !			
		!			
Entry Criter		Internal Processing	Fyit	Criteria	
Emily Critici		, meethal i roccosing	EXIL	Criteria	
VP_	Request	In Parallel Do		VP_Request	
		SWAT state is In Progress Perform SWAT EA INSPECT			
		Perform SWAT_ET_CAU	ISAL		
		Perform SWAT_EA_PRC Until VP Requests Cessation	C-IMP		
Thursday	. 6	,	Total	rnal	D. 1
Throughputs	Supports			rnai straints	External Constraints
		Parent Event(s)			
		Child Events			
		SWAT EA INSPECT			
		SWAT ET CAUSAL			
	1	SWAT_EA_PROC-IMP			
Revision History					
01- 070402					
01a_070493 — Initial Version; 1st high level pass					

Level #		Monogoment Tom	nloto	Versio	n # and Date
2		Management Tem Template Type	piate	01a	_070493
Name		Ţ	U nique Identifier	1	·-
Inspection	n		SWAT_EA_II	NSP	
Purpose This is the	e overall inspec	ction activity and contains, as shown l	below, several sta	ges.	
Comments	,			·	
Additional Stat	tes				
Entry Criteria		Internal Processing	Exit (Criteria	
SWAT::In_Progress		SWAT_EA_INSP state is In_P1 1) Perform SWAT_ET_INSP_PLA Perform SWAT_ET_INSP_OV Perform SWAT_ET_INSP_PRI Perform SWAT_ET_INSP_I-N Perform SWAT_ET_INSP_RE Perform SWAT_ET_INSP_FO If Reinspection Needed Go To (1) SWAT_EA_INSP state is Comp	AN ER EP MTG WORK LLOW	SWAT_EA_INSP::Comple	
Throughputs	Supports		Inter Cons	nal traints	External Constraints
		Parent Event(s) SWAT			
		Child Events SWAT_ET_INSP_PLAN SWAT_ET_INSP_OVER SWAT_ET_INSP_PREP SWAT_ET_INSP_I-MTG SWAT_ET_INSP_REWORK SWAT_ET_INSP_FOLLOW			
Revision History					
01a_070493 - Initial Version; 1st high level pass					

Level #		Production Toma	alata	Version # and Date
3		Production Temporate Type	plate	01a_070493
Name			Unique Identifie	er
Planning	; <u></u>		SWAT_ET_	INSP_PLAN
Purpose	9 . 9			
Comments	resents the plann	ing stage of the inspection activity	•	
Entry Criteria		Internal Processing	Exit	t Criteria
SWAT_EA_INSP::In_Progress Products Supports		SWAT_ET_INSP_PLAN state is In_Progress Evaluate the Item to be Inspected Estimate the expected inspection rate Construct a schedule Assign personnel to the schedule Confirm personnel availability Adjust/Redo schedule as necessary SWAT_ET_INSP_PLAN state is Complete		VAT_ET_INSP_PLAN:: Complete
Research	-	Parent Event(s) SWAT_EA_INSP Child Events		
Revision Histo 01a_0704	-	ion; 1st high level pass	<u> </u>	\$

Level #		Production Tem	nlate	Version # and Date
3		Template Type	piate	01a_070493
Name			Unique Identifier	
Overvie	ew		SWAT_ET_IN	SP_OVER
Purpose This re	presents the overv	iew stage of the inspection activity	٧.	
Comments			<u>, </u>	
Entry Criteri	ia	Internal Processing	Exit C	riteria
	INSP::In_Progress	SWAT_ET_INSP_OVER stat	te is SWAT	_ET_INSP_OVER::
	and INSP_PLAN::	In_Progress Introduce Objective		Complete
	iplete	Introduce Members		
		Have Reader present the iten be inspected	n to	
		Review preparation time and	schedule	
		Dismiss meeting SWAT_ET_INSP_OVER state	te is	· · · · · · · · · · · · · · · · · · ·
Products	Supports	Complete	Const	raints
		D 45 46		
		Parent Event(s) SWAT_EA_INSP		
		Child Events		
Research			}	
Revision His	tory			
01a 070) 1493 – Initial Vers	ion; 1st high level pass		
		, 		

Version # and Date Level # **Production Template** 3 01a 070493 Template Type **Unique Identifier** Name Preparation SWAT ET INSP PREP Purpose This represents the preparation stage of the inspection activity. Comments The preparation stage is characterized by all inspectors (both key and otherwise) reviewing the material for defects and completing trivial error logs and preparation error logs (both of which are brought to the actual inspection meeting). **Entry Criteria Internal Processing** Exit Criteria SWAT_ET_INSP_PREP state is In Progress Disperse material to be inspected and associated support forms SWAT_EA_INSP::In_Progress SWAT ET INSP PREP:: Each Inspector Does: Complete and Review of Relevant Standards SWAT_EA_INSP_OVER:: Personal Inspection of Item Complete Completes Trivial Error Log Completes Preparation Log Completes Preparation Exit Form (Checklist) END [Each Inspector Does] **Products** Supports Moderator Collects/Verifies Checklists Constraints Moderator distributes Inspection Invitation letter SWAT ET INSP PREP state is Complete Parent Event(s) SWAT EA INSP **Child Events** Research **Revision History** 01a 070493 - Initial Version; 1st high level pass

Level #		Duodustian Tarrel	loto	Version # and Date
3		Production Templ Template Type	iate	01a_070493
Name		U	nique Identifie	
	on_Meeting		SWAT_ET_I	NSP_I-MTG
Purpose This rep	recents the actual	inspection (by the group) of the ite	m to he inspect	ad
Comments	resents the actual	inspection (by the group) of the ne-	- In to be inspect	<u> </u>
Entry Criteria	1	Internal Processing	Exit	Criteria
SWAT_EA_INSP::In_Progress and SWAT_EA_INSP_PREP:: Complete		when (Everyone has arrived OR its past start time and key inspectors have arrived) Review Purpose Collect Trivial Error Logs Perform Product Inspection Review Findings Determine if reinspection req'd		AT_ET_INSP_I-MTG: Complete
Products	Supports	END [When] Complete/Distribute Inspection ex SWAT_ET_INSP_I-MTG state is Complete Parent Event(s) SWAT_EA_INSP Child Events	xit memo	straints
Research				
Revision History	ory			
01a_0704	493 – Initial Vers	ion; 1st high level pass		

Level #		D 1	1 .	Version # and Date	
3		Production Temp Template Type	olate	01a_070493	
Name			Unique Identifier	<u> </u>	
Rework			SWAT_ET_IN	ISP_REWORK	
Purpose Perform	the necessary cha	anges and updates to remove defect	ts detected during	inspection.	
Comments					
Entry Criteria	a	Internal Processing	Exit C	Criteria Criteria	
SWAT_EA_INSP::In_Progress and SWAT_EA_INSP_I-MTG:: Complete Products Supports		Evaluates pertinent defects Alters product only to correct the defect Notes location and scope of changes If Req'd: makes before and after listings until all defects addressed Moderator notified that all changes are complete		SWAT_ET_INSP_REWORK Complete Constraints	
		SWAT_ET_INSP_REWORK star Complete Parent Event(s) SWAT_EA_INSP Child Events	ic is		
Research					
Revision Hist	ory				
01a_070	493 — Initial Vers	sion; 1st high level pass			

Level #					Version # and Date		
3	•	Production Tem	n Template		01a 070493		
3		Template Type			01a_070493		
Name	_		Unique Ident		D FOLLOW		
Follow-up Purpose	<u> </u>		SWAI_E	T_INS	P_FOLLOW		
_	Verify that the authors/producers have addressed all defects detected by inspectors.						
may elect	Comments Occasionally, the nature of the changes to the inspected item are such that the moderator may elect to call a reinspection (even though originally it might not have seemed necessary). If no reinspection is necessary, this is the last (regular) stage of the inspection process.						
Entry Criteria		Internal Processing	1	Exit Cr	iteria		
SWAT_EA_INSP::In_Progress and SWAT_EA_INSP_I-MTG:: Complete		SWAT_ET_INSP_I-FOLLOW state is In_Progress Meet with the author(s) Discuss nature and scope of changes Evaluate each change Confirm only authorized changes made Determine whether a reinspection needs to be conducted Moderator completes the follow-up checklist		SWAT_	ET_INSP_FOLLOW:: Complete		
Products	Supports	SWAT_ET_INSP_FOLLOW st Complete Parent Event(s) SWAT_EA_INSP Child Events					
Research							
Revision History							
01a_070493 — Initial Version; 1st high level pass							

Level #	Production Template Template Type			Version # and Date 01a_070493
Name Causal	Analysis	Uı	nique Identifier SWAT_ET_INS	SP_CAUSAL
Purpose Attemp Comments	t to identify com	amon problems and suggest process cha	inges to originate	their cause.
Entry Criteri SWAT::I	a n_Progress	Internal Processing SWAT_ET_CAUSAL state is	forts om	riteria VAT_ET_CAUSAL:: Complete
Products Supports		reduce/remove root cause At end of meeting; review finding Dismiss meeting Compile Causal Analysis Report SWAT_ET_CAUSAL state is Complete Parent Event(s) SWAT Child Events		raints
Research				
Revision Hist 01a_070	·	rsion; 1st high level pass		

Version # and Date Level # **Production Template** 01a 070493 Template Type **Unique Identifier** Name Inspection Process Improvement SWAT ET PROC-IMP Improve the way inspections are actually conducted. Comments Inspection process improvement efforts are not constrained to any particular inspection subprocess. Inspections, causal analysis, and even this process are all potentially subject to process improvement efforts. **Entry Criteria** Internal Processing Exit Criteria SWAT_ET_PROC-IMP state is In Progress Take attendance SWAT::In Progress Review outstanding issues from prior SWAT_ET_PROC-IMP:: process improvement meetings Complete Solicit suggestions from attendees Organize suggestions by domain Evaluate cost/benefit Prioritize by estimated cost/benefit Investigate alternatives Compile final recommendations At end of meeting; review findings **Products** Constraints **Supports** Dismiss meeting Compile Inspection Process Improvement Report SWAT_ET_PROC-IMP state is Complete Parent Event(s) **SWAT** Child Events Research **Revision History** 01a_070493 - Initial Version; 1st high level pass

Step 3. Construct External Constraint Templates. The process analyst reviews his work to date and decides it is accurate enough to proceed with establishing and binding a few other template classes. As indicated in the initial work plan, the first nonevent class of templates to be included are the external constraint.

Using his notes, the analyst builds the following simple indented list:

Vice-President; Quality Assurance
Policies, Procedures, and Guidelines
SPC Ada Quality and Style Guide
Company-X Technical Document Guidelines

The analyst also builds a list of the default set of states recommended for this class.

Default Set of External Constraint States:

Compliance_Unknown <EXPORT>
Compliance_Under_Evaluation
Compliance_Achieved
Compliance_Failure
Compliance_Waived

Finally, the analyst creates the following four instances (one for each line on the indented list) of external constraints.

Level #				Version # and Date		
1		External Constraint Template Type	Template	01a_070593		
				<u> </u>		
Name			Unique Identifier	_		
	ity Assuran	ice	SWAT_CE_VI	· · · · · · · · · · · · · · · · · · ·		
Purpose		nine whether the SWAT inspection effor	et abould continue or			
Comments	and detern	mine whether the SWAI inspection end	t should continue of	cease.		
The VP of Quality Assurance has overall control and responsibility for the SWAT Inspection process.						
Special Form	Of	Additional States/Description				
(parent)	•	Require_Cessation				
[None	:1	This state is used to represer	t the VP declaring t	he SWAT program		
•	•	be ceased. Approve_Cessation				
		This state represents VP app	roval of a super mod	lerator request to		
····-		cease the SWAT inspection p	rocess.	-		
General Form (list children)		Constrained Events	Constrained Thi	roughputs		
[None	·]	SWAT	[None]			
		;				
			Constrained Sup	pports		
				[None]		
				•		
Revision History						
01a_070593 - Initial Version; 1st high level pass						

Level #		Entomol Constant	T1-4-	Version # and Date
1	:	External Constraint	lemplate	01a 070593
		Template Type		070000
Name			Unique Identifier	
	es, Procedure	, and Guidelines SWAT_CE_PPG		
Purpose Providence	de written refe	erence standards applicable to conductin	o the SWAT inspec	tion process
Comments		stelled standards applicable to conducting	ig the own inspec	non process.
	er this group of WAT inspection	f constraints are all the applicable document process.	nented standards ne	cessary for performing
Special For	rm Of	Additional States/Description		
(parent)	i	Require Cessation		
[Non	e]	This state is used to represen	t the VP declaring t	he SWAT program
		be ceased. Approve Cessation		
		This state represents VP appropriate the SWAT inspection p		derator request to
General Fo		Constrained Events	Constrained The	roughputs
(list childr	en)			
SWAT_CE	_PPG_ DA	SWAT	[All products subject to or participating in the	
A			SWAT for	mal inspection
SWAT_CE	E_PPG_ -TECHDOC		process.]	
Λ.	- LECHDOC	:		
			Constrained Sur	oports
				•
			[A]	
				s or resources governed by one
			or more se	ections in any
			applicable	documentation.]
Revision H	listory		<u> </u>	
	-	al Version; 1st high level pass		
014_0	.,0373 — 1010	ar version, for nigh level pass		

Level #		External Constraint Template Type	Template	Version # and Date 01a_070593	
			TI.: T. 4:6		
Name	Ada Onalitua	and Style Guide	Unique Identifier SWAT_CE_PF	OC ADA	
Purpose	Ada Quality a	ind Style Guide	J SWAI_CE_FI	G_ADA	
~	de Ada-speci	fic reference standards applicable to Ad	a throughputs/produ	icts.	
Comments			81 1	· · · · · · · · · · · · · · · · · · ·	
Special Form Of (parent) Additional States/Description					
SWAT_C	E_PPG	[None]			
General For		Constrained Events	Constrained Th	roughputs	
[No	one]	SWAT	[All Ada-oriented software products subject to or participating in the SWAT formal inspection process.]		
			Constrained Sup	pports	
			1]	None]	
Revision History					
		al Version; 1st high level pass			

Level #		External Constrain		Version # and Date 01a_070593
		Template Type		<u>-</u>
Name	***		Unique Identifier	
Purpose	ny-X lec	hnical Documentation Guidelines	SWAI_CE_PF	PG_X-TECHDOC
_	e employe	es with guidelines, examples, and forms	s to support technical d	ocument development.
Comments				
Special Form (parent)	Of	Additional States/Description		
SWAT_CE	_PPG	[None]		
General Form		Constrained Events	Constrained Th	roughputs
(iist children	,			
[None]		SWAT	[All technical documentation subject to or participating in the SWAT formal inspection process.]	
			Constrained Sup	ports
			4]	None]
Revision His	tory	1		
01a_07059	93 — Initia	al Version; 1st high level pass		

Step 4. Construct Role Templates. The process analyst references his notes and some existing documentation collected. He constructs the following indented list for representing roles:

```
Super Moderator
Inspection SWAT Team
Moderator
Producer
Inspector
Key Inspector
Regular Inspector
Scribe
Reader
```

The analyst then builds a list of the default set of role states (to be referenced when considering the addition of new role states):

Available_Exclusively Available_Shared Not_Available Disabled Suspended

Level #	Role Template			Version # and Date
1			01a_070593	
Name			Unique Identifi	er
	r Moderator	SWAT_SP_	S-MOD	
Purpose Provi	des overall managemer	nt of, and expert participation	in, the SWAT Ins	nection Process
Comments	ues everun munugemer	te of, and expert participation	111, 1110 0 117 11 1110	poolion i roccisi.
expai	nd the SWAT formal in	ator has overall responsibility spection process. This person rates their recommendations.	also provides reg	ular status reports
Additional	States/Descriptions			sociated Authority
				ia Internal Constraints) d Applicable Events
	[None]			The super moderator
				can exercise any of the authority granted by the
Part Of		Supported Events		internal constraints except those which are
	DI			specifically mapped to
	[None]	[TBD]		upper management.]
		[160]		
~				
Composed	Or	;		
	[None]			
	[140HC]			
			E	kternal Constraints
				SWAT_CE_PPG
				- · · · - · - · · · ·
Revision Hi	istory	L		
	•			
01a_070	593 — Initial Version; 1	st high level pass		

Level #	Role Template Template Type			Version # and Date 01a_070593
Name			Unique Ident	
Inspe	ction Team		SWAT_S	SP_TEAM
Purpose				
	ipates, as a group, in v	various events of the SWAT ins	pection proces	SS
		n has certain minimum and ma various roles of a specific team		aints on the number of
Additional S	States/Descriptions			Associated Authority (via Internal Constraints) and Applicable Events
	[None]			and Applicable Events
D4 OS		T		[TBD]
Part Of		Supported Events		
	[None]			
	. ,	[TBD]		
Composed (Of			
RI PI IN	OD (1) EAD (1) ROD (1N) ISP (46) KEY (24) REG (04)			
30	CRIBE (1)		1	External Constraints
	y a key inspector can e role of a reader.]			SWAT_CE_PPG
Revision Hi	story			
01a_0705	593 — Initial Version; 1	1st high level pass		

Level #		· · · · · · · · · · · · · · · · · · ·		Version # and Date
		Role Templa	te	010 070502
2		Template Type	01a_070593	
Name			Unique Iden	 tifier
	erator		1 -	SP_TEAM_MOD
Purpose				<u>-</u>
_	ages the inspection of a	n artifact throughout the stage	es of the SWA	T inspection.
Comments				
that	have received additiona	and coordinates with the super al training to quality them for a ator) on an inspection by inspe	moderating ins	loderators are key inspectors spections. Moderators are
Additional	States/Descriptions			Associated Authority (via Internal Constraints)
	[None]			and Applicable Events
				[TBD]
Part Of		Supported Events		[100]
		Supported Events		
SWA	T_SP_TEAM			
		[TBD]		
			}	
Composed	O£.			
Composed	Oi]		
	[None]			
	[rono]			
				External Constraints
				SWAT_CE_PPG
			"	
Revision H	istory			
04 050				
01a_070	593 — Initial Version; 1	st high level pass		
		•		

					
Level #		Role Templat	fα	l l	Version # and Date
2					01a_070593
		Template Type			
Name			Unique Identif	fier	
Reade	r		-		M_READ
Purpose			=		
Presen	ts the artifact to be ins	pected both during the overvie	w and during th	ie insp	ection meeting.
Comments				<u>-</u> -	
For an	y item being inspected,	, the reader/presenter must also	o have been one	e of th	e key inspectors.
Additional	States/Descriptions		A	Ssocia	ated Authority
			(via In	ternal Constraints)
	[None]		а	nd Ap	plicable Events
	[None]				
			:		[TBD]
Part Of		Supported Events			
SWAT	Γ_SP_TEAM				
		SWAT_ET_INSP_OVE	R		
		SWAT_ET_INSP_I-MT			
Company	Of	SWAI_LI_INGI_I W.			
Composed	OI .				
		`			
	(None)				
	[None]				
			 	Puta	al Constraints
			*	Extern	ai Constraints
				_	NIVAM OR DDG
				3	SWAT_CE_PPG
]					
			ľ		
Revision H	istory	<u> </u>	L		
	· <i>></i> = /				
01a_070	593 – Initial Version; 1	st high level pass			
-	, -	•			
•					

Level #		Role Templat	te	Version # and Date	
2				01a_070593	
		Template Type		_	
Name			Unique Identifi	er	
Produ	cer		SWAT_SP_	TEAM_PROD	
Purpose					
	ally assists the inspecto	r and makes the necessary def	ect corrections.		
Comments		•			
selecte	ed to represent the artif	producers for a given artifact, t fact, and then coordinate, perfo perly removed from the inspect	orm, or otherwise		
Additional	States/Descriptions			sociated Authority	
		•		ia Internal Constraints)	
	[None]		an	d Applicable Events	
	. ,				
		I -		[TBD]	
Part Of		Supported Events			
CITZAT	n on mease				
SWA.	Γ_SP_TEAM				
		[TBD]			
		[100]			
Composed	Of				
			i		
]		
	[None]		į		
	-		İ		
			<u> </u>		
			E	kternal Constraints	
			ĺ	SWAT_CE_PPG	
ı					
Revision H	istory	L	L		
Revision History 01a_070593 — Initial Version; 1st high level pass					

Level #		Dala Tama	104			Version # and Date
2	-	Role Template			01a_070593	
		Template Type	e —			
Name	Unique Ident			-		
Inspector SWAT Purpose				SWAI_SP	_\ <u>L</u>	EAM_INSP
_	letailed analysis	of inspection artifact and pro-	vide	s documented f	indi	ngs of defects.
Comments						
Note on the	ne supporting do	cumentation that there are tw	vo ty	pes of inspecto	rs.	
Additional Stat	es/Descriptions			A	SSO	ciated Authority
	•			(via I	nternal Constraints)
[N	one]			a	na <i>F</i>	Applicable Events
•	-					
						[TBD]
Part Of		Supported Events				[120]
SWAT_S	P_TEAM					
		[TBD]				
	_					
Composed Of		7 .				
SWAT_SP_T	EAM	•				
INSP_KEY	CAWI_					
SWAT_SP_ T	EAM					
INSP_REC	3					
					exte	rnal Constraints
						· · · · · · · · · · · · · · · · · · ·
						SWAT_CE_PPG
Revision Histor	у					
04 0=====	• • • • • •					
01a_070593	 Initial Version 	; 1st high level pass				

Level #				Version # and Date	
3		Role Templar	te	01a_070593	
		Template Type		014_070393	
Name			Unique Identifie	r	
Key In	spector		SWAT_SP_	TEAM_INSP_KEY	
Purpose Perfor	ms expert detailed anal	ysis of inspection artifact and	provides docume	nted findings of defects.	
Comments	an onport dominou and	John of Improvious accumus and	p.0 v.u.o. u.o.u.i.o.	ind indiago of detects.	
		in the role of a reader. (A key al inspection is eligible for tra			
Additional	States/Descriptions			sociated Authority	
	[None]			a Internal Constraints) d Applicable Events	
				[TBD]	
Part Of		Supported Events		, ,	
SWAT_S	SP_TEAM_INSP				
		[TBD]			
Composed	Of	;			
	[None]				
			Ex	ternal Constraints	
				SWAT_CE_PPG	
Revision History 01a_070593 — Initial Version; 1st high level pass					

				1
Level #		Role Templat	ta	Version # and Date
3	_			01a_070593
		Template Type		
Name			Unique Identifier	
Regula	r Inspector	SWAT_SP_T	EAM_INSP_REG	
Purpose				
	ms analysis of inspectio	n artifacts, and provides docur	nented findings of	defects.
Comments				
			·	
Additional	States/Descriptions			ociated Authority
				Internal Constraints) Applicable Events
	[None]]	Applicable Events
				[TBD]
Part Of		Supported Events		
SWAT_S	SP_TEAM_INSP			
		וממש		
		[TBD]		}
Composed	Of			
•		•		
			[
	[None]		ĺ	
	[]			
			Ext	ernal Constraints
		i :		
			Ī	SWAT_CE_PPG
1				ł
TD				
Revision H	story			
01.070	502 — Initial Vancian: 1	et high laval sace		ļ
018_070.	593 — Initial Version; 1	эг пійн іслеі hass		
				Į.

Level #				Version # and Date		
2	Role Template			01a_070593		
2		Template Type		01a_070373		
Name			Unique Identi	fier		
Scribe			SWAT_SI	P_TEAM_SCRIBE		
Purpose Takes	detailed notes using an	inspection log, of all defects of	lisenseed at the	inspection meeting		
Comments		i hispection log, of an defects t		inspection meeting.		
This ro	ole is NOT to be perfor	med by clerical, administrative ning in a technical capacity.	, secretarial, or	support staff. This is to		
Additional	States/Descriptions			Associated Authority		
	[None]			(via Internal Constraints) and Applicable Events		
				[None]		
Part Of		Supported Events				
SWAT	Γ_SP_TEAM	SWAT_ET_INSP_I-	MTG			
Composed	Of	;				
	[None]					
]	External Constraints		
				SWAT_CE_PPG		
Revision History						
01a_070593 — Initial Version; 1st high level pass						

Step 5. Construct Product Templates. The process analyst references his work schedule and sees that the schedule calls for product templates to be constructed next. Having had no special problems with the proceeding steps, the analyst decides that there is no reason to deviate from that plan at this point and proceeds with establishing the Product class templates.

As with the other steps, the analyst begins by establishing an indented list of the main products that are created by, or otherwise manipulated by, the SWAT inspection process. The initial indented list is as follows:

Inspectable Artifacts

Ada Software

Ada Package Specifications

Ada Package Specifications and Package Bodies

Technical Guides

End-User Guides

System Administration Guides

Installation Guides

Miscellaneous Technical Documents

Required Inspection Documentation

Error Logs

Trivial Error Log

Preparation Error Log

Inspection Summary Report

Software Inspection Summary Report

Technical Documentation Inspection Summary Report

Inspection Memos

Inspection Invitation Memo

Inspection Exit Memo

Inspection Close Memo

As before, the analyst takes a moment to note the recommended set of default states pertaining to products in general:

Default Set of Product States:

Unauthorized

Authorized

In Progress

In Rework

Disabled

Suspended

Cancelled

Completed

Level #		Dun der at Tament	o.t.o.	Version # and Date
1		Product Templ	ate	01a 070693
		Template Type		
Name			Unique Identi	
	ectable Artifact		SWAT_T	P_ART
Purpose These	e products are charac	cterized by all being susceptible to	the SWAT inst	nection process.
Comments		or med by all being susception to	the over it mis	protein process.
artifa	cts. However, standa	ection process focuses upon Ada ands, etc., exist to support a wider as more people are trained in this	variety of items	
Additional	States	Descriptions]	Part Of
Needs I	nspection	Product has not yet passed	inspection.	[None]
Release	d	Product has passed inspect		
		stream processing.	_	Composed Of
		! !		Composed Of
		i !		SWAT_TP_ART_ADA
		i i		SWAT_TP_ART_GUIDE
Evolves Fr	om Events	State Transitions (Event/S	3	
			İ	
	[TBD]	[TBD]		
			1	External Constraints
			l	SWAT_CE_PPG
				
Revision B	listory			
01a_07	0693 – Initial Versio	on; 1st high level pass		
-				

Level #		Draduat Tama	lata	Version # and Date
2		Product Temp	late	01a_070693
		Template Type		01a_070073
Name			Unique Identific	
	table Ada Artifact		SWAT_TP	_ART_ADA
Purpose	6 1.1' 1			
Comments	re for delivered systems.			
	products are all Ada cod	e modules: package specs, b	odies, or both.	
Additional	States	Descriptions	Pa	rt Of
	[None]	[None]		SWAT_TP_ART
			Co	omposed Of
				SWAT_TP_ART_ ADA_SPEC
Evolves Fro	om Events	State Transitions (Event/	Step)	SWAT_TP_ART_ ADA_BODY
		;		
	[TBD]	[TBD]		
			Ex	ternal Constraints
			:	SWAT_CE_PPG
				SWAT_CE_PPG_SPC
Revision Hi	istory 0693 — Initial Version; 1	st high level pass		

Level #	T 1 . T 1 .	Version # and Date
3	Product Template	01 ₀ 070603
3	Template Type	01a_070693
Name		e Identifier
Ada Package Specific	ation S	SWAT_TP_ART_ADA_SPEC
Purpose	ations primarily assist with verifying the syste	ms decien
Comments	ations primarily assist with verifying the syste	ins design.
O Minoria		
Additional States	Descriptions	Part Of
[None]	[None]	SWAT_TP_ART_ADA
	;	
	:	Composed Of
	i	
	:	
		[None]
Evolves From Events	State Transitions (Event/Step)	
	;	
ern Di	(TDD)	
[TBD]	[TBD]	
		External Constraints
		SWAT_CE_PPG
		SWAT_CE_PPG_SPC
Revision History		
01a_070693 - Initial	Version; 1st high level pass	
-		

Level #	D 1 (F 1	Version # and Date
3	Product Templa	01a_070693
3	Template Type	
Name	U	Jnique Identifier
Ada Package Body	<u></u> <u></u>	SWAT_TP_ART_ADA_BODY
Purpose	(for much set of two security
Comments	(with the specification implied or explicit)	for product software support.
Comments		
		· · · · · · · · · · · · · · · · · · ·
Additional States	Descriptions	Part Of
[None]	[None]	SWAT_TP_ART_ADA
[]		
	:	Composed Of
		composed of
		rate and
Evolves From Events	State Transitions (Event/Ste	[None]
Evolves From Events	State Transitions (EventySte	Ψ)
	;	
[TBD]	[TBD]	
		External Constraints
		SWAT_CE_PPG
		SWAT_CE_PPG_SPC
Revision History		
010 070402 *****	1 Warmian, 1st high largel and	
U1a_U/U093 — Initia	l Version; 1st high level pass	

Level #		D		Version # and Date
2		Product Temp	late	01a_070693
Name	<u>L</u>		Unique Identifie	<u></u>
Techn	nical Guides		1 -	ART_GUIDE
Purpose				
		of installing, using, and ma	intaining the Ada	software product.
Comments				· •••
types		eing inspected is an ongoin handled as "miscellaneous" veloped.		
Additional	States	Descriptions	Par	t Of
	[None]	[None]		WAT_TP_ART
			Cor	nposed Of
			sv	VAT_TP_ART_GUIDE_ USER
		1	sv	VAT_TP_ART_GUIDE_
Evolves Fr	om Events	State Transitions (Event/Step)		- INSTALL
				VAT_TP_ART_GUIDE SA
			SV	VAT_TP_ART_GUIDE_ MISC
	[TBD]	[TBD]		
			Ext	ernal Constraints
			2	
			s	WAT_CE_PPG
			s	WAT_CE_PPG_ X-TECHDOC
Revision H	listory			
01a_07	70693 — Initial Version; 1s	t high level pass		
	•	t high level pass		

Level #		D	-1-4-		Version # and Date
3		Product Tem		-	01a_070693
		Template Type	;		014_070075
Name			Unique Ider		
	ical User Guide		SWAT	TP_A	RT_GUIDE_USER
Purpose	:	anneste af maine the Ada goffm	dust		
Comments	ins and supports an	aspects of using the Ada softw	are product.		
Comments					
				<u> </u>	
Additional	States	Descriptions		Part	Of
	[None]	[None]		sw	AT_TP_ART_GUIDE
	,	; ;			
		1 1		Com	posed Of
		1			
		•			
		; ;			0.1
Evolves Fro	m Fvents	State Transitions (Eve	nt/Sten)	1	[None]
Evolves Fit	om Evenes	July Mansierins (Eve	nqbtep)		
				i	
		•			
	[TBD]	[TBD]			
				Exter	mal Constraints
				Sw	AT_CE_PPG
					· _ · · _ · ·
				SW	AT_CE_PPG_
					X-TECHDOC
Revision H	istory				
01- 0	10402 Talalat V	ian. 1st high lassel sees			
UIa_U/	voys — initial Ver	sion; 1st high level pass			

Level #		D 1 4 (D) 1		Version # and Date
2		Product Templ	ate	010 070602
3		Template Type		01a_070693
Name			Unique Identifi	
System's Administrator Guide		SWAT_TP	_ART_GUIDE_SA	
Purpose Evoluins and o	sunnorts all aspect	s of supporting the Ada sof	tware product	
Comments	эфроты ил порос.	o or supporting the rame oor	The state of the s	
Additional States		· Descriptions	Do	art Of
Additional States		Descriptions	Fa	irt OI
		1 1		
[Non	e]	[None]	`	SWAT_TP_ART_GUIDE
		; ;		
		1 1 8	C	omposed Of
		t f 1		
				[None]
Evolves From Even	its	State Transitions (Event/	Step)	
		:		
[TB	sDJ	[TBD]		
			E	kternal Constraints
				SWAT_CE_PPG
				CWAT CE DDC
				SWAT_CE_PPG_ X-TECHDOC
		}		
Revision History		<u> </u>		
01a_070693 -	Initial Version; 1s	t high level pass		

Level #	Product Templa	version # and Date $01a_070693$			
	Template Type	014_0,005			
Name	l •				
Installation Guide		SWAT_TP_ART_GUIDE_INSTALI			
Purpose					
	of installing (and removing) the Ada softw	rare product.			
Comments					
Additional States	Descriptions	Part Of			
[None]	[None]	SWAT_TP_ART_GUIDE			
		Composed Of			
7.1 7. 7.	1 (n) (n) (n)	[None]			
Evolves From Events	State Transitions (Event/Ste	p)			
	;				
[TBD]	[TBD]				
		External Constraints			
		SWAT_CE_PPG			
		SWAT_CE_PPG_ X-TECHDOC			
Revision History					
01a_070693 — Initial	Version; 1st high level pass				

Level #		Duaduat Tama	lata	Version # and Date
3		Product Temp	iate	01a_070693
Name			Unique Identifie	
			SWAT_TP_	ART_GUIDE_MISC
Purpose				
Explai Comments	ns any essential informat	ion not already provided by	other technical de	ocumentation.
This is	essentially a catchall des ries, it can be designated	signation. If a technical guid and inspected as a miscella	le does not fit und neous technical gu	er any of the other pide.
Additional	States	Descriptions	Par	rt Of
	[None]	[None]	S	WAT_TP_ART_GUIDE
			Co	mposed Of
Evolves Fro	m Events	State Transitions (Event/	Step)	[None]
	[TBD]	[TBD]		
			Ex	ternal Constraints
			s	SWAT_CE_PPG
			S	WAT_CE_PPG_ X-TECHDOC
Revision Hi	story	<u> </u>	<u> </u>	
	0693 — Initial Version; 1:	st high level pass		

	TD . 3 4 700	Version # and Date
_	Product lem	iplate 01a 070603
	Template Typ	01a_070693
		Unique Identifier
ed Inspection Docu	SWAT_TP_DOC	
es a paper audit trai	of the essential functions an	d events of the inspection process.
ed) must be produce	d by some event in the inspec	ction process. These are mandatory, and if the
States	Descriptions	Part Of
[None]	[None	[None]
	6 6 1	Composed Of
		SWAT_TPDOC_LOG
m Events	State Transitions (Eve	SWAT_TP_DOC_RPT
		;
[TBD]	[TBD]]
		External Constraints
		SWAT_CE_PPG
story		
0693 – Initial Versio	on; 1st high level pass	
	es a paper audit trail the documents repre ed) must be produce does not capture wh States [None] TBD]	es a paper audit trail of the essential functions and the documents represented as "children" of this ched) must be produced by some event in the insped does not capture where they are produced, then States [None] [None] [TBD] [TBD] [TBD]

Level #		D 4 . M	•	Version # and Date	
2		Product Temp	late	010 070602	
2		Template Type		01a_070693	
Name			Unique Identifier	•	
Error 1	Logs		SWAT_TP_	DOC_LOG	
Purpose					
Log de	efects, by location	type, and severity, of inspected it	ems.		
	utly standardizad	error logs are used; however, cust	omized or artifact s	nacific loss are being	
conside	ered.	error rogs are used, nowever, cust	omized of armaci-s	pecine logs are being	
Additional	States	Descriptions	Par	t Of	
		I I I INTernal		WAT_TP_DOC	
	[None]	[None]		SWAI_IF_DOC	
			Cor	nposed Of	
			S	WAT_TP_DOC_ LOG_TRIV	
Evolves Fro	om Events	State Transitions (Event	//Step) S	WAT_TP_DOC_ LOG_PREP	
		;			
	[TBD]	[TBD]			
			E-4	ormal Canatas into	
			Ext	ernal Constraints	
				SWAT_CE_PPG	
Revision Hi	story				
01a_07	0693 — Initial Ve	rsion; 1st high level pass			

		n 1 · m	1 4		Version # and Date
3		Product Tem	plate		010 070602
3		Template Type	;		01a_070693
Name			Unique Iden	tifier	
	Error Log		SWAT_	TP_D	OC_LOG_TRIV
Purpose	::-:-1	4			
Comments	rivial defects by locati	on, type, and severity of insp	ected items.		
These the ins	pection meeting by th	sed during the inspection more in inspectors. They are delive These logs also become a par	ered to the produ	cers fo	or use in correcting
Additional	States	Descriptions		Part (Of
	[None]	[None]		SWAT_TP_DOC_LOG	
		1		Comp	posed Of
-					[None]
Evolves Fro	m Events	State Transitions (Eve	nt/Step)		
		;			
	[TBD]	[TBD]			
			·	Exter	nal Constraints
					SWAT_CE_PPG
Revision Hi	story				
01a_07	0693 – Initial Version	n; 1st high level pass			

Level #				Version # and Date			
		Product Templ	ate	04 050600			
3		Template Type		01a_070693			
Name			Unique Identifier				
Prepa	ration Error Log		SWAT_TP_D	OC_LOG_PREP			
Purpose							
	Logs nontrivial defects by location, type, and severity found during inspection.						
Comments	Comments						
are us	ed (by the inspector who c	Il nontrivial defects during in reated them) during the instant the compiled results give	spection meeting. D	efects are noted by			
Additional	States	Descriptions	Part	Of			
		, 1 1					
	[None]	[None]	sv	VAT_TP_DOC_LOG			
		t	Com	posed Of			
		1 !		posse or			
		1 1)	}			
		1	j				
				[None]			
Evolves Fro	om Events	State Transitions (Event/S	Step)				
			İ				
	[TBD]	TBD	}				
	נטטון	[100]					
			j				
			Exte	rnal Constraints			
				SWAT_CE_PPG			
			Ì				
	· · · · · · · · · · · · · · · · · · ·	<u> </u>					
Revision H	istory						
01a_07	01a_070693 — Initial Version; 1st high level pass						
ľ				i			

Level #		D 4. // // // // // // // // // // // // //	1.4.	Version # and Date
		Product Temp	late	010 070602
2		Template Type		01a_070693
Name	Unique Identifie			
	tion Summary Reports		SWAT_TP_E	OC_RPT
Purpose				
Provid Comments	le a variety of useful, sum	marized information for ma	nagement and for a	rchival.
Typica two su	ally, summary reports are to the tailored report formated and summary reports.	tailored to the artifacts subject sexist (shown below). Work	ect to inspection. C	urrently, however, only onsidering more highly
Additional	States	Descriptions	Part	Of
	[None]	[None]	SV	WAT_TP_DOC
		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Com	posed Of
		1 1 1 1	SV	VAT_TP_DOC_ RPT_S-WARE
Evolves Fro	om Events	State Transitions (Event/	Step) SV	WAT_TP_DOC_ RPT_T-DOC
		;		
	[TBD]	[TBD]		
		:	Exte	rnal Constraints
				SWAT_CE_PPG
Revision Hi	istory			
	70693 — Initial Version; 1s	t high level pass		
01a_07	oobs initial version, is	n nigh level pass		

Level #		Dun de la TO	1 - 4 -	Version # and Date
3	-	Product Temp	late	010 070602
3		Template Type		01a_070693
Vame			Unique Identifier	
			SWAT_TP_D	OC_RPT_S-WARE
Purpose				
Provid Comments	es a variety of useful,	summarized information for n	nanagement and for	archival.
This su	ummary report is focu nitoring not only pro inspection process it	used specifically on collecting d duct quality but also for monito self.	ata which supports the cring various character	he metrics developed teristics of the SWAT
Additional	States	Descriptions	Part	Of
	[None]	[None]	sv	VAT_TP_DOC_RPT
		1	Com	posed Of
		1 1		
		į		
				[None]
Evolves Fro	om Events	State Transitions (Event	/Step)	. ,
		;		
	[TBD]	[TBD]		
	(.22)	[122]		
			Exte	rnal Constraints
				SWAT_CE_PPG
Revision Hi	story			ж.
01a_07	0693 — Initial Versio	n; 1st high level pass		

Level #		D 1 1			Version # and Date		
3		Product Templa	ate		012 070602		
3		Template Type		j	01a_070693		
Name			Unique Identi	ifier			
Inspec	ction Technical Document	Summary Report	SWAT_T	P_D(OC_RPT_T-DOC		
Purpose	Purpose						
		marized information for ma	nagement and	for a	rchival.		
Comments				_			
for me	ummary report is focused a conitoring not only product linspection process itself.	specifically on collecting data quality but also for monitori	a which suppo ing various cha	orts the aracte	e metrics developed ristics of the SWAT		
Additional	States	Descriptions]	Part (Of		
		1 1 •					
	[None]	[None]		SW	AT_TP_DOC_RPT		
	[]	, [176116]					
		1 1	ţ,	Comp	osed Of		
		' 		-			
) ()					
		 t			[None]		
Evolves Fr	om Events	State Transitions (Event/Step)		- [rone]			
		,					
1							
		,					
	[TBD]	[TBD]					
	[100]	[100]					
ļ							
				Exter	nal Constraints		
					•		
					CWAT CE DDC		
					SWAT_CE_PPG		
į.							
Revision H	Revision History						
01a_070693 - Initial Version; 1st high level pass							

1		Draduct Tarent	lata	Version # and Date
1		Product Templ	ate	01a_070693
		Template Type		014_070075
Vame	ame Unique Ide			er
	tion Memorandums	· · · · · · · · · · · · · · · · · · ·	SWAT_TP_	_MEMO
Purpose	· ···········	a of arout teopeitions within s	the CWAT image	tion muo anno
Comments	e written announcemen	s of event transitions within	the SWAI Inspect	non process.
Memor	ride details to formalize	boilerplate" versions used to announcing what is about to nese serve as excellent audit	happen and to fo	rmalize acknowledging
Additional S	States	Descriptions	Pa	rt Of
	[None]	[None]		[None]
			Co	mposed Of
			,	SWAT_TP_MEMO I-INV
Evolves Fro	m Events	State Transitions (Event/Step)		SWAT_TP_MEMO I-EXIT
		;	,	SWAT_TP_MEMO I-DONE
	[TBD]	[TBD]		
			Ex	ternal Constraints
				SWAT_CE_PPG
				
Revision Hi	story			
01a 076	0693 — Initial Version;	Ist high level pass		
J24_0/\	Intom Voidioll,	and and the page		

Level #		D 1 477	1 4	Version # and Date	
2		Product Temp	late	010 070602	
2		Template Type		01a_070693	
Name	· · · · · · · · · · · · · · · · · · ·	Unique Id			
	ction Invitation Memoran	dum	SWAT_TP	_MEMO_I-INV	
Purpose					
		written request to attend an	inspection meeti	ng.	
Comments					
		h information as the name opection will be conducted, a			
Additional	States	Descriptions	Pa	rt Of	
		1			
	[None]	[None]		SWAT_TP_MEMO	
			Co	omposed Of	
		•			
		1			
		1 1 			
Evolves Fr	om Events	State Transitions (Event/	Step)	[None]	
			•	[c.va.s]	
	[TBD]	[TBD]			
			Ex	ternal Constraints	
		:			
			ľ	SWAT_CE_PPG	
Revision H	istory				
01a_07	70693 – Initial Version; 1s	t high level pass			

Level #		D., 1 4 T	1.4.		Version # and Date
2		Product Tem	iplate		010 070603
2		Template Typ	e		01a_070693
Name			Unique Iden	tifier	
Inspect	ion Exit Memoran	ıdum	SWAT_	TP_ME	MO_I-EXIT
Purpose					
	es all participants v	vith a written acknowledgment	of the end of an	inspection	on meeting.
Comments Include what is	ed on this memora expected from wh	ndum are any action items dec om. Also noted are any releva	ided during the m nt details regardin	neeting a ng (possi	nd a reiteration of ble) reinspections.
Additional :	States	Descriptions		Part O	f
	[None]	[None]	SW	/AT_TP_MEMO
				Compo	sed Of
Evolves Fro	m Events	State Transitions (Ev	ent/Step)		[None]
	[TBD]	[TBD]		
				Extern	al Constraints
				s	WAT_CE_PPG
Revision Hi	story				
	-				
01a_07	0693 – Initial Ver	sion; 1st high level pass			

Level #		D 4	14		Version # and Date
2		Product Tem	plate		010 070602
2		Template Type		i	01a_070693
Vame	Unique Idea			tifier	
	ction Done Memora	ndum	SWAT_	TP_M	EMO_I-DONE
Purpose		d			•
Comments		dgement that a product was rel	eased from the i	nspeci	ion process.
This n	nemorandum not on gers. Most important	ly goes to participants, but it is it, this memorandum details the or failed inspection, etc.).			
Additional	States	Descriptions		Part (Of
	[None]	[None]		S	WAT_TP_MEMO
				Comp	posed Of
Evolves Fr	om Events	State Transitions (Ever	nt/Step)		[None]
			ļ		
	[TBD]	[TBD]			
			İ	Exter	nal Constraints
					SWAT_CE_PPG
					
Revision H	istory				
01a_07	70693 – Initial Versi	on; 1st high level pass			

Step 6. Bind External/Role/Product Templates with Event Templates. At this point, the analyst feels he has a reasonable "firstcut" representation of a high level view of the SWAT inspection process. Before proceeding with developing additional templates at the class level, the analyst prefers to bind the existing templates and to evaluate the consistency of the model to date.

The following pages show the updated templates. Note that the revision section of the template are a simple indicator of which templates were updated.

Level #		Management Ter	nplate	- 1	on # and Date 0_070793
1		Template Type		010	_0/0/93
Name SWAT_Pro	ocess		Unique Identif	ier	
Purpose					
Inspect SV Comments	VAT Team Proce	SS.			· -v-
Comments					
Additional Sta	tes				
Entry Criteria		Internal Processing	Ex	it Criteria	
(SWAT_CE_VP::		In Parallel Do SWAT state is In_Progress Perform SWAT_EA_INSPECT Perform SWAT_ET_CAUSAL Perform SWAT_EA_PROC-IMP Until (SWAT_CE_VP:: Require_Cessation		(SWAT_CE_VP:: Require_Cessation OR SWAT_CE_VP:: Approve_Cessation	
Throughputs [None]	Supports SWAT_SP_ S-MOD	[Moderator asks to cance SWAT state is Cancelled Parent Event(s) Child Events SWAT_EA_INSP SWAT_ET_CAUSAL SWAT_EA_PROC-IMP	9 11 1 1 1	ternal onstraints	External Constraints SWAT_CE_ VP
_	3 — Initial Versi	on; 1st high level pass on; Binding templates	1		

Level #		3.6	•	Versio	n # and Date	
2		Management Tem Template Type	plate	01b	_070793	
Name			Unique Identifier	_		
Inspection	n .		SWAT_EA_I	NSP		
Purpose						
	e overall inspect	ion activity and contains, as shown	below, several sta	iges.		
Comments	[None]				·	
Additional Sta	tes					
	[None]					
Entry Criteria	······································	Internal Processing	Exit	Criteria		
SWAT::In_Progress SWAT_TP_ART:: Needs_Inspection		SWAT_EA_INSP state is In_1 1) Perform SWAT_ET_INSP_PI Perform SWAT_ET_INSP_OV Perform SWAT_ET_INSP_PR Perform SWAT_ET_INSP_I- Perform SWAT_ET_INSP_RI Perform SWAT_ET_INSP_FO If Reinspection Needed Go To (1) SWAT_EA_INSP state is Con	AN VER SWAREP SWARE SWAR	SWAT_EA_INSP::Comple SWAT_TP_ART:: Released		
Throughputs	Supports		Inter Cons	nal traints	External Constraints	
SWAT_TP_ART SWAT_TP_DOC SWAT_TP_MEMO_I-INV	SWAT_SP_ TEAM_ MOD SWAT_SP_ TEAM	Parent Event(s) SWAT Child Events SWAT_ET_INSP_PLAN SWAT_ET_INSP_OVER		TBD]	SWAT_CE_ PPG	
I-EXIT I-ONE		SWAT_ET_INSP_PREP SWAT_ET_INSP_I-MTG SWAT_ET_INSP_REWORE SWAT_ET_INSP_FOLLOW				
Revision History						
01a_070493 — Initial Version; 1st high level pass 01b_070793 — Initial Version; Binding templates						



Level #		Production Tem Template Type	plate	Version # and Date 01b_070793
Name		Template Type	Unique Identifie	
Planning			SWAT_ET_I	
Purpose			SWAI_EI_I	Not_I LAN
-	esents the plann	ing stage of the inspection activity	,	
Comments	esents the plann	ing stage of the inspection activity	<u> </u>	
Entry Criteria		Internal Processing	Exit	Criteria
SWAT_EA_IN	SP::In_Progress	SWAT_ET_INSP_PLAN stat In_Progress Evaluate the Item to be Inspected inspected inspected inspected inspected assign personnel to the scheologist of the scheologist o	ected tion rate lule y essary	AT_ET_INSP_PLAN:: Complete
Products	Supports	Complete	Con	straints
SWAT_TP_ ART	SWAT_SP_ S-MOD			
		Parent Event(s)		
	SWAT_SP_ TEAM_ MOD	SWAT_EA_INSP Child Events		
Research				
Revision Histo	ry	<u>L</u>		
		ion; 1st high level pass ion; Binding templates		

Level # Version # and Date **Production Template** 3 01b 070793 Template Type Unique Identifier Name SWAT_ET_INSP_OVER Overview Purpose This represents the overview stage of the inspection activity. **Comments** Although the Supports section shows that producers participate in this activity, this is optional (in practice, however, producers almost always attend). Note that the reader presents the overview. **Entry Criteria Internal Processing** Exit Criteria SWAT_EA_INSP::In_Progress SWAT ET INSP OVER state is **SWAT ET INSP OVER::** and In Progress Complete Introduce Objective SWAT_EA_INSP_PLAN:: **Introduce Members** Complete Have Reader present the item to be inspected Review preparation time and schedule Dismiss meeting SWAT_ET_INSP_OVER state is **Products** Constraints **Supports** Complete SWAT_SP_ SWAT TP TEAM ART MOD SWAT SP Parent Event(s) TEAM SWAT EA INSP READ SWAT_SP_ Child Events TEAM PROD SWAT SP Research TEAM INSP **Revision History** 01a_070493 - Initial Version; 1st high level pass 01b_070793 - Initial Version; Binding templates

Version # and Date Level # **Production Template** 3 01b 070793 Template Type Unique Identifier Name SWAT ET INSP PREP Preparation Purpose This represents the preparation stage of the inspection activity. Comments The preparation stage is characterized by all inspectors (both key and otherwise) reviewing the material for defects and completing trivial error logs and preparation error logs (both of which are brought to the actual inspection meeting). Internal Processing Exit Criteria **Entry Criteria** SWAT ET INSP PREP state is In Progress Disperse material to be inspected and SWAT EA INSP::In Progress associated support forms SWAT ET INSP PREP:: Each Inspector Does: Complete and Review of Relevant Standards SWAT EA INSP OVER:: Personal Inspection of Item Complete Completes Trivial Error Log Completes Preparation Log Completes Preparation Exit Form (Checklist) END [Each Inspector Doès] **Products Constraints Supports** Moderator Collects/Verifies Checklists Moderator distributes Inspection SWAT CE PPG Invitation letter SWAT SP SWAT_TP_ SWAT ET INSP PREP state is TEAM ART Complete MOD Parent Event(s) SWAT TP SWAT_EA_INSP DOC LOG Child Events TRĪV **PREP** Research Revision History 01a 070493 - Initial Version; 1st high level pass 01b_070793 - Initial Version; Binding templates

Level #		Production Temp	olate	Version # and Date
3	Template Type		01b_070793	
Name Inspection	n_Meeting		Unique Identifier SWAT_ET_IN	SP_I-MTG
Purpose This repr Comments	resents the actua	l inspection (by the group) of the i	tem to be inspected	I.
Entry Criteria		Internal Processing	Exit C	riteria
SWAT_EA_INSP::In_Progress and SWAT_EA_INSP_PREP:: Complete		Produce SWAT_TP_MEMO_I-ISWAT_ET_INSP_I-MTG state In_Progress Take Attendance When (sufficient attendance) Review Purpose Collect SWAT_TP_DOC LOG_TRIV Perform Product Inspect Review Findings	is SWA	Г_ET_INSP_I—MTG:: Complete
Products SWAT_TP_AR SWAT_TP DOC_LOG_ TRIV PREP SWAT_TP DOC_RPT SWAT_TP MEMO_ I-INV I-EXIT Research	Swat_sp_ TEAM_ (all)	Determine if reinspectio END [When] Produce SWAT_TP_MEMO_I SWAT_ET_INSP_I-MTG state Complete Parent Event(s) SWAT_EA_INSP Child Events	EXIT SW	raints AT_CE_PPG
_	93 — Initial Vers	tion; 1st high level pass sion; Binding templates	1	

Level #		Production Tom-	aloto	Version # and Date	
3		Production Temp Template Type	olate	01b_070793	
Name		······································	Unique Identifier		
Rework		<u></u> .	SWAT_ET_INSP_REWORK		
Purpose	the necessary she	anges and updates to remove defe	ote detected during	ingnostion	
Comments	the necessary cha	inges and updates to remove deter	cis detected during	, inspection.	
		····	·		
Entry Criteria		Internal Processing	Exit (Criteria Criteria	
SWAT_EA_INSP::In_Progress and SWAT EA INSP I-MTG::		Evaluates pertinent defects Alters product only to correct		SWAT_ET_INSP_REWORK Complete	
Comp	lete	the defect Notes location and scop changes If Req'd: makes before a listings until all addressed	and after		
Products SWAT_TP_ ART SWAT_TP	Supports SWAT_SP_ TEAM_	SWAT_SP_TEAM_MOD notifice all changes are complete SWAT_ET_INSP_REWORK state Complete		traints	
DOC_LOG	MOD	Parent Event(s)			
TRIV PREP		SWAT_EA_INSP			
SWAT_TP_ MEMO_ I-DONE	SWAT_SP_ TEAM_ PROD	Child Events			
Research					
Daniel Tri			_		
Revision Histo	ory				
01a_0704	193 – Initial Vers	sion; 1st high level pass			
_		ion; Binding templates			

Version # and Date Level # **Production Template** 3 01b 070793 Template Type Unique Identifier Name SWAT_ET INSP_FOLLOW Follow-up Purpose Verify that the authors/producers have addressed all defects detected by inspectors. Comments Occasionally, the nature of the changes to the inspected item are such that the moderator may elect to call a reinspection (even though originally it might not have seemed necessary). If no reinspection is necessary, this is the last (regular) stage of the inspection process. **Entry Criteria** Internal Processing **Exit Criteria** SWAT ET INSP I-FOLLOW state is SWAT_EA_INSP::In_Progress SWAT_ET_INSP_FOLLOW:: In Progress and Complete Meet with the author(s) SWAT EA INSP I-MTG:: Discuss nature and scope of changes Complete Evaluate each change Confirm only authorized changes made Determine whether a reinspection needs to be conducted Moderator completes the follow-up checklist **Products** Supports Constraints Produce SWAT_TP_MEMO_I-DONE SWAT_ET_INSP_FOLLOW state is SWAT TP SWAT SP ART Complete TEAM SWAT_TP_ DOC_LOG_ MOD Parent Event(s) TRĪV SWAT EA INSP PREP **Child Events** SWAT_SP_ SWAT TP TEAM MEMO PROD I-DONE Research **Revision History** 01a_070493 - Initial Version; 1st high level pass 01b 070793 - Initial Version; Binding templates

Level #		Production Temple	ate	Version # and Date	
2		Template Type		01b_070793	
Name		Uı	Unique Identifier		
Causal A Purpose	nalysis		SWAT_ET_CA	USAL	
-	to identify com	non problems and suggest process cha	anges to originate	their cause.	
Comments		1 00	8 - 8	· · · · · · · · · · · · · · · · · · ·	
Entry Criteria		Internal Processing	Exit C	riteria	
SWAT::In_Progress		SWAT_ET_CAUSAL state is In_Progress Take attendance Review outstanding issues from procusal analysis meetings Report results of trend analysis effort perceived problem areas from attendees Prioritize problem areas Discuss/determine process change reduce/remove root cause	forts com	/AT_ET_CAUSAL:: Complete	
Products	Supports	At end of meeting; review finding Dismiss meeting	Const	raints	
SWAT_TP_ DOC_RPT	SWAT_SP_ S-MOD	Compile Causal Analysis Report SWAT_ET_CAUSAL state is Complete			
		Parent Event(s)			
	SWAT_SP_	SWAT			
	TEAM_ (any)	Child Events			
Research	-				
Revision Histo	ry	1			
_		sion; 1st high level pass sion; Binding templates			

Level #	Production Template Template Type				Version # and Date
2				•	01ь 070793
Name			Unique Iden	tifier	<u> </u>
	n_Process_Impr	í	•		OC-IMP
Purpose					
Improve	the way in which	inspections are actually conducted	l.		
Comments					
		vement efforts are not constrained sis, and even this process are all pot			
Entry Criteria		Internal Processing	<u> </u>	Exit C	nitania.
SWAT::In_Progress		SWAT_ET_PROC-IMP state is In_Progress Take attendance Review outstanding issues from prior process improvement meetings Solicit suggestions from attendees Organize suggestions by domain Evaluate cost/benefit Prioritize by estimated cost/benefit Investigate alternatives Compile final recommendations At end of meeting; review findings		SWAT_ET_PROC-IMP:: Complete	
Products	Supports	Dismiss meeting		Const	
SWAT_TP_ DOC_RPT	SWAT_SP_ S-MOD	Compile Inspection Process Improvement Report SWAT_ET_PROC-IMP state is Complete Parent Event(s)		SV	VAT_CE_PPG
	SWAT_SP_ TEAM_ (any)	Child Events			
Re earch			,		
Revision Histo	ry	<u> </u>	L		· · · · · · · · · · · · · · · · · · ·
01a_07049	3 – Initial Vers	ion; 1st high level pass ion; Binding templates			

Level #		Dunka 1 O		To 1 - 4 -	Version # and Date	
1		External Constraint Template		01a_070593		
*		Template Type			014_070575	
			Unique Identifier			
			SWAT_CE_VI	P		
Purpose	om and day	tormings whather the SWAT incre	antion affo	ert should continue	OF 00000	
Comments	ors and de	termines whether the SWAT inspe	ection end	ort should continue	or cease.	
	P of Quali	ty Assurance has overall control a	and respon	sibility for the SWA	T Inspection process.	
Special For	m Of	Additional States/Description	 n			
(parent)		Require Cessation				
[No	ne]	This state is used to	represent	t the VP declaring t	he SWAT program	
		be ceased. Approve_Cessation				
		This state represent			derator request to	
General Fo	mm Of	cease the SWAT ins	spection p	Constrained Th		
(list childre		Constrained Events		Constrained In	ougnputo	
[No	one]	SWAT		[None]		
				Í		
				· I		
				Constrained Sup	pports	
					[None]	
Revision H	istory					
01a_(070593 — I	Initial Version; 1st high level pass				

Level #		External Constraint	Tomplete	Version # and Date		
1		External Constraint Template Template Type		01b_070793		
Name			Unique Identifier			
Policie	es, Procedure	es, and Guidelines	SWAT_CE_PP	G .		
Purpose						
	de written ref	erence standards applicable to conducti	ng the SWAT inspec	tion process.		
Comments						
		documented standards necessary for per up of constraints.	forming the SWAT is	nspection process		
Special For	m Of	Additional States/Description				
(parent)		Require Cessation				
[None	e]	This state is used to represer	it the VP declaring t	he SWAT program		
		be ceased. Approve Cessation				
		This state represents VP app		lerator request to		
General Fo	rm Of	cease the SWAT inspection p Constrained Events	Constrained Throughputs			
(list childre		Constrained Events	Compared 2.11.0 sg. Pato			
		SWAT_TP_ART_ADA_(all)				
SWAT_CE	E_PPG_ DA	SWAT	SWAT_TP_ART_GUIDE_(all)			
	~ .	SWAT_EA_INSP SWAT_TP_DO		OC_LOG_(all)		
SWAT_CE_PPG_ X-TECH-		SWAT_ET_INSP_PREP	SWAT_TP_D	OC_RPT_(all)		
DOC		SWAT_ET_INSP_I-MTG		SWAT_TP_MEM_(all)		
		SWAT_ET_INSP_PROC-IMP		,- <u>-</u>		
			Constrained Sup	ports		
			SWAT_SP_S	-MOD		
			SWAT_SP_T			
			MO: REA			
!			PRO			
		1	INS	P_(all)		
		1	SCR			
				Iuman Resources for ls on job descriptions.]		
Revision H	istory					

01a_070593 - Initial Version; 1st high level pass 01b_070793 - Initial Version; Binding templates

Level #	External Constra	int Template	Version # and Date
2		External Constraint Template Template Type	
			01b_070793
Name		Unique Identifier	
	nality and Style Guide	SWAT_CE_PI	PG_ADA
Purpose			
	a-specific reference standards applicable	to Ada throughputs/prod	lucts.
Comments			
		·	
Special Form Of	Additional States/Description		
(parent)			
SWAT_CE_PPC	G [None]		
General Form Of	Constrained Events	Constrained Th	roughnuts
(list children)	Constrained Events		. oug.i.puts
DIl	SWAT	SWAT_TP_ART_ADA	
[None]	SWAI	SWAI_II_AKI_ADA	
		SWAT_TP_A	RT_ADA_SPEC
		SWAT_TP_A	RT_ADA_BODY
		Constrained Su	pports
		1]	None]
	1		
	}		
Pavision Vistor	<u>. </u>	<u> </u>	
Revision History			
01a_070593 -	Initial Version; 1st high level pass		
01ь_070793 -	Initial Version; Binding templates		
	•		

Level #		Entomol Constrain	-4 Thursul -4-	Version # and Date	
2		External Constrain	01b_070793		
		Template Typ	010_070755		
Name			Unique Identifier		
Company Purpose	-X Techr	nical Documentation Guidelines	SWAT_CE_PF	G_X-TECHDOC	
-	mplovee	s with guidelines, examples, and forms	to support technical do	cument development.	
Comments	<u>-</u>				
Special Form (parent)	Of	Additional States/Description			
SWAT_CE_	_PPG	[None]			
General Form (list children)		Constrained Events	Constrained Throughputs		
(nst children)			SWAT_TP_AR	Г_GUIDE	
[None	:]	SWAT	SWAT_TP_ART_GUIDE_USER		
			SWAT_TP_AR	Γ_GUIDE_SA	
		,	SWAT_TP_AR	T_GUIDE_INSTALL	
			SWAT_TP_AR	r_guide_misc	
			Constrained Sup	pports	
			T]	lone]	
Revision Histo	ory				
01a 070	593 – In	itial Version; 1st high level pass			
		itial Version; Binding templates			
_		•			

Level #	_	Role Templa Template Type	te		Version # and Date 01b_070793	
Name			Unique Ident	ifier		
_	Moderator		SWAT S		·MOD	
Purpose						
-	es overall managemer	it of, and expert participation is	n, the SWAT In	aspect	ion Process.	
expand	I the SWAT formal in	tor has overall responsibility to spection process. This person al rates their recommendations. N	lso provides re	gular :	status reports	
Additional	States/Descriptions			(via I	riated Authority nternal Constraints)	
	[None]			and A	Applicable Events	
				[The super moderator can exercise any of the author		
Part Of	[None]	Supported Events		ity granted by the intern constraints except those which are specifically mapped to upper-manage		
	[]	SWAT		men		
		SWAT_ET_INSP_PLAN	٧			
Composed	Of	SWAT_ET_CAUSAL				
	[None]	SWAT_ET_PROC-IM	P			
				Exte	rnal Constraints	
					SWAT_CE_PPG	
_	70593 — Initial Versio	· •				
016_0	70793 — Initial Versio	n; Binding templates				

Level #		Dala Tamala	-	Version # and Dat
1		Role Templa	te	015 07070
1		Template Type		01b_07079
Name			Unique Identi	
	tion Team		SWAT_SI	P_TEAM
Purpose Partici	nates, as a group, in va	rious events of the SWAT insp	ection process.	
Comments	Participant		· ·	
		has certain minimum and max rious roles of a specific team.	kimum constrair	nts on the number of
Additional	States/Descriptions			Associated Authority
				(via Internal Constraints) and Applicable Events
	[None]			and Applicable Events
				[TBD]
Part Of		Supported Events		
	[None]			
	[rone]			
		SWAT_EA_INSP		
		SWAT_ET_INSP_I-MTC	}	
Composed	Of	SWAT_ET_CAUSAL (
SWAT_SP	,	SWAT ET PROC-IMP		
_ M	OD (1)			
	EAD (1) ROD (1N)			
IN	NSP (46) KEY (24)			
	REG (04)			
SC	CRIBE (1)			External Constraints
	ly a key inspector can			
serve in th	e role of a reader.]			SWAT_CE_PPG
	-			
Revision H	istory		<u> </u>	
A 4 C 2	10,500	4.44.4		
_	70593 — Initial Version 70793 — Initial Version			
010_0	10193 — Inilial Veision	, Dinoing templates		

Level #	-	Role Template Type	te	Version # and Date 01b_070793
Name			Unique Identi	fier
Mode	rator		_	P_TEAM_MOD
Purpose				
Manag	ges the inspection of	some artifact throughout the sta	ges of the SWA	T inspection.
have r	eceived additional to	ates with the super moderator. Meaining to quality them for moder crator) on an inspection by inspec	ating inspection	
Additional	States/Descriptions		10	Associated Authority (via Internal Constraints)
	[None]		1	and Applicable Events
				[TBD]
Part Of		Supported Events		
SWAT	_SP_TEAM	SWAT_EA_INSP		
		SWAT_ET_INSP_PLAN		
Composed	Of	SWAT_ET_INSP_OVER		
		SWAT_ET_INSP_PRÈP		
ĺ	[None]	SWAT_ET_INSP_I-MTG	}	
		SWAT_ET_INSP_FOLLO	w	
		SWAT_ET_INSP_CAUSA	T	
		SWAT_ET_INSP_PROC-	-IMP	External Constraints
				SWAT_CE_PPG
	70593 – Initial Versi	ion; 1st high level pass ion; Binding templates		

Level #	Role Templa	te	Version # and Date
2	Template Type		01b_070793
Name		Unique Identifier	
Reader		SWAT_SP_T	EAM_READ
Purpose	A A . I	Alice to a Alice to	
Comments	t to be inspected both during the overvie	ew and during the	inspection meeting.
	inspected, the reader/presenter must als	so have been one o	f the key inspectors.
Additional States/Descri	ptions	(via	ociated Authority Internal Constraints) Applicable Events
[None]		and	Applicable Events
			[TBD]
Part Of	Supported Events		
SWAT_SP_TEAM			
0 W/ 11 _ D1 _ 1 Z/ MVI	SWAT_ET_INSP_OVER		
	SWAT_ET_INSP_I-MTC	G	
Composed Of	SWAT_ET_INSP_CAUSA		
_	,	į	
[None]	SWAT_ET_INSP_PROC-	-IMP	
[None]			
		E	ernal Constraints
		Ext	ernai Constraints
			SWAT_CE_PPG
Revision History			
	Version; 1st high level pass		
01b_070793 - Initial	Version; Binding templates		

Level #		Role Templa	te		Version # and Date
2		Template Type			01b_070793
Name			Unique Ident	ifier	<u> </u>
Produc	cer		SWAT_S	P_TE	AM_PROD
Purpose Gener	ally acciete with the	inspection and makes the necessa	ary defect corre	ctions	,
Comments	any assists with the	inspection and makes the necessar	ily defect corre	CHOIL	······································
selecte	d to represent the	ee producers for a given artifact, artifact. He then coordinates, per re properly removed from the ins	forms, or other		
Additional	States/Descriptions			(via I	iated Authority nternal Constraints)
	[None]			and A	applicable Events
					[TBD]
Part Of		Supported Events			
SWA	T_SP_TEAM	SWAT_ET_INSP_OVER (optional)			
		SWAT_ET_INSP_I-MTO	3		
Composed (Of	SWAT_ET_INSP_REWO	RK		
	'NI ou ol	SWAT_ET_INSP_FOLLO	ow		
l	[None]	SWAT_ET_INSP_CAUSA	AL		
		SWAT_ET_INSP_PROC-	-IMP		
			-	Exter	nal Constraints ·
					SWAT_CE_PPG
			ĺ		
Revision Hi	story				
		sion; 1st high level pass sion; Binding templates			

Level #	Role Template		Version # and Date
2	Template Type		01b_070793
Name	_	e Identifier	
Inspector Purpose	SV	WAT_SP_TE	EAM_INSP
•	d analysis of inspection artifact and provides docum	nented findi	ngs of defects.
Comments	continue de compositation that there are two two as of	man a at a ma	
Note on the supp	porting documentation that there are two types of i	inspectors.	
Additional States/Des	criptions	(via l	ciated Authority Internal Constraints) Applicable Events
[None]			ippireubic Breise
			[TBD]
Part Of	Supported Events		
SWAT_SP_TEA	M SWAT_EA_INSP		
	SWAT_ET_INSP_OVER	ł	
Composed Of	SWAT_ET_INSP_PREP		
-	SWAT_ET_INSP_I-MTG		
SWAT_SP_INSP_K	EY SWAT_ET_INSP_FOLLOW		
SWAT_SP_INSP_R	EG SWAT_ET_INSP_CAUSAL		
	SWAT_ET_INSP_PROC-IMP		
		Exte	rnal Constraints
			SWAT_CE_PPG
Revision History			
•	!-137! 4.a 1.!-1 11		
_	ial Version; 1st high level pass ial Version; Binding templates		
	,		

Level #	Role Template	<u> </u>	Version # and Date
3	Template Type	<u></u>	01b_070793
Name Key Inspector	τ	Jnique Identifier SWAT_SP_TE	EAM_INSP_KEY
Comments	etailed analysis of inspection artifact and pro		
nonmoderator rol	es at formal inspections is eligible for training		
Additional States/Desc	riptions	(via I	ciated Authority Internal Constraints) Applicable Events
[None]			[TBD]
Part Of	Supported Events		[]
SWAT_SP_TEAM_			
	SWAT_ET_INSP_OVER (required)		
Composed Of	SWAT_ET_INSP_PREP (required)		
[None]	SWAT_ET_INSP_I-MTG (required)		
	SWAT_ET_INSP_FOLLOW (optional)	,	
	SWAT_ET_INSP_CAUSAL (required)		rnal Constraints
	SWAT_ET_INSP_PROC-II (required)		SWAT_CE_PPG
Revision History			
01a_070593 — In	itial Version; 1st high level pass itial Version; Binding templates		

Level #	Role Template		Version # and Date 01b_070793
	Template Type		010_070755
Name		Identifier	
Regular Inspector	SW	AT_SP_TE	EAM_INSP_REG
Purpose Performs analysis of inspec	tion artifacts and provides documented fin	dings of de	efects
Comments	tion artifacts and provides documented in	idings of di	
Additional States/Descriptions		(via I	ciated Authority Internal Constraints) Applicable Events
[None]			
			[TBD]
Part Of	Supported Events		
SWAT_SP_TEAM_INSP	SWAT_EA_INSP		
	SWAT_ET_INSP_OVER (optional)		
Composed Of	SWAT_ET_INSP_PREP (optional)		
[None]	SWAT_ET_INSP_I-MTG (optional)		
	SWAT_ET_INSP_FOLLOW (optional)		
	SWAT_ET_INSP_CAUSAL (optional)		
	` ′	Exte	rnal Constraints
	SWAT_ET_INSP_PROC-IMP (optional)		SWAT_CE_PPG
Revision History			
01a_070593 — Initial Versi 01b_070793 — Initial Versi			

Level #		Role Templa	te		Version # and Date
2	•	Template Type			01b_070793
Name			Unique Ident		
Scribe			SWAI_S	SP_TE	AM_SCRIBE
Purpose Takes o	detailed notes, using	g an inspection log, of all defects of	discussed at the	e inspe	ection meeting.
Comments					
		formed by clerical, administrative orming in a technical capacity.	e, secretarial, o	r supp	oort staff. This is to
Additional	States/Descriptions			(via I	iated Authority nternal Constraints)
	[None]			and A	applicable Events
					[None]
Part Of		Supported Events			
raw?	_SP_TEAM				
SWAI	_Sr_IEAW	SWAT_ET_INSP_I-	-MTG		
		SWAT_ET_CAUSA	L		
Composed	Of	SWAT_ET_PROC-	IMP		
	[None]				
			ŀ	Exter	nal Constraints
					SWAT_CE_PPG
Revision Hi	istory			•	
_		ion; 1st high level pass ion; Binding templates			

Level #		Duodust Tarrel	o.t.c		Version # and Date
1		Product Templ	ate		01b_070793
1		Template Type			010_070792
Name	<u> </u>		Unique Iden		
	table Artifact	·····	SWAT	TP_A	RT
Purpose These	nroducts are characteria	ed by all being susceptible to	the SWAT in	spectio	on process
Comments	products are characteriz	od by an boing susceptible to		Bpeeti	on process.
artifac	ts. However, standards,	on process is focused upon Acetc., exist to support a wider fore people become trained i	variety of iter	ms. Exp	
Additional	States	Descriptions		Part (Of
Needs In	spection	Product has not yet passed	l inspection.		[None]
Released		Product has passed inspe	ction and		
		can be returned into mainstream process		<u> </u>	106
				Comp	oosed Of
		1			
		 		SWA	T_TP_ART_ADA
Evolves Fro	om Events	State Transitions (Event/S	Step)	SWA	T_TP_ART_GUIDE
			• •		
SWAT_F	EA_INSP				
SWAT_E	ET_INSP_PLAN	Ì			
SWAT_E	ET_INSP_OVER	[TBD]		:	
SWAT_E	ET_INSP_PREP				
SWAT_E	ET_INSP_I-MTG			Exter	nal Constraints
SWAT_E	ET_INSP_FOLLOW				SWAT_CE_PPG
Revision Hi	story	1	<u> </u>		
04 05	0600 ****				
_	0693 — Initial Version; 1 0793 — Initial Version; I	•			
010_0/	o./J – initial veisioli, i	maing templates			

Level #		Product Templ	late	_	Version # and Date 01b_070793
-		Template Type			010_07075
Name			Unique Ide	ntifier	
Inspect	able Ada Artifact		SWAT	TP_A	RT_ADA
Purpose					
Softwa	re for delivered system	s			
Comments					
These	products are all Ada co	de modules; package specifica	tions, bodies	, or bot	h.
Additional	States	Descriptions		Part (Of
Compiles Clean		confirmed that t	not any compile-time errors		/AT_TP_ART
		i in their product.		Comp	posed Of
		1		SW	VAT_TP_ART_
		1			ADA_SPEC
	 			20	יים א מיד דאיג
Evolves Fro	m Events	State Transitions (Event/	Step)	SWAT_TP_ART_ ADA_BODY	
					~
				1	
		,			
	(TEDD)	The state of the s			
	[TBD]	[TBD]			
					10-4
				Exter	nal Constraints
				CV	AT CE DDC
) SW	AT_CE_PPG
				SW	/AT_CE_PPG_SPC
Danielan III	-to			<u>i</u>	
Revision Hi	story				
012 070	0693 — Initial Version;	1st high level pass			
	0793 — Initial Version;				

Level #				Version # and Date
		Product Temp	late	01- 070(02
3		Template Type		01a_070693
Name			Unique Identifie	
	age Specification		SWAT_TP_	ART_ADA_SPEC
Purpose	a aa amaaifiaa tiama mul	monity againt with worifying t	ha amtama dasian	
Comments	age specifications pri	marily assist with verifying t	ne systems design.	
Additional Sta	too	Descriptions	Par	rt Of
Additional Sta	ites	Descriptions	Fai	n Oi
		1		
-	[None]	[None]	'	SWAT_TP_ART_ADA
		•	Co	mposed Of
		!		
) 		
		<u> </u>		[None]
Evolves From	Events	State Transitions (Event	/Step)	
		;		
	[TBD]	[TBD]		
			Ex	ternal Constraints
			5	SWAT_CE_PPG
				WAT OF PRO ORC
				SWAT_CE_PPG_SPC
Revision Histo	. Prv		<u></u>	
ACCUSION IMBLU	L J			
01a_07069	93 – Initial Version;	lst high level pass		

Level #				Version # and Date
•		Product Temple	ate	04 050600
3		Template Type		01a_070693
Name	<u> </u>		Unique Identifier	· · · · · · · · · · · · · · · · · · ·
	ackage Body		SWAT_TP_A	RT_ADA_BODY
Purpose	Package Rody (with	the specification implied or explici	t) for product softw	are support
Comments		ine specimention implies of explicit	y for product sortw	are support.
Additional	States	Descriptions	Part	Of
	[None]	[None]	SW	/AT_TP_ART_ADA
			Comp	posed Of
		1 1		
	 -			[None]
Evolves Fr	om Events	State Transitions (Event/S	tep)	
	[TBD]	[TBD]		
			Exter	nal Constraints
			sw	AT_CE_PPG
			sw	AT_CE_PPG_SPC
Revision H	ietory			
Vealsigh U	istui y			
01a_07	70693 – Initial Vers	ion; 1st high level pass		

Level #		D 4 T	-4-		Version # and Date
2		Product Templ	ate		016 070702
2		Template Type			01b_070793
Name	· · · · · · · · · · · · · · · · · · ·		Unique Ident	entifier	
	nical Guides		SWAT_	TP_AI	RT_GUIDE
Purpose	• 1	- C * 4 - 11 * 1 *	·		5
Expla Comments		of installing, using, and mai	ntaining the A	da soi	tware product.
Expanof do	nding the types of guides ir	nspected is an ongoing area and as miscellaneous technica			
Additional	States	Descriptions		Part (Of
Spell-Checking Done		Indicates that errors detected by a spelling checker have been		SWAT_TP_ART	
		removed.	ľ	Comp	osed Of
		1 1 1		SWA	T_TP_ART_GUIDE_ USER
Evolves Fr	om Events	State Transitions (Event/Step)		SWA	T_TP_ART_GUIDE_ INSTALL
		(,	SWA	XT_TP_ART_GUIDE_ SA
		;		SWA	NT_TP_ART_GUIDE_ MISC
	[TBD]	[TBD]			
				Exter	nal Constraints
				SW	AT_CE_PPG
				SW	AT_CE_PPG_ X-TECHDOC
Revision History					
01a_070693 - Initial Version; 1st high level pass 01b_070793 - Initial Version; Binding templates					

Level #		D., 1 4 T 1.		Version # and Date
3		Product Templa	ate	010 070602
3		Template Type		01a_070693
Name			Unique Identifier	
	ical User Guide		SWAT_TP_A	RT_GUIDE_USER
Purpose	ing and supports all as	mosts of using the Ado software	dust	
Comments		spects of using the Ada software	product.	
Comments				
Additional	States	Descriptions	Part (Of
	[None]	[None]	SW	AT_TP_ART_GUIDE
		1 1 1	Comp	posed Of
		1		
		; ; ;		
				[None]
Evolves Fro	om Events	State Transitions (Event/S	tep)	[rono]
		,		
	[TBD]	[TBD]		
	,			
			Exter	nal Constraints
			SW	AT_CE_PPG
			sw	AT_CE_PPG_
]	X-TECHDOC
Revision H	istory		L	
01a_07	70693 — Initial Version	n; 1st high level pass		

Level #				Version # and Date			
2		Product Templ	ate	010 070602			
3		Template Type		01a_070693			
Name			Unique Identifier				
	ninistrator Guide		SWAT_TP_A	ART_GUIDE_SA			
Purpose	. 44						
Explains and Comments	supports all aspect	s of supporting the Ada sof	tware product.	· · ·			
Comments							
Additional States		Descriptions	Par	t Of			
		1					
[No	ne]	[None]	sv	WAT_TP_ART_GUIDE			
		1 1	Con	nposed Of			
Evolves From Eve	nts	State Transitions (Event/S	Step)	[None]			
[T	BDJ	[TBD]					
			Ext	ernal Constraints			
			S	WAT_CE_PPG			
			S	WAT_CE_PPG_ X-TECHDOC			
Revision History	Revision History						
01a_070693 — Initial Version; 1st high level pass							

Level #		Product Templ	ate		Version # and Date 01b_070793
_		Template Type			
Name			Unique Iden		
	lation Guide		SWAT_	TP_AI	RT_GUIDE_INSTALL
Purpose Evolation	ine all genects of installing	(and removing) the Ada so	ftware produc	•	
Comments		(and removing) the rada so	ttware produc		
Additional	States	Descriptions	i	Part (Of
		 -			
Approved	_By_Human_Factors_Grp	Indicates that human—fa issues have alrea addressed.	ctors related dy been	SWA	AT_TP_ART_GUIDE
		: 		Comp	osed Of
Evolves Fre	om Events	State Transitions (Event/S	itep)		[None]
	[TBD]	[TBD]			
				Exter	nal Constraints
			:	SW	AT_CE_PPG
				SW	AT_CE_PPG_ X-TECHDOC
Revision H	istory				
01a_07	70693 — Initial Version; 1st 70793 — Initial Version; Bir				

Level #		D 1 / D 1		Version # and Date		
3		Product Templ	ate	01a_070693		
		Template Type		014_070055		
Name			Unique Identifie	r		
	llaneous Technical Guide		SWAT_TP_	ART_GUIDE_MISC		
Purpose						
	ins any essential informati	on not already provided by	other technical de	ocumentation.		
Comments						
This is catego	This is essentially a catchall designation. If a technical guide does not fit under any of the other categories, it can be designated and inspected as a miscellaneous technical guide.					
Additional	States	Descriptions	Par	rt Of		
		· •				
		[None]		WAT_TP_ART_GUIDE		
	[None]	i [None]	"	WAI_II_AKI_GOIDE		
		1 1				
		1	Co	mposed Of		
		1	ļ			
		1				
 		1		[None]		
Evolves Fro	om Events	State Transitions (Event/S	Step)	[140HC]		
			ļ			
		•				
	[TBD]	[TBD]				
			j			
			10-11	ternal Constraints		
			EX	ici nai Cuisu allus		
			J			
			8	SWAT_CE_PPG		
				SWAT_CE_PPG_		
			`	X-TECHDOC		
D	•		<u></u>			
Revision H	istory					
01a 07	0693 – Initial Version; 1s	t high level pass				
J 312_0/	imital volutili, 10	Ou 10.01 bagg				

Level #		D 1	•	Version # and Date	
1	_	Product Temp	olate	01b_070793	
1		Template Type		010_0/0/93	
Name			Unique Identif		
	red Inspection Docum	entation	SWAT_TI	P_DOC	
Purpose	***		. 6.4		
Provid Comments	es a paper audit trail (of the essential functions and	events of the insp	ection process.	
All of remove	ed) must be produced	ented as "children" of this cla by some event in the inspecti re they are produced, then re	on process. These	are mandatory, and if the	
Additional	States	Descriptions	P	art Of	
	[None]	[None]		[None]	
			C	omposed Of	
				SWAT_TP_ DOC_LOG	
Evolves Fro	om Events	State Transitions (Even	t/Step)	SWAT_TP_ DOC_RPT	
•		÷	<u>:</u>		
SW	/AT_EA_INSP	[TBD]			
			E	xternal Constraints	
				SWAT_CE_PPG	
Revision Hi	story	I	k		
01a_070693 - Initial Version; 1st high level pass 01b_070793 - Initial Version; Binding templates					

Unique Identifier SWAT_TP_DOC_LOG cted items. er, customized or artifact-specific logs are Part Of
Unique Identifier SWAT_TP_DOC_LOG cted items. er, customized or artifact-specific logs are
SWAT_TP_DOC_LOG cted items. er, customized or artifact-specific logs are
cted items. er, customized or artifact-specific logs are
er, customized or artifact-specific logs are
er, customized or artifact-specific logs are
Part Of
None] SWAT_TP_DOC
Composed Of
SWAT_TP_DOC_ LOG_TRIV
(Event/Step) SWAT_TP_DOC_ LOG_PREP
÷
ГВО]
External Constraints
SWAT_CE_PPG

Level #		D 1 . T 1			Version # and Date
3		Product Templ	ate		015 070702
3		Template Type			01b_070793
Name			Unique Identi		
	Error Log		SWAT_T	P_DO	OC_LOG_TRIV
Purpose					
		type, and severity of inspect	ed items.		
the in:	defects are not discussed spection meeting by the in	during the inspection meeti spectors. They are delivered e logs also become a part of	d to the produc	ers fo	r use in correcting
Additional	States	Descriptions	1	Part (Of
		1	ŀ		
	[None]	[None]		SW	AT_TP_DOC_LOG
		1	1	Comp	osed Of
	r_et_insp_prep	State Transitions (Event/S	Step)		[None]
SWAT	r_et_insp_i-mtg				
SWA	T_ET_INSP_FOLLOW		1	Exter	nal Constraints
					SWAT_CE_PPG
Revision History					
	70693 — Initial Version; 1s 70793 — Initial Version; Bi	= = = = = = = = = = = = = = = = = = = =			

Level #		Product Tompl	nto		Version	# and Date
3		Product Templ	late		01h	070793
5		Template Type		Ì	010_	_070773
Name			Unique Identi	fier		
	ration Error Log		SWAT_T	P_DC	C_LOG	_PREP
Purpose				_		
	nontrivial defects by locat	ion, type, and severity found	during inspect	ion.		
Comments						
used (by the inspector who crea	all nontrival defects during ted them) during the inspect the compiled results given to	tion meeting. I	Defect		
Additional	States	Descriptions]	Part C)f	
	[None]	[None]	İ	SWA	AT_TP_I	OOC_LOG
	-	1				
		!	T ₀	Comp	osed Of	· · · · ·
		1				
		1				
					53.7	•
Essilva - Es		G. 4. 75	74)		[Nor	iej
Evolves Fro	om Events	State Transitions (Event/	step)			
CMATE	ET THED DOTED					
2MMI_	ET_INSP_PREP					
SWAT_	ET_INSP_I-MTG	[TBD]				
SWAT 1	ET_INSP_FOLLOW					
_			<u> </u>		•	
			'	Exterr	nal Const	raints
					SWAT_C	E PPG
						~
Revision H	istory					
∩1 ₂ ∩7	0693 – Initial Version; 1s	et high level noss				
	0793 – Initial Version; B					
010_0,	The second second of the secon	Tame tombing				

Level #		D 1 / C		Version # and Date		
2		Product Templ	ate	015 070702		
2		Template Type		01b_070793		
Name			Unique Identifie	•		
	ction Summary Reports		SWAT_TP_	DOC_RPT		
Purpose Provid	le a variety of useful sum	marized information for ma	nagement and for	archival		
Provide a variety of useful, summarized information for management and for archival. Comments						
only t		tailored to the artifacts subjormats exist (shown below). 's.				
Additional	States	Descriptions	Par	t Of		
	[None]	[None]	S	WAT_TP_DOC		
		1 1 1	Cor	nposed Of		
		1				
		1	s	WAT_TP_DOC_ RPT_S-WARE		
Evolves Fr	om Events	State Transitions (Event/	Step) S	WAT_TP_DOC_ RPT_T-DOC		
		,				
SWA	r_et_insp_i-mtg	[TBD]				
SWA	r_et_causal					
SWA	T_ET_PROC-IMP		Ext	ernal Constraints		
				SWAT_CE_PPG		
Revision H	ictory					
CEAISIOU H	natul y					
01a_070693 — Initial Version; 1st high level pass 01b_070793 — Initial Version; Binding templates						

Level #				Version # and Date			
		Product Templ	ate				
3	-	Template Type		01a_070693			
Name			Unique Identifie				
	tion Software Summary R	Report	SWAT_TP_	DOC_RPT_S-WARE			
Purpose	log a variaty of pactul appr	marizad information for m	amagamant and fa	- a-akiral			
Comments	les a variety of useful, suin	marized information for m	anagement and to	r archival.			
This s	This summary report is focused specifically on collecting data which supports the metrics developed for monitoring not only product quality but also for monitoring various characteristics of the SWAT formal inspection process itself.						
Additional	States	Descriptions	Par	rt Of			
		1					
	[None]	[None]	2	SWAT_TP_DOC_RPT			
		1	Co	mposed Of			
		1		•			
		1					
Evolves Fre	T4-	SA-A- Thomas 242 (France 416	24)	[None]			
Evolves Fr	om Events	State Transitions (Event/S	step)				
		;					
	[TBD]	[TBD]					
		}	T				
			EX	ternal Constraints			
				SWAT_CE_PPG			
Revision H	istory	<u> </u>					
Revision II	istory						
01a_07	0693 – Initial Version; 1s	t high level pass					
_		- -					

Level #		TO 1 (CT)		Version # and Date
2		Product Temp	late	010 070602
3		Template Type		01a_070693
Name			Unique Identif	ier
	ction Technical Documen	t Summary Report	SWAT_TI	P_DOC_RPT_T-DOC
Purpose				
Comments		mmarized information for m	anagement, and	for archival.
This s	ummary report is focused	d specifically on collecting da et quality but also for monito f.	ta which suppor	ts the metrics developed racteristics of the SWAT
Additional States Descriptions			P	art Of
	[None]	[None]		SWAT_TP_DOC_RPT
		1 1	C	omposed Of
		•		
		# 		
				[None]
Evolves Fre	om Events	State Transitions (Event/	Step)	(r tone)
			1	
		· ·		
	[TBD]	[TBD]		
	• •	, ,		
			E	xternal Constraints
				SWAT_CE_PPG
Revision H	istory			
	,			
01a_07	70693 – Initial Version; 1	st high level pass		

Level #		Dung day of To	m1-4-	Version # and Date
1		Product Tem	plate	01a_070693
<u>.</u>		Template Type		014_070075
Name			Unique Iden	
	tion Memorandum	<u> </u>	SWAT_	TP_MEMO
Purpose	le written announce	ments of event transitions with	In the SWAT inc	nection process
Comments		monts of event transitions with	in the SWAT insp	pection process.
details	s to formalize annou	asic "boilerplate" versions used incing what is about to happen s serve as excellent audit trails of	and to formalize	acknowledging what has
Additional	States	Descriptions		Part Of
	[None]	[None]		[None]
				Composed Of
				SWAT_TP_MEMO I-INV
Evolves Fr	om Events	State Transitions (Ever	nt/Step)	SWAT_TP_MEMO I-EXIT
		:		SWAT_TP_MEMO I-DONE
	[TBD]	[TBD]		
				External Constraints
			:	SWAT_CE_PPG
Revision H	istory			
	•	ion; 1st high level pass		

Version # and Date Level # **Product Template** 01b_070793 2 Template Type Name Unique Identifier Inspection Invitation Memorandum SWAT_TP_MEMO_I-INV Purpose Provides all participants with a written request to attend an inspection meeting. Comments These memorandums detail such information as the name of the inspected artifact, the date and time of the inspection, where the inspection will be conducted, and who to contact for further information. **Additional States Part Of** Descriptions [None] SWAT_TP_MEMO [None] **Composed Of Evolves From Events** State Transitions (Event/Step) [None] SWAT_EA_INSP SWAT_ET_INSP_I-MTG [TBD] External Constraints SWAT_CE_PPG **Revision History** 01a 070693 - Initial Version; 1st high level pass 01b_070793 - Initial Version; Binding templates

Level #		Dec dec de Terre 1	-4-	Version # and Date
2		Product Templ Template Type	ate	01b_070793
Name			Unique Identifier	L
	ction Exit Memorandum		ł -	IEMO_I-EXIT
Purpose	······································			
	<u> </u>	written acknowledgment of t	the end of an inspec	ction meeting.
Comments				1
what i	s expected from whom. A	are any action items decided lso noted are any relevant de	etails regarding (po	g and a reiteration of ssible) reinspections.
Additional	States	Descriptions	Part	Of
	[None]	[None]		SWAT_TP_MEMO
			Com	posed Of
Evolves Fr	om Events	State Transitions (Event/S	Step)	[None]
SWAT_	EA_INSP	;		
SWAT_	ET_INSP_I-MTG	[TBD]		
			Exte	rnal Constraints
				SWAT_CE_PPG
Davision VI	listom			
Revision H	ныогу			
	70693 – Initial Version; 1: 70793 – Initial Version; B			

Level #		Droduct Tomal	nto	Version # and Date
2		Product Templ Template Type	ale	01b_070793
Name	· · · · · · · · · · · · · · · · · · ·		Unique Identifier	
Inspec	tion Done Memorandum		SWAT_TP_M	IEMO_I-DONE
Purpose				
Provid	es written acknowledgeme	ent that a product was releas	sed from the inspec	tion process.
Comments				
manag		s to participants, but it is als memorandum details the re failed inspection).		
Additional	States	Descriptions	Part	Of
	[None]	[None]		SWAT_TP_MEMO
		1 1 1	Com	posed Of
_	om Events EA_INSP ET_INSP_FOLLOW	State Transitions (Event/S	Step)	[None]
			Exte	rnal Constraints SWAT_CE_PPG
_	istory 10693 — Initial Version; 1s 10793 — Initial Version; Bi	•		

Step 7. Construct Low Level Event Templates. According to the original plan, the analyst re-evaluates the process being defined and determines whether there are any advantages to introducing more detail to the process model. By doing so, some events that had previously been represented by production templates might be promoted to activities represented by management templates (with one or more supporting activities or tasks). The analyst proceeds by expanding upon the original indented event list and yielding the new list below:

```
Inspection SWAT Team Process
   Inspection Activity
      Planning
       Overview
       Preparation
       Inspection Meeting
          Review of Purpose
          Collection of Trivial Logs
          Product Inspection
          Review of Findings
          Reinspection Determination
       Rework
       Follow-up
   Causal Analysis Activity
   Inspection Process Improvement Activity
       Consensus Recommendations
       Presentation to Management
```

Default Set of Process States:

Pre-Enabled
Enabled
In-Progress
Disabled
Suspended
Cancelled
Completed

As a result of expanding the indented list, the following two templates are altered:

- SW_ET_INSP-I_MTG which had been a production template, is altered to SW_EA INSP_I-MTG, a management template.
- SW_ET_PROC-IMP which had been a production template, is altered to SW_EA_PROC-IMP, a management template.

Level #		Monocomont To-		Versi	on # and Date
3		Management Ter	nplate	010	c_070993
Name			Unique Identif	 fier	
	n_Meeting			_INSP_I-I	мтG
Purpose	- =				
	esents the actua	l inspection (by the group) of the	item to be inspe	ected.	
Comments					
Additional Sta	tes			<u>.</u>	
Entry Criteria	······································	Internal Processing	Ez	kit Criteria	
SWAT_EA_INSP::In_Progress and SWAT_EA_INSP_PREP:: Complete		Produce SWAT_TP_MEMO_I-INV SWAT_EA_INSP_I-MTG state is		SWAT_EA_INSP_I-MTG Complete	
Throughputs SWAT_TP_ ART SWAT_TP_	Supports SWAT_SP_	END [When] Produce SWAT_TP_MEMO_I- SWAT_EA_INSP_I-MTG stat Complete	-EXII C	iternal onstraints	External Constraints SWAT CE
DOC_LOG_ TRIV	TEAM_ (all)	Parent Event(s)			PPG
PREP		SWAT_EA_INSP			
SWAT_TP_DOC_RPT SWAT_TP_MEMO_I-INV I-EXIT		Child Events SWAT_ET_INSP_I-MT PURP TLOG INSP FIND REIN	G_		
Revision Histo	ry	L			
01a_07049 01b_07079	93 – Initial Vers	ion; 1st high level pass ion; Binding templates			

Level #)	. 1 . 4 .	Versio	n # and Date
2		Management Temp Template Type	plate	01c	_070993
Name		T	nique Identifie		
Inspection_Process_Improvement SWAT		SWAT_EA_I	PROC-IN	MP	
Purpose					
	the way in which	h inspections are actually conducted	•		
Comments					_
		vement efforts are not constrained to sis, and even this process are all pote			
Additional Sta	tes	<u> </u>		 .	
		•			
		<u>;</u>			
Entry Criteria		Internal Processing	D.:4	Criteria	
SWAT::In_Progress		SWAT_EA_PROC-IMP state is In_Progress Take attendance Review outstanding issues from prior process improvement meetings Solicit suggestions from attendees Organize suggestions by domain Evaluate cost/benefit Prioritize by estimated cost/benefit Investigate alternatives Compile final recommendations At end of meeting; review findings		SWAT_EA_PROC-IMP:: Complete	
Throughputs	Supports	Dismiss meeting Compile Inspection Process Impr	ovement Con	rnal straints	External Constraints
	SWAT_SP_ S-MOD	Report SWAT_EA_PROC-IMP state is Complete			SWAT CE
SWAT_TP_		Parent Event(s)	ļ		PPG
DOC_RPT	SWAT_SP_ TEAM	SWAT Child Events			
	(any)	SWAT_ET_PROC-IMP_RECO			
Revision Histo	ry				
01a_07049 01b_07079	3 - Initial Vers	ion; 1st high level pass ion; Binding templates			

As shown below, the following new task templates are added:

SW_ET_INSP_I-MTG_PURP SW_ET_INSP_I-MTG_TLOG SW_ET_INSP_I-MTG_INSP SW_ET_INSP_I-MTG_FIND SW_ET_INSP_I-MTG_REIN

and

SW_ET_PROC-IMP_RECOM SW_ET_PROC-IMP_PRESENT

Level #	Production Template Template Type		te	Version # and Date 01c_070993	
	n Meeting Purpo	Uni	Unique Identifier SWAT_ET_INSP_I-MTG_PURP		
Purpose With all in	n attendance, re	view the specific goals of this inspectio	n meeting.		
Entry Criteria	·	Internal Processing	Exit C	riteria	
SWAT_EA_INSP_I- MTG:: In_Progress		SWAT_ET_INSP_I-MTG_PURP state is In_Progress Commence when Start_Time has Passed AND Sufficient Key Inspectors Ave else Wait until sufficient key inspector OR Moderator decides to cancel If SWAT_SP_TEAM_MOD has NOT decided to cancel	ailable ection SWAT	T_ET_INSP_I-MTG_PURP::Complete OR T_ET_INSP_I-MTG_PURP::Cancel	
Products SWAT_TP_ ART	SWAT_SP_ TEAM_ MOD PROD READ INSP_ (all) SCRIBE	Briefly overview item Note applicable SWAT_CE_I State agenda SWAT_ET_INSP_I-MTG_PURP state is Complete Parent Event(s) SWAT_EA_INSP_I-MTG Child Events		raints AT_CE_PPG	
Research					
Revision Histo	•	Model (2nd pass)			

Level #		Duodenstina Thank		Version # and Date	
4		Production Temp	late	01c_070993	
Name		T	nique Identifier	· · · · · · · · · · · · · · · · · · ·	
	Meeting Log C	Collection	SWAT_ET_IN	_ET_INSP_I-MTG_TLOG	
Purpose	ll trivial error lo				
Comments	II II IVIAI CITOI IO	р.		•	
Trivial err inspection		nt those items that do not need to be	discussed before	the entire	
Entry Criteria	·	Internal Processing	Exit C	riteria	
SWAT_EA_II MTG:: In_Pi SWAT_ET_IN PURI	ogress NSP_I-MTG_ P::Complete	SWAT_ET_INSP_I-MTG_TLOG state is In_Progress For all (SWAT_SP_TEAM_INSP_I SWAT_SP_TEAM_INSP_I Collect SWAT_TP_DOC_I TRIV Confirm primary fields all values (insist on m i.e., hours spent, e Have Inspector make any necessary corrections	KEY and MTG MTG LOG_have letrics, etc.)	TLOG:Complete	
Products SWAT_TP_ DOC_LOG_ TRIV	SWAT_SP_ TEAM_ MOD PROD READ INSP_ (all) SCRIBE	SWAT_ET_INSP_I-MTG_TLOG state is Complete Parent Event(s) SWAT_EA_INSP_I-MTG Child Events	Const	amus	
Research Revision Histo					
01c_07099	3 — Extending l	Model (2nd pass)			

Level #		Production Temp	late	Version # and Date	
4	Template Type		iaic_	01c_070993	
Name Inspection	Meeting - Act		Unique Identifier SWAT_ET_IN	SP_I-MTG_INSP	
Purpose Performs a	a formal inspecti	on as a group.			
	······································				
Entry Criteria		Internal Processing	Exit C	- Criteria	
SWAT_EA_INSP_I- MTG:: In_Progress SWAT_ET_INSP_I- MTG_ TLOG:Complete		SWAT_ET_INSP_I-MTG_INSP state is In_Progress While not done SWAT_SP_TEAM_READ presents the material by advancing through it section by section SWAT_SP_TEAM_INSP_(all) provides feedback and comments based on their notes and on the current examination		SWAT_ET_INSP_I— MTG_ INSP:Complete	
Products SWAT_TP_ ART SWAT_TP_ DOC_LOG_ TRIV PREP SWAT_TP_ DOC_RPT Research	SWAT_SP_ TEAM_ MOD PROD READ INSP_ (all) SCRIBE	SWAT_SP_TEAM_SCRIBE r End while SWAT_ET_INSP_I-MTG_INSF state is Complete Parent Event(s) SWAT_EA_INSP_I-MTG Child Events	Consi	Traints AT_CE_PPG	
Revision Histo	•	Model (2nd pass)	<u></u>		

Level #	· · · ·	D 1 4	4	Version # and Date
4		Production Templ	ate	01c_070993
7	•	Template Type		010_070993
Name	ame Unique Id			
Findings	Review	<u></u>	SWAT_ET_IN	SP_I-MTG_FIND
Purpose	ith all in attanda	and the comments findings		
Comments	ith an in attenda	nce the composite findings.		
Comments				
			· · · · · · · · · · · · · · · · · · ·	
Entry Criteria		Internal Processing	Exit C	riteria
SWAT_EA_II MTG::	NSP_I-	SWAT_ET_INSP_I-MTG_FIND state is In_Progress		_ET_INSP_I-
-	ogress	Review all findings with those in	MTG_	FIND:Complete
SWAT_ET_II	•	attendance	ļ	
MTG_	42E_1—	While presenting the material, ren		
	:Complete	inspectors to follow their p to confirm nothing missed		
		Update findings (a composite vers	ion of	
		Update findings (a composite vers SWAT_TP_DOC_LOG_P	REP)	
- · · · · - ·		SWAT_ET_INSP_I—MTG_FIND		
Products	Supports	state is Complete	Const	raints
SWAT_TP_			SWA	AT_CE_PPG
ART	SWAT_SP_ TEAM		ł	
SWAT_TP_	MOD			
DOC_LOG_	PROD	Parent Event(s)		
TRĪV PREP	READ INSP	SWAT_EA_INSP_I-MTG		
11121		Child Events	1	
	(all) SCRIBE		[
Research	1		İ	
			ĺ	
Revision Histo	ry			
01c_07099	3 - Extending	Model (2nd pass)		

Level #		T) 1 / m 1		Version # and Date
4		Production Templ	ate	01c_070993
		Template Type		010_07075
Name	Unique Io			
	n Meeting Purpo	ose	SWAT_ET_INS	P_I-MTG_REIN
Purpose Review w	ith all in attenda	nce the specific goals of this inspect	ion meeting.	
Comments				
· - · · · · · · · · · · · · · · · · ·				
	· · · · · · · · · · · · · · · · · · ·			
Entry Criteria		Internal Processing	Exit Cr	iteria
SWAT_EA_INSP_I- MTG:: In_Progress SWAT_ET_INSP_I- MTG_ FIND:Complete		SWAT_ET_INSP_I-MTG_REIN state is In_Progress Remind team of reinspection criter Remind team of reinspection votin process (i.e, 1 yet vote = reins or majority, etc.) Take vote Note on SWAT_TP_DOC_RPT wh	ria MTG_ g pection	ET_INSP_I- REIN:Complete
		reinspection will be held		
		If reinspection not expected Remind group that Moder	ator can	
Products	Supports	optionally call for reinspec	tion Constr	
SWAT_TP_ ART	SWAT SP	Dismiss meeting SWAT_ET_INSP_I-MTG_REIN	SWA	r_ce_ppg
SWAT TP	TEAM MOD	state is Complete		
DOC_LOG_	PROD	Parent Event(s)		
TRÏV PREP	READ	SWAT_EA_INSP_I-MTG		
SWAT TP	INSP_ (all)	Child Events		
DOC_RPT	SCRÍBE		l	
Research	1	·		
Devicies Wist-	<u> </u>	L		
Revision Histo	гу			
01c_07099	3 - Extending	Model (2nd pass)		
		• • •		

Level #		Dundanskin II	1 - 4 -	Version # and Date
3	Production Template Template Type			01c_070993
Name		T	nique Identifier	
Inspection_Process_Improvement_Recommendations SW				OC-IMP_RECOM
Purpose				
Identify p Comments	orimary inspecti	on process problems and to identify	alternative solutio	ns.
Entry Criteria	··· 	Internal Processing SWAT_ET_PROC-IMP_RECO	Exit C	riteria
SWAT_ET_PROC-IMP: :In_Progress		state is In Progress SWAT SP S – MOD presents general data HAVE EACH IN ATTENDANC Present top 2 "Opportun Note on board/paper Prioritize entire list In priority order Discuss problem domain Discuss solution domain	neral SWAT	F_ET_PROC-IMP_ RECOM::Complete
D	10	Note top 2 or 3 most pro	mising	
Products	Supports	solutions Compile composite report of fine	Consti	raints
SWAT_TP_ DOC_RPT	SWAT_SP_S-MOD SWAT_SP	and recommendations SWAT_ET_PROC-IMP_RECO state is Complete Parent Event(s) SWAT_EA_PROC-IMP		
	TEAM_ (any)	Child Events		
Research				•
	<u></u>			
Revision Histo	93 - 2nd Pass			
016_0109	73 — ZUU F888			

Level # Version # and Date **Production Template** 3 01c 070993 Template Type Name Unique Identifier Present Process Improvement Recommendations SWAT_ET_PROC-IMP_PRESENT Present group-consensus-based recommendations on process improvement to management. Comments The specific domain of the process improvement recommendations is that of the inspection process. Although many other areas impact the inspection process, typically such external areas are harder to change. This activity typically proposes changes local to the inspection process. **Entry Criteria Internal Processing Exit Criteria** SWAT ET PROC-IMP PRESENT state is In Progress SWAT SP S-MOD: SWAT ET PROC-IMP: SWAT ET PROC-IMP Presents general trend data :In Progress PRESENT::Complete Presents overview of perceived problem areas SWAT ET PROC-IMP Presents targeted problem areas RECOM::Complete Presents overview of proposed solutions (and a handout with details, if necessary) Responds to questions (with assistance from any **Products Supports Constraints** SWAT SP TEAM MOD in attendance) SWAT_TP SWAT ET PROC-IMP PRÉSENT DOC RPT state is Complete SWAT SP Parent Event(s) S-MOD SWAT_EA_PROC-IMP Child Events SWAT SP TEAM MOD Research Revision History 01c 070993 - 2nd Pass

Step 8. Extend/Merge Existing Templates (External Constraints, Roles, Products). Before the analyst creates templates from the remaining classes, he needs (originally discussed with Company-X) to extend the initial set of templates (on the assumption that having performed more detailed analysis, other template candidates would likely become apparent).

As shown below, only one new Role template and one new External Constraint template are added. However, it became apparent to the analyst that considerably more products, or more accurately byproducts, were produced by the SWAT inspection process. The analyst found that a considerable number of checklists exist that detail Entry and Exit Criteria and that aid those involved in the formal inspection process by reminding them what types of things or actions are needed and when during the process. A total of 16 entry and exit condition checklists are used in the process. Note: The standards for checklists are defined as an external constraint, but the checklists themselves are modeled as products.

Additionally, the analyst was told that two new memorandums and a management request form were added to the inspections process. The analyst created the first version of each template as shown on the following pages.

Default Set of External Constraint States:

Compliance_Unknown <EXPORT>

Compliance_Under_Evaluation

Compliance_Achieved

Compliance_Failure

Compliance Waived

Default Set of Role States:

Available Exclusively

Available Shared

Not Available

Disabled

Suspended

Default Set of Product States:

Unauthorized

Authorized

In Progress

In Rework

Disabled

Suspended

Cancelled

Completed

Following is a list of the new templates:

- Role Template: Inspection Support Technician
- External Constraint Template: Company-X Checklist Reference Manual
- Product Template: Causal Analysis Invitation Memorandum
- Product Template: Inspection Process Improvement Invitation Memorandum

- Product Template: (Parent and 1 child) Presentation to Management Request Form
- Product Template: Entry/Exit Criteria Forms (parent)
 - Product Template: Planning Entry Criteria Checklist
 - Product Template: Planning Exit Criteria Checklist
 - Product Template: Overview Entry Criteria Checklist
 - Product Template: Overview Exit Criteria Checklist
 - Product Template: Preparation Entry Criteria Checklist
 - Product Template: Preparation Exit Criteria Checklist
 - Product Template: Inspection Meeting Entry Criteria Checklist
 - Product Template: Inspection Meeting Exit Criteria Checklist
 - Product Template: Rework Entry Criteria Checklist
 - Product Template: Rework Exit Criteria Checklist
 - Product Template: Follow-up Entry Criteria Checklist
 - Product Template: Follow-up Exit Criteria Checklist
 - Product Template: Causal Analysis Entry Criteria Checklist
 - Product Template: Causal Analysis Exit Criteria Checklist
 - Product Template: Inspection Process Improvement Entry Criteria Checklist
 - Product Template: Inspection Process Improvement Exit Criteria Checklist

Level # Version # and Date External Constraint Template 01c 070993 Template Type Name Unique Identifier Company-X Process Support Checklists SWAT CE PPG X-CHKLST **Purpose** Provide employees with process-specific checklists. Comments Typically, these checklists are of two types: entry criteria checklists and exit criteria checklist. In all cases, the objective is to see that certain minimum process constraints have been followed. Additionally, the checklists are used as an audit trail of events. Special Form Of Additional States/Description (parent) SWAT_CE_PPG [None] General Form Of **Constrained Events Constrained Throughputs** (list children) SWAT_ET_INSP_PLAN [None] [None] SWAT_ET_INSP_OVER SWAT_ET_INSP_PREP SWAT_ET_INSP_I-MTG SWAT_ET_INSP_REWORK **Constrained Supports** SWAT_ET_INSP_FOLLOW SWAT_ET_CAUSAL [None] SWAT_ET_PROC-IMP **Revision History** 01c_070993 - 2nd Pass

Level #		Dala T1.	4 -	Version # and Date
2	-	Role Templa	te	01c_070993
		Template Type		010_070555
Vame			Unique Identif	
	tion Support Techni	ician	SWAT_SP	_S-TECH
Purpose	aa administratūs ar	nd limited technical support to the	a Cunas Madasa	6
Comments	es aummisuative at	id initited technical support to th	le Super Modera	tor.
The su on occ	pport technician sh asion, attend (in a p	ould be thoroughly familiar with passive or background capacity) a	the inspection pany inspection me	rocess; and may, ceting.
Additional S	States/Descriptions		A	ssociated Authority
				via Internal Constraints) nd Applicable Events
	[None]		1 21	nd Applicable Events
			Į.	[None]
Part Of		Supported Events		• •
	[None]	CHIAT		
		SWAT		
		SWAT_ET_INSP_PLA	N	
Composed (Of	SWAT_ET_CAUSAL		
	[None]	SWAT_ET_PROC-IM	IP	
			f	
			E	External Constraints
				SWAT_CE_PPG
Revision Hi	istory			
	•			
01c_0	70993 — 2nd Pass			

Level #		Due de et Teme	1-4-	Version # and Date
2	-	Product Temp	late	010 070002
4		Template Type		01c_070993
Name		· · · · · · · · · · · · · · · · · · ·	Unique Identifi	er
	Analysis Invitation Me	emorandum	SWAT_TP	_MEMO_CAUSAL
Purpose				
	es written invitation to	a causal analysis meeting.		
Comments				
'lypica.	lly will be sent to all qu	alified persons.		
Additional	States	Descriptions	Pa	rt Of
		1 1 1		0111477 7770 1 6770 67
	[None]	[None]		SWAT_TP_MEMO
		•	Co	omposed Of
		1 1		
		1	ļ	
Evolves Fro	om Events	State Transitions (Event	t/Step)	[None]
				[]
	SWAT	[TBD]		
			E	kternal Constraints
				SWAT_CE_PPG
				· · · · · · · · · · · · · · · · · · ·
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			İ	
Revision H	istory			
01c_0	70993 - 2nd Pass			

Level #				Version # and Date
		Product Temp	plate	
2	-	Template Type		01c_070993
Name			Unique Identifier	
	s Improvement Invit	ation Memorandum	-	MEMO_PROC-IMP
Purpose	<u></u>			
Provid	es written invitation	to a SWAT inspection process	improvement meetii	ng.
Comments				
Typica	lly will be sent to all	qualified persons.		
Additional	States	Descriptions	Par	t Of
	[None]	[None]		SWAT_TP_MEMO
			Cor	nposed Of
		• •		
		1		•
Evolves Fro	Propts	State Transitions (Fuer	-4/C4-m)	
FAOIACS LL	om Events	State Transitions (Ever	it/Step)	[None]
	SWAT	[TBD]		
		, ,	l	
			Ext	ernal Constraints
				SWAT_CE_PPG
Revision H	istory			· · · · · · · · · · · · · · · · · · ·
	70993 — 2nd Pass			
				

Level #		Product Temp	late		Version # and Date		
T		Template Type			01c_071293		
Name			Unique Iden	tifier			
	gement Inspection Fo	rms	SWAT_	TP_M	GMT		
Purpose			•.•				
Comments		s to facilitate communication v	vith manageme	ent.	· · · · · · · · · · · · · · · · · · ·		
Additional	States	Descriptions		Part (Of		
	[None]	[None]			[None]		
İ		!		Com	oosed Of		
Evolves Fr	om Events SWAT	State Transitions (Event	/Step)	S	WAT_TP_MGMT_ REQUEST		
				Exter	nal Constraints		
					SWAT_CE_PPG		
Revision 1	Revision History						
	71293 — 2nd Pass						

7			T 17 4 1.D.			
Level #	Product Templ	ate	Version # and Date			
2 -		ale	01c_071293			
	Template Type					
Name	_	Unique Identifie				
Management Presentation	Request	SWAT_TP_	MGMT_PRES-REQ			
Purpose Informs management that a	set of process improvement fin	dinos are ready to	he presented			
Comments	sot of process improvement in	dings are ready to	ос ріссенси.			
Additional States	Descriptions	Par	t Of			
	•		SWAT_TP_MGMT			
[None]	[None]		- · · · · · · · · · · · · · · · · · · ·			
		Cor	mposed Of			
			•			
	1		[None]			
Evolves From Events	State Transitions (Event/S	Sten)				
Brotros 11041 Erodas	Dance Hangleons (Brend)	Д.,				
SWAT	[None]					
SWAT_ET_PROC-IMP_						
RECOM		Ex	ternal Constraints			
		S	WAT_CE_X-CHKLST			
		ľ				
Revision History						
Ma 071202 2nd Dage						
01c_071293 - 2nd Pass						
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Level #		Droduct Temp	late		Version # and Date
1		Product Temp	late		01c 071293
Name			Unique Iden	4:6	
	ction Entry/Exit Forms		SWAT		F
Purpose	onou Edity/Edit I offilis		J 3WAI_		
_	de a collection of check	lists which define entry and e	xit conditions.		
Comments					
curre	nt set of checklists addr	sts that are either support or ess events. If this changes in t EE_S,EE_T for events, sup	he future, con	sider a	second tier
Additional	States	Descriptions		Part	Of
	[None]	[None]	[None]		[None]
				SWA PL	posed Of XT_TP_EE_ AN-IN, PLAN-OUT YER-IN, OVER-OUT
Evolves Fr	om Events WAT_EA_INSP	State Transitions (Event	/Step)	PREP-IN, PREP-O I-MTG-IN, I-MTG-OUT, REWORK-IN, REWORK-OUT FOLLOW-IN FOLLOW-OUT, CAUSAL-IN, CAUSAL-OUT, PROC-IMP-IN PROC-IMP-OUT	
				Exter	nal Constraints SWAT_CE_PPG
Revision H	listory		<u>.</u>	<u> </u>	
01c_0	71293 — 2nd Pass				

Level #					Version # and Date
		Product Templ	ate		
2		Template Type			01c_071293
Name	<u> </u>	• •	Unique Ident	lifier	
	tion Planning Entry Form		1 -		E_PLAN-IN
Purpose			<u> </u>		. T
		nes whether planning entry	criteria have l	been n	net.
Comments					
All che super	ecklists, after completion a moderator to facilitate pro	nd usage, are to be forward cess management and metr	led through the ric data collect	e mod ion, re	erator to the spectively.
Additional	States	Descriptions		Part	Of
	[None]	[None]			SWAT_TP_EE
		t t		Com	oosed Of
		1 1			
		1			
Evolves Fr	om Events	State Transitions (Event/	Step)		[None]
					[2.020]
S	WAT_EA_INSP	[None]			
				Ento	mal Canatasinta
				Exter	nal Constraints
				SW	/AT_CE_X-CHKLST
Revision H	listory				
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Level #				Version # and Date	
Devel #		Product Templ	ate	version # and Date	
2			aic	01c_071293	
		Template Type			
Name			Unique Identifier		
	tion Planning Exit Form	······································	SWAT_TP_	EE_PLAN-OUT_	
Purpose			•. • • •		
Comments	es a checklist that determine	nes whether planning exit c	riteria have been i	net.	
All che	cklists, after completion a noderator to facilitate pro	nd usage, are to be forward cess management and metr	led through the mo ic data collection,	oderator to the respectively.	
Additional	States	Descriptions	Par	t Of	
	[None]	[None]		SWAT_TP_EE	
		1	Cor	nposed Of	
Evolves Fre	om Events AT_ET_INSP_PLAN	State Transitions (Event/	Step)	[None]	
		5	73-4	- I Construints	
			EX	ernal Constraints	
			s	WAT_CE_X-CHKLST	
Revision History					
01c_0	71293 — 2nd Pass				

Level #					Version # and Date
Love W		Product Temp	late		version # and Date
2		Template Type			01c_071293
Name			Unique Ident	ifier	
	tion Overview Entry Form		SWAT_1	TP_E	E_OVER-IN
Purpose					
Provide Comments	es a checklist that determi	nes whether overview entry	criteria have b	een n	net.
All che	cklists, after completion a noderator to facilitate pro	nd usage, are to be forward cess management and met	led through the ric data collecti	e mod on, re	erator to the spectively.
Additional	States	Descriptions	1	Part (Of
	[None]	[None]			SWAT_TP_EE
		! !	ŀ	Comp	osed Of
Evolves Fro	om Events WAT_EA_INSP	State Transitions (Event/	Step)		[None]
				Exter	nal Constraints
				SW	AT_CE_X-CHKLSI
·					
Revision H	istory				
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Level #					Version # and Date
		Product Temp	late		04: 074.000
2	 -	Template Type			01c_071293
Name			Unique Identi	fier	
	tion Overview Exit Form		SWAT_T	P_E	E_OVER-OUT
Purpose		·	. '4'. 1 1	_	
Comments	es a checklist that determine	ines whether overview exit	criteria nave be	en me	et.
All che	cklists, after completion a noderator to facilitate pro	and usage, are to be forward ocess management and met	ded through the ric data collection	modon, re	erator to the spectively.
Additional	States	Descriptions	. 1	Part (Of
	[None]	[None]			SWAT_TP_EE
		1 1	į.	Comp	oosed Of
Evolves Fro	om Events	State Transitions (Event)	Step)		[None]
SWA	AT_ET_INSP_OVER	[None]			
			-	Exter	nal Constraints
				SW	AT_CE_X-CHKLST
Revision H	istory	<u> </u>			· ——————
	71293 — 2nd Pass				
Revision H		<u> </u>			

Level #		Due deset The			Version # and Date
2		Product Tem		-	01c_071293
		Template Type			
Name	V D	T	Unique Idea		
Inspect Purpose	tion Preparation Entr	y Form	SWAI	TP_E	E_PREP-IN
-	es a checklist that dete	ermines whether preparation	entry criteria h	ave bee	en met.
Comments			- <u>-</u>		
All che super n	cklists, after completi noderator to facilitate	on and usage, are to be forw process management and m	arded through the tric data collection	he mod tion, re	erator to the espectively.
Additional	States	Descriptions		Part	Of
	[None]	[None]			SWAT_TP_EE
		1 1		Com	posed Of
		!			
		i !			
			 	_	
Evolves Fro	m Events	State Transitions (Eve	nt/Step)		[None]
				İ	
er.	NAT EA TAICD	[None]			
3	WAT_EA_INSP	[None]			
				Exter	mal Constraints
				SW	/AT_CE_X-CHKLS
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Level #					Version # and Date
_		Product Temp	late		04 051000
2		Template Type			01c_071293
Name		·	Unique Ident	tifier	
	tion Preparation Exit For	m	SWAT_	TP_EI	E_PREP-OUT
Purpose Provid	as a charklist that datarm	ines whether preparation ex	rit anitania have	. h	
Comments		ines whether preparation ex	di Cilicila llave	DECI	mer.
All che super 1	ecklists, after completion a moderator to facilitate pro	and usage, are to be forward ocess management and met	led through the ric data collect	e mod ion, re	erator to the spectively.
Additional	States	Descriptions		Part (Of
	[None]	[None]			SWAT_TP_EE
) !		Comp	posed Of
		1 1 1			
		! !			
Evolves Fr	om Events	State Transitions (Event/	Step)		[None]
SW	AT_ET_INSP_PREP	[None]			
		[wonej			
				Exter	nal Constraints
				SW	/AT_CE_X-CHKLST
Revision H	istory				
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Level #		D 1		Version # and Date
2		Product Templ	ate	01 - 071002
2		Template Type		01c_071293
Name			Unique Identifi	er
Inspect	ion Meeting Entry Form		_	EE_I-MTG-IN
Purpose				
	s a checklist that determi	nes whether inspection mee	eting entry criter	ia have been met.
Comments				
		nd usage, are to be forward cess management and metr		
Additional	States	Descriptions	P	art Of
		t 1		
	[None]	[None]		SWAT_TP_EE
		1 1	ł	
		1 1 4	C	omposed Of
		t t	[-
		1 1		
		1 1		
Evolves Fro	m Events	State Transitions (Event/	Step)	
	_ · · · · · · · ·	([None]
			Ì	
		,		
51	WAT_EA_INSP	[None]		
			E	xternal Constraints
		1		
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				SWAT_CE_X-CHKLST
			i	
Revision Hi	story	J		
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Level #		 		Version # and Date
		Product Temp	late	
2		Template Type		01c_071293
Name	· · · · · · · · · · · · · · · · · · ·		Unique Identifier	
Inspec	tion Meeting Exit Form		SWAT_TP_E	EE_I-MTG-OUT
Purpose			 	
Provid	es a checklist that determi	nes whether inspection me	eting exit criteria ha	we been met.
Comments				
		nd usage, are to be forward cess management and met		
Additional	States	Descriptions	Part	Of
		1		_
	[None]	[None]		SWAT_TP_EE
		1	Com	posed Of
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		1		
		1	ĺ	
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Evolves Fr	om Events	State Transitions (Event/	Step)	[None]
			İ	
SW	AT_ET_INSP_I-MTG	[None]	Į	
	-]	
			Exte	ernal Constraints
			s	WAT_CE_X-CHKLST
Revision H	listory			
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Level #				1	Version # and Date		
Devel #		Droduct Tempi	ota	Į	Version wand Dan		
2		Product Templ	aic		01c 071293		
4		Template Type		1	010_0/1293		
Name			Unique Ident	ifier			
Inspect	tion Rework Entry Form		_		E_I-REWORK-IN		
Purpose			-		<u> </u>		
_	es a checklist that determin	nes whether rework entry c	riteria have be	en me	t.		
Comments		<u> </u>					
All checklists, after completion and usage, are to be forwarded through the moderator to the super moderator to facilitate process management and metric data collection, respectively.							
Additional	States	Descriptions		Part (Of		
		! - ! 4					
	,	, ; 1	}		SWAT_TP_EE		
	[None]	[None]			2MMT_TL_EP		
		1 1					
		1	ŀ	Comr	oosed Of		
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		· 					
Evolves Fr	om Events	State Transitions (Event/	Step)		[None]		
ļ]			[2,020]		
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S.	WAT_EA_INSP	[None]	1				
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		1	ſ	Exter	nal Constraints		
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		1		c/x	AT_CE_X-CHKLST		
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Level #		Dun day of Thomas	1_4_	Vers	ion # and Date
2		Product Temp	late	01	071202
2		Template Type		1010	c_071293
Name			Unique Identif	ier	
	tion Rework Exit Form		SWAT_TI	P_EE_I-R	EWORK-OUT
Purpose					
		nes whether rework exit cr	iteria have been	met.	
Comments				•	
super i	moderator to facilitate pro	and usage, are to be forward occss management and met	ric data collectio	moderator n, respectiv	to the rely.
Additional	States	Descriptions	P	art Of	
	[None]	[None]		SWA	T_TP_EE
		1	L		
		1	ļc	Composed ()f
i		;	ł		
		1			
<u> </u>		<u> </u>			
Evolves Fr	om Events	State Transitions (Event	(Step)	IJ	None]
				•	•
i			}		
SWAT	_ET_INSP_REWORK	[None]			
		, ,			
			F	External Co	nstraints
			[SWAT C	E_X-CHKLST
					•
			}		
			Ì		
Revision H	listory				
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Level #		Product Templ	lata		Version # and Date
2		Product Temp	late		01c_071293
		Template Type			010_0/12/3
Name			Unique Ident		
	tion Follow-up Entry Form	l	SWAT_1	P_E	_I-FOLLOW-IN
Purpose	aa a ah a dhiist that data			1	4
Comments	es a checklist that determin	nes whether follow-up entr	y criteria nave	been 1	net.
All che	ecklists, after completion a moderator to facilitate pro	nd usage, are to be forward cess management and meti	led through the ic data collecti	mod on, re	erator to the spectively.
Additional	States	Descriptions		Part (Of
	[None]	[None]			SWAT_TP_EE
		1	-	Com	posed Of
Evolves Fr	om Events	State Transitions (Event/	Step)		[None]
S	WAT_EA_INSP	[None]			
			-	Exter	nal Constraints
				SW	AT_CE_X-CHKLST
Revision H	istory		L		
01c_0	71293 2nd Pass				

Level #					Version # and Date
		Product Temp	late		VIOLUI W AILU DAU
2		Template Type	<u>ato</u>	į	01c_071293
		Template Type			
Name			Unique Identif		
	ion Follow-up Exit Form		SWAT_T	P_EE	I-FOLLOW-OUT
Purpose Provide	a a chaoblist that datami	nes whether follow-up exit	anitania hassa ha		-4
Comments	s a checklist that determi	nes whether lonow-up exit	criteria nave de	en m	51.
All che	cklists, after completion a noderator to facilitate pro	nd usage, are to be forward cess management and met	led through the ric data collectio	mode on, re	erator to the spectively.
Additional	States	Descriptions	F	art (Of
	[None]	[None]			SWAT_TP_EE
			7	Comp	osed Of
Evolves Fro	et_insp_follow	State Transitions (Event/	Step)		[None]
			1	Exter	nal Constraints
				sw	AT_CE_X-CHKLST
Revision Hi	story				
01c_07	1293 — 2nd Pass				

Level #				Version # and Date
		Product Templ	late	
2		Template Type		01c_071293
		Template Type		<u> </u>
Name			Unique Identifier	
	ion Follow-up Entry Forn	n	SWAT_TP_I	EE_I-FOLLOW-IN
Purpose				
	es a checklist that determ	ines whether follow-up entr	y criteria have been	n met.
Comments				
		and usage, are to be forward occess management and met		
Additional	States	Descriptions	Par	t Of
	[None]	[None]		SWAT_TP_EE
	[•]			
			Con	
		i 1	Con	nposed Of
		·		
Evolves Fr	om Events	State Transitions (Event/	Step)	[None]
C.	WATE ITA TAKED	[None]		
3	WAT_EA_INSP	[None]		
			Ext	ernal Constraints
			}	
			j	
) s	WAT_CE_X-CHKLST
			1	
=				
Revision H	istory			
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01c_0	71293 — 2nd Pass			

				
Level #		Duadwat Tammi	242	Version # and Date
2		Product Templ	ate	01c_071293
4		Template Type		010_0/1293
Name			Unique Identifie	r
Inspec	tion Follow-up Exit Form		SWAT_TP_	EE_I-FOLLOW-OUT
Purpose				
	es a checklist that determi	nes whether follow-up exit o	criteria have been	met.
Comments				
All che super r	cklists, after completion a noderator to facilitate pro	nd usage, are to be forward cess management and metr	ed through the m ic data collection,	oderator to the respectively.
Additional	States	Descriptions	Par	rt Of
		1]	
•	[None]	[None]		SWAT_TP_EE
	•	1		
		1	Co	mposed Of
		1		
		1		
		•	į	
Evolves Fr	Provide	S4-4- (Thomas 145-11-45)	S4 \	
TAOIAER LI	om Events	State Transitions (Event/S	step)	[None]
			•	
SWAT	_ET_INSP_FOLLOW	[None]		
			<u> </u>	10 11
			EX	ternal Constraints
:		}		
			9	SWAT_CE_X-CHKLST
Devictor W	latama	<u></u>		
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Level #					Version # and Date
		Product Tem	plate		
2	Template Type				01c_071293
Name			Unique Ide	ntifier	
	on Causal Analysis	Meeting Entry Form	SWAT	TP_E	E_I-CAUSAL-IN
Purpose					
Comments	s a checklist that de	termines whether causal analy	ysis entry criteri	a have l	been met.
All chec		ion and usage, are to be forw e process management and m			
Additional S	States	Descriptions	 	Part	Of
	[None]	[None]			SWAT_TP_EE
				Com	posed Of
				1	
		1			
	-			-	
Evolves From	m Events	State Transitions (Eve	ent/Step)	1	[None]
	SWAT			[
	SWAI	[None]		İ	
		[140ле]			
				Exte	rnal Constraints
				SW	VAT_CE_X-CHKLS
Revision His	story				
	•				
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Level #		D 1	•		Version # and Date
		Product Temp	late	İ	04 054000
2		Template Type			01c_071293
Name	- 		Unique Identi	fier	
	on Causal Analysis Ex	it Form	SWAT_T	P_EE	_I-CAUSAL-OUT
Purpose					
Provide Comments	s a checklist that deter	mines whether follow-up exit	criteria have be	en me	et.
All chec		n and usage, are to be forward process management and met			
Additional S	States	Descriptions	I	Part C	Of
	[None]	[None]			SWAT_TP_EE
		t t 1	1	Comp	osed Of
Evolves Fro	m Events T_ET_CAUSAL	State Transitions (Event/	/Step)		[None]
			1	Exter	nal Constraints
				sw	'AT_CE_X-CHKLS'
Revision Hi	story				
	1293 — 2nd Pass				

Level #		Due des et Th	1-4-		Version # and Date	
2		Product Temp	late		01 - 071202	
2	Template Type			1	01c_071293	
Vame			Unique Ident	tifier		
			SWAT_	T_TP_EE_I-PROC-IMP-IN		
Purpose						
Comments		ermining whether process impro	entry c	riteria	have been met.	
All che	ecklists, after comple	tion and usage, are to be forwar te process management and met	ded through the tric data collect	e mod ion, re	erator to the spectively.	
Additional States [None]		Descriptions	Descriptions [None]		Part Of	
		[None]			SWAT_TP_EE	
		t 1		Comp	osed Of	
		:				
		· i i				
Evolves From Events		State Transitions (Event	/Step)	[None]		
		ļ			[]	
		ļ				
	SWAT	j				
		[None]				
				Exter	nal Constraints	
				SW	AT_CE_X-CHKLS	
Revision H	listory		l			
_	•					
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Level #		Product Temp	late	Version # and Date			
2	Template Type		01c_071293				
Name	<u> </u>		Unique Identif	ier			
1				TP_EE_I-PROC-IMP-OUT			
Purpose							
		ning whether process impro	vement exit crite	eria have been met.			
Comments							
All ch super	All checklists, after completion and usage, are to be forwarded through the moderator to the super moderator to facilitate process management and metric data collection, respectively.						
Additional	States	Descriptions	P	art Of			
	[None]	[None]		SWAT_TP_EE			
		t 1	C	Composed Of			
		1					
		!	ļ				
		1					
Evolves From Events		State Transitions (Event/Step)		[None]			
SWA	AT_EA_PROC~IMP	[None]					
5 111	n_mintoo mi	[None]					
			E	xternal Constraints			
				SWAT_CE_X-CHKLST			
Revision History							
01c_071293 - 2nd Pass							

Step 9. Construct Resource Templates. The analyst found that relatively few resources are needed to support Company-X's current approach to the SWAT inspection process. One meeting room has been designated for the SWAT inspection process. Aside from that, an inspection metrics database is the only other dedicated resource.

Default Set of Resource States:

Available_Exclusively
Available_Shared
Not_Available
Disabled
Suspended

Resource Template: Inspection Meeting Room

Resource Template: Inspection Metrics Database

Level # Version # and Date Resource Template 1 01a_071393 Template Type Name Unique Identifier Inspection Meeting Room SWAT_SR_MTG-ROOM Purpose Provides a room dedicated for SWAT inspection work. Comments SWAT inspection scheduling takes first priority in this room - any other use can be over-ridden if needed by the SWAT team. Typically, nonSWAT inspections also use the room on a regular (but generally nonintrusive) basis. Additional States/Descriptions **Operational Guidelines/Limits** Schedule Conflict: Indicates a state of overlapping reservations. Maximum Seating: 22 Reserved SWAT: Held for use by the SWAT inspection team. Reserved Inspection: Held for inspection use, but not SWAT. Reserved_Other: Held for noninspection use. Part Of Supported Events [None] Required Supplies/Materials **SWAT** (2) Overhead Projectors SWAT EA INSP (1) Flipchart (Paper) Composed Of SWAT_EA_INSP_I-MTG [Note: File cabinet is to remain in room for dedi-SWAT ET CAUSAL cated inspection use.] [None] SWAT_EA_PROC-IMP **External Constraints** [None] **Revision History** 01a_071393 - 2nd Pass; new details

Level #	_	Resource Template		Version # and Date 01a_071393		
•		Template Type		014_071333		
Name Inspect				entifier CSR_DB-METRIC		
Comments The da		ory for all inspection related me		`-specific data is		
Additional States/Descriptions [None]				Operational Guidelines/Limit [Currently, only the super moderator, moderators, the inspection technical support person, and man- agers have access to this repository.]		
Part Of	[None]	Supported Events SWAT_ET_INSP	Req	Required Supplies/Materia		
Composed (Of [None]	SWAT_ET_INSP_PLA SWAT_ET_INSP_REV SWAT_ET_INSP_FOR SWAT_ET_CAUSAL SWAT_EA_PROC-IN	WORK LLOW Exte	rnal Constraints		
			oi Pi m	Company-X Guidelines Security and Access ivileges" (not yet odelled as an external onstraint).]		
Revision Hi	story 1393 — 2nd Pass; nev	v details				

Step 10. Construct Research Templates. Virtually every aspect of Company-X's SWAT inspection process is governed by the manipulation of paper artifacts (such as memorandums, checklists, etc.) Consequently, the analyst has essentially been able to model all significant work represented by a product.

However, one area not currently covered by this approach occurs during the rework stage. Specifically, the producers can solicit the advice of inspectors for alternative ways to address different defects. The analyst considers this too important to overlook and decides to capture this part of the process by using a Research template.

Default Set of Research States:

Unauthorized

Authorized

In Progress

In Rework

Disabled

Suspended

Cancelled

Completed

Research Template: Inspector Recommendations

Level #		Research Temp	olate		Version # and Date
1		Template Type	, acc		01a_071393
Name	ctor Recommendations		Unique Iden		CDEC
Purpose	ctor Recommendations		SWAI_3	K_IN	S-REC
_	le producers with insights	and suggestions.			
Comments	<u> </u>	<u> </u>	·· ——	-	
Howe	ver, an inspector can offer	discussion of fixes or corre- that they have one or mor t such advice during the re	e suggestions.	ically p In sucl	prohibited. h cases, the
Additional States Descriptions			Part Of		
	[None]	1 1 1 1 1 1			[None]
) 		Comp	osed Of
		1 1 1			[None]
Evolves Fro	om Events	State Transitions (Event/	Step)		
SWAT_1	EA_INSP				
SWAT_I	EA_INSP_I-MTG	[None]			
SWAT_I	ET_INSP_REWORK				
				Exter	nal Constraints
				i	[None]
				:	
Revision H	istory				
01a_07	1393 — 2nd Pass; new deta	ils			

Step 11. Construct Internal Constraint Templates.

Default Set of Internal Constraint States: (NONE)

Following is an indented list of new internal constraint templates:

- Internal Constraint Template: Standard Constraint Templates
 - Internal Constraint Template: Commencement permission
 - Internal Constraint Template: Suspension permission
 - Internal Constraint Template: Recommencement permission
 - Internal Constraint Template: Cancellation permission
 - Internal Constraint Template: Resurrection permission
 - Internal Constraint Template: Completion permission
 - Internal Constraint Template: Override permission
 - Internal Constraint Template: Executive permission
- Internal Constraint Template: Inspection Constraint Templates
 - Internal Constraint Template: Reinspection permission
 - Internal Constraint Template: Causal Meeting Initiation permission
 - Internal Constraint Template: Process Improvement Meeting Initiation permission

Level # Version # and Date **Internal Constraint Template** 01a 071493 1 Template Type Unique Identifier Name SWAT_CI STD Standard Internal Constraint Set Provides a set of standard constraints consistent with the standard event state set. Comments This set of constraints is intended to allow those with sufficient authority the permission to "declare" state changes (typically) in events and (rarely) in throughputs and supports. The SWAT process currently limits this authority to event—based state change declarations only. Special Form Of **Constrained Throughputs Constrained Supports** (parent) [None] [None] [None] General Form Of **Constrained Events Associated Roles** (list children) SWAT_CI_STD_ SWAT_SP_S-MOD **SWAT COMM** [All permissions are potentially **SUSP** available on all events occurring within the SWAT process.] **RECO CANC RESU COMP OVER EXEC Revision History** 01a_071493 - 2nd Pass; new details

Level # Version # and Date **Internal Constraint Template** 01a_071493 Template Type Name Unique Identifier Standard Commence Permission SWAT_CI_STD_COMM Purpose Provides authority to designated roles allowing them to declare "commencement" state transitions. Comments As reflected below, this state change declaration authority is applicable to events only. Special Form Of **Constrained Throughputs Constrained Supports** (parent) [None] [None] SWAT_CI_STD General Form Of **Constrained Events Associated Roles** (list children) [None] SWAT_EA_INSP SWAT_SP_S-MOD SWAT_ET_INSP_PLAN SWAT_SP_TEAM_MOD SWAT_ET_INSP_OVER SWAT_ET_INSP_PREP SWAT_EA_INSP_I-MTG SWAT_ET_INSP_REWORK SWAT_ET_INSP_FOLLOW SWAT_ET_CAUSAL SWAT_ET_PROC-IMP_RECOM **Revision History** 01a_071493 - 2nd Pass; new details

Level #		Internal Constraint 7	[emplate	Version # and Date
2	Template Type			01a_071493
Name			Unique Identifier	
	ard Suspens	on Permission	SWAT_CI_STI)_SUSP
Purpose Provid	les authority	to designated roles allowing them to declar	nra "auanand" atata	transitions
Comments	ies authority	to designated foles allowing them to deca	are suspend state	transitions.
As ref	lected below	, this state change declaration authority is	applicable to even	ts only.
Special For (parent)	m Of	Constrained Throughputs	Constrained Sup	ports
SWAT_0	CI_STD	[None]	[None]	
General Fo		Constrained Events	Associated Roles	
[No:	nel	CWAT EA INCD	de tawe	S_MOD
[No.	ucj	SWAT_EA_INSP	SWAT_SP_S-MOD	
		SWAT_ET_INSP_PLAN	SWAT_SP_	TEAM_MOD
		SWAT_ET_INSP_OVER		
		SWAT_ET_INSP_PREP	į	
		SWAT_EA_INSP_I-MTG		
		SWAT_ET_INSP_REWORK		
		SWAT_ET_INSP_FOLLOW		
		SWAT_ET_CAUSAL		
		SWAT_ET_PROC-IMP_RECOM		
Revision H	istory			
01a_07	1493 — 2n d	Pass; new details		

Level #		Internal Constraint	[emplate	Version # and Date 01a_071493	
		Template Type		014_071473	
				ie Identifier	
Standar Purpose	d Recomm	ence Permission	SWAT_CI_STI	D_RECO	
-	s authority	to designated roles allowing them to decla	re "recommenceme	ent" state transitions.	
Comments					
As refle	cted below	, this state change declaration authority is	applicable to event	s only.	
Special Forn (parent)	n Of	Constrained Throughputs	Constrained Sup	ports	
SWAT_C	I_STD	[None]		[None]	
General For	m Of	Constrained Events	Associated Roles		
(list children		Constanted Events	Associated Roles		
[None	e]	SWAT_EA_INSP	SWAT_SP	_S-MOD	
		SWAT_ET_INSP_PLAN	SWAT SP	TEAM_MOD	
		SWAT_ET_INSP_OVER			
		SWAT_ET_INSP_PREP			
		SWAT_EA_INSP_I-MTG			
		SWAT_ET_INSP_REWORK			
		SWAT_ET_INSP_FOLLOW			
		SWAT_ET_CAUSAL			
		SWAT_ET_PROC-IMP_RECOM			
Revision His	story				
01a_071493 - 2nd Pass; new details					

Level #		Internal Constraint Template		Version # and Date 01a 071493
2		Template Type		014_071473
			Unique Identifier	
Standard Purpose	Cancela	tion Permission	SWAT_CI_STI	D_CANC
_	authorit	y to designated roles allowing them to decla	are "cancel" state t	ransitions.
Comments				
As reflect	ted belov	w, this state change declaration authority is	applicable to even	ts only.
Special Form (Of	Constrained Throughputs	Constrained Sup	pports
SWAT_CI_STD		[None]	[None]	
General Form (list children)	Of	Constrained Events	Associated Roles	3
(iist children)				
[None]		SWAT_EA_INSP	SWAT_SP_S-MOD	
		SWAT_ET_INSP_PLAN	SWAT_SP_TEAM_MOD	
		SWAT_ET_INSP_OVER	J 5 17 11 _ 51	_124 MV1_V102
		SWAT_ET_INSP_PREP		
		SWAT_EA_INSP_I-MTG		
		SWAT_ET_INSP_REWORK		
		SWAT_ET_INSP_FOLLOW		
		SWAT_ET_CAUSAL		
		SWAT_ET_PROC-IMP_RECOM		
Revision Histo	Drv			
	-	l Pass; new details		

Level #		Internal Constant T	h1-4-	Version # and Date
2		Internal Constraint Template		01a 071493
		Template Type		<u> </u>
			Unique Identifier SWAT_CI_STI	DECLI
Standard Resurrection Permission SWAT_CI_S Purpose				<u></u>
	s authorit	y to designated roles allowing them to decla	are "resurrect" stat	e transitions.
Comments				
Аз теце	ctea belo	w, this state change declaration authority is	applicable to even	is only.
Special Form (parent)	Of	Constrained Throughputs	Constrained Sup	ports
SWAT_CI	_STD	[None]		[None]
General Form (list children		Constrained Events	Associated Roles	
[None	;]	SWAT_EA_INSP	SWAT_SP	_S-MOD
		SWAT_ET_INSP_PLAN	SWAT SP	TEAM MOD
		SWAT_ET_INSP_OVER	0WIN_DI	_122 441_44102
		SWAT_ET_INSP_PREP		
		SWAT_EA_INSP_I-MTG		
		SWAT_ET_INSP_REWORK		
		SWAT_ET_INSP_FOLLOW		
		SWAT_ET_CAUSAL		
		SWAT_ET_PROC-IMP_RECOM		
		_		
Revision His	tory			
01a 0714	493 — 2nd	Pass; new details		
				

1							
Level #		Internal Constraint	lemplate	Version # and Date			
2		Template Type	- Iompiaco	01a_071493			
Name	· · · · · · · · · · · · · · · · · · ·		Unique Identifier	<u> </u>			
	ard Complet	tion Permission	SWAT_CI_STI	COMP			
Purpose Provid	ee outhorit	to designated value allowing them to deal	oro "complete" stat	a tangaitiana			
Comments	es authorny	to designated roles allowing them to decl	are complete stat	e transitions.			
As ref	lected belov	v, this state change declaration authority is	applicable to even	ts only.			
Special For (parent)	m Of	Constrained Throughputs	Constrained Sup	ports			
SWAT_0	CI_STD	[None]		[None]			
General Form Of (list children)		Constrained Events	Associated Roles				
[No:	aa)	COMAT EA INCD	CWAT CD	S MOD			
[I40]	nel	SWAT_EA_INSP	SWAT_SP_S-MOD				
		SWAT_ET_INSP_PLAN	SWAT_SP	TEAM_MOD			
		SWAT_ET_INSP_OVER	}				
		SWAT_ET_INSP_PREP					
		SWAT_EA_INSP_I-MTG					
		SWAT_ET_INSP_REWORK					
		SWAT_ET_INSP_FOLLOW	Ì				
		SWAT_ET_CAUSAL					
		SWAT_ET_PROC-IMP_RECOM					
Revision History							
01a_071493 - 2nd Pass; new details							

Level #		Internal Constraint	[emplate	Version # and Date	
2		Template Type	cinplate	01a_071493	
Name			Unique Identifier		
	ard Override	Permission	SWAT_CI_STI	O_OVER	
Purpose Provid	es authority	to temporarily override other constraints	so as to allow even	ts to proceed	
Comments	oo uutiloiity	to temporarily override other constraints	30 as to anow even	is to proceed.	
events	uthority allo to either sta from doing s	ws for overriding entry or exit conditions art or "finish" is spite of (unsatisfied) conto.	that are unsatisfied straints that would 1	, and allows normally prevent	
Special For (parent)	m Of	Constrained Throughputs	Constrained Sup	ports	
SWAT_0	CI_STD	[None]		[None]	
General Fo		Constrained Events	Associated Roles		
(nst cimate	:11)				
[No	ne]	SWAT_EA_INSP	SWAT_SP_	_S-MOD	
		SWAT_ET_INSP_PLAN			
		SWAT_ET_INSP_OVER			
		SWAT_ET_INSP_PREP			
		SWAT_EA_INSP_I-MTG			
		SWAT_ET_INSP_REWORK			
		SWAT_ET_INSP_FOLLOW			
		SWAT_ET_CAUSAL			
		SWAT_ET_PROC-IMP_RECOM			
Revision H	istory	<u> </u>	<u> </u>		
01a_07	1493 — 2nd i	Pass; new details			

Level #		Internal Constraint 7 Template Type	[emplate]	Version # and Date 01a_071493	
Name		1021pare 13pe	Unique Identifier		
	rd Executiv	ve Permission	SWAT_CI_STI	EXEC	
Purpose					
	es authorit	y to permanently override constraints.			
Comments Where allows	as override those cons	authority allows for essentially ignoring ce traints to be permanently declared "satisfie	ertain constraints, e ed."	xecutive authority	
Special For (parent)	m Of	Constrained Throughputs	Constrained Supports		
SWAT_C	CI_STD	[None]	[None]		
General For (list childre		Constrained Events	Associated Roles		
[Nor	ne]	SWAT_EA_INSP	SWAT_SP	_S-MOD	
		SWAT_ET_INSP_PLAN			
		SWAT_ET_INSP_OVER			
		SWAT_ET_INSP_PREP			
		SWAT_EA_INSP_I-MTG			
		SWAT_ET_INSP_REWORK			
		SWAT_ET_INSP_FOLLOW			
		SWAT_ET_CAUSAL			
		SWAT_ET_PROC-IMP_RECOM			
Revision H	lata				
	•	l Pass; new details			

Level # Version # and Date **Internal Constraint Template** 01a_071493 1 Template Type Name Unique Identifier **Inspection Extended Constraint Set** SWAT_CI_INS Provides a set of extended constraints for mapping inspection-specific authorities. Comments This set of constraints provides a variety of authorities which (when coupled with roles) represent various discretionary decisions that can be made. Special Form Of **Constrained Throughputs Constrained Supports** (parent) [None] [None] [None] General Form Of **Constrained Events Associated Roles** (list children) SWAT_CI_INS_ SWAT_SP_S-MOD **SWAT** REIN SWAT ET CAUSAL **CAUS** SWAT_EA_PROC-IMP **PRIM Revision History** 01a_071493 - 2nd Pass; new details

Level #		Internal Constraint	Template	Version # and Date 01a_071493
2		Template Type		$\begin{vmatrix} 01a_{-}0/1493 \end{vmatrix}$
Name		Unique Identifier	*	
	Reinspection Declaration Authority SWAT_CI_I			
Purpose	authorit	y to declare that a reinspection is necess		
Comments	authorn	y to declare that a remspection is necess	ary.	
Special Form (parent)	Of	Constrained Throughputs	Constrained Su	pports
SWAT_CI	_INS	[None]		[None]
General Forn (list children)		Constrained Events	Associated Roles	3
[None]	SWAT_EA_INSP	SWAT_SP_S-	-MOD
		SWAT_EA_INSP_I-MTG	SWAT_SP_TE	AM_MOD
		SWAT_ET_INSP_REWORK	SWAT_SP_TE	AM_INSP_KEY
		SWAT_ET_INSP_FOLLOW	SWAT_SP_TE	AM_INSP_REG
			SWAT_SP_TE	AM_INSP_READ
			SWAT_SP_TE	AM_INSP_PROD
Revision Hist	torv	<u> </u>		
	~4 J			
01a_0714	93 - 2nd	Pass; new details		



Level #		Internal Constraint Template Type	Template_	Version # and Date 01a_071493		
Name Inspection Extended Constraint Set Purpose			Unique Identifier SWAT_CI_INS			
Provides a set of extended constraints for mapping inspection-specific authorities. Comments This set of constraints provides a variety of authorities which (when coupled with roles) represent various discretionary decisions that can be made.						
Special Form Of (parent) [None]		Constrained Throughputs [None]	Constrained Supports [None]			
General Form Of (list children) SWAT_CI_INS_ REIN CAUS PRIM		Constrained Events SWAT SWAT_ET_CAUSAL SWAT_EA_PROC—IMP	Associated Roles SWAT	_SP_S-MOD		
Revision History 01a_071493 — 2nd Pass; new details						

Level #	Internal Constraint Template Type	Template	Version # and Date 01a_071493	
Purpose	ting Declaration Authority thority to declare that a causal analysis meeting	Unique Identifier SWAT_CI_INS_CAUS ting is necessary.		
Special Form Of (parent) SWAT_CI_IN	Constrained Throughputs [None]	Constrained Sup	oports [None]	
General Form Of (list children) [None]	SWAT_EA_INSP SWAT_EA_INSP_I-MTG SWAT_ET_INSP_REWORK SWAT_ET_INSP_FOLLOW SWAT_ET_CAUSAL	Associated Roles SWAT_SP_S- SWAT_SP_TE SWAT_SP_TE	MOD	
Revision History 01a_071493 -	- 2nd Pass; new details			

Version # and Date Level # **Internal Constraint Template** 01a 071493 1 Template Type Unique Identifier Name SWAT CI INS **Inspection Extended Constraint Set** Purpose Provides a set of extended constraints for mapping inspection-specific authorities. Comments This set of constraints provides a variety of authorities which (when coupled with roles) represent various discretionary decisions that can be made. Special Form Of Constrained Supports **Constrained Throughputs** (parent) [None] [None] [None] General Form Of Constrained Events Associated Roles (list children) SWAT_SP_S-MOD SWAT_CI_INS_ **SWAT REIN** SWAT_ET_CAUSAL **CAUS** SWAT_EA_PROC-IMP **PRIM Revision History** 01a_071493 - 2nd Pass; new details

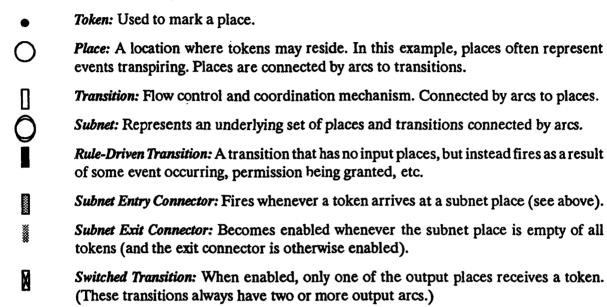
Level # Version # and Date **Internal Constraint Template** 01a_071493 Template Type Name Unique Identifier Inspection Process Improvement Meeting Declaration Authority SWAT_CI_INS_PRIM Provides authority to declare that a SWAT inspection process improvement meeting is necessary. Comments Note: The current policy states that you need three key inspectors to agree that a process improvement meeting should be scheduled. Such meetings can also occur at the request of either the super moderator or any of the moderators. Special Form Of **Constrained Throughputs Constrained Supports** (parent) [None] [None] SWAT_CI_INS **Constrained Events** General Form Of **Associated Roles** (list children) [None] SWAT_EA_INSP SWAT_SP_S-MOD SWAT_SP_TEAM_MOD SWAT_EA_INSP_I-MTG SWAT_EA_PROC-IMP SWAT_SP_TEAM_INSP_KEY **Revision History** 01a_071493 - 2nd Pass; new details

Step 12. Bind All Throughput/Support/Constraint Templates to Event Templates. Binding the templates would proceed as it did in Step 6 when external constraints, roles, and products were bound to the events. To avoid reproducing over 100 example templates, explicit examples of this second-pass binding are not shown. However, the resulting templates would be very similar to the current set: the exception would be references to the extended product, role, and external constraints and to the new resources, research, and internal constraint templates.

Step 13. Evaluate Template Set and Improve Clarity/Simplicity. At this step, the process analyst reviews the templates and edits them to improve clarity and simplicity. Clarity is improved by assuring deliberate and consistent use of naming conventions, indentation conventions, and logical flow constructs and, as discussed in Section 3, by reducing redundancy.

You can often improve simplicity by removing excess information. In many cases, this results in removing excessive information from within fields. In some cases, however, a reviewing of a collection of templates may yield several templates that can be removed altogether (with a corresponding removal of references to those templates from other templates). For example, the process analyst might elect to remove the two "resource" templates since they do not make a substantive contribution to the general process model.

Step 14. Derive Petri Net Representation of Process Dynamics. As the final step in this example, the process analyst uses the templates to facilitate the construction of a Petri net model which represents the SWAT inspection process. The following Petri net involves a few extensions to facilitate decomposition of one otherwise rather complex diagram into a collection of diagrams that are easier to depict and discuss. (If you are unfamiliar with the principles of Petri nets, review the Petri net material near the end of Section 5.)



Arc: Connects places to transitions, and vice versa.

Since Petri nets are especially useful for capturing relationships between events, this example is derived almost entirely from the event templates constructed above. Using those templates as reference, the following net can be interpreted as follows. First, in Figure A-1 note that place p1-2 has a token, signifying that the necessary material to support the SWAT inspection program is available. Since p1-1 does not have a token, t1-3 is not enabled. However, when t1-1 fires (signifying that the vice president (VP) has given permission for the SWAT inspection process to commence), a token appears at p1-1. Since all the input places to t1-3 have tokens, t1-3 is enabled and fires, placing a single token in each of its output places. In this case, p1-3 is the only output place. While a token exists at p1-3, the subnet it represents (essentially, the entire SWAT program) is active. Note that t1-4 remains disabled until t1-2 fires (signifying that the VP has requested the SWAT inspection process cease). When t1-4 fires, the token disappears from p1-3 and a token appears at p1-4 (signifying the SWAT process has halted). The t1-5 can then fire, and a token appears at p1-2, indicating that once again, SWAT inspection support material is ready, but that VP permission is needed before the process can (re)execute.

The next diagram (Figure A-2) is a simple subnet that is itself composed to two subnets and models the task template labeled SWAT (version number $01a_070493$). When a token arrives at place p1-3 (above), the convention in this example is that it causes t2-1 to fire, thereby causing tokens to appear at p2-1, p2-2, and p2-3. Note that even while tokens remain in these places, t2-2, because it is a subnet exit, is not enabled unless (as described in the key above) p1-3 is empty of tokens. In other words, so long as VP permission has not been rescinded, the process improvement, causal analysis, and inspection activities can all continue in parallel. However, when VP permission is removed, t2-2 fires, and tokens are removed from p2-1, p2-2, and p2-3.

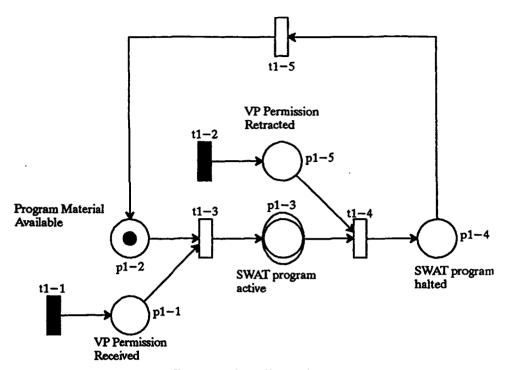


Figure A-1. SWAT Inspection Process

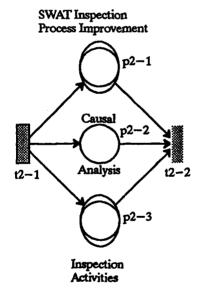


Figure A-2. SWAT Program Active

The subnet p2-1 is expanded in Figure A-3 and depicts a rendition of the events detailed on templates SWAT_EA_PROC_IMP (version 01c_070993), SWAT_ET_PROC_IMP_RECOM (version 01c_070993), and SWAT_ET_PROC_IMP_PRESENT (version 01c_070993). Again, when a token arrives at p2-1, the subnet causes transition t3a-1 to fire and a token to appear at p3a-1. The t3a-6 fires and a token appears at p3a-6 (and disappears from p3a-1). As long as t3a-8 does not become enabled by a token departing from subnet place p2-1 (above), then only the firing of t3a-7 (indicating that a meeting is being held) can cause the token to be removed from p3a-6. However, t3a-7 cannot fire until t3a-5 fires and places a token in p3a-5 (indicating that a moderator has scheduled the meeting). The firing of t3a-7 causes a token to appear at p3a-4 indicating the meeting is being

held. The t3a-4 fires and the resulting token at p3a-3 indicates that there is typically an interval between when the process improvement meeting has been held and when the results can be reported to management. A token at p3a-2 (after the firing of t3a-3) represents the meeting in which findings are presented to management. t3a-2, and then t3a-6 fire, resulting in a token appearing at p3a-6. In this "marking," the net is once again ready for the moderator to schedule a meeting, and this activity can continue as long as a token remains in place p2-1.

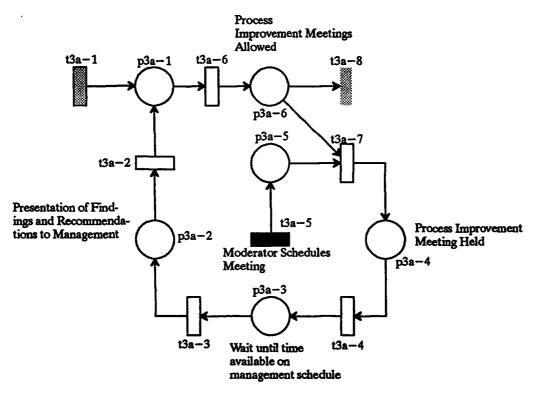


Figure A-3. SWAT Inspection Process Improvement

The subnet p2-3 (Figure A-4) represents the inspection meeting activity depicted by the following templates:

- SWAT_EA_INSP (version 01b_070793)
- SWAT_ET_INSP_PLAN (version 01b_070793)
- SWAT_ET_INSP_OVER (version 01b_070793)
- SWAT_ET_INSP_PREP(version 01b_070793)
- SWAT_EA_INSP_I-MTG (version 01c_070993)
- SWAT_ET_INSP_I-MTG_REIN (version 01c_070993)
- SWAT_ET_INSP_ REWORK (version 01b_070793)
- SWAI_ET_INSP_FOLLOW (version 01b_070793)

The expanded representation of that net is shown in Figure A-4. When a token arrives at p2-3, t3b-2 fires, leaving just one of three input places to t3b-4 without a token (p3b-2). The firing of t3b-1 (representing the arrival of something to be inspected) causes a token to appear in p3b-2, thus enabling t3b-4. After this transition fires, a token appears at p3b-4 to represent the planning task, which is then followed by the overview task.

Note that when t3b-6 fires, tokens appear at five separate places. These places represent five different people performing the preparation task prior to attending the inspection meeting. When these inspectors are done, t3b-7 fires and a token arrives at p3b-11 which represents the occurrence of the inspection meeting. Next t3b-8 fires, and a token appears at p3b-12. This represents the original producer(s) correcting defects detected and reported by the inspection process. When rework is complete, t3b-9 fires and places a token at p3b-13 indicating follow-up work by the moderator. At this point, the moderator makes a final decision whether or not a reinspection meeting is needed. As represented by the switch transition, t3b-10, a token will either appear back at p3b-11 or, if a reinspection is not needed, at p3b-1. As with the other subnets, this subnet continues to remain ready and executing until the subnet exit connector (t3a-8) fires and removes the token from p3b-1 and (in this example) permanently prevents further execution of this subnet.

Throughout this example, discussion of time has been deferred in the interests of reduced complexity. However, it is comparatively easy to construct timed Petri nets. Time can be associated with either transitions or with places but never (for mathematical reasons) with both. Time associated with transitions causes transitions to wait, after being enabled, for the defined amount of time before they fire. When associating time with places (as would likely be done in an expanded version of this example) tokens carry an attribute that determines whether they are available or unavailable. Unavailable tokens cannot enable transitions. When a token appears at a place, it is always tagged as unavailable. It remains unavailable until the determined amount of time for that place has transpired, at that point the token becomes available. In this example, p3b-6 might have an associated time of four hours (indicating it is expected to take that inspector four hours to complete their preparation). The p3b-7 might have a time of 8 hours; p3b-8, 6 hours; p3b-9, 15 hours; and p3b-10, 12 hours. If this were the case, 15 hours after t3b-6 fired, t3b-7 would fire. The firing of t3b-7 would always occur after the maximum of the times associated with its input places, as that would be the amount of time required for the last token (in this case, at p3b-9) to change from unavailable to available, thereby enabling t3b-7.

Although a thorough discussion of Petri nets is well beyond the scope of this Guidebook, it is important to note that one of the key advantages to Petri net models is their ability to model the dynamic or behavioral characteristics of the processes they represent. The ability to gain dynamic insights is typically completely absent from static process representations (i.e., any representation that cannot actually be executed). If dynamic process insights are important, it is highly recommended that the field of Petri nets be given further study.

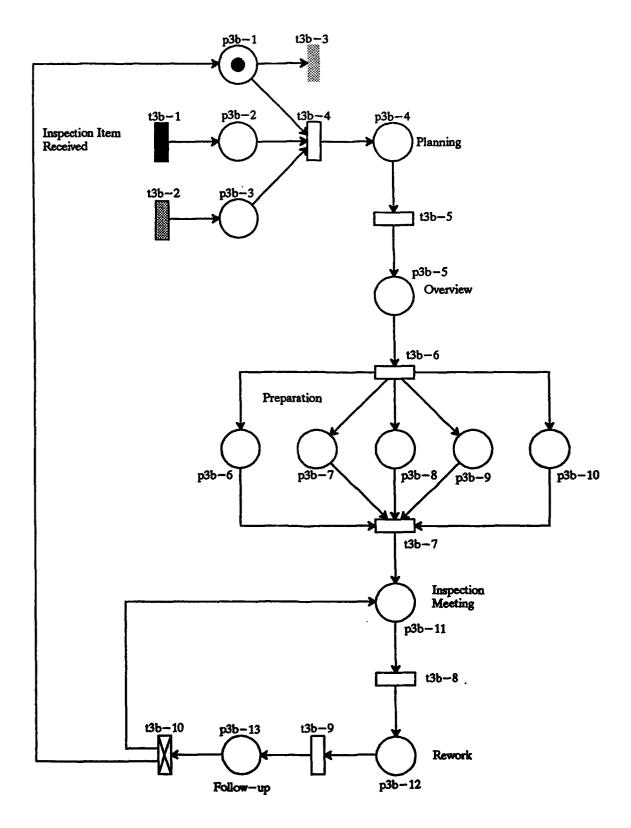


Figure A-4. Inspection Activities

APPENDIX B. ETVX EXAMPLE

The ETVX example is based on the following sample. The ETVX paradigm is a procedural formalism for representing activities and relationships within PPA. An ETVX box represents the concept that at any level of abstraction a work activity must have entry (E) and exit (X) criteria, some task (T) to be done, and some means or collection of means for performing validation (V).

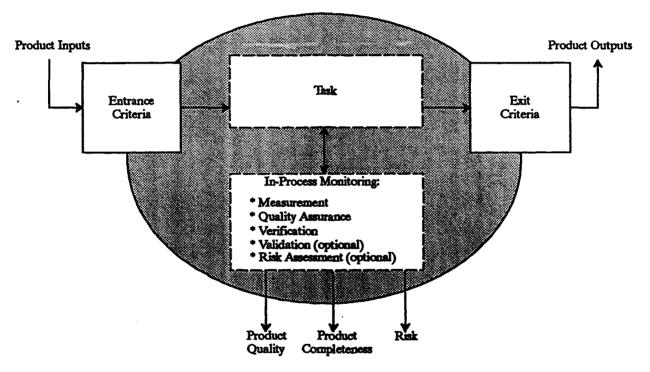


Figure B-1. ETVX Diagram

You archive hierarchical decomposition in ETVX by "exploding" the task (T) component of an activity and showing the subactivities (each in ETVX form) of which it is comprised. (Similarly, any subactivity can also be further decomposed, as necessary.) Additionally, the ETVX model does not imply that all activities or tasks in succeeding stages wait for completion of the preceding stages. Later stages may function (that is, activities occurring) concurrently with preceding stages.

You should note that the ETVX approach does not yield an interconnected diagrammatic representation of the system being modeled. Instead, ETVX depicts each of the four subcomponents that constitutes an activity. In the comparative example section, multiple ETVX activities are shown within a loose network of interconnecting lines. These directed lines should improve your interpretation of this particular example, but such a diagram is not typical of the traditional ETVX model.

When using the templates, E is the Entry Criteria and X is the Exit Criteria on the Event template. Use the parent/child relations on the template to define ETVX decomposition. Validation can best

be captured by defining a set of events that are explicitly intended for performing validation, and then heuristically asserting that all events in a given model must, within their internal processing, invoke one or more events from the validation event tree. Internal Processing, also on the Event template, maps to the tasks (T) in ETVX, and the Supporting Events from the Process template explicitly describes the tasks in ETVX. Even though the templates contain all of the information for ETVX, it is important to remember that ETVX is not an operational representation; ETVX's usefulness comes from its conceptual presentation for the process definition.

ETVX is good for defining the high level organizational process since it is less formal than other models which results in greater flexibility for change as your understanding of the process grows. ETVX can also be used for defining a process in an environment where management is not willing to support the process control of a well defined process. ETVX is a good process representation when parts of the process (especially low level events defined in more detail) are intended to be automated. Because ETVX has a hierarchical presentation mechanism essential for representing large and complex processes, it well represents such processes, but lacks the formality of other models.

B.1 APPROACHES

The general approach for generating an ETVX diagram from the process definition template set is to run down the event meta-class template and collect the templates. Try to form the event structure tree from the event related indented list. Then use the tree as a map to fill in the ETVX diagrams one by one. To fill each ETVX, use the cross reference fields to get the information for validation represented as event and constraints that use a checklist to validate the inspection. Overall, there are 17 ETVX diagrams shown in the next section. The sequence follows the number on the left of the event's name in Figure B-2.

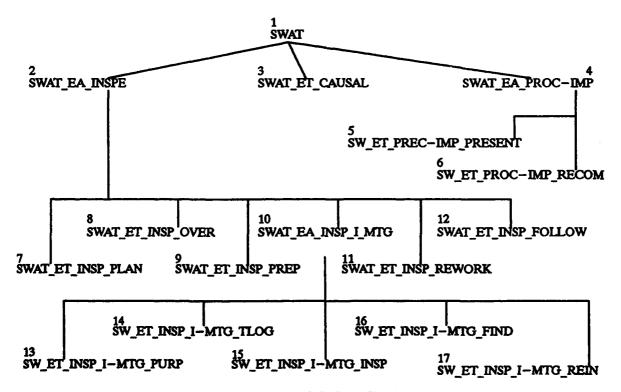


Figure B-2. Parent-Child Event Tree Structure

B.2 ETVX PRESENTATION OF INSPECTION PROCESS

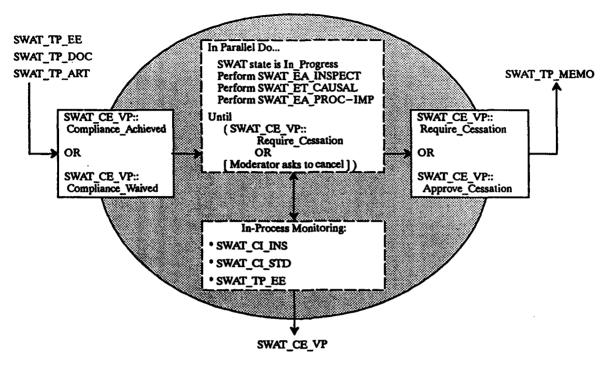


Figure B-3. ETVX Diagram 1: SWAT

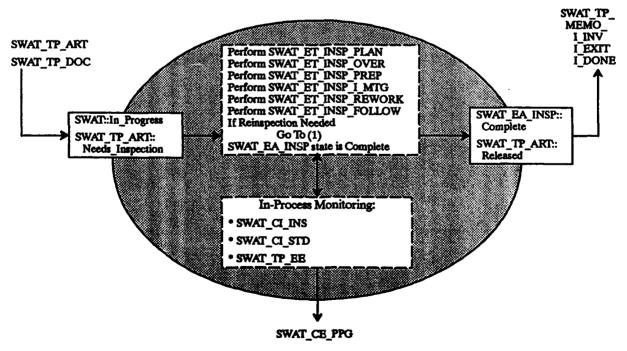


Figure B-4. ETVX Diagram 2: SWAT_EA_INSP

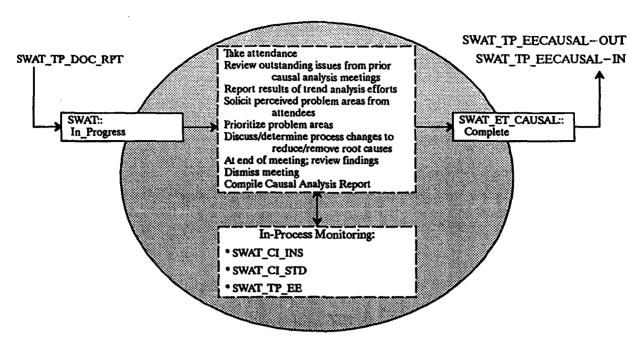


Figure B-5. ETVX Diagram 3: SWAT_ET_CAUSAL

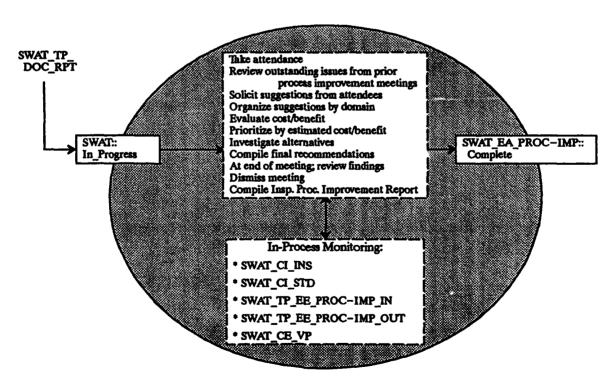


Figure B-6. ETVX Diagram 4: SWAT_EA_PROC-IMP

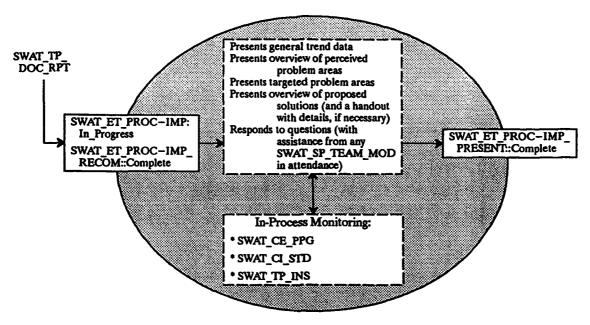


Figure B-7. ETVX Diagram 5: SW_ET_PREC-IMP_PRESENT

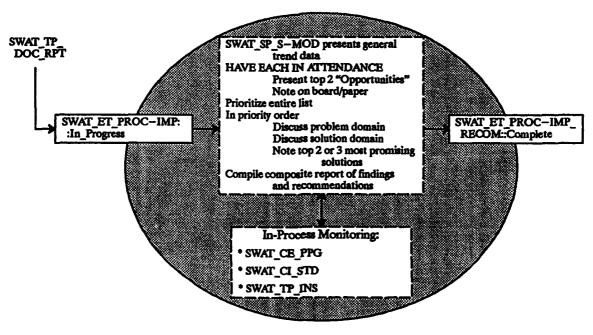


Figure B-8. ETVX Diagram 6: SW_ET_PROC-IMP_RECOM

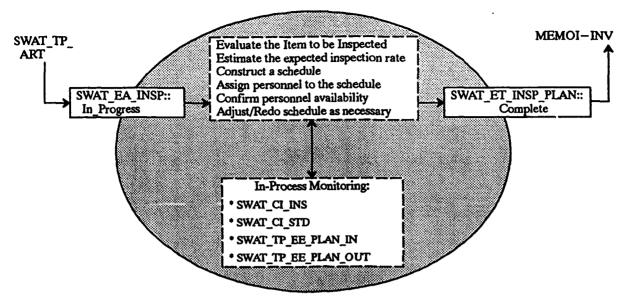


Figure B-9. ETVX Diagram 7: SWAT_ET_INSP_PLAN

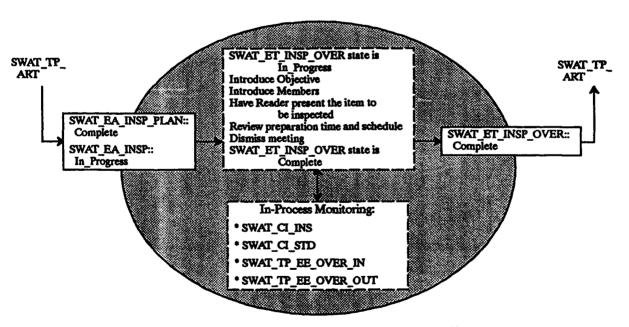


Figure B-10. ETVX Diagram 8: SWAT_ET_INSP_OVER

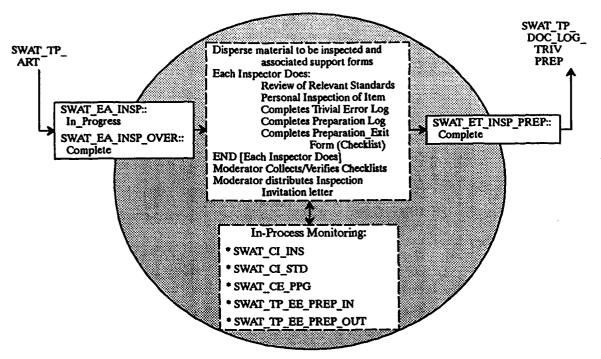


Figure B-11. ETVX Diagram 9: SWAT_ET_INSP_PREP

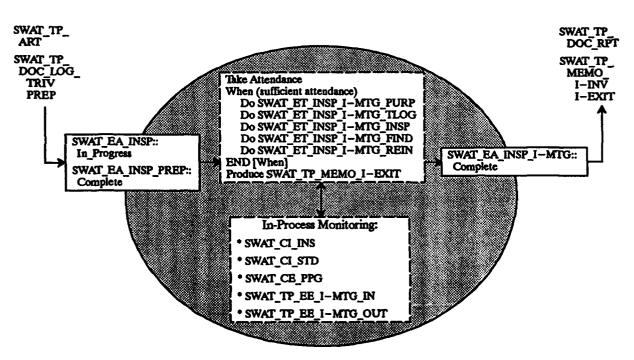


Figure B-12. ETVX Diagram 10: SWAT_EA_INSP_I_MTG

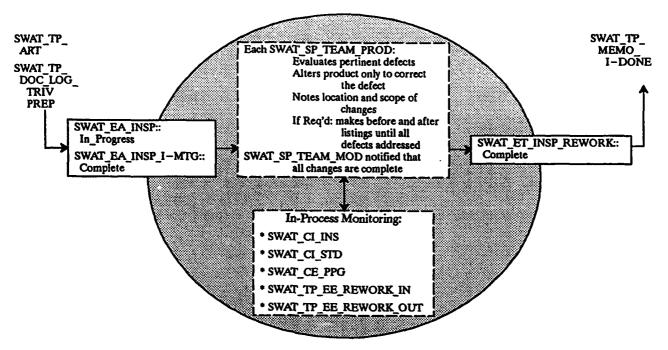


Figure B-13. ETVX Diagram 11: SWAT_ET_INSP_REWORK

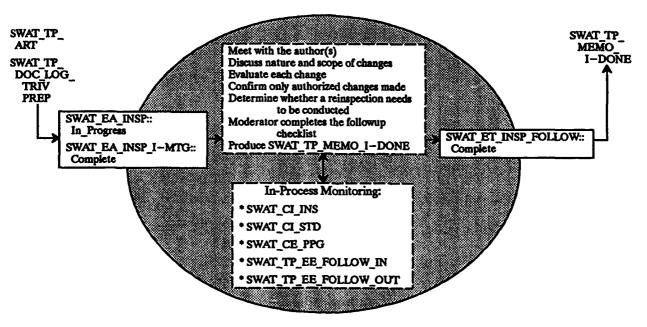


Figure B-14. ETVX Diagram 12: SWAT_ET_INSP_FOLLOW

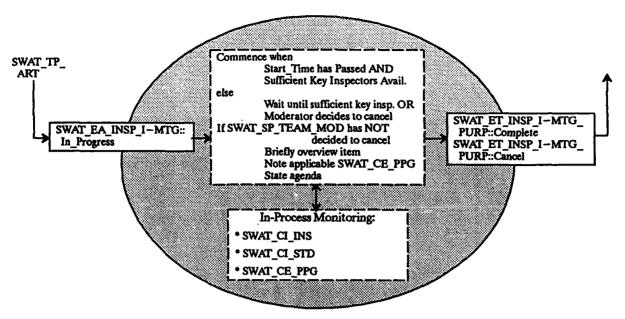


Figure B-15. ETVX Diagram 13: SW_ET_INSP_I-MTG_PURP

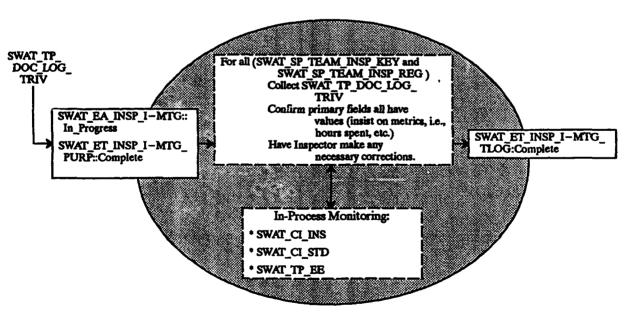


Figure B-16. ETVX Diagram 14: SW_ET_INSP_I-MTG_TLOG

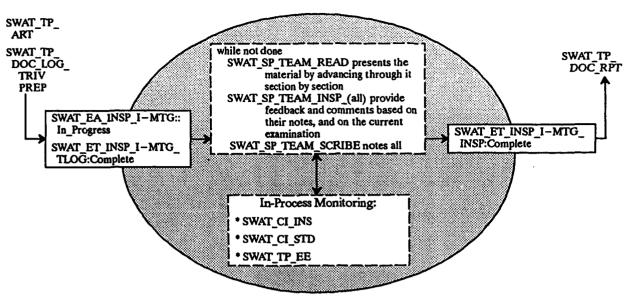


Figure B-17. ETVX Diagram 15: SW_ET_INSP_I-MTG_INSP

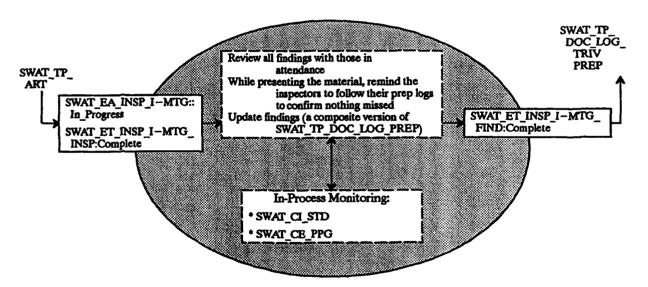


Figure B-18. ETVX Diagram 16: SW_ET_INSP_I-MTG_FIND

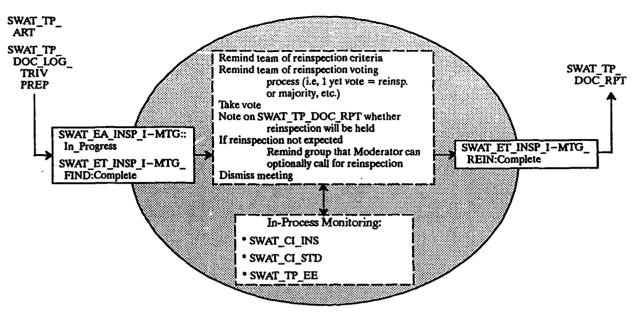
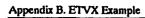


Figure B-19. ETVX Diagram 17: SW_ET_INSP_I-MTG_REIN



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APPENDIX C. SADT EXAMPLE OF SWAT PROCESS

When applying the SADT to software systems, the overall approach consists of:

- Identifying activities.
- Identifying the inputs and outputs of those activities.
- Identifying factors that constrain the activities.
- Identifying resources or materials that support the activities (Marca and McGowan 1988).

As Figure C-1 depicts, an activity is represented diagrammatically as a box. Inputs to an activity are labeled arrows arriving at the left side of the box. Outputs from an activity are labeled arrows departing from the right side of the box. Constraining influences are labeled arrows arriving at the top of the box, and enabling mechanisms are labeled arrows arriving at the bottom of the box.

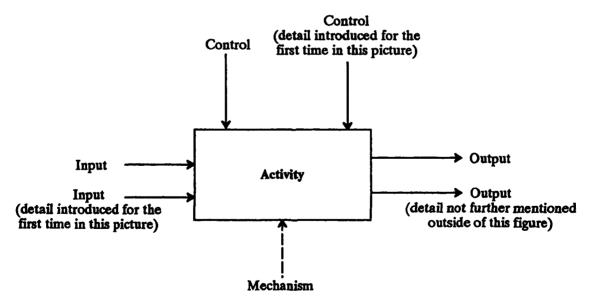


Figure C-1. SADT Diagram

The outputs from one box may be the inputs, controls, or enabling mechanisms for any other box (including, in rare cases, itself). Boxes are all named, and all arrows carry labels. Arrows are allowed to be split into multiple branches or join to combine multiple branches into one. Any box can be decomposed into any number of subboxes. These, in turn, can be decomposed. You can continue such decomposition until the necessary level of detail has been achieved. Inputs, outputs, and controls

define the interfaces between boxes, and enabling mechanisms allow controlled mixing of subjects. When a box is "exploded" to yield a new subordinate diagram, the box and diagram boundaries must match.

Commonly, it is the throughputs from the templates that are modeled in SADT as arrows arriving at the left side of a box and departing from the right side of a box. Constraints (especially external constraints) are modeled as "control" arrows arriving at the top of an SADT box. The support templates (roles and resources) can be used (from the event perspective) to represent the enabling mechanisms. Further, SADT also allows for capturing a considerable amount of text information, so the comment field and other relevant information can also be ported across.

SADT is perhaps the most popular process notation being used to date. It has been widely used for software system design, and there are a number of automated tools available on the market which support the technique. SADT is capable of being used for large scale process definition, but SADT is still not formal enough. For example, an SADT link can only carry the syntactic structure of the process information, but it cannot carry the semantics of the enactment. For SADT to be enactable, a process engineer must define the type of link on the SADT diagram then implement the semantics of the link. Along with the SADT diagram, the process engineer should also use the data dictionary for implementing enactment. Other SADT limitations include the number of blocks in a diagram along with the difficulty of representing the concept of role play for a process. However, SADT can be relatively easy to use for defining large processes, since it is capable of representing higher level abstraction and process decomposition structure.

C.1 SADT EXAMPLE

The SWAT process has been modeled as a four level (0-3) event tree in the process template in Appendix A. As shown in Figure C-2, the SWAT is the root process; the templates are translated to SADT according to the approach listed in Section 5. In the SADT example, there are five SADT diagrams, as they are marked in the Figure C-2. Figure C-3, is the SADT Diagram0 in the event tree. It is the top level of the event tree. Figure C-4 SADT Diagram1, Figure C-5, is the SADT Diagram2, Figure C-6 is the SADT Diagram3, and Figure C-7 is the SADT Diagram4.

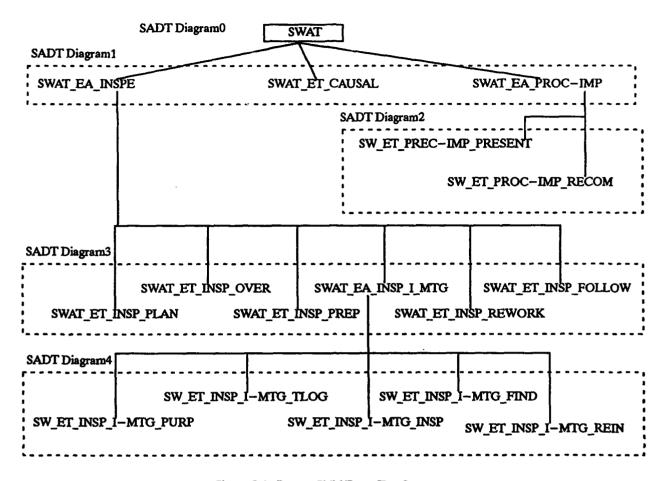


Figure C-2. Parent-Child Event Tree Structure

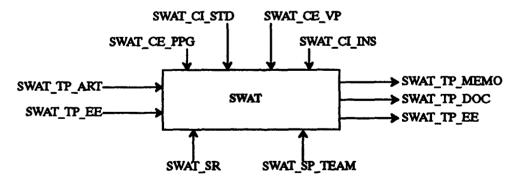


Figure C-3. SADT Diagram 0: SWAT

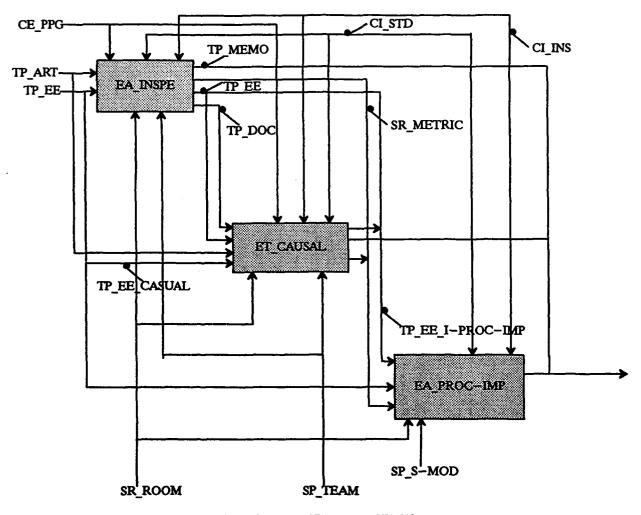


Figure C-4. SADT Diagram 1: SWAT in zoom out

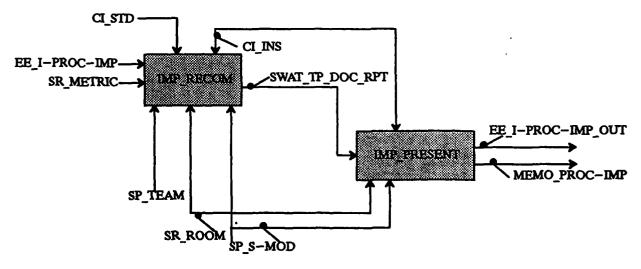


Figure C-5. SADT Diagram 2: SWAT_EA_PROC-IMP

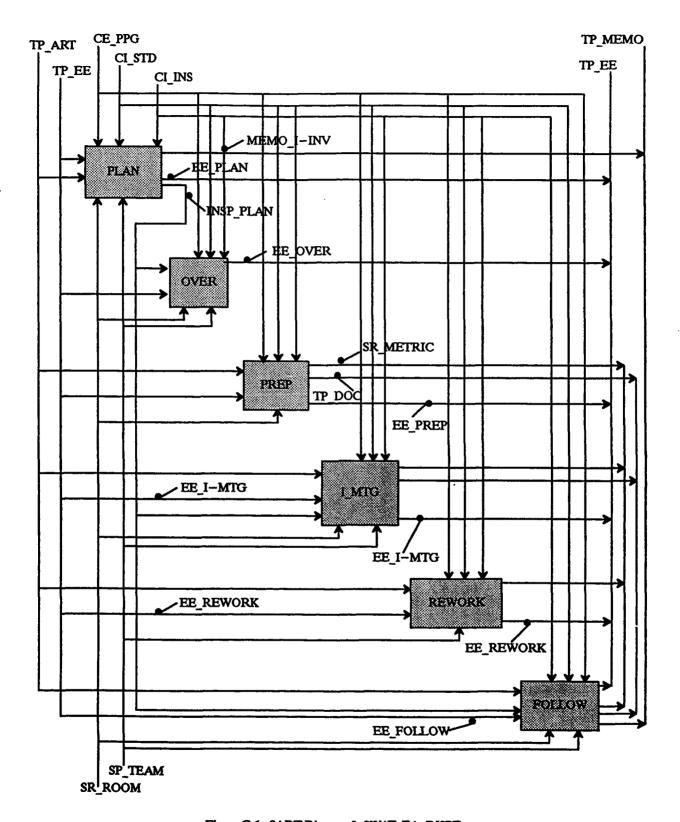


Figure C-6. SADT Diagram 3: SWAT_EA_INSPE

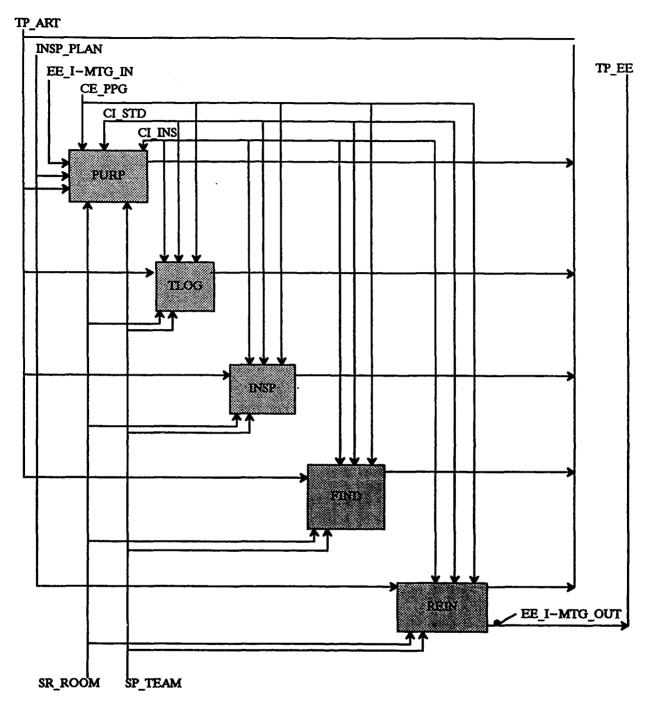


Figure C-7. SADT Diagram 4: SWAT_EA_INSP_I_MTG

APPENDIX D. STATE TRANSITION DIAGRAMS

Shown below is a simple example of the use of state transition diagrams (STDs) to support representations of processes. STDs have a very limited set of conventions that can be used in process modeling. Although this has advantages (they are, for instance, relatively easy to learn) there are limitations to traditional state diagrams. These limitations include the difficulty of modeling parallel or simultaneous state machines that execute cooperatively. Furthermore, state machine models quickly become complex, and interpretation of such models becomes correspondingly more difficult. Virtually all the significant limitations encountered using STDs have been addressed by a superset notation called Statecharts (see Section 6 for more information on both STDs and Statecharts).

Nevertheless, STDs are still useful for presenting small models of phenomena or objects whose behavior or characteristics are describable using a relatively limited number of state transitions. The example below is quite small, so as to emphasize the potential readability of this type of diagram.

In the example scenerio from Section 7 (on which the following diagram is based), all products that are submitted for inspection transition through the same general set of states. To make this diagram more interesting, the state set for items to be inspected is expanded to include the following possible states:

- Pre-Inspection
- Pre-Planning
- Pre-Preparation
- In-Preparation
- Post-Preparation
- In-Inspection
- In-Rework
- Passed-Inspection
- Released

In Figure D-1, states are depicted in italicized, bold face type and events that cause state transitions are shown in standard typeface. States are shown as circles, and the directed arcs which connect the circles represent various events. (Further information on interpreting STDs can be found near the end of Section 5.)

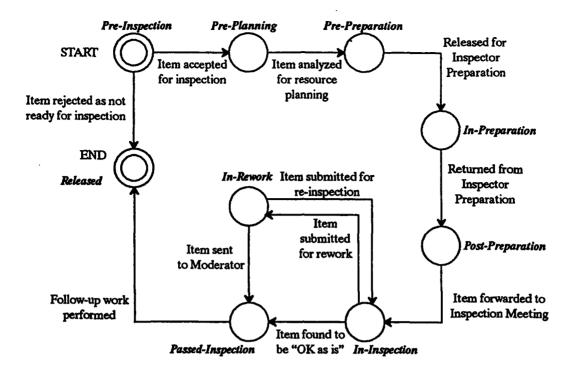


Figure D-1. State Transition Diagram

As discussed in Figure D-1, STDs are particularly useful for rendering simple diagrams of comparatively simple phenomena.

It should also be stressed that this diagram differs in perspective from the examples rendered in other notations. Specifically, this diagram does not attempt to depict the SWAT inspection process; instead, it depicts the evolution of an inspectable item through that process. However, the same notational conventions shown above can also be used to develop an STD from the perspective of the process itself.

GLOSSARY

Constraint

Contract

Cycle

Estimate of the situation (EoS)

Events

External Constraints

Process constraints describe the limiting conditions associated with the activation, performance, or cessation of an event. Whereas supports can be viewed as those things required to enable or make the right things happen, constraints can be viewed as those things required to disable or prevent the wrong things from happening. In this guidebook, constraints have been divided into two general types: internal constraints and external constraints.

A formal agreement on a set of externally observable process enactment states and results. This agreement is a process constraint, whose violation has legal consequences (which are outside the process space unless that aspect is modeled as well).

A traversal of all four quadrants of the spiral model, which donates that some aspect of the product has matured by a specific amount.

A document that identifies the project's goals, strategies, product and process assumptions, and the assets available for performing a project.

Events are processes, activities, or tasks.

External constraints include all factors that may limit or constrain how an event proceeds, that are not directly attributable to local authority (which are modeled as internal constraints). Examples of external influences that may constrain an event include quality requirements, corporate standards, division policies, engineering procedures, process guidelines, and management directives. External constraints differ from internal constraints in that they are typically not subject to discretionary use—they are intended to be, and expected to be, explicitly followed, regardless of project-specific issues.

Guidance

The use of a process definition (constraint) by an observer or process agent to provide the enacting process agent with the legal set of process step options at any point of the enactment of the observed process. This may involve process cues, process interaction, or process management.

Internal Constraints

Internal process constraints are typically managerial in nature and usually take the form of authority and permission. Examples of internal constraints include management authority or permission required before an event can commence. Internal constraints also convey authority to roles to suspend events, cancel events, re-commence events, cease events, etc. In all cases, internal constraints are always coupled with a role (typically a role signifying lead or managerial responsibility, but in all cases a role signifying—by definition—some form of authority). As a rule, internal constraints are those constraints that you have authority to change, countermand, enforce, etc.

Policy

A guiding principle; a process constraint, usually at a high level, that focuses on certain aspects of a process and influences the enactment of that process.

Precision

The degree to which the process definition completely specifies all the actions needed to produce accurate results. That is, a precisely defined process, executed with fidelity, produces an accurate result.

Predictability

An indication that either the process is intended to terminate and does terminate, or that the process is intended to be nonstop and that it does continue until terminated by a control process (or its agent).

Process

A series of actions or operations conducing to an end. A series of actions intended to reach a goal, possibly resulting in products.

Process architecture

A conceptual framework for incorporating process elements in consistent ways (or for signaling that the process element is incompatible with the architecture).

A framework within which project-specific processes are defined.

Process control

The external influence over process enactment by other enacting processes. This influence may be driven by process evaluation and may be through control of the process enactment state, reassignment of resources, or change of process goals through process evolution.

Process definition

An instantiation of a process design for a specific project team or individual. It consists of a partially ordered set of process steps that is enactable. Each process step may be further refined into more detailed process steps. A process definition may consist of (sub)process definitions that can be concurrently enacted. Process definitions, when enactable by humans, are referred to as process scripts. Process definitions for nonhuman enactment are referred to as process programs.

Process evolution

The evolution of process definitions (static) as well as the evolution of enacting processes (dynamic), e.g., nonstop processes. Both static and dynamic change must be managed to ensure stability of the process and control over the process results.

Process model

A possibly partial process definition for the purpose of modeling certain characteristics of an actual process. Process models can be analyzed, validated, and, if enactable, simulates the modeled process. Process models may model at the process architecture, design, or definition level. Process models are at times used to predict process behavior. Process models themselves have an architecture, a design, and a definition.

Process modeling

Process modeling both extends and constrains process definition by requiring that the process model adheres to a predefined set of objects, relationships, methods, and structural conventions, the latter of which are often rendered graphically.

Process representation

A general term referring to the combined or sequential efforts of jointly performing process definition and process modeling.

Process supports

A process support is any non-throughput item that is needed by an event for the event to be performed. Events need throughputs, as that typically is the purpose of events: to accept one or more throughputs, modify, manipulate, inspect, and possibly create one or more new throughputs, and pass those along to other events. However, more is needed by an event than just the throughputs. These non-throughput items are all modeled as supports. Two common types of support include roles and resources.

Products

Product artifacts are tangible throughputs within a process. This type of throughput typically represents the vast majority of artifacts that pass through a process. Examples include code modules, end-user guidebooks, circuit boards, and anything else tangibly produced by a process. Products can be decomposed into subproducts, sub—subproducts, etc. This decomposition is captured within a model by the inclusion relation.

Project

An enactable or enacting process whose architecture has control processes (project management) and enacting processes performing the project tasks.

Project management

An enactable or enacting process whose goal is to create project plans and, when authorized, instantiate them, monitor them, and control their enactment. These responsibilities are commonly known as project planning (i.e., development of process plans) and project control (i.e., process evaluation of plan information and process control to make adjustments, if necessary).

Project manager

A human agent enacting the control process responsible for the execution of a project.

Redundancy

A process task or step that is not required by an error-free enactment. Redundancy thus compensates for human or other errors in process enactment.

Research

Robustness

Resources

Role

Spiral

Task

Research is a by-product of a process; but it differs from products in that research is considered intangible. If for instance, the research leads to a technical paper, that technical paper is modeled as a product. However, if experiments or investigations are being performed within one or more events, but nothing tangible is available as evidence of the work, the throughput can still be explicitly modeled as a research (intangible) artifact. As with products, research can be decomposed into subresearch, subsubresearch, etc. This decomposition is captured within a model by the inclusion relation.

Resources are nonhuman items needed to support an event. Examples include equipment, office space, supplies, funding, etc. All items that might be required to support an event can be modele.' as resources. Resources can be decomposed (using the inclusion relation) so that while one level of event abstraction shows that the training building is required, at a lower or more detailed level of abstraction the support might show that only a small classroom is actually required.

The degree to which the process rejects unauthorized process control and/or modification (intrusion).

Roles commonly represent either individual humans or humans working in concert toward a common goal or set or goals. Consequently, "programmer," "manager," "clerk," etc., all define roles that can be assumed by individuals. However, "programming team," "inspection department," and "quality assurance division" also define roles. In the latter case, the roles are essentially organizational roles as opposed to individual. For process definition, roles can be defined at all levels of abstractions.

One or more cycles.

A process (step), typically enacted by a human, requiring process planning and control.

Throughput

A throughput is either a tangible or intangible artifact. Throughputs usually refer to intermediate and final (sub)products of the software development process. They can be a physical artifact, usually modeled as a product (such as a module, a document, or a schedule) or an intangible artifact, such as the knowledge gained from having performed research.

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